



ANVIL
INTERNATIONAL, INC.

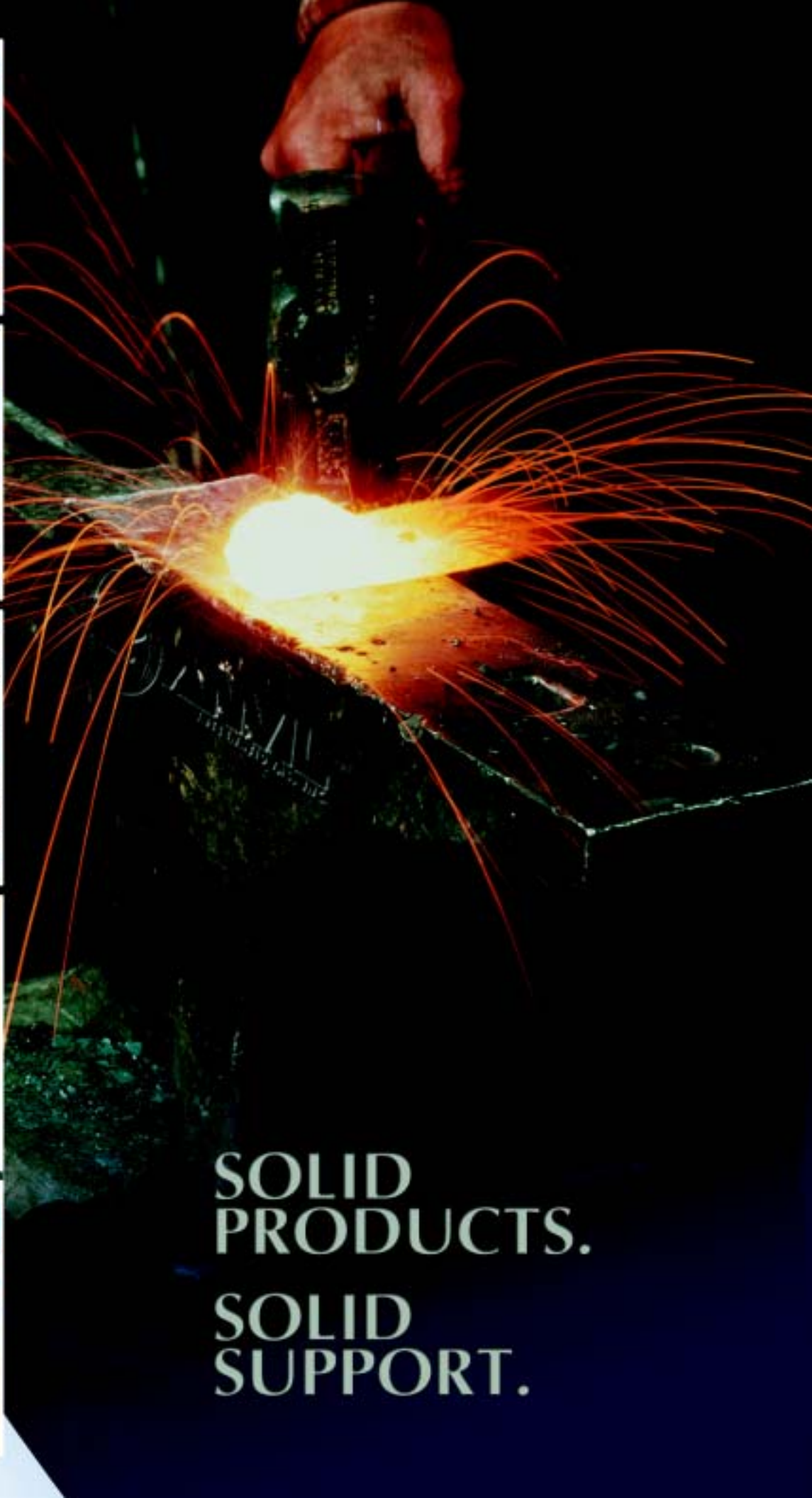


PIPE FITTINGS

Steel • Cast Iron • Malleable

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PF-10.02



SOLID
PRODUCTS.
SOLID
SUPPORT.



The Largest and Most Complete Fitting and Hanger Manufacturer in the World

CORE MARKETS

From plumbing, mechanical, and fire protection, to mining, oil and gas, and OEMs, our ability to provide effective solutions directed at individual markets is unmatched in the industry. Innovative responses designed to meet specific demands, and more than 150 years of experience, insight, and understanding, ensures you have the right quality product for your application.

QUALITY

Our ISO 9000 manufacturing facilities produce a package of products unmatched by any other single manufacturer, while setting an industry standard for dependability and effectiveness recognized around the world. It's a standard that has made our products, and our name, synonymous with the word "quality" itself.

WHOLESALE DISTRIBUTION

Anvil is dedicated to the distribution channel and to our wholesale customers, enhancing the already strong and vital relationships we've established together over the years.

CUSTOMER SERVICE AND SUPPORT

Responsive customer support and service can mean the difference between simply delivering products to you, and delivering solutions. That's why we offer on-site technical assistance and training, engineers on call, and fast, accurate responses to customer inquiries. Plus, improved inventory control and operating efficiencies at our Regional Service Centers mean improved productivity, accuracy, and turnaround times.

ANVIL'S HISTORY

Anvil International can trace its roots back to the mid-1800s. As we've evolved—from Grinnell Supply Sales and Manufacturing to Anvil—we've earned a global reputation for quality, effective products you can trust. We will build on the solid foundation of our past by continuing to provide the highest level of critical service and support, R&D, and the most complete package of fittings, couplings, hangers, and supports in the world.

ANVIL PRODUCT LINES

- Malleable Iron Fittings & Unions
- Cast Iron Fittings & Flanges
- Forged Steel Fittings, Unions & Couplings
- Welded & Seamless Pipe Nipples
- Steel Couplings
- Pipe Hangers & Supports
- Engineered Hangers
- Strut & Strut Fittings
- **GRUVLOK** Couplings, Fittings & Valves
- **JBS**™ J.B. Smith Swage Nipples & Bull Plugs
- **Catawissa**™ Unions
- **Mueller Canada** Tee-Offs
- **Mueller Co.** UL-FM Valves
- **MERIT** Drop Nipples



Our products have earned your trust. Our company will keep it.

J. B. Smith Oil Country

specifications	5 - 6
carbon steel swage nipples	
concentric	7 - 8
eccentric	9
stainless steel swage nipples.....	10
carbon steel bull plugs.....	11
API thread standards	12
tubing swages, casing swages.....	13 - 14
tubing casing bull plugs.....	15
adapter nipples.....	16
tubing nipples	
standard	16
extra heavy	16
casing nipples	17
casing couplings, short and long thread	18

Forged Steel Fittings

specifications	19
threaded fittings	
class 2000	20
class 3000	21 - 22
class 6000	23 - 24
socket-weld fittings	
class 3000	25 - 26
class 6000	27 - 28
high pressure plugs & bushings	29
socket-welding reducer inserts	30 - 32
pressure ratings/reducing fittings	33
forged steel anvilets	
specifications.....	33
run size consolidation	34
buttweld anvilets	
full & reducing, std. & extra strong	35 - 37
full & reducing, sch. 160 & double extra strong.....	38
socket-weld anvilets	
full & reducing, class 3000 & 6000	39
threaded anvilets	
full & reducing, class 3000 & 6000	40
elbow anvilets	
buttweld, threaded & socket-weld class 3000 & 6000	41
lateral anvilets	
buttweld, threaded & socket-weld, class 3000 & 6000	42
unions	
class 3000	43
class 6000	43
lug nut	44

Steel Fittings

specifications.....	45
end finishes	46
pipe nipples.....	46
merchant couplings	
standard & extra strong	47 - 50
API line pipe couplings.....	51
AAR class 300 couplings	52
merchant steel plugs and bushings	53
steel fittings for plastic pipe	54
steel hose fittings.....	55

Malleable Iron

pressure-temperature ratings.....	57
threaded fittings	
standard class 150	58 - 66
plain	67
extra heavy class 300	68 - 71
unions & union fittings	72-73
notes page.....	74

Cast Iron

pressure-temperature ratings.....	75
threaded fittings	
standard class 125	76 - 91
extra heavy class 250	92
safety valve discharge elbow.....	93
drainage	94-98
flange fittings	
standard class 125	99-104
extra heavy class 250	105-107
iron flanges	
standard class 125	108-109
extra heavy class 250	110

Miscellaneous

all purpose gaskets	111
bolts & templates.....	112-113
floor and ceiling plates	114

General Information

Standard malleable iron fittings.....	115
cartons	116-121
palletted.....	122-134
cast iron fittings - palletted.....	135-137
steel pipe nipples - cartons.....	138
"25 Packs" Standard/Sch. 40	139-142
"25 packs" XS/Sch. 80	143-146
nipple assortments.....	147
notes page.....	148
standards and specifications	149
alphabetical index	150-151
figure number index	152
conditions and terms of sale	153



J. B. Smith Oil Country Products

J.B. Smith oil country tubular fittings, swages and bull plugs add an important dimension to the industry's leading line of flow control products offered by Anvil. J.B. Smith is a respected name and its products are well known for high quality and consistency.

Full Traceability

All J.B. Smith swages, bull plugs, tubing and casing nipples, and chambers are traceable to the original mill test report. To ensure traceability, all fittings are steel stamped as follows:

Material Specification

- ☐ WPB (Line Pipe Only)
- ☐ J-55, N80, L-80, etc. (oil country sizes)

Raw Material Code

Each is stamped with a three letter code for identifying raw material type, details of purchase and mill test report.

Heat Treatment

When marked WPB, an acceptable heat treatment is understood to have been performed. Fittings, cold or hot formed from pipe, bear an additional two letter code for final heat treatment traceability.

All J.B. Smith product conforms to the following specifications:

- ☐ **API 5B** – Threading
- ☐ **API 5CT** – License - End Finishings, Raw Material
- ☐ **ASME B16.9** – Weld Bevels
- ☐ **MSS-SP-95** - Swages and Bull Plugs
- ☐ **ASTM A234A-00 WPB** – Heat Treatment, Raw Materials
- ☐ **ASTM B633-86 Type III Class III** – Zinc Electroplate
- ☐ **CHARPY IMPACT** - As Required
- ☐ **NACE – MR-01-75** - As Required
- ☐ **DNV** – As Required
- ☐ **ISO 9000**



Swage Nipples, Bull Plugs, Oil Country Fittings, Couplings, Stainless Swages



MANUFACTURING SPECIFICATION

J.B. Smith manufactures swage nipples and bull plugs in accordance with A234 and MSS-SP-95, from A-106 Grade B seamless pipe and A-1000 series, low to medium carbon, fine grain bar stock, and heat treated to these specifications. The chemical and physical properties of the raw material fall within the ranges listed below.

All fittings are manufactured in the U.S.A.

TRACEABILITY

All raw material purchased by J.B. Smith is fully traceable to the mill source. A three digit letter code appears on all Smith products made since the institution of this program. As a result, mill test reports are now available at any time on products so coded. (See EXTRAS for MTR charges.)

PRESSURE RATINGS

Due to the wide variation in service conditions, temperature, vibrations, etc., J.B. Smith Mfg. can make no recommendations as to allowable working pressure of swage nipples and bull plugs. There are a number of working pressure formulas from which the end user may choose to determine the required wall thickness of the piping system. It is our responsibility only to furnish a fitting with end dimensions equal to those of the pipe size and schedule ordered.

MATERIAL CERTIFICATION – CARBON STEEL

J.B. Smith certifies that the material used to manufacture line pipe sizes of swage nipples and bull plugs has been processed to comply with all requirements of ASTM A234A-00 WPB and the chemical and physical properties of the raw material fall within the ranges listed below.

MARKING

All J.B. Smith fittings are permanently marked as follows:

- ☐ **Manufacturer's Symbol** - 
- ☐ **Material Specification**
WPB (Line Pipe Sizes)
J-55, N80, L-80, etc. (Oil Country Sizes)
- ☐ **Raw Material Code** - Each part is die stamped with a three letter code identifying the raw material type, details of purchase and steel mill test report.
- ☐ **Heat Treatment** - Heat treatments are performed to ASTM A234A-00 WPB.

All oil country sizes formed from pipe have been normalized but are unmarked to avoid confusion with the symbol N-80.

Fittings cold or hot formed from pipe and bar fittings bear an additional two letter code indicating the hour and day the part received final heat treatment.
- ☐ **Label information** - Size and Wall Thickness.

THREADING

Line pipe, tubing and casing are in conformance with API 5B.

COATINGS

- ☐ **Zinc Electroplate** – ASTM B633-86 Type III Class III
- ☐ **Paint** (Beveled Ends)

WELD BEVELS

Weld Bevels are machined as per ASME B-16.9

A234A-00 WPB Chemical Composition Requirements

C	MN	P	S	SI	CR	MO	NI	CU	V	CB
.30 Max	.29 - 1.06	.05 Max	.058 Max	.10 Min	.40 Max	.15 Max	.40 Max	.40 Max	.08 Max	.02 Max

Note:

- Fittings made from bar or plate may have 0.35 Max Carbon.
- Fittings made from forgings may have a 0.35 Max Carbon and 0.35 Max Silicon.
- For each reduction of 0.01% below the specified carbon maximum, an increase of 0.06% manganese above the specified maximum will be permitted, up to a maximum of 1.35%.
- The sum of Copper, Nickel Chromium and Molybdenum shall not exceed 1.00%.
- The sum of Chromium and Molybdenum shall not exceed 0.32%.

A234A-00 WBP - Physical Requirements

Marking Symbol	A234A-00 WBP - Physical Requirements		
	Tensile	Yield	HBN
	60,000 - 85,000 PSI	35,000 PSI Min	197 Max

Note:

- Elongation: As stated in A234A-00.

Line Pipe Swages

- ❑ Size range 1/8 - 8 NPS (6 - 200 DN)
- ❑ Manufactured from A106 Grade B seamless pipe or hex bar which is heat treated in accordance with ASTM A234 WPB
- ❑ Choice of raw material dependent upon size and reduction.
- ❑ Available standard, extra heavy, double extra heavy or schedule 160
- ❑ End finishes available: current API threads, beveled, square cut (for socket-weld), or grooved
- ❑ Available concentric and eccentric
- ❑ 1" (25mm) and smaller are made out of hex bar
- ❑ 1 1/4" (32mm) and larger are made out of pipe

Concentric Swage Nipples	Size						Length		Standard Weight		XS/XH Weight		XXS/XXH & Sch. 160 Weight	
	Pipe		API or O.D.		Reduced To Size									
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	¼	8	0.540	14	⅛	6	2¼	57	–	–	–	–	0.25	0.11
	⅜	10	0.675	17	⅛	6	2½	64	–	–	0.25	0.11	0.38	0.17
					¼	8	2½	64	–	–	0.25	0.11	0.38	0.17
	½	15	0.840	21	⅛	6	2¾	70	–	–	0.33	0.15	0.50	0.23
					¼ and ⅜	8 and 10	2¾	70	–	–	0.33	0.15	0.50	0.23
	¾	20	1.050	27	⅛	6	3	76	–	–	0.50	0.23	0.75	0.34
					¼ and ⅜	8 and 10	3	76	–	–	0.50	0.23	0.75	0.34
					½	15	3	76	–	–	0.50	0.23	0.75	0.34
	1	25	1.315	33	⅛	6	3½	89	–	–	0.66	0.30	1.00	0.45
					¼ and ⅜	8 and 10	3½	89	–	–	0.66	0.30	1.00	0.45
					½ and ¾	15 and 20	3½	89	–	–	0.66	0.30	1.00	0.45
	1¼	32	1.660	42	¼ and ⅜	8 and 10	4	102	–	–	1.00	0.45	1.5	0.68
					½ and ¾	15 and 20	4	102	–	–	1.00	0.45	1.5	0.68
					1	25	4	102	–	–	1.00	0.45	1.5	0.68
	1½	40	1.900	48	¼ and ⅜	8 and 10	4½	114	–	–	1.2	0.53	2.0	0.91
					½ and ¾	15 and 20	4½	114	–	–	1.2	0.53	2.0	0.91
					1	25	4½	114	–	–	1.2	0.53	2.0	0.91
					1¼	32	4½	114	–	–	1.2	0.53	2.0	0.91
	2	50	2⅜	60	¼ and ⅜	8 and 10	6½	165	–	–	3.0	1.4	4.3	1.9
					½ and ¾	15 and 20	6½	165	–	–	3.0	1.4	4.3	1.9
					1	25	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
					1¼	32	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
					1½	40	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
	2½	65	2⅞	73	½ and ¾	15 and 20	7	178	–	–	3.5	1.6	8.0	3.6
					1	25	7	178	3.0	1.4	3.5	1.6	8.0	3.6
					1¼	32	7	178	3.0	1.4	3.5	1.6	8.0	3.6
					1½	40	7	178	3.0	1.4	3.5	1.6	8.0	3.6
					2	50	7	178	3.0	1.4	3.5	1.6	8.0	3.6
	3	80	3½	89	½ and ¾	15 and 20	8	203	–	–	6.0	2.7	11	5.0
					1	25	8	203	4.5	2.0	6.0	2.7	11	5.0
					1¼	32	8	203	4.5	2.0	6.0	2.7	11	5.0
					1½	40	8	203	4.5	2.0	6.0	2.7	11	5.0
					2 and 2½	50 and 65	8	203	4.5	2.0	6.0	2.7	11	5.0

Note: See page PF-6 for certification of raw material and marking.

Note: See page PF-6 for certification of raw material and marking.

Select sizes of 1 NPS (25 DN) and smaller swages in XS/XH and Schedule 160 weights available in A106.

All sizes on this page have been processed in a manner strictly conforming to the requirements of ASTM A234 from material fully meeting all requirements of that specification. The correct marking for swage nipples to denote conformance with this specification is "WPB".

All sizes 1 NPS (25 DN) and smaller will be made from hex barstock. Most sizes 1 1/4 NPS (32 DN) and larger will be made from pipe, and where pipe is not a practical raw material, round barstock will be used. No sacrifice of properties will result from such practice.

Concentric Swage Nipples	Size						Length		Standard Weight		XS/XH Weight		XXS/XXH & Sch. 160 Weight	
	Pipe		API or O.D.		Reduced to Size									
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	3½	90	4	100	½ thru 1½	15 thru 40	8	203	5.5	2.5	7.5	3.4	14	6.1
					2 thru 3	50 thru 80	8	203	5.5	2.5	7.5	3.4	14	6.1
	4	100	4½	114	½ and ¾	15 and 20	9	229	–	–	10.0	4.5	18	8.2
					1	25	9	229	7.5	3.4	10.0	4.5	18	8.2
					1¼ and 1½	32 and 40	9	229	7.5	3.4	10.0	4.5	18	8.2
					2	50	9	229	7.5	3.4	10.0	4.5	18	8.2
					2½	65	9	229	7.5	3.4	10.0	4.5	18	8.2
					3 and 3½	80 and 90	9	229	7.5	3.4	10.0	4.5	18	8.2
					5	125	5⅝	140	1 thru 1½	25 thru 40	11	279	12	5.2
	2 and 2½	50 and 65	11	279					12	5.2	17	7.7	33	15
	3 and 3½	80 and 90	11	279					12	5.2	17	7.7	33	15
	4	100	11	279					12	5.2	17	7.7	33	15
	6	150	6⅝	168	1 thru 1½	25 thru 40	12	305	17	7.7	25	11	46	21
					2 and 2½	50 and 65	12	305	17	7.7	25	11	46	21
					3 and 3½	80 and 90	12	305	17	7.7	25	11	46	21
					4	100	12	305	17	7.7	25	11	46	21
					5	125	12	305	17	7.7	25	11	46	21
	8	200	8⅝	219	2 thru 3	50 thru 80	13	330	29	13	44	20	78	35
					4 and 5	100 and 125	13	330	29	13	44	20	78	35
					6	150	13	330	29	13	44	20	78	35

Note See page PF-6 for certification of raw material and marking.

Eccentric Swage Nipples	Size						Length		Standard Weight		XS/XH Weight		XXS/XXH & Sch. 160 Weight	
	Pipe		API or O.D.		Reduced to Size									
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	¼	8	0.540	14	⅛	6	2¼	57	–	–	0.16	0.07	0.25	0.11
	⅜	10	0.675	17	⅛	6	2½	64	–	–	0.25	0.11	0.38	0.17
					¼	8	2½	64	–	–	0.25	0.11	0.38	0.17
	½	15	0.840	21	¼ and ⅜	8 and 10	2¾	70	–	–	0.33	0.15	0.50	0.23
	¾	20	1.050	27	¼ and ⅜	8 and 10	3	76	–	–	0.50	0.23	0.75	0.34
					½	15	3	76	–	–	0.50	0.23	0.75	0.34
	1	25	1.315	33	¼ and ⅜	8 and 10	3½	89	–	–	0.66	0.30	1.00	0.45
					½ and ¾	15 and 20	3½	89	–	–	0.60	0.27	1.00	0.45
	1¼	32	1.660	42	½ and ¾	15 and 20	4	102	–	–	1.00	0.45	1.5	0.68
					1	25	4	102	–	–	1.00	0.45	1.5	0.68
	1½	40	1.900	48	½ and ¾	15 and 20	4½	114	–	–	1.2	0.53	2.0	0.91
					1	25	4½	114	–	–	1.2	0.53	2.0	0.91
					1¼	32	4½	114	–	–	1.2	0.53	2.0	0.91
	2	50	2⅝	60	¼ and ⅜	8 and 10	6½	165	–	–	3.0	1.4	4.3	1.9
					½ and ¾	15 and 20	6½	165	–	–	3.0	1.4	4.3	1.9
					1	25	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
					1¼	32	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
					1½	40	6½	165	2.0	0.91	2.3	1.1	4.3	1.9
	2½	65	2⅞	73	1	25	7	178	–	–	3.5	1.6	8.0	3.6
					1¼	32	7	178	3.0	1.4	3.5	1.6	8.0	3.6
					1½	40	7	178	3.0	1.4	3.5	1.6	8.0	3.6
					2	50	7	178	–	–	3.5	1.6	8.0	3.6
	3	80	3½	89	½ and ¾	15 and 20	8	203	–	–	6.0	2.7	11	5.0
					1	25	8	203	4.5	2.0	6.0	2.7	11	5.0
					1¼	32	8	203	4.5	2.0	6.0	2.7	11	5.0
					1½	40	8	203	4.5	2.0	6.0	2.7	11	5.0
					2 and 2½	50 and 65	8	203	4.5	2.0	6.0	2.7	11	5.0
	3½	90	4	102	All reductions	All reductions	8	203	5.5	2.5	7.5	3.4	14	6.1
4	100	4½	114	1	25	9	229	7.5	3.4	10.0	4.5	18	8.2	
				1¼ and 1½	32 and 40	9	229	7.5	3.4	10.0	4.5	18	8.2	
				2	50	9	229	7.5	3.4	10.0	4.5	18	8.2	
				2½	65	9	229	7.5	3.4	10.0	4.5	18	8.2	
				3 and 3½	80 and 90	9	229	7.5	3.4	10.0	4.5	18	8.2	

Note See page PF-6 for certification of raw material and marking.
 Sizes not shown - P.O.A.

Stainless & Alloy Steel Swage Nipples	Sch. 40 , 304 Stainless Steel				Sch. 40 , 316 Stainless Steel			
	Size		Length		Size		Length	
	NPS	DN	in	mm	NPS	DN	in	mm
	1/4 x 1/8	8 x 6	2 1/4	57	1/4 x 1/8	8 x 6	2 1/4	57
	3/8 x 1/4	10 x 8	2 1/2	64	3/8 x 1/4	10 x 8	2 1/2	64
	1/2 x 1/4	15 x 8	2 3/4	70	1/2 x 1/4	15 x 8	2 3/4	70
	1/2 x 3/8	15 x 10	2 3/4	70	1/2 x 3/8	15 x 10	2 3/4	70
	3/4 x 1/4	20 x 8	3	76	3/4 x 1/4	20 x 8	3	76
	3/4 x 3/8	20 x 10	3	76	3/4 x 3/8	20 x 10	3	76
	3/4 x 1/2	20 x 15	3	76	3/4 x 1/2	20 x 15	3	76
	1 x 1/4	25 x 8	3 1/2	89	1 x 1/4	25 x 8	3 1/2	89
	1 x 1/2	25 x 15	3 1/2	89	1 x 1/2	25 x 15	3 1/2	89
	1 x 3/4	25 x 20	3 1/2	89	1 x 3/4	25 x 20	3 1/2	89
	1 1/4 x 1/2	32 x 15	4	102	1 1/4 x 1/2	32 x 15	4	102
	1 1/4 x 3/4	32 x 20	4	102	1 1/4 x 3/4	32 x 20	4	102
	1 1/4 x 1	32 x 25	4	102	1 1/4 x 1	32 x 25	4	102
	1 1/2 x 1/2	40 x 15	4 1/2	114	1 1/2 x 1/2	40 x 15	4 1/2	114
	1 1/2 x 3/4	40 x 20	4 1/2	114	1 1/2 x 3/4	40 x 20	4 1/2	114
	1 1/2 x 1	40 x 25	4 1/2	114	1 1/2 x 1	40 x 25	4 1/2	114
	1 1/2 x 1 1/4	40 x 32	4 1/2	114	1 1/2 x 1 1/4	40 x 32	4 1/2	114
	2 x 1/2	50 x 15	6 1/2	165	2 x 1/2	50 x 15	6 1/2	165
	2 x 3/4	50 x 20	6 1/2	165	2 x 3/4	50 x 20	6 1/2	165
	2 x 1	50 x 25	6 1/2	165	2 x 1	50 x 25	6 1/2	165
	2 x 1 1/4	50 x 32	6 1/2	165	2 x 1 1/4	50 x 32	6 1/2	165
	2 x 1 1/2	50 x 40	6 1/2	165	2 x 1 1/2	50 x 40	6 1/2	165
	2 1/2 x 1	65 x 25	7	178	2 1/2 x 1	65 x 25	7	178
	2 1/2 x 1 1/4	65 x 32	7	178	2 1/2 x 1 1/4	65 x 32	7	178
	2 1/2 x 1 1/2	65 x 40	7	178	2 1/2 x 1 1/2	65 x 40	7	178
	2 1/2 x 2	65 x 50	7	178	2 1/2 x 2	65 x 50	7	178
	3 x 1	80 x 25	8	203	3 x 1	80 x 25	8	203
	3 x 1 1/4	80 x 32	8	203	3 x 1 1/4	80 x 32	8	203
	3 x 1 1/2	80 x 40	8	203	3 x 1 1/2	80 x 40	8	203
	3 x 2	80 x 50	8	203	3 x 2	80 x 50	8	203
	3 x 2 1/2	80 x 65	8	203	3 x 2 1/2	80 x 65	8	203
	4 x 1	100 x 25	9	229	4 x 1	100 x 25	9	229
	4 x 1 1/4	100 x 32	9	229	4 x 1 1/4	100 x 32	9	229
	4 x 1 1/2	100 x 40	9	229	4 x 1 1/2	100 x 40	9	229
	4 x 2	100 x 50	9	229	4 x 2	100 x 50	9	229
	4 x 2 1/2	100 x 65	9	229	4 x 2 1/2	100 x 65	9	229
	4 x 3	100 x 80	9	229	4 x 3	100 x 80	9	229
	4 x 3 1/2	100 x 90	9	229	4 x 3 1/2	100 x 90	9	229

Note: See page PF-6 for certification of raw material and marking.

Other types and sizes available on application.

For other alloy raw material, Consult factory.

Mill test reports furnished upon request only.

Options:

☐ E.L.C. Grades of Stainless

☐ Eccentrics

☐ Schedule 10 - 80

☐ Schedule 160 & XXS/XXH

Carbon Steel Bull Plugs	Size				Length		Standard Weight		XS/XH Weight		Solid Weight		XXS/XXH & Sch.160 Weight	
	Pipe		API or O.D.											
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg	lbs	kg	lbs	kg
	⅛	6	0.405	10	2	51	–	–	0.10	0.05	0.20	0.09	0.40	0.18
	¼	8	0.540	14	2	51	–	–	0.11	0.05	0.20	0.09	0.40	0.18
	⅜	10	0.675	17	2¼	57	–	–	0.14	0.06	0.33	0.15	0.28	0.13
	½	15	0.840	21	2½	64	–	–	0.33	0.15	0.50	0.23	0.50	0.23
	¾	20	1.050	27	2¾	70	–	–	0.50	0.23	0.80	0.36	0.75	0.34
	1	25	1.315	33	3	76	–	–	0.66	0.30	1.4	0.63	1.00	0.45
	1¼	32	1.660	42	3¼	83	–	–	1.00	0.45	2.3	1.0	1.5	0.68
	1½	40	1.900	48	3½	89	–	–	1.2	0.53	3.0	1.4	2.0	0.91
	2	50	2⅝	60	4	102	2.3	1.0	2.5	1.1	5.0	2.3	3.5	1.6
	2½	65	2⅞	73	5	127	3.0	1.4	3.5	1.6	–	–	8.0	3.6
	3	80	3½	89	6	152	4.5	2.0	6.0	2.7	–	–	11	5.0
	3½	90	4	102	6½	165	5.5	2.5	7.5	3.4	–	–	14	6.1
	4	100	4½	114	7	178	7.5	3.4	10.0	4.5	–	–	18	8.2
	5	125	5⅞	141	8½	216	13	5.7	17	7.7	–	–	33	15
	6	150	6⅝	168	10	254	17	7.7	25	11	–	–	46	21
	8	200	8⅞	219	11	279	29	13	44	20	–	–	78	35

Solid Refinery Plugs Black (non-plated) Carbon Steel	Size		Length	
	NPS	DN	in	mm
	1/8	6	3	76
	1/4	8	3	76
	3/8	10	3	76
	1/2	15	3	76
	3/4	20	3	76
	1	25	3	76
	1 1/4	32	3	76
	1 1/2	40	3	76
	2	50	3	76
Smith solid black refinery plugs have been especially designed for refinery use. The body length leaves sufficient length for easy wrench application. Material conforms to ASTM-A 234 Grade WPB.				

LINE PIPE BULL PLUGS

- ☐ Nominal Pipe Size range 1/8 - 8 (6 - 200 DN)
- ☐ Nominal Pipe Size 2 (50 DN) and smaller bull plugs manufactured out of bar which is heat treated in accordance with ASTM A234 WPB
- ☐ Nominal Pipe Size 2 1/2 - 8 (65 - 200 DN) bull plugs manufactured out of A106 Grade B seamless pipe using J.B. Smith's unique spinning process which insures uniform wall thickness
- ☐ Bull plugs available in standard, extra heavy, double extra heavy, schedule 160 or solid
- ☐ All Smith bull plugs can be tapped
- ☐ End finishes available: current API threads, beveled for weld, square cut (socket-weld) or grooved

Current API Thread Standards					
Size		O.D.		Pipe	Tubing & Casing
NPS	DN	in	mm		
¾	20	1.050	27	14	–
¾ EUE	20	1.050	27	–	10 Rd.
1	25	1.315	33	11½	10 Rd.
1 EUE	25	1.315	33	–	10 Rd.
1¼	32	1.660	42	11½	10 Rd.
1¼ EUE	32	1.660	42	–	10 Rd.
1½	40	1.900	48	11½	10 Rd.
1½ EUE	40	1.900	48	–	10 Rd.
2	50	2¾	60	11½	10 Rd.
2 EUE	50	2¾	60	–	8 Rd.
2½	65	2¾	73	8V	10 Rd.
2½ EUE	65	2¾	73	–	8 Rd.
3	80	3½	89	8V	10 Rd.
3 EUE	80	3½	89	–	8 Rd.
3½	90	4	102	8V	8 Rd.
3½ EUE	90	4	102	8V	8 Rd.
4	100	4½	114	8V	8 Rd.
4 EUE	100	4½	114	–	8 Rd.
–	–	5	127	–	8 Rd.
–	–	5½	140	–	8 Rd.
5	125	5⅝	141	8V	–
–	–	6	152	–	8 Rd.
6	150	6⅝	168	8V	8 Rd.
–	–	7	178	–	8 Rd.
–	–	7⅝	194	–	8 Rd.
8	200	8⅝	219	8V	8 Rd.
–	–	9⅝	244	–	8 Rd.
10	250	10¾	273	8V	8 Rd.
–	–	11¾	298	–	8 Rd.
12	300	12¾	324	8V	–
–	–	13⅝	340	–	8 Rd.
–	–	14	356	8V	–
–	–	16	406	8V	8 Rd.
–	–	18	457	8V	–
–	–	20	508	8V	8 Rd.

TUBING SWAGES

- ☐ Nominal Sizes 1-4 (25 - 100 DN) upset and non-upset ends tubing swages available with any combination of current API threads (8 round, 10 round, 11 $\frac{1}{2}$ v, 8v, etc.) and are stock items in J-55, K-55, N-80 and L-80)
- ☐ Wall thicknesses available are standard through double extra heavy
- ☐ For different grades of material (stainless, brass, etc.) and different threads, consult factory
- ☐ Thread types are color-coded for easy identification

Swage Nipples – Oil Country														
Large End Upset Reduced to Regular or Upset	Size		Pipe O.D.		Reduced to Size		Length		Standard Weight		XS/XH Weight		XXS/XXH Weight	
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	1	25	1.315	33	$\frac{3}{4}$	20	3 $\frac{1}{2}$	89	0.66	0.30	0.66	0.30	–	–
	1 $\frac{1}{4}$	32	1.660	42	$\frac{3}{4}$ -1	20-25	4	102	1.00	0.45	1.00	0.45	–	–
	1 $\frac{1}{2}$	40	1.900	48	$\frac{3}{4}$ -1 $\frac{1}{4}$	20-32	4 $\frac{1}{2}$	114	1.3	0.57	1.3	0.57	–	–
	2	50	2 $\frac{3}{8}$	60	$\frac{1}{4}$ - $\frac{1}{2}$ - $\frac{3}{4}$	8-15-20	8	203	2.5	1.1	4.0	1.8	6.0	2.7
					1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	8	203	2.5	1.1	4.0	1.8	6.0	2.7
					2 $\frac{1}{16}$ O.D.	52 O.D.	8	203	2.5	1.1	4.0	1.8	6.0	2.7
	2 $\frac{1}{2}$	65	2 $\frac{1}{2}$	73	1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	8	203	5.0	2.3	6.0	2.7	10.0	4.5
					2	50	8	203	6.0	2.7	6.0	2.7	10.0	4.5
	3	80	3 $\frac{1}{2}$	89	1- $\frac{1}{4}$ -1 $\frac{1}{2}$	25-8-40	8	203	7.5	3.4	9.0	4.1	14	6.4
					2-2 $\frac{1}{2}$	50-65	8	203	7.5	3.4	9.0	4.1	14	6.4
	4	100	4 $\frac{1}{2}$	114	1- $\frac{1}{4}$ -1 $\frac{1}{2}$	25-8-40	9	229	11	5.0	14	6.4	23	10
					2-2 $\frac{1}{2}$	50-65	9	229	11	5.0	14	6.4	23	10
					3-3 $\frac{1}{2}$	80-90	9	229	11	5.0	14	6.4	23	10

☐ Swage Nipples non-upset on large end are made from J-55, K-55, N-80 or the most appropriate material available.
☐ Swage Nipples upset on large end are made from J-55 unless otherwise specified

Swage Nipples – Oil Country														
Large End Non-Upset Reduced to Upset	Size		Pipe O.D.		Reduced to Size		Length		Standard Weight		XS/XH Weight		XXS/XXH Weight	
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	1	25	1.315	33	$\frac{3}{4}$	20	3 $\frac{1}{2}$	89	0.66	0.30	0.66	0.30	–	–
	1 $\frac{1}{4}$	32	1.660	42	$\frac{3}{4}$ -1	20-25	4	102	1.00	0.45	1.00	0.45	–	–
	1 $\frac{1}{2}$	40	1.900	48	$\frac{3}{4}$ -1 $\frac{1}{4}$	20-32	4 $\frac{1}{2}$	114	1.3	0.57	1.3	0.57	–	–
	2	50	2 $\frac{3}{8}$	60	$\frac{3}{4}$	20	6 $\frac{1}{2}$	165	2.5	1.1	3.5	1.6	5.0	2.3
					1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	6 $\frac{1}{2}$	165	2.5	1.1	3.5	1.6	5.0	2.3
	2 $\frac{1}{2}$	65	2 $\frac{1}{2}$	73	1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	7	178	4.0	1.8	6.0	2.7	9.0	4.1
					2	50	7	178	4.0	1.8	6.0	2.7	9.0	4.1
	3	80	3 $\frac{1}{2}$	89	1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	8	203	6.0	2.7	9.0	4.1	12	5.4
					2-2 $\frac{1}{2}$	50-65	8	203	6.0	2.7	9.0	4.1	12	5.4
	4	100	4 $\frac{1}{2}$	114	1-1 $\frac{1}{4}$ -1 $\frac{1}{2}$	25-32-40	9	229	8.0	3.6	12	5.4	20	9.1
					2-2 $\frac{1}{2}$	50-65	9	229	8.0	3.6	12	5.4	20	9.1
					3-3 $\frac{1}{2}$	80-90	9	229	8.0	3.6	12	5.4	20	9.1
					5 $\frac{1}{2}$	140	2-3	50	11	279	13	5.7	17	7.7
					7	178	2-3	50	12	305	17	7.7	25	11

☐ Swage Nipples non-upset on large end are made from J-55, K-55, N-80 or the most appropriate material available.
☐ Swage Nipples upset on large end are made from J-55 unless otherwise specified.

Swage Nipples Oil Country Tubing & Casing non EUE ends	Size						Length		Standard Weight		XS/XH Weight		XXS/XXH Weight		
	Pipe		O.D.		Reduced to										
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg	
	1	25	1.315	33	¼ - ¾	8 - 20	3½	89	0.66	0.30	0.66	0.30	1.00	0.45	
	1¼	32	1.660	42	¼ - ½	8 - 15	4	102	1.00	0.45	1.00	0.45	1.5	0.68	
					¾ & 1	20 & 25	4	102	1.00	0.45	1.00	0.45	1.5	0.68	
	1½	40	1.900	48	¼ - ¾	8 - 20	4½	114	1.2	0.53	–	–	2.0	0.91	
					1 & 1¼	25 & 32	4½	114	1.2	0.53	1.00	0.45	2.0	0.91	
	2	50	2¾	60	¼ - ¾	8 - 20	6½	165	2.5	1.1	3.0	1.4	4.3	1.9	
					1 - 2 O.D.	25 - 50 O.D.	6½	165	2.0	0.91	2.3	1.1	4.3	1.9	
	2½	65	2¾	73	¼ - ¾	8 - .75	7	178	3.0	1.4	3.5	1.6	8.0	3.6	
					1 - 1½	25 - 40	7	178	3.0	1.4	3.5	1.6	8.0	3.6	
					2 & 2¼	50 - 52	7	178	3.0	1.4	3.5	1.6	8.0	3.6	
	3	80	3½	89	1 - 1½	25 - 40	8	203	4.5	2.0	6.0	2.7	11	5.0	
					2 & 2½	50 - 65	8	203	4.5	2.0	6.0	2.7	11	5.0	
	4	100	4½	114	1 - 1½	25 - 40	9	229	7.0	3.2	10.0	4.5	18	8.2	
					2 - 4 O.D.	50 - 100 O.D.	9	229	7.5	3.4	10.0	4.5	18	8.2	
				5	127	1 - 1½	25 - 40	10	254	9.5	4.3	15	6.8	24	11
						2 - 4½ O.D.	50 - 100 O.D.	10	254	9.5	4.3	15	6.8	24	11
				5½	140	1 - 1½	25 - 40	11	279	13	5.7	17	7.7	33	15
						2 & 2½	50 & 65	11	279	13	5.7	17	7.7	33	15
						3 - 50.D.	80 - 125 O.D.	11	279	13	5.7	17	7.7	33	15
				6¾	168	1 - 1½	25 - 40	12	305	17	7.7	25	11	46	21
						2 & 2½	50 & 65	12	305	17	7.7	25	11	46	21
						3 - 4 O.D.	80 - 100 O.D.	12	305	17	7.7	25	11	46	21
						4 - 6 O.D.	100 - 150 O.D.	12	305	17	7.7	25	11	46	21
				7	178	1 - 1½	25 - 40	12	305	17	7.7	25	11	–	–
						2 - 2½	50 - 65	12	305	17	7.7	25	11	–	–
						3 - 5 O.D.	80 - 125 O.D.	12	305	17	7.7	25	11	–	–
						5½ O.D. & 6 O.D.	140 O.D. & 150 O.D.	12	305	17	7.7	25	11	–	–
				7½	194	2 - 3	5 - 750	13	330	24	11	32	15	–	–
						4 O.D. - 6 O.D.	100 O.D. - 150 O.D.	13	330	24	11	32	15	–	–
						6¾ O.D. - 7 O.D.	168 O.D. - 175 O.D.	13	330	24	11	32	15	–	–
				8¾	219	2 - 3	50 - 75	13	330	29	13	44	20	–	–
						4 - 6 O.D.	100 - 150 O.D.	13	330	29	13	44	20		
						6¾ O.D. & 7 ½ O.D.	168 O.D. - 194 O.D.	13	330	29	13	44	20	–	–
				9¾	244	2 - 3	50 - 75	14	356	38	17	48	22	–	–
						4 - 6 O.D.	100 - 150 O.D.	14	356	38	17	48	22	–	–
						6¾ O.D. & 8¾ O.D.	168 O.D. - 219 O.D.	14	356	38	17	48	22	–	–
				10¾	273	2 - 3	50 - 75	15	381	48	22	68	31	–	–
						4 - 6 O.D.	100 - 150 O.D.	15	381	48	22	68	31	–	–
						6¾ O.D - 7¾ O.D.	168 O.D. - 194 O.D.	15	381	48	22	68	31	–	–
						8¾ O.D. & 9¾ O.D.	219 O.D. - 245 O.D.	15	381	48	22	68	31	–	–

☐ All swage nipples on this page are made from J-55, K-55, N-80 or the most appropriate material available

☐ Casing threads (8 Rd.) on one end with any thread or finish (beveled) on the other end

☐ Also includes casing sizes where no thread is specified

Tubing Bull Plugs	Size				Length		Standard Weight		XS/XH Weight		XXS/XXH & Sch. 160 Weight	
	Pipe		API or O.D.									
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg	lbs	kg
	¾ EUE	20			3	76	1.5	0.68	0.50	0.23	—	—
	1	25	1.315	33	3	76	1.5	0.68	0.66	0.30	—	—
	1 EUE	25			3	76	1.5	0.68	—	—	—	—
	1¼	32	1.660	42	3¼	83	1.5	0.68	1.00	0.45	—	—
	1¼ EUE	32			3¼	83	1.5	0.68	—	—	—	—
	1½	40	1.900	48	3½	89	1.5	0.68	1.1	0.48	—	—
	1½ EUE	40			3½	89	2.0	0.91	2.3	1.0	—	—
	2	50	2¾	60	4	102	2.0	0.91	3.0	1.4	4.3	1.9
	2 EUE	50			5	127	3.5	1.6	4.0	1.8	9.0	4.1
	2½	65	2⅞	73	5	127	3.0	1.4	3.5	1.6	8.0	3.6
	2½ EUE	65			5½	140	4.3	1.9	6.0	2.7	14	6.4
	3	80	3½	89	6	152	4.5	2.0	5.0	2.3	11	5.0
	3 EUE	80			6½	165	10.0	4.5	15	6.8	25	11

Casing Bull Plugs	API or O.D.		Length		Standard Weight		XS/XH Weight		XXS/XXH & Sch. 160 Weight	
	in	mm	in	mm	lbs	kg	lbs	kg	lbs	kg
	4½	114	7	178	7.5	3.4	10.0	4.5	18	8.2
	5	127	8	203	9.5	4.3	15	6.8	24	11
	5½	140	8½	216	13	5.7	17	7.7	33	15
	6¾	168	10	254	17	7.7	25	11	46	21
	7	178	10	254	17	7.7	25	11	50	23
	7¾	194	11	279	24	11	32	15	53	24
	8¾	219	11	279	29	13	44	20	78	35
	9¾	244	12	305	36	16	47	21	76	34
	10¾	273	13	330	41	18	56	25	85	39

Std. bull plugs listed above are made from J-55 (or better).
Such items in XS and XXS are made from J-55, K-55, N-80 or the most appropriate material available.

CASING BULL PLUGS

- ☐ 4½" O.D. - 10¾" O.D. (114 O.D. - 273 O.D. DN) casing bull plugs available with all current API threads or beveled for welding
- ☐ Casing bull plugs available in standard, extra heavy or double extra heavy, and are manufactured from J-55, K-55, N-80 or L-80

ADAPTER NIPPLES

- ❑ J.B. Smith manufactures a full line of adapter nipples in sizes 1" NPS (25 DN) through 12" NPS (300 DN) from seamless A106 pipe.
- ❑ Adapter Nipples available in threaded, beveled, grooved and virtually all combinations of these end connections.
- ❑ Nipples manufactured in schedule 40, schedule 80, schedule 160 and double extra heavy wall thickness
- ❑ Full Traceability and mill certification available upon request at time of order

Bell Nipple			
O.D. Size		Weight	
NPS	DN	lbs	kg
4½	114	4.5	2.0
5½	140	9.0	4.1
7	175	13	6.0
8½	219	15	6.8

Adapter Nipples Seamless Schedule 40			
Size		Weight	
NPS	DN	lbs/ft	kg
¾	20	—	—
1	25	—	—
1¼	32	—	—
1½	40	—	—
2	50	3.6	1.7
2½	65	5.8	2.6
3	80	7.6	3.4
4	100	11	4.9
5	125	15	6.6
6	150	19	8.6
8	200	29	13
10	250	40	18
12	300	50	22

TUBING NIPPLES

- ❑ Nominal Pipe Size 1" - 4" (25 - 100 DN) upset and non-upset ends
- ❑ Lengths are 4" - 18" (102mm - 457mm)
- ❑ Tubing nipples available with any combination of current API threads (8 round, 10 round, 11½v, etc.) and are stock items in J-55, K-55, N-80 and L-80
- ❑ Wall thicknesses available: standard through double extra heavy
- ❑ For a different grade of material (stainless, brass, etc.) and different threads, consult factory

Tubing Nipples standard Weight	Size		End Connection
	NPS	DN	
	1	25	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	1¼	32	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	1½	40	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	2	50	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	2½	65	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	3	80	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	4	100	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)

Tubing Nipples Extra Heavy Weight	Size		End Connection
	NPS	DN	
	1	25	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	1¼	32	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	1½	40	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	2	50	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	2½	65	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	3	80	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)
	4	100	Upset A.P.I. Thds, One or Both Ends
			Non-upset (Regular)

Oil Country Casing Nipples	Size O.D.		Weight		Steel Grade
	<i>NPS</i>	<i>DN</i>	<i>lbs</i>	<i>kg</i>	
	4½	114	11	4.8	K
			12	5.3	K-N-P
	5	125	12	5.2	K
			13	5.9	K
			15	6.8	K-N-P
			18	8.2	N-P
	5½	140	14	6.4	K
			16	7.0	K
			17	7.7	K-N-P
			20	9.1	N-P
	6¾	168	20	9.1	K
			24	11	K-N-P
			28	13	N-P
	7	175	20	9.1	K
			23	10	K-N
			26	12	K-N-P
			29	13	N-P
	7½	194	26	12	K-N
			30	13	N-P
	8¾	219	24	11	K
			32	15	K
			36	16	K-N
			44	20	N-P
			49	22	N-P
	9¾	245	36	16	K
			40	18	K-N
			44	20	N-P
			47	21	N-P
	10¾	273	41	18	K
			46	21	K
			56	25	N-P
	11¾	298	60	27	K
	13¾	340	55	25	K
			61	28	K
			68	31	K
			72	33	K
	16	400	75	34	K
			84	38	K

API Casing Couplings Short Thread	Casing O.D.		Weight/100		Length of Round Thread Coupling	
	<i>NPS</i>	<i>Dn</i>	<i>lbs</i>	<i>kg</i>	<i>in</i>	<i>mm</i>
	4½	114	805	365	6¼	159
	5	125	1018	462	6½	165
	5½	140	1144	519	6¾	171
	6⅝	168	1997	906	7¼	184
	7	175	1834	832	7¼	184
	7⅝	194	2693	1222	7½	191
	8⅝	219	3558	1614	7¾	197
	9⅝	244	3951	1792	7¾	197
	10¾	273	4553	2065	8	203
	11¾	298	—	—	8	203
	13⅝	340	5623	2551	8	203
	16	400	7898	3582	9	229
	20	500	9500	4309	9	229

API Casing Couplings Long Thread	Casing O.D.		Weight /100		Length of Coupling	
	<i>NPS</i>	<i>DN</i>	<i>lbs</i>	<i>kg</i>	<i>in</i>	<i>mm</i>
	4½	114	907	411	7	178
	5	125	1256	570	7¾	197
	5½	140	1403	636	8	203
	6⅝	168	1829	830	8¾	222
	7	175	2367	1074	9	229
	7⅝	194	3423	1553	9¼	235
	8⅝	219	4748	2154	10	254
	9⅝	244	5577	2530	10½	267
	10¾	273	6202	2813	10½	267
	13⅝	340	7663	3476	10½	267



Materials

The steel for Anvil Forged Carbon Steel Fittings consists of forging, bars, seamless pipe or tubes which conform to the requirements for melting process, chemical composition and mechanical properties of ASTM A105.

Design Basis

ASME B16.11 - Forged fittings, socket-weld and threaded

Dimensions

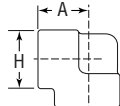
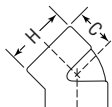
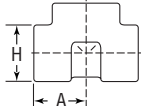
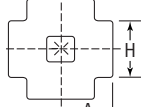
ASME B16.11, unless otherwise noted

Threads

ASME 1.20.1

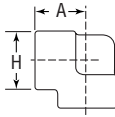
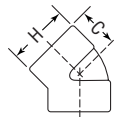
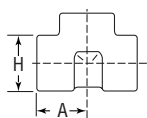
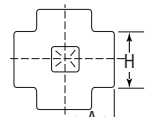
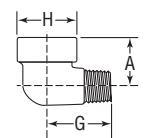
Forged Steel Fittings Class 2000 Threaded



		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1¼	1½	2	2½	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	80	100
90° Elbows: Figure 2101 	A	(in)	0.97*	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	3.00	3.38	4.19
		(mm)	25	25	25	28	33	38	44	51	60	76	86	106
	H	(in)	1.00*	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.62	4.31	5.75
		(mm)	25	25	25	33	38	46	56	62	75	92	109	146
	Wt./100 (lbs)		31	31	31	50	69	113	158	200	350	650	1100	2275
	(kg)		14	14	14	23	31	51	72	91	159	295	499	1032
45° Elbows: Figure 2102 	C	(in)	0.75*	0.75*	0.75	0.88	1.00	1.12	1.31	1.38	1.69	2.06	2.50	3.12
		(mm)	19	19	19	22	25	28	33	35	43	52	64	79
	H	(in)	1.00*	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.62	4.31	5.75
		(mm)	25	25	25	33	38	46	56	62	75	92	109	146
	Wt./100 (lbs)		25	25	25	44	63	94	138	163	269	775	1131	1913
	(kg)		11	11	11	20	29	43	63	74	122	352	513	868
Tees: Figure 2103 	A	(in)	0.97*	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	3.00	3.38	4.19
		(mm)	25	25	25	28	33	38	44	51	60	76	86	106
	H	(in)	1.00*	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.62	4.31	5.75
		(mm)	25	25	25	33	38	46	56	62	75	92	109	146
	Wt./100 (lbs)		31	31	31	69	94	144	200	275	463	869	1319	2725
	(kg)		14	14	14	31	43	65	91	125	210	394	598	1236
Crosses: Figure 2104 	A	(in)	0.97*	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	3.00	3.38	4.19
		(mm)	25	25	25	28	33	38	44	51	60	76	86	106
	H	(in)	1.00*	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.62	4.31	5.75
		(mm)	25	25	25	33	38	46	56	62	75	92	109	146
	Wt./100 (lbs)		50	50	50	88	113	169	250	319	525	1644	1950	3269
	(kg)		23	23	23	40	51	77	113	145	238	746	885	1483
*Larger than ASME B16.11 dimension.														

Forged Steel Fittings Class 3000 Threaded

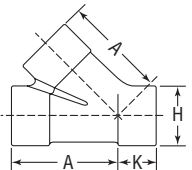
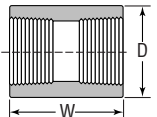
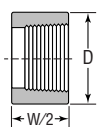
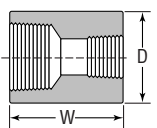
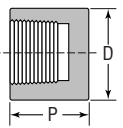


		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	80	100
90° Elbows: Figure 2111 	A	(in)	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.50
		(mm)	25	25	28	33	38	44	51	60	64	83	95	114
	H	(in)	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
		(mm)	25	25	33	38	46	56	62	75	84	102	121	152
	Wt./100 (lbs)		38	38	63	88	138	225	260	490	519	1050	1444	3038
	(kg)		17	17	29	40	63	102	118	222	235	476	655	1378
45° Elbows: Figure 2112 	C	(in)	0.75*	0.75	0.88	1.00	1.12	1.31	1.38	1.69	1.72	2.06	2.50	3.12
		(mm)	19	19	22	25	28	33	35	43	44	52	64	79
	H	H (in)	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
		(mm)	25	25	33	38	46	56	62	75	84	102	121	152
	Wt./100 (lbs)		25	25	52	68	119	188	213	400	440	738	1178	1906
	(kg)		11	11	24	31	54	85	97	181	200	335	534	865
Tees: Figure 2114 	A	(in)	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.50
		(mm)	25	25	28	33	38	44	51	60	64	83	95	114
	H	(in)	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
		(mm)	25	25	33	38	46	56	62	75	84	102	121	152
	Wt./100 (lbs)		38	38	81	119	188	310	350	640	686	1313	2038	3950
	(kg)		17	17	37	54	85	141	159	290	311	596	924	1792
Crosses: Figure 2115 	A	(in)	0.97*	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.50
		(mm)	25	25	28	33	38	44	51	60	64	83	95	114
	H	(in)	1.00*	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
		(mm)	25	25	33	38	46	56	62	75	84	102	121	152
	Wt./100 (lbs)		38	38	100	150	250	356	413	650	813	1675	1975	3200
	(kg)		17	17	45	68	113	161	187	295	369	760	896	1451
Street Elbows: Figure 2113 	A	(in)	0.97	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.50
		(mm)	25	25	28	33	38	44	51	60	64	83	95	114
	G	(in)	1.25	1.25	1.50	1.69	1.94	2.31	2.69	2.81	3.38	—	—	—
		(mm)	32	32	38	43	49	59	68	71	86	—	—	—
	H	(in)	1.00	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
		(mm)	25	25	33	38	46	56	62	75	84	102	121	152
	Wt./100 (lbs)		25	25	38	55	88	144	250	425	519	—	—	—
	(kg)		11	11	17	25	40	65	113	193	235	—	—	—

*Larger than ASME B16.11 dimension.

Forged Steel Fittings Class 3000 Threaded

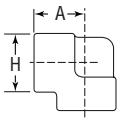
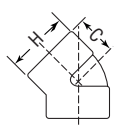
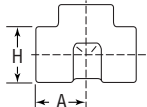
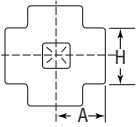
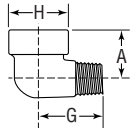


	NPS -->		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	DN -->		6	8	10	15	20	25	32	40	50	65	75	100
Laterals: Figure 2116 	A	(in)	–	1.88	2.12	2.56	3.00	3.50	3.94	4.75	–	–	–	–
		(mm)	–	48	54	65	76	89	100	121	–	–	–	–
	H	(in)	–	1.06	1.31	1.50	1.81	2.19	2.44	2.97	–	–	–	–
		(mm)	–	27	33	38	46	56	62	75	–	–	–	–
	K	(in)	–	0.81	0.88	1.00	1.12	1.31	1.44	1.68	–	–	–	–
		(mm)	–	21	22	25	28	33	37	43	–	–	–	–
	Wt./100 (lbs)		–	–	–	175	275	463	550	1081	–	–	–	–
Couplings: Figure 2117 	D	(in)	0.75*	0.75	0.88	1.12	1.38	1.75	2.25	2.50	3.00	3.62	4.25	5.50
		(mm)	19	19	22	28	35	44	57	64	76	92	108	140
	W	(in)	1.25	1.38	1.50	1.88	2.00	2.38	2.62	3.12	3.38	3.62	4.25	4.75
		(kg)	0.57	0.63	0.68	0.85	0.91	1.1	1.2	1.4	1.5	1.6	1.9	2.2
	Wt./100 (lbs)		12	10.0	13	29	42	84	156	211	300	460	650	1225
	(kg)		5.4	4.5	5.9	13	19	38	71	96	136	209	295	556
Half Couplings: Figure 2119 	D	(in)	0.75*	0.75	0.88	1.12	1.38	1.75	2.25	2.50	3.00	3.62	4.25	5.50
		(mm)	19	19	22	28	35	44	57	64	76	92	108	140
	W/2	(in)	0.62	0.69	0.75	0.94	1.00	1.19	1.31	1.56	1.69	1.81	2.13	2.38
		(mm)	16	18	19	24	25	30	33	40	43	46	54	60
	Wt./100 (lbs)		5.0	4.0	6.0	13	18	38	72	99	139	215	306	580
	(kg)		2.3	1.8	2.7	5.9	8.2	17	33	45	63	98	139	263
Reducing Couplings: Figure 2118 	D	(in)	0.75*	0.75	0.88	1.12	1.38	1.75	2.25	2.50	3.00	3.62	4.25	5.50
		(mm)	19	19	22	28	35	44	57	64	76	92	108	140
	W	(in)	–	1.38	1.50	1.88	2.00	2.38	2.62	3.12	3.38	3.62	4.25	4.75
		(mm)	–	35	38	48	51	60	67	79	86	92	108	121
	NPS		–	1/8	1/8	1/8	1/8	1/8	1/4	1/4	1/4	3/4	3/4	1 1/2
	(DN)		–	6	6	6	6	6	8	8	8	20	20	40
	Wt./100 (lbs)		–	10.0	13	29	42	84	156	211	300	460	650	1225
	(kg)		–	4.5	5.9	13	19	38	71	96	136	209	295	556
Pipe Caps: Figure 2120 	D	(in)	0.75*	0.75	0.88	1.12	1.38	1.75	2.25	2.50	3.00	3.62	4.25	5.50
		(mm)	19	19	22	28	35	44	57	64	76	92	108	140
	P	(in)	0.75	1.00	1.00	1.25	1.44	1.62	1.75	1.75	1.88	2.38	2.56	2.69
		(mm)	19	25	25	32	37	41	44	44	48	60	65	68
	Wt./100 (lbs)		6.0	9.0	13	25	41	75	125	150	260	500	850	1300
	(kg)		2.7	4.1	5.9	11	19	34	57	68	118	227	386	590

*Larger than ASME B16.11 dimension.

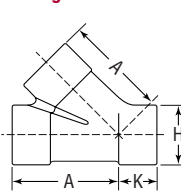
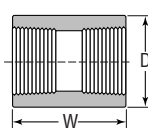
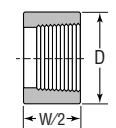
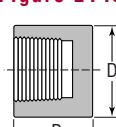
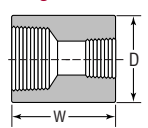
Forged Steel Fittings Class 6000 Threaded



		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	75	100
90° Elbows: Figure 2131 	A	(in)	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.19	4.50
		(mm)	25	28	33	38	44	51	60	64	83	95	106	114
	H	(in)	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	5.75	6.00
		(mm)	25	33	38	46	56	62	75	84	102	121	146	152
	Wt./100 (lbs)		25	63	106	163	250	325	650	725	1325	2088	3456	—
	(kg)		11	29	48	74	113	147	295	329	601	947	1568	—
45° Elbows: Figure 2132 	C	(in)	0.75	0.88	1.00	1.12	1.31	1.38	1.69	1.72	2.06	2.50	3.12	3.12
		(mm)	19	22	25	28	33	35	43	44	52	64	79	79
	H	(in)	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	5.75	6.00
		(mm)	25	33	38	46	56	62	75	84	102	121	146	152
	Wt./100 (lbs)		25	59	88	144	219	269	469	575	950	1500	3056	—
	(kg)		11	27	40	65	99	122	213	261	431	680	1386	—
Tees: Figure 2134 	A	(in)	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.19	4.50
		(mm)	25	28	33	38	44	51	60	64	83	95	106	114
	H	(in)	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	5.75	6.00
		(mm)	25	33	38	46	56	62	75	84	102	121	146	152
	Wt./100 (lbs)		50	100	138	213	363	463	763	963	1888	2806	4563	—
	(kg)		23	45	63	97	165	210	346	437	856	1273	2070	—
Crosses: Figure 2135 	A	(in)	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.19	—
		(mm)	25	28	33	38	44	51	60	64	83	95	106	—
	H	(in)	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	5.75	—
		(mm)	25	33	38	46	56	62	75	84	102	121	146	—
	Wt./100 (lbs)		56	119	150	275	431	563	1075	1150	2219	2750	5400	—
	(kg)		25	54	68	125	195	255	488	522	1007	1247	2449	—
Street Elbows: Figure 2133 	A	(in)	—	1.00	1.12	1.38	1.75	2.00	2.12	2.50	—	—	—	—
		(mm)	—	25	28	35	44	51	54	64	—	—	—	—
	G	(in)	—	1.50	1.63	1.88	2.25	2.62	2.81	3.31	—	—	—	—
		(mm)	—	38	41	48	57	67	71	84	—	—	—	—
	H	(in)	—	1.25	1.50	1.75	2.00	2.44	2.75	3.31	—	—	—	—
		(mm)	—	32	38	44	51	62	70	84	—	—	—	—
	Wt./100 (lbs)		—	37	45	100	162	250	368	644	—	—	—	—
	(kg)		—	17	20	45	73	113	167	292	—	—	—	—

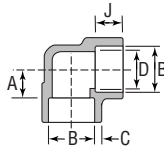
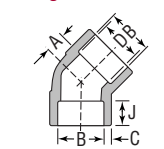
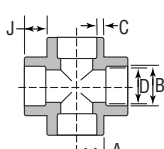
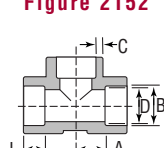
Forged Steel Fittings Class 6000 Threaded



		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	75	100
Laterals: Figure 2136 	A	(in)	—	—	2.56	3.00	3.56	4.00	4.75	—	—	—	—	—
		(mm)	—	—	65	76	90	102	121	—	—	—	—	—
	H	(in)	—	—	1.50	1.81	2.19	2.44	2.88	—	—	—	—	—
		(mm)	—	—	38	46	56	62	73	—	—	—	—	—
	K	(in)	—	—	1.00	1.25	1.38	1.50	1.75	—	—	—	—	—
		(mm)	—	—	25	32	35	38	44	—	—	—	—	—
	Wt./100 (lbs)		—	—	237	325	548	732	1232	—	—	—	—	—
	(kg)		—	—	108	147	249	332	559	—	—	—	—	—
Couplings: Figure 2137 	D	(in)	0.88	1.00	1.25	1.50	1.75	2.25	2.50	3.00	3.62	4.25	5.00	6.25
		(mm)	22	25	32	38	44	57	64	76	92	108	127	159
	W	(in)	1.25	1.38	1.50	1.88	2.00	2.38	2.62	3.12	3.38	3.62	4.25	4.75
		(mm)	32	35	38	48	51	60	67	79	86	92	108	121
	Wt./100 (lbs)		18	23	40	69	95	192	230	375	537	890	1345	2425
	(kg)		8.2	10	18	31	43	87	104	170	244	404	610	1100
Half Couplings: Figure 2141 	D	(in)	0.88	1.00	1.25	1.50	1.75	2.25	2.50	3.00	3.62	4.25	5.00	6.25
		(mm)	22	25	32	38	44	57	64	76	92	108	127	159
	W/2	(in)	0.62	0.69	0.75	0.94	1.00	1.19	1.31	1.56	1.69	1.81	2.13	2.38
		(mm)	16	18	19	24	25	30	33	40	43	46	54	60
	Wt./100 (lbs)		8.0	10.0	18	33	45	86	110	180	260	430	650	1180
	(kg)		3.6	4.5	8.2	15	20	39	50	82	118	195	295	535
Pipe Caps: Figure 2143 	D	(in)	0.88	1.00	1.25	1.50	1.75	2.25	2.50	3.00	3.62	4.25	5.00	6.25
		(mm)	22	25	32	38	44	57	64	76	92	108	127	159
	P	(in)	—	1.06	1.06	1.31	1.50	1.69	1.81	1.88	2.00	2.50	2.69	2.94
		(mm)	—	27	27	33	38	43	46	48	51	64	68	75
	Wt./100 (lbs)		15	18	25	56	75	140	220	290	520	660	960	1700
	(kg)		6.8	8.2	11	25	34	64	100	132	236	299	435	771
Reducing Couplings Figure 2138 	D	(in)	—	1.00	1.25	1.50	1.75	2.25	2.50	3.00	3.62	4.25	5.00	6.25
		(mm)	—	25	32	38	44	57	64	76	92	108	127	159
	W	(in)	—	1.38	1.50	1.88	2.00	2.38	2.62	3.12	3.38	3.62	4.25	4.75
		(mm)	—	35	38	48	51	60	67	79	86	92	108	121
	Lowest Reduction (NPS)		—	1/8	1/8	1/8	1/4	1/4	1/2	3/4	3/4	1 1/4	1 1/2	2
	(DN)		—	6	6	6	8	8	15	20	20	32	40	50
	Wt./100 (lbs)		—	23	40	69	95	192	230	375	537	890	1345	2425
	(kg)		—	10	18	31	43	87	104	170	244	404	610	1100

Forged Steel Fittings Class 3000 Socket-Weld

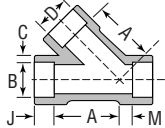
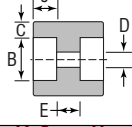
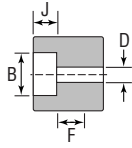
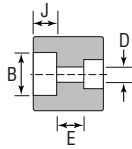
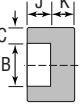


		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	75	100
COMMON DIMENSIONS	B	Socket Dia. (in)	.420/ .440	.555/ .575	.690/ .710	.855/ .875	1.065 1.085	1.330 1.350	1.675 1.695	1.915 1.935	2.406 2.426	2.906 2.931	3.535 3.560	4.545 4.570
		(mm)	11 11	14 15	18 18	22 22	27 28	34 34	43 43	49 49	61 62	74 74	90 90	115 116
	C	Minimum (in)	0.13	0.13	0.14	0.16	0.17	0.20	0.21	0.22	0.24	0.30	0.33	0.37
		(mm)	3	3	4	4	4	5	5	6	6	8	8	9
	D	Bore Dia. (in)	.239/ .299	.334/ .394	.463/ .523	.592/ .562	.794 .854	1.019 1.079	1.350 1.410	1.580 1.640	2.037 2.097	2.409 2.529	3.008 3.128	3.966 4.086
		(mm)	6 8	8 10	12 13	15 14	20 22	26 27	34 36	40 42	52 53	61 64	76 79	101 104
	J	Socket Depth Min.(in)	0.38	0.38	0.38	0.38	0.50	0.50	0.50	0.50	0.62	0.62	0.62	0.75
		(mm)	10	10	10	10	13	13	13	13	16	16	16	19
	A	(Nominal) (in)	0.44	0.44	0.53	0.62	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.62
		(mm)	11	11	13	16	19	22	27	32	38	41	57	67
		Wt./100 (lbs)	13	13	25	50	69	106	163	213	290	638	1088	2369
		(kg)	5.9	5.9	11	23	31	48	74	97	132	289	494	1075
90° Elbows: Figure 2150 	A	(Nominal) (in)	0.44	0.44	0.53	0.62	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.62
		(mm)	11	11	13	16	19	22	27	32	38	41	57	67
	Wt./100 (lbs)		13	13	25	50	69	106	163	213	290	638	1088	2369
	(kg)		5.9	5.9	11	23	31	48	74	97	132	289	494	1075
45° Elbows: Figure 2151 	A	(Nominal) (in)	0.31	0.31	0.31	0.44	0.50	0.56	0.69	0.81	1.00	1.12	1.25	1.62
		(mm)	8	8	8	11	13	14	18	21	25	28	32	41
	Wt./100 (lbs)		13	13	19	38	50	88	125	163	269	675	1050	1819
	(kg)		5.9	5.9	8.6	17	23	40	57	74	122	306	476	825
Crosses: Figure 2153 	A	(in)	0.44	0.44	0.53	0.62	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.62
		(mm)	11	11	13	16	19	22	27	32	38	41	57	67
	Wt./100 (lbs)		25	25	34	69	88	144	213	263	444	888	1369	2844
	(kg)		11	11	15	31	40	65	97	119	201	403	621	1290
Tee: Figure 2152 	A	(in)	0.44	0.44	0.53	0.62	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.62
		(mm)	11	11	13	16	19	22	27	32	38	41	57	67
	Wt./100 (lbs)		25	31	31	81	113	156	244	325	550	1581	2019	3150
	(kg)		11	14	14	37	51	71	111	147	249	717	916	1429

Note: When the pipe is seated against the bottom of the socket prior to welding, to prevent possible cracking of the fillet welds, it is recommended that the pipe be withdrawn approximately 1/16 in (1.6mm) away from contact with the bottom of the socket before starting the weld.

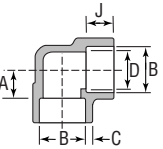
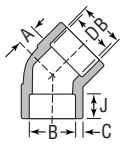
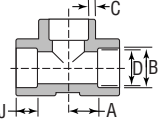
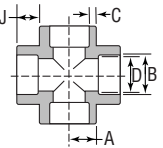
Forged Steel Fittings Class 3000 Socket-Weld



	NPS -->		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	DN -->		6	8	10	15	20	25	32	40	50	65	75	100
COMMON DIMENSIONS	B	Socket Dia. (in)	.420	.555	.690	.855	1.065	1.330	1.675	1.915	2.406	2.906	3.535	4.545
			.440	.575	.710	.875	1.085	1.350	1.695	1.935	2.426	2.931	3.560	4.570
		(mm)	11	14	18	22	27	34	43	49	61	74	90	115
	C	Minimum (in)	0.13	0.13	0.14	0.16	0.17	0.20	0.21	0.22	0.24	0.30	0.33	0.37
		(mm)	3	3	4	4	4	5	5	6	6	8	8	9
	D	Bore Dia. (in)	.239/.299	.334/.394	.463/.523	.592/.652	.794/.854	1.019/1.079	1.350/1.410	1.580/1.640	2.037/2.097	2.409/2.529	3.008/3.128	3.966/4.086
		(mm)	6	8	12	15	20	26	34	40	52	61	76	101
	J	Socket Depth Minimum (in)	0.38	0.38	0.38	0.38	0.50	0.50	0.50	0.50	0.62	0.62	0.62	0.75
		(mm)	10	10	10	10	13	13	13	13	16	16	16	19
Laterals: Figure 2158 	A	Nominal (in)	—	—	—	1.63	2.00	2.38	2.81	3.19	3.88	—	—	—
		(mm)	—	—	—	41	51	60	71	81	99	—	—	—
	M	(in)	—	—	—	.38	.44	.50	.63	.69	.81	—	—	—
		(mm)	—	—	—	10	11	13	16	18	21	—	—	—
	Wt./100 (lbs)		—	—	—	100	175	238	375	500	775	—	—	—
	(kg)		—	—	—	45	79	108	170	227	352	—	—	—
Couplings: Figure 2154 	E	(in)	0.25	0.25	0.25	0.38	0.38	0.50	0.50	0.50	0.75	0.75	0.75	0.75
		(mm)	6	6	6	10	10	13	13	13	19	19	19	19
	Wt./100 (lbs)		10.0	12	20	23	39	68	84	93	161	237	313	507
	(kg)		4.5	5.4	9.1	10	18	31	38	42	73	108	142	230
Half Couplings: Figure 2155 	F	(in)	0.62	0.62	0.69	0.88	0.94	1.12	1.19	1.25	1.62	1.69	1.75	1.88
		(mm)	16	16	18	22	24	28	30	32	41	43	44	48
	Wt./100 (lbs)		11	14	24	31	47	84	112	132	218	341	486	749
	(kg)		5.0	6.4	11	14	21	38	51	60	99	155	220	340
Reducing Couplings: Figure 2156 	E	(in)	—	0.25	0.25	0.38	0.38	0.50	0.50	0.50	0.75	0.75	0.75	0.75
		(mm)	—	6	6	10	10	13	13	13	19	19	19	19
	Lowest Reduction (NPS)		—	1/8	1/8	1/8	1/8	1/8	1/4	1/4	1/2	1/2	1 1/2	2
	(DN)		—	6	6	6	6	6	8	8	15	15	40	50
	Wt./100 (lbs)		—	12	20	23	39	68	84	93	161	237	313	507
	(kg)		—	5.4	9.1	10	18	31	38	42	73	108	142	230
Pipe Caps: Figure 2157 	K	Min. (in)	0.19	0.19	0.19	0.25	0.25	0.38	0.38	0.44	0.50	0.62	0.75	0.88
		(mm)	5	5	5	6	6	10	10	11	13	16	19	22
	Wt./100 (lbs)		6.0	9.0	17	22	35	60	93	115	192	280	475	844
	(kg)		2.7	4.1	7.7	10	16	27	42	52	87	127	215	383

Forged Steel Fittings Class 6000 Socket-Weld

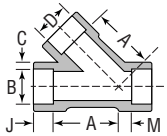
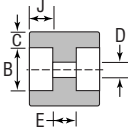
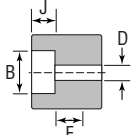
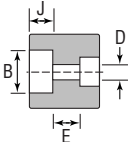
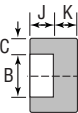


		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	75	100
COMMON DIMENSIONS	B	Socket Dia. (in)	.420 .440	.555 .575	.690 .710	.855 .875	1.065 1.085	1.330 1.350	1.675 1.695	1.915 1.935	2.406 2.426	2.906 2.931	3.535 3.560	4.545 4.570
		(mm)	11 11	14 15	18 18	22 22	27 28	34 34	43 43	49 49	61 62	74 74	90 90	115 116
	C	Minimum (in)	0.14	0.16	0.17	0.20	0.24	0.27	0.27	0.31	0.37	0.41	0.48	0.58
		(mm)	4	4	4	5	6	7	7	8	9	10	12	15
	D	Bore Dia. (in)	.126 .189	.220 .280	.329 .389	.434 .494	.582 .642	.785 .845	1.130 1.190	1.308 1.368	1.657 1.717	2.065 2.185	2.564 2.684	3.378 3.498
		(mm)	3 5	6 7	8 10	11 13	15 16	20 22	29 30	33 35	42 44	52 55	65 68	86 89
	J	Socket Depth Minimum (in)	0.38	0.38	0.38	0.38	0.50	0.50	0.50	0.50	0.62	0.62	0.62	0.75
		(mm)	10	10	10	10	13	13	13	13	16	16	16	19
90° Elbows: Figure 2170 	A	Nominal (in)	0.44	0.53	0.62	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.50	2.62
		(mm)	11	13	16	19	22	27	32	38	41	57	64	67
	Wt./100 (lbs)		-	-	-	88	144	250	325	531	638	1200	1938	3638
	(kg)		-	-	-	40	65	113	147	241	289	544	879	1650
45° Elbows: Figure 2171 	A	(in)	0.31	0.31	0.44	0.50	0.56	0.69	0.81	1.00	1.12	1.25	1.38	1.58
		(mm)	8	8	11	13	14	18	21	25	28	32	35	40
	Wt./100 (lbs)		-	-	-	69	131	200	263	475	588	713	1231	2700
	(kg)		-	-	-	31	59	91	119	215	267	323	558	1225
Tee: Figure 2172 	A	(in)	-	-	-	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.50	2.62
		(mm)	-	-	-	19	22	27	32	38	41	57	64	67
	Wt./100 (lbs)		-	-	-	106	206	338	431	781	869	1663	2381	4532
	(kg)		-	-	-	48	93	153	195	354	394	754	1080	2056
Crosses: Figure 2173 	A	(in)	-	-	-	0.75	0.88	1.06	1.25	1.50	1.62	2.25	2.50	2.62
		(mm)	-	-	-	19	22	27	32	38	41	57	64	67
	Wt./100 (lbs)		-	-	-	125	250	400	513	900	950	1988	2950	4150
	(kg)		-	-	-	57	113	181	233	408	431	902	1338	1882

Note: When the pipe is seated against the bottom of the socket prior to welding, to prevent possible cracking of the fillet welds, it is recommended that the pipe be withdrawn approximately 1/16 in. (1.6mm) away from contact with the bottom of the socket before starting the weld.

Forged Steel Fittings Class 6000 Socket-Weld

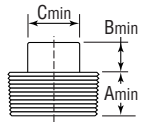
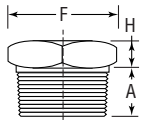
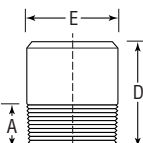
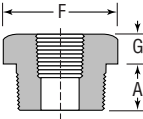
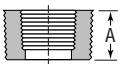


		NPS -->	1/2	3/4	1	1¼	1½	2	2½	3	4
		DN -->	15	20	25	32	40	50	65	75	100
COMMON DIMENSIONS	B	Socket Dia. (in)	.855	1.065	1.330	1.675	1.915	2.406	2.906	3.535	4.545
			.875	1.085	1.350	1.695	1.935	2.426	2.931	3.560	4.570
		(mm)	22	27	34	43	49	61	74	90	115
			22	28	34	43	49	62	74	90	116
	C	Minimum (in)	.20	.24	.27	.27	.31	.37	.41	.48	.58
		(mm)	5	6	7	7	8	9	10	12	15
	D	Bore Dia. (in)	.434/ .494	.582/ .642	.785/ .845	1.130/ 1.190	1.308/ 1.368	1.657/ 1.717	2.065/ 2.185	2.564/ 2.684	3.378/ 3.498
		(mm)	11 13	15 16	20 21	29 30	33 35	42 44	52 55	65 68	86 89
	J	Socket Dept Minimum (in)	0.38	0.50	0.50	0.50	0.50	0.62	0.62	0.62	0.75
		(mm)	10	13	13	13	13	16	16	16	19
Laterals: Figure 2178 	A	(in)	2.00	2.38	2.81	3.19	3.88	–	–	–	-
		(mm)	51	60	71	81	99	–	–	–	-
	M	(in)	0.44	0.50	0.63	0.69	0.81	–	–	–	-
		(mm)	11	13	16	18	21	–	–	–	-
	Wt. /100 (lbs)		250	325	538	675	1281	–	–	–	–
	(kg)		113	147	244	306	581	–	–	–	–
Couplings: Figure 2174 	E	(in)	0.38	0.38	0.50	0.50	0.50	0.75	0.75	0.75	0.75
		(mm)	10	10	13	13	13	19	19	19	19
	Wt./100 (lbs)		46	74	136	144	222	415	533	675	1181
	(kg)		21	34	62	65	101	188	242	306	536
Half Couplings: Figure 2175 	F	(in)	0.88	0.94	1.12	1.19	1.25	1.62	1.69	1.75	1.88
		(mm)	22	24	28	30	32	41	43	44	48
	Wt./100 (lbs)		54	80	136	171	262	477	652	872	1429
	(kg)		24	36	62	78	119	216	296	396	648
Reducing Couplings: Figure 2176 	E	(in)	–	0.38	0.50	0.50	0.50	0.75	0.75	0.75	0.75
		(mm)	–	10	13	13	13	19	19	19	19
	Lowest Reduction (NPS)		–	¾	¾	½	½	¾	1¼	1½	2
	(DN)		–	10	10	15	15	20	32	40	50
	Wt./100 (lbs)			74	136	144	222	415	533	695	1181
	(kg)			34	62	65	101	188	242	315	536
Pipe Caps: Figure 2177 	K	Minimum (in)	0.31	0.31	0.44	0.44	0.50	0.62	0.75	0.88	1.12
		(mm)	8	8	11	11	13	16	19	22	28
	Wt./100 (lbs)		41	57	117	142	217	366	494	766	1453
	(kg)		19	26	53	64	98	166	224	347	659

Forged Steel Fittings High Pressure Plugs and Bushings

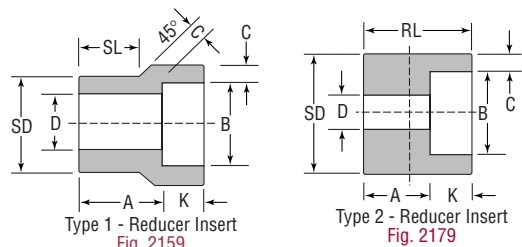


Anvil High Pressure Plugs and Bushings satisfy the requirement of ASME B16.11 Class 2000, 3000 and 6000

		NPS -->	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
		DN -->	6	8	10	15	20	25	32	40	50	65	75	100
Plugs - Square Head: Figure 2122 	A	(in)	0.38	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
		(mm)	10	11	13	14	16	19	21	21	22	27	28	32
	B	(in)	0.25	0.25	0.31	0.38	0.44	0.50	0.56	0.62	0.69	0.75	0.81	1.00
		(mm)	6	6	8	10	11	13	14	16	18	19	21	25
	C	(in)	0.28	0.38	0.44	0.56	0.62	0.81	0.94	1.12	1.31	1.50	1.69	2.50
		(mm)	7	10	11	14	16	21	24	28	33	38	43	64
	Wt./100 (lbs)		2.0	2.0	5.0	10.0	18	35	59	85	140	225	287	719
	(kg)		0.91	0.91	2.3	4.5	8.2	16	27	39	64	102	130	326
Plugs - Hex Head: Figure 2142 	F	(Across Flats) (in)	0.44	0.62	0.69	0.88	1.06	1.38	1.75	2.00	2.50	3.00	3.50	4.62
		(mm)	11	16	18	22	27	35	44	51	64	76	89	117
	A	(in)	0.38	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
		(mm)	10	11	13	14	16	19	21	21	22	27	28	32
	H	(in)	0.25	0.25	0.31	0.31	0.38	0.38	0.56	0.62	0.69	0.75	0.81	1.00
		(mm)	6	6	8	8	10	10	14	16	18	19	21	25
	Wt./100 (lbs)		3.0	6.0	10.0	17	32	48	95	136	225	388	588	1300
	(kg)		1.4	2.7	4.5	7.7	15	22	43	62	102	176	267	590
Plugs - Round Head: Figure 2121 	A	(in)	0.38	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
		(mm)	10	11	13	14	16	19	21	21	22	27	28	32
	D	(in)	1.38	1.62	1.62	1.75	1.75	2.00	2.00	2.00	2.50	2.75	2.75	3.00
		(mm)	35	41	41	44	44	51	51	51	64	70	70	76
	E	(in)	0.41	0.53	0.69	0.84	1.06	1.31	1.69	1.91	2.38	2.88	3.50	4.50
		(mm)	10	13	18	21	27	33	43	49	60	73	89	114
	Wt./100 (lbs)		13	13	18	25	38	75	113	156	300	475	763	1288
	(kg)		5.9	5.9	8.2	11	17	34	51	71	136	215	346	584
Bushings - Hex Head: Figure 2139 	A	(in)	–	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
		(mm)	–	11	13	14	16	19	21	21	22	27	28	32
	F	(in)	–	0.62	0.69	0.88	1.06	1.38	1.75	2.00	2.50	3.00	3.50	4.62
		(mm)	–	16	18	22	27	35	44	51	64	76	89	117
	G	(in)	–	0.12	0.16	0.19	0.22	0.25	0.28	0.31	0.34	0.38	0.41	0.50
		(mm)	–	3	4	5	6	6	7	8	9	10	10	13
	Lowest Reduction (NPS)		–	1/8	1/8	1/8	1/8	1/8	1/8	1/4	1/4	1/2	1/2	1 1/2
	(DN)		–	6	6	6	6	6	6	8	8	15	15	40
	Wt./100 (lbs)		–	2.0	5.0	6.0	13	19	39	68	163	238	350	831
	(kg)		–	0.91	2.3	2.7	5.9	8.6	18	31	74	108	159	377
Bushings - Flush: Figure 2140 	A	(in)	–	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
		(mm)	–	11	13	14	16	19	21	21	22	27	28	32
	Lowest Reduction (NPS)		–	1/8	1/8	1/8	1/8	1/8	1/8	1/4	1/4	3/4	1	1 1/2
	(DN)		–	6	6	6	6	6	6	8	8	20	25	40
	Wt./100 (lbs)		–	2.0	5.0	6.0	13	13	13	19	38	63	100	200
	(kg)		–	0.91	2.3	2.7	5.9	5.9	5.9	8.6	17	29	45	91

Note: Plugs and bushings are not identified by Pressure Class.
They may be used for ratings up to Pressure Class 6000 (per ASME B16.11)

Forged Steel Fittings Socket-Weld Reducer Inserts

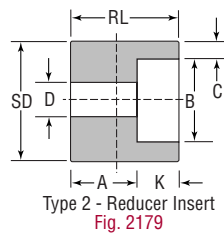
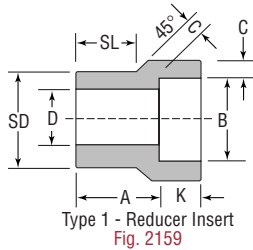


Reducer inserts comply with MSS standard SP-79. They enable standard socket-weld fittings to be used for making any combination of pipe line reductions quickly and economically. Socket-weld reducer inserts serve the same purpose as threaded reducing bushings with threaded fittings.

Size				Socket				Shank		
				Dia. B		Depth Min. K		Dia. SD		Type
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	
3/8	10	x 1/4	x 8	0.56	14	0.38	10	0.68	17	1
1/2	15	x 1/4	x 8	0.56	14	0.38	10	0.84	21	1
		x 3/8	x 10	0.7	18	0.38	10	0.84	21	1
3/4	20	x 1/4	x 8	0.56	14	0.38	10	1.05	27	2
		x 3/8	x 10	0.7	18	0.38	10	1.05	27	2
		x 1/2	x 15	0.86	22	0.38	10	1.05	27	1
1	25	x 1/4	x 8	0.56	14	—	—	1.31	33	2
		x 3/8	x 10	0.7	18	0.38	10	1.31	33	2
		x 1/2	x 15	0.86	22	0.38	10	1.31	33	2
		x 3/4	x 20	1.07	27	0.5	13	1.31	33	1
1 1/4	32	x 1/4	x 8	0.5	13	0.38	10	1.66	42	2
		x 3/8	x 10	0.7	18	0.38	10	1.66	42	2
		x 1/2	x 15	0.86	22	0.38	10	1.66	42	2
		x 3/4	x 20	1.07	27	0.5	13	1.66	42	2
		x 1	x 25	1.33	34	—	—	1.66	42	1
1 1/2	40	x 3/8	x 10	0.7	18	0.38	10	1.9	48	2
		x 1/2	x 15	0.86	22	0.38	10	1.9	48	2
		x 3/4	x 20	1.07	27	0.5	13	1.9	48	2
		x 1	x 25	1.34	34	0.5	13	1.9	48	2
		x 1 1/4	x 32	1.68	43	0.5	13	1.9	48	1
2	50	x 1/2	x 15	0.86	22	0.38	10	2.38	60	2
		x 3/4	x 20	1.07	27	0.5	13	2.38	60	2
		x 1	x 25	1.34	34	0.5	13	2.38	60	2
		x 1 1/4	x 32	1.68	43	0.5	13	2.38	60	2
		x 1 1/2	x 40	1.92	49	0.5	13	2.38	60	1
2 1/2	65	x 3/4	x 20	1.07	27	0.5	13	2.88	73	2
		x 1	x 25	1.34	34	0.5	13	2.88	73	2
		x 1 1/4	x 32	1.68	43	0.5	13	2.88	73	2
		x 1 1/2	x 40	1.92	49	0.5	13	2.88	73	2
		x 2	x 50	2.41	61	0.62	16	2.88	73	1
3	80	x 1	x 25	1.34	34	0.5	13	3.5	89	2
		x 1 1/4	x 32	1.68	43	0.5	13	3.5	89	2
		x 1 1/2	x 40	1.92	49	0.5	13	3.5	89	2
		x 2	x 50	2.41	61	0.62	16	3.5	89	2
		x 2 1/2	x 65	2.91	74	0.62	16	3.5	89	1

To minimize the possibility of cracking of the fillet welds, it is recommended that the shank portion of the reducer be withdrawn approximately .0625 in. (1.6 mm) away from the contact with the bottom of the socket before starting the weld. Likewise, the pipe is to be kept away from contacting the bottom of the reducer socket before welding.

Forged Steel Fittings Socket-Weld Reducer Inserts



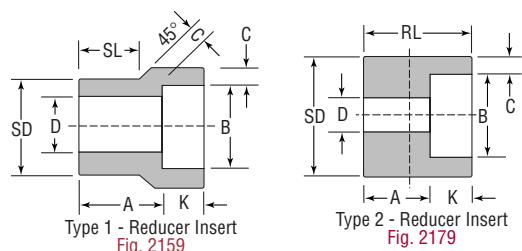
CLASS 3000 - For use with Schedule 40 and 80 Pipe

Reducer inserts comply with MSS standard SP-79. They enable standard socket-weld fittings to be used for making any combination of pipe line reductions quickly and economically. Socket-weld reducer inserts serve the same purpose as threaded-reducing bushings with threaded fittings.

Size				CLASS 3000 - For use with Schedule 40 and 80 Pipe									
				A		D		C Min.		SL		RL Min.	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm
3/8	10	x 1/4	x 8	0.75	19	0.36	9	0.149	4	0.56	14	—	—
1/2	15	x 1/4	x 8	0.81	21	0.36	9	0.149	4	0.62	16	—	—
		x 3/8	x 10	0.81	21	0.49	12	0.158	4	0.62	16	—	—
3/4	20	x 1/4	x 8	0.69	18	0.36	9	0.149	4	—	—	1.06	27
		x 3/8	x 10	0.62	16	0.49	12	0.158	4	—	—	1.06	27
		x 1/2	x 15	0.88	22	0.62	16	0.184	5	0.69	18	—	—
1	25	x 1/4	x 8	0.75	19	0.36	9	0.149	4	—	—	1.12	28
		x 3/8	x 10	0.69	18	0.49	12	0.158	4	—	—	1.12	28
		x 1/2	x 15	0.62	16	0.62	16	0.184	5	—	—	1.12	28
		x 3/4	x 20	0.94	24	0.82	21	0.193	5	0.75	19	—	—
1 1/4	32	x 1/4	x 8	0.88	22	0.36	9	0.149	4	—	—	1.25	32
		x 3/8	x 10	0.81	21	0.49	12	0.158	4	—	—	1.25	32
		x 1/2	x 15	0.75	19	0.62	16	0.184	5	—	—	1.25	32
		x 3/4	x 20	0.69	18	0.82	21	0.193	5	—	—	1.25	32
		x 1	x 25	1	25	1.05	27	0.224	6	0.81	21	—	—
1 1/2	40	x 3/8	x 10	0.88	22	0.49	12	0.158	4	—	—	1.31	33
		x 1/2	x 15	0.81	21	0.62	16	0.184	5	—	—	1.31	33
		x 3/4	x 20	0.75	19	0.82	21	0.193	5	—	—	1.31	33
		x 1	x 25	0.69	18	1.05	27	0.224	6	—	—	1.31	33
		x 1 1/4	x 32	1.12	28	1.38	35	0.239	6	0.88	22	—	—
2	50	x 1/2	x 15	1	25	0.62	16	0.184	5	—	—	1.5	38
		x 3/4	x 20	0.94	24	0.82	21	0.193	5	—	—	1.5	38
		x 1	x 25	0.88	22	1.05	27	0.224	6	—	—	1.5	38
		x 1 1/4	x 32	0.81	21	1.38	35	0.239	6	—	—	1.5	38
		x 1 1/2	x 40	1.25	32	1.61	41	0.25	6	1	25	—	—
2 1/2	65	x 3/4	x 20	1.56	40	0.82	21	0.193	5	—	—	2.12	54
		x 1	x 25	1.5	38	1.05	27	0.226	6	—	—	2.12	54
		x 1 1/4	x 32	1.44	37	1.38	35	0.239	6	—	—	2.12	54
		x 1 1/2	x 40	1.38	35	1.61	41	0.25	6	—	—	2.12	54
		x 2	x 50	1.81	46	2.07	53	0.273	7	1.5	38	—	—
3	80	x 1	x 25	1.25	32	1.05	27	0.224	6	—	—	1.87	47
		x 1 1/4	x 32	1.19	30	1.38	35	0.239	6	—	—	1.87	47
		x 1 1/2	x 40	1.12	28	1.61	41	0.25	6	—	—	1.87	47
		x 2	x 50	1	25	2.07	53	0.273	7	—	—	1.87	47
		x 2 1/2	x 65	1.5	38	2.47	63	0.345	9	1.25	32	—	—

To minimize the possibility of cracking of the fillet welds, it is recommended that the shank portion of the reducer be withdrawn approximately .0625 in. (1.6 mm) away from the contact with the bottom of the socket before starting the weld. Likewise, the pipe is to be kept away from contacting the bottom of the reducer socket before welding.

Forged Steel Fittings Socket-Weld Reducer Inserts



CLASS 6000 - For use with Schedule 160 Pipe

Reducer inserts comply with MSS standard SP-79. They enable standard socket-weld fittings to be used for making any combination of pipe line reductions quickly and economically. Socket-weld reducer inserts serve the same purpose as threaded reducing bushings with threaded fittings.

Size				CLASS 6000 - For use with Schedule 160 Pipe										
				Type	A		D		C Min.		SL		RL. Min	
NPS	DN	NPS	DN		in	mm	in	mm	in	mm	in	mm	in	mm
3/8	10	x 1/4	x 8	1	0.81	21	0.25	6	0.181	5	0.62	16	—	—
1/2	15	x 1/4	x 8	1	0.81	21	0.25	6	0.181	5	0.62	16	—	—
		x 3/8	x 10	1	0.88	22	0.36	9	0.198	5	0.62	16	—	—
3/4	20	x 1/4	x 8	2	0.88	22	0.25	6	0.181	5	—	—	1.26	32
		x 3/8	x 10	1	0.88	22	0.36	9	0.198	5	0.75	19	—	—
		x 1/2	x 15	1	1	25	0.46	12	0.235	6	0.75	19	—	—
1	25	x 1/4	x 8	2	0.94	24	0.25	6	0.181	5	—	—	1.31	33
		x 3/8	x 10	2	0.88	22	0.36	9	0.198	5	—	—	1.31	33
		x 1/2	x 15	1	1.12	28	0.46	12	0.235	6	0.81	21	—	—
		x 3/4	x 20	1	1.12	28	0.61	15	0.274	7	0.81	21	—	—
1 1/4	32	x 1/4	x 8	2	1	25	0.25	6	0.181	5	—	—	1.37	35
		x 3/8	x 10	2	0.94	24	0.36	9	0.198	5	—	—	1.37	35
		x 1/2	x 15	2	0.88	22	0.46	12	0.235	6	—	—	1.37	35
		x 3/4	x 20	2	0.81	21	0.61	15	0.274	7	—	—	1.37	35
		x 1	x 25	1	1.19	30	0.81	21	0.312	8	0.88	22	—	—
1 1/2	40	x 3/8	x 10	2	1.12	28	0.36	9	0.198	5	—	—	1.56	40
		x 1/2	x 15	2	1.06	27	0.46	12	0.235	6	—	—	1.56	40
		x 3/4	x 20	2	1	25	0.61	15	0.274	7	—	—	1.56	40
		x 1	x 25	1	1.12	28	0.81	21	0.312	8	1	25	—	—
		x 1 1/4	x 32	1	1.38	35	1.16	29	0.312	8	1	25	—	—
2	50	x 1/2	x 15	2	1.12	28	0.46	12	0.235	6	—	—	1.62	41
		x 3/4	x 20	2	1.06	27	0.61	15	0.274	7	—	—	1.62	41
		x 1	x 25	2	1	25	0.82	21	0.312	8	—	—	1.62	41
		x 1 1/4	x 32	2	0.94	24	1.16	29	0.312	8	—	—	1.62	41
		x 1 1/2	x 40	1	1.81	46	1.34	34	0.351	9	1.13	29	—	—
2 1/2	65	x 3/4	x 20	—	—	—	—	—	—	—	—	—	—	—
		x 1	x 25	—	—	—	—	—	—	—	—	—	—	—
		x 1 1/4	x 32	—	—	—	—	—	—	—	—	—	—	—
		x 1 1/2	x 40	—	—	—	—	—	—	—	—	—	—	—
		x 2	x 50	1	1.68	43	1.69	43	0.43	11	1.25	32	—	—
3	80	x 1	x 25	—	—	—	—	—	—	—	—	—	—	—
		x 1 1/4	x 32	—	—	—	—	—	—	—	—	—	—	—
		x 1 1/2	x 40	—	—	—	—	—	—	—	—	—	—	—
		x 2	x 50	—	—	—	—	—	—	—	—	—	—	—
		x 2 1/2	x 65	—	—	—	—	—	—	—	—	—	—	—

To minimize the possibility of cracking of the fillet welds, it is recommended that the shank portion of the reducer be withdrawn approximately .0625 in. (1.6 mm) away from the contact with the bottom of the socket before starting the weld. Likewise, the pipe is to be kept away from contacting the bottom of the reducer socket before welding.

Forged Steel Fittings



Forged Steel Fittings

Pressure Ratings		
Class	Schedule	
	N.P.T.	S.W.
2000	80	-
3000	160	80
6000	XXS/XXH	160

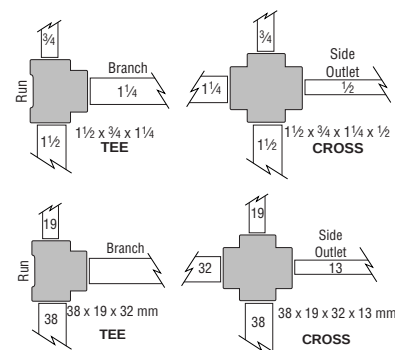
In accordance with ASME standard B16.11 - "Forged Fittings, Socket-welding and Threaded" this table shows the schedule of pipe corresponding to each class of fitting for rating purposes.

ASME B16.11 provides that the maximum allowable pressure of a fitting be computed in accordance with the applicable piping code or regulation for straight seamless pipe or for material of equivalent composition and mechanical properties to the fitting. Any corrosion or mechanical allowances and any reduction in allowable stress due to temperature or other service conditions must be applied to the pipe and fitting alike.

Reducing Fittings

Reducing elbows, tees and crosses are available in both threaded and socket-welding.

On reducing tees and crosses give the size of the largest run opening; then give the opposite opening. On a tee give the branch size last. On a cross give the largest side outlet third and the opposite opening last.



Forged Steel Anvilets

Anvil **Anvilets** provide a strong branch pipe connection, considerably stronger than a welded pipe-to-pipe connection. Consequently, with good welding procedures, Anvil **Anvilets** offer greater resistance to distortion and bursting.

Anvil **Anvilets** readily and economically permit the adding of branch connectors to existing piping installations, eliminating the relatively higher cost of cutting or disassembly and re-assembly required for the installation of tees.

Anvil **Anvilets** of the same outlet size as a header or run pipe size (i.e. "Full Size" **Anvilets**) are so proportioned that the (elliptically-shaped) hole in the header pipe has the minimum weakening or distortion effect, and yet provides good fluid flow characteristics.

SPECIFICATIONS

Chemical and physical properties are rigidly controlled to ensure consistently high quality. Physical and chemical test reports are available on request. Traceability of individual **Anvilets** can be established through the heat code of each fitting.

Anvil **Anvilets** meet the requirements of MSS standard SP-97. They are forged from steel which complies with ASTM A105.

Threaded Anvilets - conform with ASME B1.20.1.

Socket-Weld Anvilets - dimensions conform with ASME B16.11.

Buttweld Anvilets - ends conform with ASME B16.25.

REINFORCEMENT REQUIREMENTS

ASME B31.1 Power Piping Code

ASME B31.3 Refinery Code

FORGING MARKINGS

Anvil **Anvilets** are clearly marked with the following:

- ☐ Outlet size
- ☐ Range of run pipe sizes that the **Anvilet** will fit
- ☐ The weight, schedule number, or pressure class
- ☐ The material specification
- ☐ Steel heat code identification

INSTALLATION NOTE

Anvil **Anvilets** are designed to have no more than a $\frac{1}{16}$ " gap (1.6mm) between the base or skirt of the **Anvilet** when it is seated directly upon the appropriate run pipe. However, it is recommended that the skirt of **Anvilets** be held slightly above the run pipe and tack welded to provide a small continuous root gap between the skirt and run pipe before completing the all-around welding beads or fillet.

SPECIALS

Your local Anvil Branch will be more than happy to assist you with specially machined outlets and those made of alloy material.

PRESSURE TEMPERATURE RATINGS

MSS standard Practice SP-97 gives the following correlation between fitting pressure class and pipe schedule number/wall thickness designation for calculation of pressure-temperature ratings:

Branch Connection Type	Pressure Class of Fitting	Branch Connection Size		Pipe Wall for Rating Basis
		NPS	DN	
Buttweld	STD	$\frac{1}{8}$ - 24	6 - 600	STD
	XS/XH	$\frac{1}{8}$ - 24	6 - 600	XS/XH
	SCH 160	$\frac{1}{2}$ - 6	15 - 150	SCH 160
Threaded	3,000	$\frac{1}{4}$ - 4	8 - 100	XS/XH
	6,000	$\frac{1}{2}$ - 2	15 - 50	SCH 160
Socket-Welding	3,000	$\frac{1}{2}$ - 2	15 - 50	XS/XH
	6,000	$\frac{1}{2}$ - 2	15 - 50	SCH 160

The maximum allowable pressure of a fitting is computed in accordance with the applicable piping code or regulation for straight seamless header (run) pipe or for material of equivalent composition and mechanical properties to the fitting. Any corrosion or mechanical allowances and any reduction in allowable stress due to temperature or other service conditions, must be applied to the pipe and fitting alike.



Forged Steel Anvilets Run Size Consolidation

Run Size Consolidation

Anvilets are manufactured to cover as many run sizes as possible per outlet size. The range of run sizes is based on a maximum gap

of $\frac{1}{16}$ " (1.6mm) between the fitting and the pipe (on the largest size of run pipe shown on the fitting). The following charts show the range of run pipe sizes per outlet size.

standard, XS/XH & Class 3000 Fittings For outlet sizes 5 to 36 NPS (125 - 900 DN), order for specific run pipe size					
NPS		Nominal Run Pipe Size		Nominal Run Pipe Size	
NPS	DN	NPS	DN	NPS	DN
$\frac{1}{8}$	6	$\frac{3}{8} \times \frac{1}{8}$	10 x 6	$2\frac{1}{2}-1\frac{1}{4} \times \frac{1}{8}$	65 - 32 x 6
		$\frac{1}{2} \times \frac{1}{8}$	15 x 6	$36-3 \times \frac{1}{8}$	900 - 80 x 6
		$1 - \frac{3}{4} \times \frac{1}{8}$	25 - 20 x 6	—	—
$\frac{1}{4}$	8	$\frac{3}{8} \times \frac{1}{4}$	10 x 8	$2\frac{1}{2}-1\frac{1}{4} \times \frac{1}{4}$	65 - 32 x 8
		$\frac{1}{2} \times \frac{1}{4}$	15 x 8	$36-3 \times \frac{1}{4}$	900 - 80 x 8
		$1 - \frac{3}{4} \times \frac{1}{4}$	25 - 20 x 8	—	—
$\frac{3}{8}$	10	$\frac{1}{2} \times \frac{3}{8}$	15 x 10	$2\frac{1}{2}-1\frac{1}{4} \times \frac{3}{8}$	65 - 32 x 10
		$1 - \frac{3}{4} \times \frac{3}{8}$	25 - 20 x 10	$36-3 \times \frac{3}{8}$	900 - 80 x 10
		—	—	—	—
$\frac{1}{2}$	15	$\frac{1}{2} \times \frac{1}{2}$	15 x 15	$2\frac{1}{2}-2 \times \frac{1}{2}$	65 - 50 x 15
		$\frac{3}{4} \times \frac{1}{2}$	20 x 15	$8-3 \times \frac{1}{2}$	200 - 80 x 15
		$1 \times \frac{1}{2}$	25 x 15	$36-10 \times \frac{1}{2}$	900 - 250 x 15
		$1\frac{1}{2}-1\frac{1}{4} \times \frac{1}{2}$	40 - 32 x 15	—	—
$\frac{3}{4}$	20	$\frac{3}{4} \times \frac{3}{4}$	20 x 20	$5-3 \times \frac{3}{4}$	125 - 80 x 20
		$1 \times \frac{3}{4}$	25 x 20	$12-6 \times \frac{3}{4}$	300 - 150 x 20
		$1\frac{1}{2}-1\frac{1}{4} \times \frac{3}{4}$	40 - 32 x 20	$36-14 \times \frac{3}{4}$	900 - 350 x 20
		$2\frac{1}{2}-2 \times \frac{3}{4}$	65 - 50 x 20	—	—
1	25	1×1	25 x 25	$3\frac{1}{2}-3 \times 1$	90 - 80 x 25
		$1\frac{1}{4} \times 1$	32 x 25	$5-4 \times 1$	125 - 100 x 25
		$1\frac{1}{2} \times 1$	40 x 25	$10-6 \times 1$	250 - 150 x 25
		2×1	50 x 25	$36-12 \times 1$	900 - 300 x 25
		$2\frac{1}{2} \times 1$	65 x 25	—	—
$1\frac{1}{4}$	32	$1\frac{1}{4} \times 1\frac{1}{4}$	32 x 32	$5-4 \times 1\frac{1}{4}$	125 - 100 x 32
		$1\frac{1}{2} \times 1\frac{1}{4}$	40 x 32	$8-6 \times 1\frac{1}{4}$	200 - 150 x 32
		$2 \times 1\frac{1}{4}$	50 x 32	$18-10 \times 1\frac{1}{4}$	450 - 250 x 32
		$2\frac{1}{2} \times 1\frac{1}{4}$	65 x 32	$36-20 \times 1\frac{1}{4}$	900 - 500 x 32
		$3\frac{1}{2}-3 \times 1\frac{1}{4}$	90 - 80 x 32	—	—
$1\frac{1}{2}$	40	$1\frac{1}{2} \times 1\frac{1}{2}$	40 x 40	$6-5 \times 1\frac{1}{2}$	150 - 125 x 40
		$2 \times 1\frac{1}{2}$	50 x 40	$12-8 \times 1\frac{1}{2}$	300 - 200 x 40
		$2\frac{1}{2} \times 1\frac{1}{2}$	65 x 40	$24-14 \times 1\frac{1}{2}$	600 - 350 x 40
		$3 \times 1\frac{1}{2}$	80 x 40	$36-26 \times 1\frac{1}{2}$	900 - 650 x 40
		$4-3\frac{1}{2} \times 1\frac{1}{2}$	100 - 90 x 40	—	—
2	50	2×2	50 x 50	5×2	125 x 50
		$2\frac{1}{2} \times 2$	65 x 50	6×2	150 x 50
		3×2	80 x 50	$10-8 \times 2$	250 - 200 x 50
		$4-3\frac{1}{2} \times 2$	100 - 90 x 50	$18-12 \times 2$	450 - 300 x 50
		—	—	$36-20 \times 2$	900 - 500 x 50
$2\frac{1}{2}$	65	$2\frac{1}{2} \times 2\frac{1}{2}$	65 x 65	$6 \times 2\frac{1}{2}$	150 x 65
		$3 \times 2\frac{1}{2}$	80 x 65	$8 \times 2\frac{1}{2}$	200 x 65
		$3\frac{1}{2} \times 2\frac{1}{2}$	90 x 65	$12-10 \times 2\frac{1}{2}$	300 - 250 x 65
		$4 \times 2\frac{1}{2}$	100 x 65	$18-14 \times 2\frac{1}{2}$	450 - 350 x 65
		$5 \times 2\frac{1}{2}$	125 x 65	$36-20 \times 2\frac{1}{2}$	900 - 500 x 65
3	80	3×3	80 x 80	8×3	200 x 80
		$3\frac{1}{2} \times 3$	90 x 80	10×3	250 x 80
		4×3	100 x 80	$14-12 \times 3$	350 - 300 x 80
		5×3	125 x 80	$20-16 \times 3$	500 - 400 x 80
		6×3	150 x 80	$36-24 \times 3$	900 - 600 x 80
$3\frac{1}{2}$	90	$3\frac{1}{2} \times 3\frac{1}{2}$	90 x 90	$10 \times 3\frac{1}{2}$	250 x 90
		$4 \times 3\frac{1}{2}$	100 x 90	$14-12 \times 3\frac{1}{2}$	350 - 300 x 90
		$5 \times 3\frac{1}{2}$	125 x 90	$20-16 \times 3\frac{1}{2}$	500 - 400 x 90
		$6 \times 3\frac{1}{2}$	150 x 90	$36-24 \times 3\frac{1}{2}$	900 - 600 x 90
		$8 \times 3\frac{1}{2}$	200 x 90	—	—
4	100	4×4	100 x 100	10×4	250 x 100
		5×4	125 x 100	$14-12 \times 4$	350 - 300 x 100
		6×4	150 x 100	$20-16 \times 4$	500 - 400 x 100
		8×4	200 x 100	$36-24 \times 4$	900 - 600 x 100

Sch. 160 & XXS/XXH For outlet sizes $2\frac{1}{2}$ to 12 NPS (65 - 300 DN), order for specific run pipe size					
NPS		Nominal Run Pipe Size		Nominal Run Pipe Size	
NPS	DN	NPS	DN	NPS	DN
$\frac{1}{2}$	15	$\frac{1}{2} \times \frac{1}{2}$	15 x 15	—	—
		$1\frac{1}{4}-\frac{3}{4} \times \frac{1}{2}$	32 - 20 x 15	—	—
		$36-1\frac{1}{2} \times \frac{1}{2}$	900 - 40 x 15	—	—
$\frac{3}{4}$	20	$1-\frac{3}{4} \times \frac{3}{4}$	25 - 20 x 20	—	—
		$2-1\frac{1}{4} \times \frac{3}{4}$	50 - 32 x 20	—	—
		$6-2\frac{1}{2} \times \frac{3}{4}$	150 - 65 x 20	—	—
		$36-8 \times \frac{3}{4}$	900 - 200 x 20	—	—
1	25	1×1	25 x 25	—	—
		$2\frac{1}{2}-1\frac{1}{4} \times 1$	65 - 32 x 25	—	—
		$10-3 \times 1$	250 - 80 x 25	—	—
		$36-12 \times 1$	900 - 300 x 25	—	—
$1\frac{1}{4}$	32	$1\frac{1}{2}-1\frac{1}{4} \times 1\frac{1}{4}$	40 - 32 x 32	—	—
		$2\frac{1}{2}-2 \times 1\frac{1}{4}$	65 - 50 x 32	—	—
		$10-3 \times 1\frac{1}{4}$	250 - 80 x 32	—	—
		$36-12 \times 1\frac{1}{4}$	900 - 300 x 32	—	—
$1\frac{1}{2}$	40	$1\frac{1}{2} \times 1\frac{1}{2}$	40 x 40	$20-10 \times 1\frac{1}{2}$	500 - 250 x 40
		$2\frac{1}{2}-2 \times 1\frac{1}{2}$	65 - 50 x 40	$22 \times 1\frac{1}{2}$	550 x 40
		$3\frac{1}{2}-3 \times 1\frac{1}{2}$	90 - 80 x 40	$36-24 \times 1\frac{1}{2}$	900 - 600 x 40
		$8-4 \times 1\frac{1}{2}$	200 - 100 x 40	—	—
2	50	2×2	50 x 50	$8-6 \times 2$	200 - 150 x 50
		$2\frac{1}{2} \times 2$	65 x 50	$18-10 \times 2$	450 - 250 x 50
		$3\frac{1}{2}-3 \times 2$	90 - 80 x 50	$36-20 \times 2$	900 - 500 x 50
		$5-4 \times 2$	125 - 100 x 50	—	—

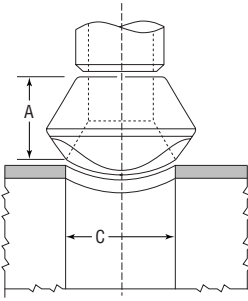
Class 6000 Fittings For outlet sizes $2\frac{1}{2}$ to 12 NPS, order for specific run pipe size					
NPS		Nominal Run Pipe Size		Nominal Run Pipe Size	
NPS	DN	NPS	DN	NPS	DN
$\frac{1}{2}$	15	$1-\frac{3}{4} \times 1\frac{1}{2}$	25 x 15	—	—
		$2-1\frac{1}{4} \times \frac{1}{2}$	50 x 15	—	—
		$6-2\frac{1}{2} \times \frac{1}{2}$	150 x 15	—	—
		$36-8 \times \frac{1}{2}$	900 x 15	—	—
$\frac{3}{4}$	20	$1 \times \frac{3}{4}$	25 x 20	—	—
		$2\frac{1}{2}-1\frac{1}{4} \times \frac{3}{4}$	65 x 20	—	—
		$10-3 \times \frac{3}{4}$	250 x 20	—	—
		$36-12 \times \frac{3}{4}$	900 x 20	—	—
1	25	$1\frac{1}{2}-1\frac{1}{4} \times 1$	40 x 25	—	—
		$2\frac{1}{2}-2 \times 1$	65 x 25	—	—
		$10-3 \times 1$	250 x 25	—	—
		$36-12 \times 1$	900 x 25	—	—
$1\frac{1}{4}$	32	$1\frac{1}{2} \times 1\frac{1}{4}$	40 x 32	$36-10 \times 1\frac{1}{4}$	900 - 250 x 32
		$2\frac{1}{2}-2 \times 1\frac{1}{4}$	65 x 32	—	—
		$3\frac{1}{2}-3 \times 1\frac{1}{4}$	90 x 32	—	—
		$8-4 \times 1\frac{1}{4}$	200 x 32	—	—
$1\frac{1}{2}$	40	$2 \times 1\frac{1}{2}$	50 x 40	$8-6 \times 1\frac{1}{2}$	200 - 150 x 40
		$2\frac{1}{2} \times 1\frac{1}{2}$	65 x 40	$18-10 \times 1\frac{1}{2}$	450 - 150 x 40
		$3\frac{1}{2}-3 \times 1\frac{1}{2}$	90 x 40	$36-20 \times 1\frac{1}{2}$	900 - 500 x 40
		$5-4 \times 1\frac{1}{2}$	125 x 40	—	—
2	50	$2\frac{1}{2} \times 2$	65 x 50	6×2	150 x 50
		3×2	80 x 50	$10-8 \times 2$	250 - 200 x 50
		4×2	100 x 50	$20-12 \times 2$	500 - 300 x 50
		5×2	125 x 50	$36-24 \times 2$	900 - 600 x 50

Example: $12-8 \times 1\frac{1}{2}$ NPS (300 - 200 x 50 DN)
 12" NPS (300 DN) — is the largest run pipe size for which the fitting is applicable.
 8" NPS (200 DN) — is the smallest run pipe size for which the fitting is applicable.
 1 $\frac{1}{2}$ " NPS (50 DN) — is the outlet (branch) size.

Note: Clearly specify the schedules or weights of the branch and run pipe if they differ.
 Example: 3" NPS (80 DN) Sch. 80 x 1 $\frac{1}{2}$ " NPS (40 DN) Sch 40 BW Anvilet

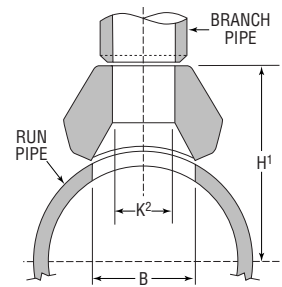
Buttweld Anvilets

Full and Reducing Sizes - Standard & XS/XH



¹ See following page for "H" Dimension.

K² Diameter K of Anvil bore is the same as the inside diameter of the branch pipe of matching weight or schedule.



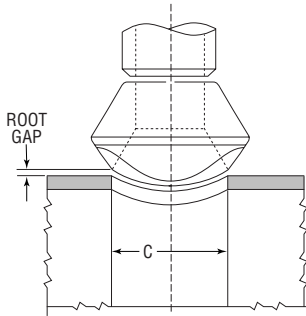
Outlet Size		Nominal Run Pipe Size		Standard								XS/XH							
				A		B		C		Weight		A		B		C		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	in	mm	in	mm	in	mm	lbs	kg
1/2	15	1/2	15	3/4	19	5/8	16	15/16	24	0.16	0.07	3/4	19	5/8	16	15/16	24	0.17	0.08
		3/4 - 36	20 - 900	3/4	19	15/16	24	15/16	24	0.17	0.08	3/4	19	15/16	24	15/16	24	0.19	0.09
3/4	20	3/4	20	7/8	22	13/16	22	13/16	30	0.25	0.11	7/8	22	13/16	22	13/16	30	0.26	0.12
		1 - 36	25 - 900	7/8	22	13/16	30	13/16	30	0.26	0.12	7/8	22	13/16	30	13/16	30	0.30	0.14
1	25	1	25	1 1/16	27	1 1/32	26	1 1/16	37	0.42	0.19	1 1/16	27	1 1/32	26	1 1/16	37	0.44	0.20
		1 1/4 - 36	32 - 900	1 1/16	27	1 1/16	37	1 1/16	37	0.50	0.23	1 1/16	27	1 1/16	37	1 1/16	37	0.53	0.24
1 1/4	32	1 1/4	32	1 1/4	32	1 3/8	35	1 3/4	44	0.75	0.34	1 1/4	32	1 3/8	35	1 3/4	44	0.77	0.35
		1 1/2 - 36	40 - 900	1 1/4	32	1 1/4	44	1 3/4	44	0.82	0.37	1 1/4	32	1 3/4	44	1 3/4	44	0.88	0.40
1 1/2	40	1 1/2	40	1 5/16	33	1 5/8	41	2	51	0.85	0.39	1 5/16	33	1 5/8	41	2	51	0.90	0.41
		2 - 36	50 - 900	1 5/16	33	2	51	2	51	1.2	0.54	1 5/16	33	2	51	2	51	1.3	0.59
2	50	2	50	1 1/2	38	2 1/16	52	2 9/16	65	1.6	0.73	1 1/2	38	2 1/16	52	2 9/16	65	1.7	0.77
		2 1/2 - 36	65 - 900	1 1/2	38	2 9/16	65	2 9/16	65	1.9	0.86	1 1/2	38	2 9/16	65	2 9/16	65	1.8	0.82
2 1/2	65	2 1/2	65	1 5/8	41	2 1/16	62	3	76	2.4	1.1	1 5/8	41	2 1/16	62	3	76	2.6	1.2
		3 - 36	80 - 900	1 5/8	41	3	76	3	76	2.7	1.2	1 5/8	41	3	76	3	76	2.7	1.2
3	80	3	80	1 3/4	44	3 1/16	78	3 1/16	94	3.8	1.7	1 3/4	44	3 1/16	78	3 1/16	94	4.3	2.0
		3 1/2 - 36	90 - 900	1 3/4	44	3 1/16	94	3 1/16	94	4.2	1.9	1 3/4	44	3 1/16	94	3 1/16	94	4.2	1.9
3 1/2	90	3 1/2	90	2	51	3 9/16	90	4	102	5.0	2.3	2	51	3 9/16	90	4	102	5.1	2.3
		4 - 36	100 - 900	1 7/8	48	4	102	4	102	5.5	2.5	1 7/8	48	4	102	4	102	5.6	2.5
4	100	4	100	2	51	4	102	4 3/4	121	7.6	3.4	2	51	4	102	4 3/4	121	7.5	3.4
		5 - 36	125 - 900	2	51	4 3/4	121	4 3/4	121	7.1	3.2	2	51	4 3/4	121	4 3/4	121	7.0	3.2
5	125	5	125	2 1/8	54	5 1/16	129	5 9/16	149	8.5	3.9	2 1/8	52	5 1/16	129	5 9/16	149	7.5	3.4
		6 - 36	150 - 900	2 1/4	57	—	—	5 9/16	141	10	4.7	2 1/4	57	—	—	5 9/16	141	10	4.7
6	150	6	150	2 5/8	60	6 1/16	154	6 1/16	170	14	6.4	3 1/16	78	6 1/16	154	6 1/16	170	15	6.8
		8 - 36	200 - 900	2 5/8	60	—	—	6 1/16	170	12	5.4	3 1/16	78	—	—	6 1/16	170	23	10
8	200	8	200	2 3/4	70	7 9/16	202	8 1/16	221	28	13	3 3/8	98	7 9/16	194	8 1/16	221	32	15
		10 - 36	250 - 900	2 3/4	70	—	—	8 1/16	221	23	10	3 3/8	98	—	—	8 1/16	221	37	17
10	250	10	250	3 1/16	78	10	254	10 13/16	276	39	18	3 1/2	89	9 3/4	248	10 7/16	265	46	21
		12 - 36	300 - 900	3 1/16	78	—	—	10 13/16	276	36	16	3 1/16	94	—	—	10 7/16	265	46	21
12	300	12	300	3 3/8	86	12	305	12 13/16	327	65	29	3 3/16	100	11 3/4	298	13	330	61	28
		14 - 36	350 - 900	3 3/8	86	—	—	12 13/16	327	59	27	4 1/16	103	—	—	12 1/2	318	61	28
14	350	14	350	3 1/2	89	13 1/4	337	14 1/16	357	70	32	4 5/8	105	13	330	14 9/16	364	75	34
		16 - 36	400 - 900	3 1/2	89	—	—	14 1/16	357	66	30	3 9/16	100	—	—	13 13/16	352	70	32
16	400	16	400	3 11/16	94	15 1/4	387	16 1/16	408	92	42	4 7/16	113	15	381	16 1/2	419	115	52
		18 - 36	450 - 900	3 11/16	94	—	—	16 1/16	408	75	34	4 7/16	106	—	—	15 5/8	403	102	46
18	450	18	450	4 1/16	103	17 1/4	438	18 5/8	473	125	57	4 1/16	119	17	432	18 5/8	473	130	59
		20 - 36	500 - 900	3 3/16	98	—	—	18 1/16	459	97	44	4 3/8	111	—	—	17 15/16	456	130	59
20	500	20	500	4 5/8	117	19 1/4	489	20 1/16	510	175	79	5	127	19	483	20 3/16	530	187	85
		24 - 36	600 - 900	4	102	—	—	20	508	118	54	4 1/16	119	—	—	20 1/16	510	158	72
24	600	24	600	5 3/8	137	23 1/4	591	25 3/8	638	280	127	5 1/2	140	23	584	25 3/8	638	316	143
		26 - 36	650 - 900	4 7/16	116	—	—	24 1/16	614	220	100	5 1/2	140	—	—	24 1/16	614	290	132

Each outlet size of the reducing Anvilets listed above is supplied in several different ranges of run pipe size. (See page PF-34)

Standard Weight: standard weight buttweld Anvilets are used with all sizes of standard pipe or Sch. 40 pipe, up to and including 10 NPS (250 DN). These Anvilets may be used in conjunction with Sch. 40 and 2000 lb. fittings. Sch. 40 buttweld Anvilets of outlet size 24 NPS (600 DN) and over are available upon request.

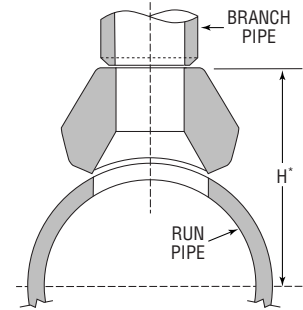
Extra Strong: Extra Strong buttweld Anvilets are used with all sizes of XS (sometimes referred to as XH) pipe and are used with Sch. 80 pipe up to and including sizes 8 NPS (200 DN). These Anvilets may be used in conjunction with Sch. 80 and 3000 lb. fittings. Sch. 80 buttweld Anvilets of outlet size 24 NPS (600 DN) and over are available upon request.

Buttweld Anvilets - Dimension "H" * (NPS)



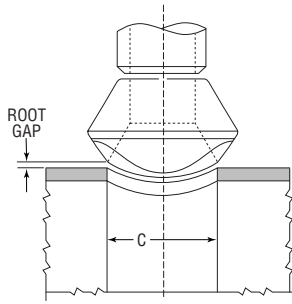
*Dimension 'H' is the distance in inches from the center of the run pipe to the face of the Anvillet. The weld or root gap is not included in the 'H' dimension below.

Dimension 'H' is also indicated on the diagrams shown on page PF-35 and page PF-36.



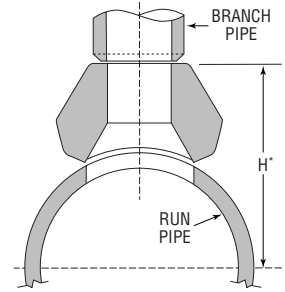
Nom. Run Pipe Size (NPS)	Pipe Weight or Sch. No.	OUTLET SIZES (NPS)																							
		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	5	6	8	10	12	14	16	18	20	24	
3/8	STD & XS	1	1																						
1/2	STD & XS	1 1/16	1 1/16	1 3/16	1 3/16																				
	S 160 & XXS				1 1/2																				
3/4	STD & XS	1 3/16	1 3/16	1 1/4	1 1/4	1 1/16																			
	S 160 & XXS				1 5/8	1 3/4																			
1	STD & XS	1 5/16	1 5/16	1 3/8	1 3/8	1 1/2	1 11/16																		
	S 160 & XXS				1 3/4	1 7/8	2 1/8																		
1 1/4	STD & XS	1 7/16	1 7/16	1 9/16	1 9/16	1 11/16	1 7/8	2 1/16																	
	S 160 & XXS				1 15/16	2 1/16	2 5/16	2 3/16																	
1 1/2	STD & XS	1 9/16	1 9/16	1 11/16	1 11/16	1 13/16	2	2 3/16	2 1/4																
	S 160 & XXS				2 1/16	2 3/16	2 1/16	2 11/16	2 15/16																
2	STD & XS	1 13/16	1 13/16	1 15/16	1 15/16	2 1/16	2 1/4	2 1/16	2 1/2	1 11/16															
	S 160 & XXS				2 5/16	2 1/16	2 11/16	2 15/16	3 1/16	3 3/8															
2 1/2	STD & XS	2 1/16	2 1/16	2 3/16	2 3/16	2 5/16	2 1/2	2 11/16	2 3/4	2 15/16	3 1/16														
	S 160 & XXS				2 5/16	2 11/16	2 15/16	3 1/16	3 3/16	3 5/8	3 3/8														
3	STD & XS	2 5/8	2 5/8	2 1/2	2 1/2	2 5/8	2 13/16	3	3 1/16	3 3/4	3 3/8	3 1/2													
	S 160 & XXS				2 7/8	3	3 3/4	3 1/2	3 3/4	3 15/16	4 1/16	4 5/8													
3 1/2	STD & XS	2 5/8	2 5/8	2 3/4	2 3/4	2 7/8	3 1/16	3 3/4	3 5/16	3 1/2	3 3/8	3 3/4	3 7/8												
4	STD & XS	2 7/8	2 7/8	3	3	3 3/8	3 5/16	3 1/2	3 3/16	3 3/4	3 3/8	4	4 1/8	4 1/4											
	S 160 & XXS				3 3/8	3 1/2	3 3/4	4	4 1/4	4 1/16	4 11/16	5 1/8	—	5 5/16											
5	STD & XS	3 1/16	3 1/16	3 9/16	3 9/16	3 11/16	3 7/8	4 1/16	4 3/8	4 5/16	4 1/16	4 9/16	4 11/16	4 13/16	5 1/16										
	S 160 & XXS				3 15/16	4 1/16	4 5/16	4 9/16	4 13/16	5	5 1/4	5 11/16	—	6 1/8	6 1/2										
6	STD	3 15/16	3 15/16	4 1/16	4 1/16	4 3/16	4 3/8	4 9/16	4 5/8	4 13/16	4 15/16	5 1/16	5 3/16	5 5/16	5 9/16	5 11/16									
	XS	3 15/16	3 15/16	4 1/16	4 1/16	4 3/16	4 3/8	4 9/16	4 5/8	4 13/16	4 15/16	5 1/16	5 3/16	5 5/16	5 9/16	6 3/8									
	S 160 & XXS				4 1/16	4 9/16	4 13/16	5 1/16	5 5/16	5 1/2	5 3/4	6 1/16	—	6 5/8	7	7 1/16									
8	STD	4 15/16	4 15/16	5 1/16	5 1/16	5 3/16	5 3/8	5 9/16	5 5/8	5 13/16	5 15/16	6 1/16	6 3/16	6 5/16	6 9/16	6 11/16	7 1/16								
	XS	4 15/16	4 15/16	5 1/16	5 1/16	5 3/16	5 3/8	5 9/16	5 5/8	5 13/16	5 15/16	6 1/16	6 3/16	6 5/16	6 9/16	7 3/8	8 3/16								
10	STD	6	6	6 5/8	6 5/8	6 3/4	6 1/16	6 5/8	6 11/16	6 5/8	7	7 1/8	7 1/4	7 5/8	7 5/8	7 3/4	8 5/8	8 7/16							
	XS	6	6	6 5/8	6 5/8	6 3/4	6 1/16	6 5/8	6 11/16	6 5/8	7	7 1/8	7 1/4	7 5/8	7 5/8	8 1/16	9 1/4	9 5/8							
12	STD	7	7	7 7/8	7 7/8	7 1/4	7 1/16	7 5/8	7 11/16	7 5/8	8	8 5/8	8 3/4	8 5/8	8 5/8	8 3/4	9 5/8	9 1/16	9 3/4						
	XS	7	7	7 7/8	7 7/8	7 1/4	7 1/16	7 5/8	7 11/16	7 5/8	8	8 5/8	8 3/4	8 5/8	8 5/8	9 1/16	10 1/4	10 1/16	10 3/8						
14	STD	7 5/8	7 5/8	7 3/4	7 3/4	7 7/8	8 1/16	8 3/4	8 5/16	8 1/2	8 5/8	8 3/4	8 5/8	9	9 1/4	9 5/8	9 3/4	10 1/16	10 3/8	10 1/2					
	XS	7 5/8	7 5/8	7 3/4	7 3/4	7 7/8	8 1/16	8 3/4	8 5/16	8 1/2	8 5/8	8 3/4	8 5/8	9	9 1/4	10 1/16	10 3/8	10 11/16	11 1/16	11 1/8					
16	STD	8 5/8	8 5/8	8 3/4	8 3/4	8 5/8	9 1/16	9 1/4	9 5/16	9 1/2	9 5/8	9 3/4	9 5/8	10	10 1/4	10 3/8	10 3/4	11 1/16	11 3/8	11 1/2	11 11/16				
	XS	8 5/8	8 5/8	8 3/4	8 3/4	8 5/8	9 1/16	9 1/4	9 5/16	9 1/2	9 5/8	9 3/4	9 5/8	10	10 1/4	11 1/16	11 3/8	11 11/16	12 1/16	12 15/16	12 7/16				
18	STD	9 5/8	9 5/8	9 3/4	9 3/4	9 5/8	10 1/16	10 1/4	10 5/16	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/4	11 3/8	11 3/4	12 1/16	12 3/8	12 1/2	12 11/16	13 1/16			
	XS	9 5/8	9 5/8	9 3/4	9 3/4	9 5/8	10 1/16	10 1/4	10 5/16	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/4	12 1/16	12 3/8	12 11/16	13 1/16	13 15/16	13 7/16	14 5/8			
20	STD	10 5/8	10 5/8	10 3/4	10 3/4	10 5/8	11 1/16	11 1/4	11 5/16	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/4	12 3/8	12 3/4	13 1/16	13 3/8	13 1/2	13 11/16	13 15/16	14 5/8		
	XS	10 5/8	10 5/8	10 3/4	10 3/4	10 5/8	11 1/16	11 1/4	11 5/16	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/4	13 1/16	13 3/8	13 11/16	14 1/16	14 3/16	14 9/16	14 5/8	15		
24	STD	12 5/8	12 5/8	12 3/4	12 3/4	12 5/8	13 1/16	13 1/4	13 5/16	13 1/2	13 5/8	13 3/4	13 7/8	14	14 1/4	14 3/8	14 3/4	15 1/16	15 3/8	15 1/2	15 11/16	15 15/16	16	17 5/8	
	XS	12 5/8	12 5/8	12 3/4	12 3/4	12 5/8	13 1/16	13 1/4	13 5/16	13 1/2	13 5/8	13 3/4	13 7/8	14	14 1/4	15 1/16	15 3/8	15 11/16	16 1/16	16 3/16	16 9/16	16 5/8	16 11/16	17 1/2	

Buttweld Anvilets - Dimension "H" * (DN)



*Dimension 'H' is the distance in inches from the center of the run pipe to the face of the Anvil. The weld or root gap is not included in the 'H' dimension below.

Dimension 'H' is also indicated on the diagrams shown on page PF-35 and page PF-36.



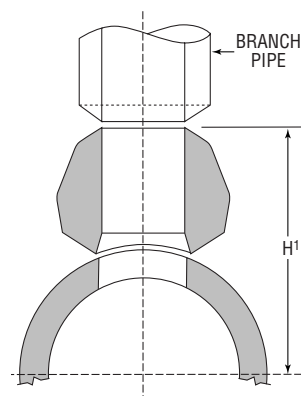
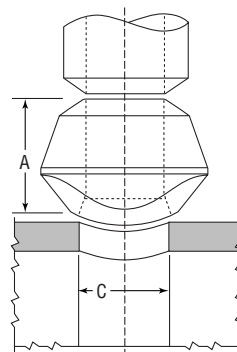
Nominal Run Pipe Size (DN)	Pipe Weight or Sch. No.	OUTLET SIZES (DN)																							
		6	8	10	15	20	25	32	40	50	65	80	90	100	125	150	200	250	300	350	400	450	500	600	
10	STD & XS	25	25																						
15	STD & XS	27	27	30	30																				
	S 160 & XXS				38																				
20	STD & XS	30	30	32	32	37																			
	S 160 & XXS				41	44																			
25	STD & XS	33	33	35	35	38	43																		
	S 160 & XXS				44	48	54																		
32	STD & XS	37	37	40	40	43	48	52																	
	S 160 & XXS				49	52	59	65																	
40	STD & XS	40	40	43	43	46	51	56	57																
	S 160 & XXS				52	56	62	68	75																
50	STD & XS	46	46	49	49	52	57	62	64	43															
	S 160 & XXS				59	62	68	75	81	86															
65	STD & XS	52	52	56	56	59	64	68	70	75	78														
	S 160 & XXS				65	68	75	81	87	92	98														
80	STD & XS	60	60	64	64	67	71	76	78	83	86	89													
	S 160 & XXS				73	76	83	89	95	100	106	117													
90	STD & XS	67	67	70	70	73	78	83	84	89	92	95	98												
100	STD & XS	73	73	76	76	79	84	89	90	95	98	102	105	108											
	S 160 & XXS				86	89	95	102	108	113	119	130	—	141											
125	STD & XS	87	87	90	90	94	98	103	105	110	113	116	119	122	129										
	S 160 & XXS				100	103	110	116	122	127	133	144	—	156	165										
150	STD	100	100	103	103	106	111	116	117	122	125	129	132	135	141	144									
	XS	100	100	103	103	106	111	116	117	122	125	129	132	135	141	162									
	S 160 & XXS				113	116	122	129	135	140	146	157	—	168	178	189									
200	STD	125	125	129	129	132	137	141	143	148	151	154	157	160	167	170	179								
	XS	125	125	129	129	132	137	141	143	148	151	154	157	160	167	187	208								
250	STD	152	152	156	156	159	164	168	170	175	178	181	184	187	194	197	206	214							
	XS	152	152	156	156	159	164	168	170	175	178	181	184	187	194	214	235	232							
300	STD	178	178	181	181	184	189	194	195	200	203	206	210	213	219	222	232	240	248						
	XS	178	178	181	181	184	189	194	195	200	203	206	210	213	219	240	260	256	262						
350	STD	194	194	197	197	200	205	210	211	216	219	222	225	229	235	238	248	256	264	267					
	XS	194	194	197	197	200	205	210	211	216	219	222	225	229	235	256	276	271	281	283					
400	STD	219	219	222	222	225	230	235	237	241	244	248	251	254	260	264	273	281	289	292	297				
	XS	219	219	222	222	225	230	235	237	241	244	248	251	254	260	281	302	297	306	303	316				
450	STD	244	244	248	248	251	256	260	262	267	270	273	276	279	286	289	298	306	314	318	322	332			
	XS	244	244	248	248	251	256	260	262	267	270	273	276	279	286	306	327	322	332	329	335	348			
500	STD	270	270	273	273	276	281	286	49	292	295	298	302	305	311	314	324	332	340	343	348	351	371		
	XS	270	270	273	273	276	281	286	49	292	295	298	302	305	311	332	352	348	357	354	360	365	381		
600	STD	321	321	324	324	327	332	337	338	343	346	349	352	356	362	365	375	383	391	394	398	402	406	441	
	XS	321	321	324	324	327	332	337	338	343	346	349	352	356	362	383	403	398	408	405	411	416	424	445	

Buttweld Anvilets

Full and Reducing Sizes Sch. 160 & XXS



¹See page PF-36 for "H" dimensions

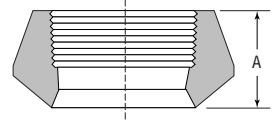
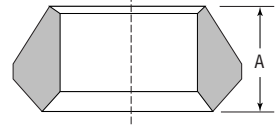
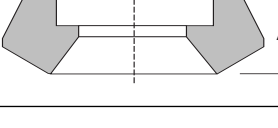


Outlet Size		A		C		Weight	
NPS	DN	in	mm	in	mm	lbs	kg
1/2	15	1 1/8	29	9/16	14	0.25	0.11
3/4	20	1 1/4	32	3/4	19	0.71	0.32
1	25	1 1/2	38	1	25	0.83	0.38
1 1/4	32	1 3/4	44	1 1/16	33	1.3	0.57
1 1/2	40	2	51	1 1/2	38	1.8	0.79
2	50	2 3/16	56	1 11/16	43	2.1	1.0
2 1/2	65	2 7/16	62	2 1/8	54	3.4	1.5
3	80	2 7/8	73	2 1/8	73	6.3	2.9
4	100	3 5/16	84	3 7/8	98	11	4.8
5	125	3 11/16	94	4 13/16	124	14	6.5
6	150	4 1/8	105	5 3/4	146	30	13

The reducing Anvilets listed above for outlet sizes 1/2 - 2 NPS (15 - 50 DN) are supplied in several different ranges of run pipe size for each outlet size. Please refer to run pipe size chart on page PF-34.

Schedule 160 and Double Extra Strong buttweld Anvilets may be used in conjunction with Class 6000 fittings.

Flat Anvilets – Class 3000 Threaded, Buttweld & Socket-Weld

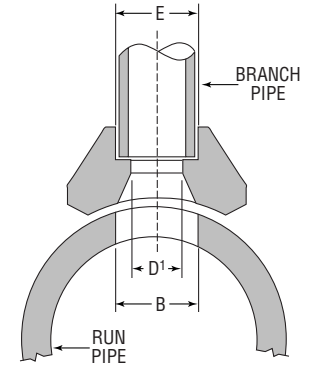
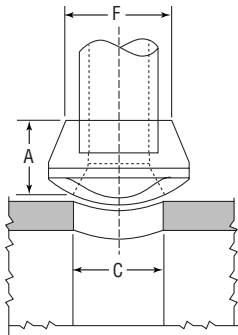
Size		A		Weight		Illustration
NPS	DN	in	mm	lbs	kg	
1/4	8	1 1/16	17	0.11	0.05	THREADED  BUTT-WELD  SOCKET-WELD 
3/8	10	1 3/16	22	0.20	0.09	
1/2	15	1	25	0.30	0.14	
3/4	20	1 1/16	27	0.40	0.18	
1	25	1 9/32	33	0.70	0.32	
1 1/4	32	1 11/32	34	0.90	0.41	
1 1/2	40	1 3/8	35	1.2	0.54	
2	50	1 1/2	38	1.8	0.82	
2 1/2	65	1 3/4	44	2.7	1.2	
3	80	2	51	3.3	1.5	

Flat Anvilets are designed to facilitate welding to a flat surface for the installation of branch pipes or fittings.

Class 6000 flat Anvilets are available on application.

Socket-Weld Anvilets

Full and Reducing Sizes Class 3000 and 6000



Class 3000 Reducing and Full Sizes

Outlet Size		Nominal Run Pipe Size		A		B		C		D ±.03		E ±.01 -.00		F		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
½	15	½	15	1	25	⅝	16	⅝	24	0.622	16	0.855	22	1¼	32	0.20	0.09
		¾ - 36	20 - 900	1	25	⅝	24	⅝	24	0.622	16	0.855	22	1¼	32	0.35	0.16
¾	20	¾	20	1⅛	27	1⅜	22	1⅜	30	0.824	21	1.065	27	1⅞	37	0.27	0.12
		1-36	25 - 900	1⅛	27	1⅜	30	1⅜	30	0.824	21	1.065	27	1⅞	37	0.40	0.18
1	25	1	25	1⅞	33	1⅞	27	1⅞	37	1.049	27	1.330	34	1⅞	47	0.60	0.27
		1¼ - 36	32 - 900	1⅞	33	1⅞	37	1⅞	37	1.049	27	1.330	34	1⅞	47	0.80	0.36
1¼	32	1¼	32	1⅞	33	1⅞	35	1⅞	44	1.380	35	1.675	43	2⅜	56	0.80	0.36
		1½ - 36	40 - 900	1⅞	33	1⅞	44	1⅞	44	1.380	35	1.675	43	2⅜	56	1.1	0.50
1½	40	1½	40	1⅞	35	1⅞	41	2	51	1.610	41	1.915	49	2⅞	62	1.2	0.54
		2-36	50 - 900	1⅞	35	2	51	2	51	1.610	41	1.915	49	2⅞	62	1.5	0.68
2	50	2	50	1½	38	2⅞	52	2⅞	65	2.067	53	2.406	61	2⅞	75	1.8	0.82
		2½ - 36	65 - 900	1½	38	2⅞	65	2⅞	65	2.067	53	2.406	61	2⅞	75	2.0	0.91
2½	65	2½	65	1⅞	40	2½	64	3	76	2.469	63	2.906	74	3⅞	87	2.5	1.1
		3-36	80 - 900	1⅞	40	3	76	3	76	2.469	63	2.906	74	3⅞	87	3.0	1.4
3	80	3	80	1⅞	44	3⅞	78	3⅞	94	3.068	78	3.535	90	4⅞	105	3.8	1.7
		3½ - 36	90 - 900	1⅞	44	3⅞	94	3⅞	94	3.068	78	3.535	90	4⅞	105	4.2	1.9
3½	90	3½	90	2⅞	54	3⅞	90	4	102	3.548	90	4.040	103	4⅞	124	4.3	2.0
		4-36	100 - 900	2⅞	54	4	102	4	102	3.548	90	4.040	103	4⅞	124	4.3	2.0
4	100	4	100	1⅞	48	4⅞	103	4⅞	121	4.026	102	4.545	115	5⅞	130	7.2	3.3
		5-36	125 - 900	1⅞	48	4⅞	121	4⅞	121	4.026	102	4.545	115	5⅞	130	8.0	3.6

Class 6000 Reducing Sizes (Full sizes not available)

Outlet Size		Nominal Run Pipe Size		A		B		C		D ±.03		E ±.01 -.00		F	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
½	15	¾ - 36	20 - 900	1¼	32	¾	19	.464	12	.855	22	1⅞	40	0.58	15
¾	20	1-36	25 - 900	1⅞	37	1	25	.612	16	1.065	27	1⅞	45	0.90	23
1	25	1¼ - 36	32 - 900	1⅞	40	1⅞	24	.815	21	1.330	34	2¼	57	1.8	46
1¼	32	1½ - 36	40 - 900	1⅞	41	1½	38	1.160	29	1.675	43	2⅞	65	2.6	66
1½	40	2-36	50 - 900	1⅞	43	1⅞	49	1.338	34	1.915	49	3	76	3.0	76
2	50	2½ - 36	65 - 900	2⅞	52	2¼	70	1.687	43	2.406	61	3⅞	92	5.8	147

Each outlet size of the reducing Anvilets listed above is supplied in several different ranges of run pipe size. Please refer to the run pipe sizes chart on page PF-34.

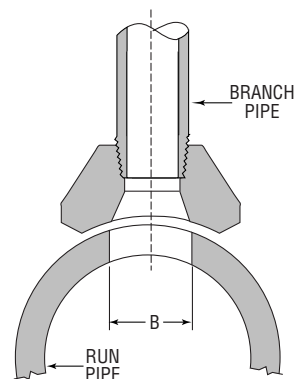
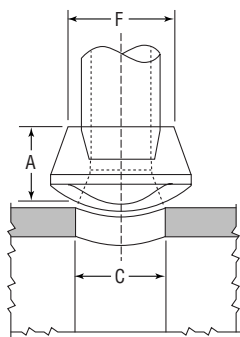
NOTE: 1Tolerance on sizes 2½ NPS (65 DN) and larger is ±.06.

Class 3000 socket-weld Anvilets may be used with Std. and XS pipe.

Class 6000 socket-weld Anvilets may be used with Sch. 160 and XXS pipe.

Threaded Anvilets

Full and Reducing Size Class 3000 and 6000



Class 3000 Reducing and Full Sizes

Outlet Size		Nominal Run Pipe Size		A		B		C		F		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
½	15	½	15	1	25	⅝	16	1⅝	24	1¼	32	0.20	0.09
		¾ - 36	20 - 900	1	25	1⅝	24	1⅝	24	1¼	32	0.30	0.14
¾	20	¾	20	1⅛	27	1⅜	22	1⅜	30	1⅞	37	0.35	0.16
		1 - 36	25 - 900	1⅛	27	1⅜	30	1⅜	30	1⅞	37	0.42	0.19
1	25	1	25	1⅝	33	1⅞	27	1⅞	37	1⅞	47	0.60	0.27
		1¼ - 36	32 - 900	1⅝	33	1⅞	37	1⅞	37	1⅞	47	0.80	0.36
1¼	32	1¼	32	1⅝	33	1⅞	35	1⅞	44	2⅞	56	0.85	0.39
		1½ - 36	40 - 900	1⅝	33	1⅞	44	1⅞	44	2⅞	56	1.2	0.54
1½	40	1½	40	1⅞	35	1⅞	41	2	51	2⅞	62	1.3	0.59
		2 - 36	50 - 900	1⅞	35	2	51	2	51	2⅞	62	1.6	0.73
2	50	2	50	1½	38	2⅞	52	2⅞	65	2⅞	75	1.7	0.77
		2½ - 36	65 - 900	1½	38	2⅞	65	2⅞	65	2⅞	75	2.2	1.0
2½	65	2½	65	1⅞	47	2½	64	3	76	3⅞	87	2.5	1.1
		3 - 36	80 - 900	1⅞	47	3	76	3	76	3⅞	87	3.0	1.4
3	80	3	80	2	51	3⅞	78	3⅞	94	4⅞	105	4.3	2.0
		3½ - 36	90 - 900	2	51	3⅞	94	3⅞	94	4⅞	105	4.4	2.0
3½	90	3½	90	2⅞	54	3⅞	90	4	102	4⅞	124	4.5	2.0
		4 - 36	100 - 900	2⅞	54	4	102	4	102	4⅞	124	5.6	2.5
4	100	4	100	2¼	57	4⅞	103	4⅞	121	5⅞	130	7.3	3.3
		5 - 30	125 - 900	2¼	57	4⅞	121	4⅞	121	5⅞	130	8.3	3.8

Class 6000 Reducing Sizes (Full sizes not available)

Outlet Size		Nominal Run Pipe Size		A		B		C		F		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
½	15	¾ - 36	20 - 900	1¼	32	¾	19	¾	19	1⅞	40	0.60	0.27
¾	20	1 - 36	25 - 900	1⅞	37	1	25	1	25	1⅞	47	0.90	0.41
1	25	1¼ - 36	32 - 900	1⅞	40	1⅞	24	1⅞	24	2¼	57	2.0	0.91
1¼	32	1½ - 36	40 - 900	1⅞	40	1½	38	1½	38	2⅞	65	3.0	1.4
1½	40	2 - 36	50 - 900	1⅞	43	1⅞	49	1⅞	49	3	76	3.2	1.5
2	50	2½ - 36	65 - 900	2⅞	52	2¾	70	2¾	70	3⅞	92	6.0	2.7

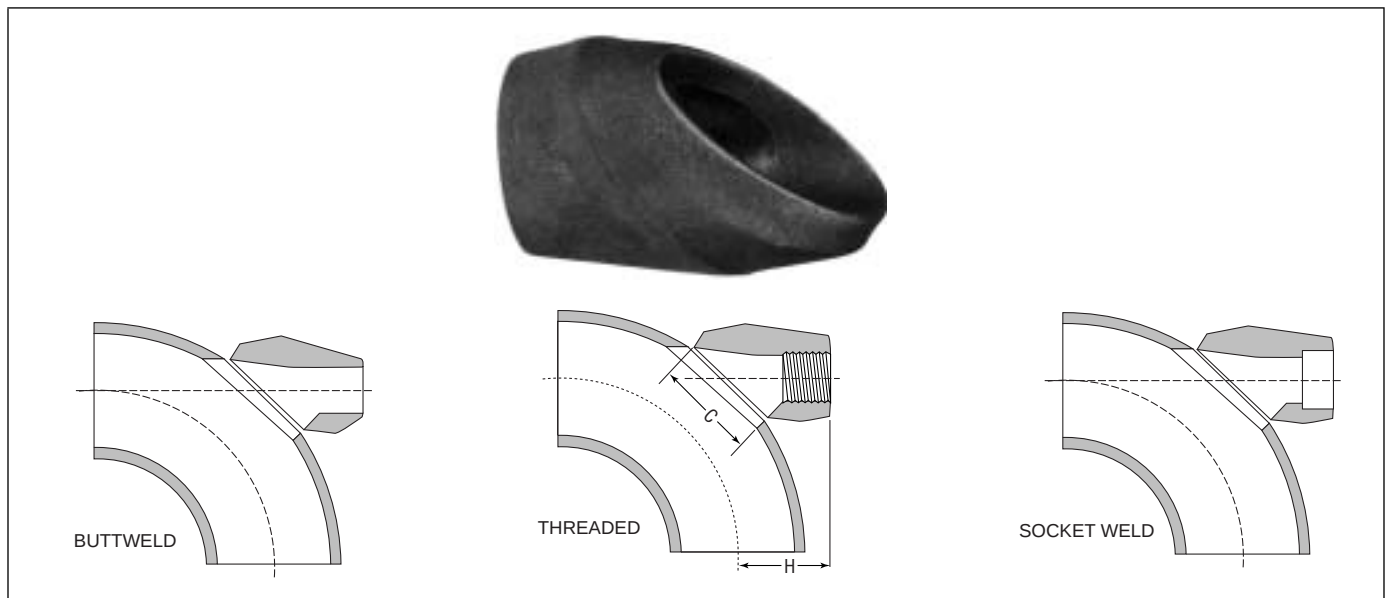
Each outlet size of the reducing Anvilets listed above is supplied in several different ranges of run pipe size. Please refer to the run pipe sizes chart on page PF-34.

CLASS 6000 threaded Anvilets are manufactured only in the sizes shown and may be used with Sch. 160 and XXS pipe.

CLASS 3000 threaded Anvilets may be used with standard and XS pipe.

Elbow Anvilets

Class 3000 and 6000 Buttweld, Threaded and Socket-Weld



Class 3000 Threaded and Socket-Weld/standard and XS/XH Buttweld

Outlet Size		Nom. Elbow Size		C		H		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg
1/4	8	36-1 1/4	900 - 32	1 1/2	38	1 19/32	40	0.50	0.23
3/8	10	36-1 1/4	900 - 32	1 1/2	38	1 19/32	40	0.50	0.23
1/2	15	36-1 1/4	900 - 32	1 1/2	38	1 19/32	40	0.65	0.29
3/4	20	36-1 1/4	900 - 32	1 23/32	44	1 7/8	48	0.75	0.34
1	25	36-2	900 - 50	2 1/8	54	2 3/16	56	1.1	0.52
1 1/4	32	36-2	900 - 50	1 21/32	42	2 3/8	60	1.9	0.86
1 1/2	40	36-2	900 - 50	3	76	2 5/8	67	2.6	1.2
2	50	36-3	900 - 50	4 1/8	105	3 3/16	81	5.3	2.4

Standard and XS/XH Buttweld, Only

Outlet Size		Nom. Elbow Size		C		H		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg
2 1/2	65	As specified	As specified	4 3/16	106	3 1/4	83	5.5	2.5
3	80	As specified	As specified	4 15/16	125	3 13/16	98	6.3	2.8
4	100	As specified	As specified	6 1/16	164	4 1/2	114	12	5.3
6	150	As specified	As specified	9	229	6 3/16	157	28	13

Class 6000 Threaded and Socket-Weld/Sch. 160 and XXS/XXH Buttweld

Outlet Size		Nom. Elbow Size)		C		H		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg
1/4	8	36-1 1/4	900 - 32	1 3/8	35	1 19/32	40	0.75	0.34
3/8	10	36-1 1/4	900 - 32	1 3/8	35	1 19/32	40	0.75	0.34
1/2	15	36-1 1/4	900 - 32	1 23/32	44	1 7/8	48	0.85	0.39
3/4	20	36-2	900 - 50	2 1/8	54	2 3/16	56	1.3	0.57
1	25	36-2	900 - 50	2 21/32	67	2 3/8	60	2.2	1.0
1 1/4	32	36-2	900 - 50	3	76	2 5/8	67	3.9	1.8
1 1/2	40	36-3	900 - 50	4 1/8	105	3 3/16	81	6.2	2.8

Elbow Anvilets are welded to 90° long radius elbows as branch connections for pipes and fittings. They are also used as pipe hanger or support bosses.

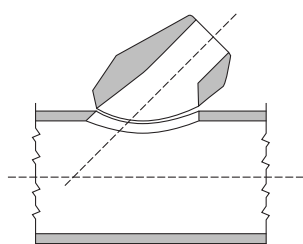


ANVIL
INTERNATIONAL, INC.

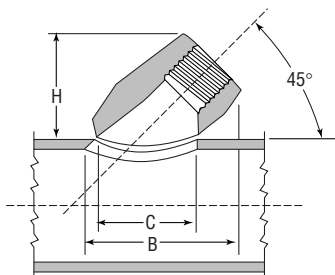
Lateral Anvilets

Class 3000 and 6000 Butt weld, Threaded and Socket-Weld

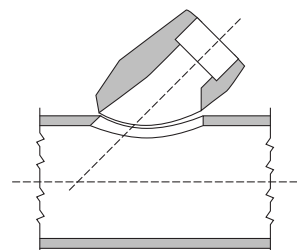
Lateral Anvilets provide a strong, readily attached 45° lateral outlet connection



BUTT WELD



THREADED



SOCKET WELD

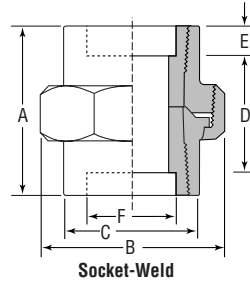
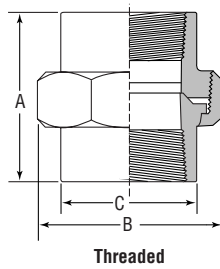
Class 3000 Threaded and Socket-Weld/standard and XS/XH Butt weld

Outlet Size		Nominal Run Pipe Size		H		B		C		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
1/4	8	2 1/2-1 1/4 / 12-3	65 - 32 / 300 - 80	1 1/2	38	2 1/4	57	1 1/16	37	0.50	0.23
3/8	10	2 1/2-1 1/4 / 12-3	65 - 32 / 300 - 80	1 1/2	38	2 1/4	57	1 1/16	37	0.50	0.23
1/2	15	2 1/2-1 1/4 / 12-3	65 - 32 / 300 - 80	1 1/2	38	2 1/4	57	1 1/16	37	0.65	0.29
3/4	20	1 1/2-1 1/4 / 5-2 / 12-6	40 - 32 / 125 - 50 / 300 - 150	1 13/16	47	2 3/4	70	1 23/32	44	0.75	0.34
1	25	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 1/8	54	3 1/4	83	2 1/8	54	1.1	0.52
1 1/4	32	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 9/16	65	3 13/16	98	2 21/32	67	1.9	0.86
1 1/2	40	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 3/4	70	4 1/4	108	3	76	2.6	1.2
2	50	5-4 / 8-6 / 12-10	125 - 100 / 200 - 150 / 300 - 150	3 3/8	86	5 3/8	137	4 1/8	105	5.3	2.4

Class 6000 Threaded and Socket-Weld/Sch. 160 and XXS/XXH Butt weld

Outlet Size		Nominal Run Pipe Size		H		B		C		Weight	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
1/4	8	2 1/2-1 1/4 / 12-3	65 - 32 / 300 - 80	1 1/2	38	2 1/4	57	1 3/8	35	0.75	0.34
3/8	10	2 1/2-1 1/4 / 12-3	65 - 32 / 300 - 80	1 1/2	38	2 1/4	57	1 3/8	35	0.75	0.34
1/2	15	1 1/2-1 1/4 / 5-2 / 12-6	40 - 32 / 125 - 50 / 300 - 150	1 13/16	47	2 3/4	70	1 23/32	44	0.85	0.39
3/4	20	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 1/8	54	3 1/4	83	2 1/8	54	1.3	0.57
1	25	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 9/16	65	3 13/16	98	2 21/32	67	2.2	1.0
1 1/4	32	2 1/2-2 / 5-3 / 12-6	65 - 50 / 125 - 80 / 300 - 150	2 3/4	70	4 1/4	108	3	76	2.9	1.3
1 1/2	40	5-4 / 8-6 / 12-10	125 - 100 / 200 - 150 / 300 - 150	3 3/8	86	5 3/8	137	4 1/8	105	6.2	2.8

Forged Steel Unions



Manufactured to MSS standard practice SP83
(Class 6000 by method of MSS SP83)

Class 3000															
Threaded - Figure 2125 Socket-Weld - Figure 2126															
Size		A		B		C*		D		E		F		Weight	
NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
1/8	6	1 ¹¹ / ₁₆	43	1 ³¹ / ₆₄	38	⁵³ / ₆₄	21	²⁵ / ₃₂	20	⁷ / ₁₆	11	0.420 0.440	11 11	0.38	0.17
1/4	8	1 ¹¹ / ₁₆	43	1 ³¹ / ₆₄	38	⁵³ / ₆₄	21	²⁵ / ₃₂	20	⁷ / ₁₆	11	0.555 0.575	14 15	0.36	0.16
3/8	10	1 ²⁷ / ₃₂	47	1 ¹¹ / ₁₆	43	1	25	³¹ / ₃₂	25	⁷ / ₁₆	11	0.690 0.710	18 18	0.50	0.23
1/2	15	2	51	1 ¹⁵ / ₁₆	49	1 ³ / ₁₆	30	1 ³ / ₃₂	28	⁷ / ₁₆	11	0.855 0.875	22 22	0.69	0.32
3/4	20	2 ⁵ / ₁₆	59	2 ³ / ₈	60	1 ¹⁵ / ₃₂	37	1 ⁵ / ₃₂	29	⁹ / ₁₆	14	1.065 1.085	27 28	1.2	0.53
1	25	2 ⁷ / ₁₆	62	2 ²⁵ / ₃₂	71	1 ²⁵ / ₃₂	45	1 ³ / ₈	35	⁹ / ₁₆	14	1.330 1.350	34 34	1.6	0.74
1 1/4	32	2 ⁷ / ₈	73	3 ²³ / ₆₄	85	2 ⁷ / ₃₂	68.6	1 ⁴⁵ / ₆₄	43	⁹ / ₁₆	14	1.675 1.695	43 43	2.6	1.2
1 1/2	40	3	76	3 ²³ / ₆₄	85	2 ³⁵ / ₆₄	65	1 ⁷ / ₈	48	⁹ / ₁₆	14	1.915 1.935	49 49	3.4	1.5
2	50	3 1/2	89	4 ²⁷ / ₆₄	112	3 ¹ / ₁₆	78	2 ¹ / ₁₆	52	1 ¹ / ₁₆	17	2.406 2.426	61 62	5.1	2.3
2 1/2	65	4 1/4	108	5 ¹⁵ / ₆₄	133	3 ⁹ / ₁₆	90	2 ³ / ₈	60	⁷ / ₈	22	2.906 2.931	74 74	8.8	4.0
3	80	4 ⁷ / ₁₆	113	6 ⁵ / ₃₂	156	4 ⁹ / ₃₂	109	2 ⁷ / ₁₆	62	1	25	3.535 3.560	90 90	13	5.7

Class 6000															
Threaded - Figure 2127 Socket-Weld - Figure 2128															
Size		A		B		C*		D		E		F		Weight	
NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
1/8	6	1 ¹¹ / ₁₆	43	1 ³¹ / ₆₄	38	⁵³ / ₆₄	21	²⁵ / ₃₂	20	⁷ / ₁₆	11	0.420 0.440	11 11	0.50	0.23
1/4	8	1 ²⁷ / ₃₂	47	1 ¹¹ / ₁₆	43	1	25	³¹ / ₃₂	25	⁷ / ₁₆	11	0.555 0.575	14 15	0.56	0.25
3/8	10	2	51	1 ¹⁵ / ₁₆	49	1 ³ / ₁₆	30	1 ³ / ₃₂	28	⁷ / ₁₆	11	0.690 0.710	18 18	0.75	0.34
1/2	15	2 ⁵ / ₁₆	59	2 ³ / ₈	60	1 ¹⁵ / ₃₂	37	1 ⁵ / ₃₂	29	⁹ / ₁₆	14	0.855 0.875	22 22	1.3	0.57
3/4	20	2 ⁷ / ₁₆	62	2 ²⁵ / ₃₂	71	1 ²⁵ / ₃₂	45	1 ³ / ₈	35	⁹ / ₁₆	14	1.065 1.085	27 28	1.8	0.79
1	25	2 ⁷ / ₈	73	3 ²³ / ₆₄	85	2 ⁷ / ₃₂	68.6	1 ⁴⁵ / ₆₄	43	⁹ / ₁₆	14	1.330 1.350	34 34	3.0	1.4
1 1/4	32	3	76	3 ²³ / ₃₂	94	2 ³⁵ / ₆₄	65	1 ⁷ / ₈	48	⁹ / ₁₆	14	1.675 1.695	43 43	3.8	1.7
1 1/2	40	3 1/2	89	4 ²⁷ / ₆₄	112	3 ¹ / ₁₆	78	2 ¹ / ₁₆	52	1 ¹ / ₁₆	17	1.915 1.935	49 49	6.0	2.7
2	50	4 1/8	105	5 ¹⁵ / ₆₄	133	3 ⁹ / ₁₆	90	2 ³ / ₈	60	⁷ / ₈	22	2.406 2.426	61 62	11	4.8

*"C" dimension measures across octagon corners or across the diameter as applicable. The 2 1/2" NPS (65 DN) and 3" NPS (80 DN) - 3000 and 2" NPS (50 DN) - 6000 sizes have octagonal male and female ends; the other sizes are round.



Forged Steel Unions

Lug Nut Unions

Lug Nut Unions have modified Stub-Acme threads and are ideal for applications requiring rapid assembly and/or breakdown.

Other features of the Lug Nut Union include:

- ☐ 3000 psi NSCWP
- ☐ Threaded and socket-weld ends
- ☐ Seating characteristics of AAR unions
- ☐ Available in sizes $\frac{3}{8}$ - 4 NPS (10 - 100 DN)
- ☐ Twin lugs in sizes up to $\frac{3}{4}$ NPS (20 DN)
- ☐ Tri-lug design in sizes from 1 - 4 NPS (25 - 100 DN)
- ☐ Plated lug nut

Lug Nut Unions			
Size		A	
NPS	DN	in	mm
$\frac{3}{8}$	10	1.950	50
$\frac{1}{2}$	15	2.065	52
$\frac{3}{4}$	20	2.375	60
1	25	2.580	66
$1\frac{1}{4}$	32	2.950	75
$1\frac{1}{2}$	40	3.115	79
2	50	3.575	91
$2\frac{1}{2}$	65	4.200	107
3	80	4.475	114
4	100	8.500	216



Steel Fittings

Specification

Unless otherwise specified welded nipples ASTM A 53 are furnished on orders for steel nipples in standard and extra strong sizes $\frac{1}{8}$ - 8 NPS. (6 - 200 DN)

Welded steel nipples (A 53 Type F or Type E) are available in standard and extra strong sizes $\frac{1}{8}$ - 8 NPS (6 - 200 DN), right hand threads, black or galvanized.

Seamless steel pressure tube nipples (ASTM A 106 Grade B) are available in standard and extra strong sizes $\frac{1}{8}$ - 8 NPS (6 - 200 DN) with right hand threads, black only.

Seamless steel pressure tube: seamless red brass nipples (ASTM B 43).

Right and left steel nipples are available in standard weight sizes $\frac{1}{4}$ - 2 NPS (8 - 50 DN), in 4" (102mm) length only, black only. (Prices on application).

Nipples are available from stock in $\frac{1}{8}$ - 8 NPS (6 - 200 DN) diameter, close to 12 NPS (300 DN) in length. Sizes 13 - 24 NPS (325 - 600 DN) (Prices on application).

Steel pipe nipples meet ASTM A733 and Federal Specification WWN 351.

Identification

Where possible, each seamless pipe nipple is identified with the following:

- ☐ A trade mark
- ☐ Seamless designation "SMLS"
- ☐ Pipe schedule STD, XS/XH, SCH 160 and XXS/XXH
- ☐ Material designation A106 B
- ☐ Heat number for traceability

Steel Pipe Nipples ASTM A733

standard, Black: Figure 339
 standard, Galvanized: Figure 343
 Extra Strong, Black or Galvanized: Figure 338



Close



Short or Long

Locknut Nipple standard: Figure 341

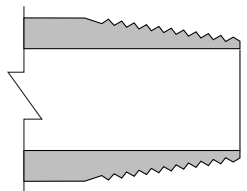
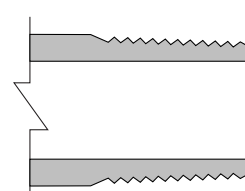
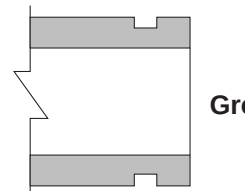
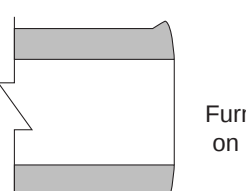
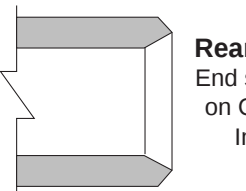
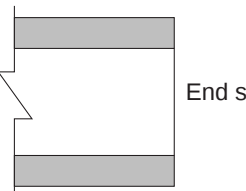


Locknut nipples are available in standard weight sizes $1\frac{1}{2}$ - 4 NPS (40 - 100 DN) diameter, in 8" (203mm) lengths, black or galvanized, and threaded on one end only in NPSL straight pipe thread. Total thread length is 6" (152mm) (plain end reamed).

Tank Nipple standard: Figure 341-A



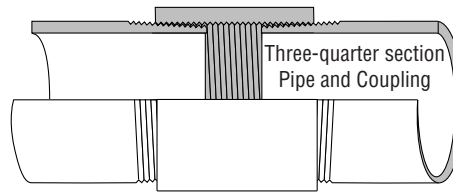
Tank nipples are available in standard weight sizes $\frac{1}{4}$ - 3 NPS (8 - 80 DN) in 6" (152mm) length only, black or galvanized. They have NPT thread on one end, and NPT thread running into NPSL thread on the other. (Total length: 4" (102mm)).

End Finishes	
Standard End Finish	Special End Finishes
Tapered Pipe Thread (NPT) Furnished unless special finish requested. 	 Straight Pipe Thread  Grooved  Roller Cut Furnished when specified on order. (Not deburred.)  Reamed and Chamfered End square cut and bevelled on O.D. at $35^\circ \pm 10^\circ$ to axis. Inside burrs removed.  Square Cut End square cut to central axis. All burrs removed. (Special Pricing)

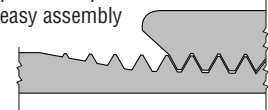
Standard Steel Merchant Couplings



Figure 336



Deep chamfer permits easy assembly



Size		Outside Diameter (Coupling)		Length				Threads		Weight/100				Carton Quantity (Full Coupling)	
				Full		Half				Full		Half		Full	Half
NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg		
⅛	6	.563	14	⅜	22	11/32	9	27	686	3.0	1.4	1.25	0.57	100	100
¼	8	.719	18	⅜	30	17/32	13	18	457	7.25	3.3	3.25	1.5	100	100
⅜	10	.875	22	⅜	30	17/32	13	18	457	9.5	4.3	4.25	1.9	100	100
½	15	1.063	27	19/16	40	22/32	17	14	356	17.5	7.9	8.0	3.6	100	100
¾	20	1.313	33	1⅝	41	¾	19	14	356	26	12	12	5.4	50	100
1	25	1.576	40	2	51	15/16	24	11½	292	42	19	20	9.1	30	75
1¼	32	1.900	48	2⅛	52	31/32	25	11½	292	50	23	23.5	11	25	100
1½	40	2.200	56	2⅛	52	31/32	25	11½	292	67	30	31.5	14	25	75
2	50	2.750	70	2⅞	54	1	25	11½	292	103	47	48.5	22	20	50
2½	65	3.250	83	3⅝	79	1½	38	8	203	216	98	103.5	47	–	–
3	80	4.000	102	3¼	83	1⅞	40	8	203	347	157	167	76	–	–
3½	90	4.625	117	3⅝	86	1⅝	41	8	203	519	235	254	115	–	–
4	100	5.000	127	3½	89	111/16	43	8	203	488	221	235	107	–	–
5	125	6.296	160	3¾	95	1¾	44	8	203	875	397	420	191	–	–
6	150	7.390	188	4	102	1⅞	48	8	203	1188	539	550	249	–	–

- ☐ Manufactured in accordance with ASTM specification A865.
- ☐ Merchant couplings in sizes 1/8 NPS (6 DN) through 2 NPS (50 DN) are normally supplied straight tapped. Sizes 2 1/2 NPS (65 DN) and larger are taper tapped.
- ☐ Taper tapped standard merchant couplings in sizes 1/8 NPS (6 DN) through 2 NPS (50 DN) are available upon request.
- ☐ API line pipe couplings are used in all sizes over 6 NPS (150 DN).
- ☐ Couplings from 1/8 NPS (6 DN) through 2 NPS (50 DN) are dipped in rust preventative.

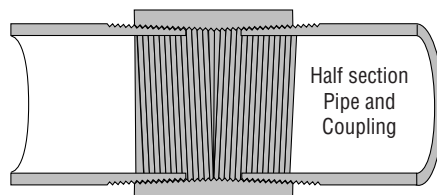
- ☐ Couplings 2 1/2 NPS (65 DN) and larger are phosphated.
- ☐ Galvanized full couplings are also available.

Note

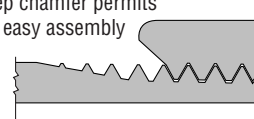
- ☐ Half couplings are chamfered on one end and squared on the other.

Standard Steel Merchant Couplings Right & Left Steel Couplings

Figure 346



Deep chamfer permits
easy assembly



Size		Outside Diameter of Coupling		Length		Weight/100	
<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
1/8	6	.563	14	1 3/16	22	3.0	1.4
1/4	8	.719	18	1 3/16	30	7.25	3.3
3/8	10	.875	22	1 3/16	30	9.5	4.3
1/2	15	1.063	27	1 9/16	40	17.5	7.9
3/4	20	1.313	33	1 5/8	41	26	12
1	25	1.576	40	2	51	42	19
1 1/4	32	1.900	48	2 1/16	52	50	23
1 1/2	40	2.200	56	2 1/16	52	67	30
2	50	2.750	70	2 1/8	54	103	47
2 1/2	65	3.250	83	3 1/8	79	216	98
3	80	4.000	102	3 1/4	83	347	157

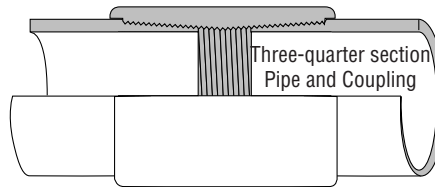
Note

- The left hand threaded end of all right and left couplings is knurled for identification. All sizes of right and left couplings are taper tapped 3/4" per foot (62.5mm per meter) on the diameter and all are dipped in rust preventative.

Extra Strong (XS) Steel Couplings



Figure 337



Deep chamfer permits easy assembly



Size		Outside Diameter of Coupling		Length				Weight/100						Carton Quantity	
								Recessed		Non-Recessed					
				Full		Half				Full		Half		Full	Half
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg	lbs	kg		
1⁄8	6	.563	14	1 1⁄16	27	1 5⁄32	12	4.0	1.8	4.0	1.8	2.0	0.91	100	100
1⁄4	8	.719	18	1 3⁄8	41	3⁄4	19	9.5	41	10.5	4.8	5.0	2.3	100	100
3⁄8	10	.875	22	1 5⁄8	41	3⁄4	19	13	5.9	14.3	6.5	6.5	2.9	100	100
1⁄2	15	1.063	27	2 1⁄8	54	1	25	24	11	26	12	12.3	5.6	50	100
3⁄4	20	1.313	33	2 1⁄8	54	1	25	35	16	38	17	17	7.7	50	100
1	25	1.576	40	2 5⁄8	67	1 1⁄4	32	51	23	82	37	38.5	17	25	50
1 1⁄4	32	2.054	52	2 3⁄4	70	1 5⁄16	33	101	46	108	49	50	23	25	70
1 1⁄2	40	2.200	56	2 3⁄4	70	1 5⁄16	33	88	40	98	44	49	22	20	55
2	50	2.875	73	2 7⁄8	73	1 3⁄8	35	184	83	195	88	95	43	15	35
2 1⁄2	65	3.375	86	4 1⁄8	105	2	51	327	148	363	165	175	79	–	–
3	80	4.000	102	4 1⁄4	108	2 1⁄16	52	425	193	469	213	230	104	–	–
3 1⁄2	90	4.625	117	4 3⁄8	111	2 1⁄8	54	581	264	653	296	319	145	–	–
4	100	5.200	132	4 1⁄2	114	2 3⁄16	56	787	357	859	390	391	177	–	–
5	125	6.296	160	4 7⁄8	117	2 1⁄4	57	1000	454	1097	498	550	249	–	–
6	150	7.390	188	4 7⁄8	124	2 3⁄8	60	1381	626	1494	678	706	320	–	–
8*	200	9.625	244	5 1⁄4	133	2 9⁄16	65	2318	1051	–	–	–	–	–	–
10*	250	11.750	298	5 3⁄4	146	2 13⁄16	73	3155	1431	–	–	–	–	–	–
12*	300	14.000	356	6 1⁄8	156	3	76	4927	2235	–	–	–	–	–	–

* API line pipe coupling will be provided.

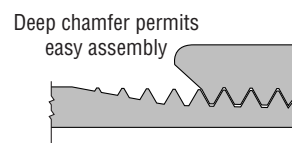
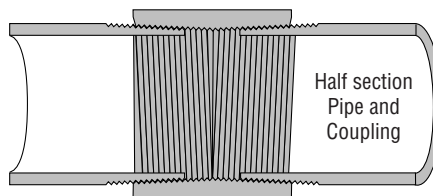
- ☐ Manufactured in accordance with ASTM Specification A865.
- ☐ All sizes are taper tapped.
- ☐ Non-recessed couplings will be supplied for sizes under 6 NPS unless otherwise specified.
- ☐ Couplings above 6 NPS (150 DN) will be supplied recessed only.
- ☐ Extra strong recessed couplings can be supplied in sizes under 6 NPS (150 DN).

- ☐ Couplings 1/8 - 1 1/2 NPS (6 - 40 DN) are dipped in rust preventative.
- ☐ Couplings 2 NPS (50 DN) and larger are phosphated.
- ☐ Galvanized full couplings are also available.

Note

- ☐ Half couplings are chamfered on one end and squared on the other.

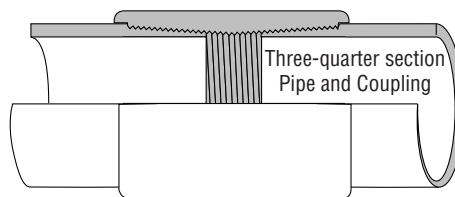
Figure 347



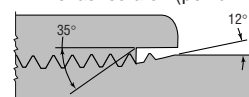
Size		Outside Diameter of Coupling		Length		Weight/100	
<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
1/8	6	.563	14	1 1/16	27	4.0	1.8
1/4	8	.719	18	1 5/8	41	10.5	4.8
3/8	10	.875	22	1 5/8	41	14.3	6.5
1/2	15	1.063	27	2 1/8	54	26	12
3/4	20	1.313	33	2 1/8	54	38	17
1	25	1.660	42	2 5/8	67	82	37
1 1/4	32	2.054	52	2 3/4	70	108	49
1 1/2	40	2.200	56	2 3/4	70	98	44
2	50	2.875	73	2 7/8	73	195	88
2 1/2	65	3.375	86	4 1/8	105	363	165
3	80	4.000	102	4 1/4	108	469	213

- ❑ The left hand threaded end of all right and left couplings is knurled for identification, and all are dipped in rust preventative.
- ❑ Extra strong recessed right and left couplings are available on request.

Figure 348



Detail of recess. Pipe thread covered
to last scratch (power tight)

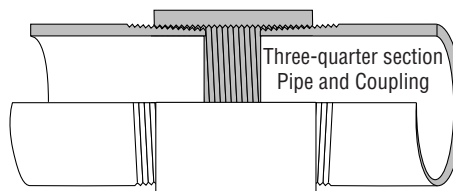


Size		Outside Diameter of Coupling		Length		Weight/100		Carton Quantity
NPS	DN	in	mm	in	mm	lbs	kg	
1/8	6	.563	14	1 1/16	27	4.0	1.8	100
1/4	8	.719	18	1 5/8	41	9.5	4.3	100
3/8	10	.875	22	1 5/8	41	13	5.9	100
1/2	15	1.063	27	2 1/8	54	24	11	50
3/4	20	1.313	33	2 1/8	54	35	16	50
1	25	1.576	40	2 5/8	67	51	23	25
1 1/4	32	2.054	52	2 3/4	70	101	46	25
1 1/2	40	2.200	56	2 3/4	70	88	40	20
2	50	2.875	73	2 7/8	73	184	83	15
2 1/2	65	3.375	86	4 1/8	105	327	148	—
3	80	4.000	102	4 1/4	108	425	193	—
3 1/2	90	4.625	117	4 3/8	111	581	264	—
4	100	5.200	132	4 1/2	114	787	357	—
5	125	6.296	160	4 5/8	117	1000	454	—
6	150	7.390	188	4 7/8	124	1381	626	—
8	200	9.625	244	5 1/4	133	2318	1051	—
10	250	11.750	298	5 3/4	146	3155	1431	—
12	300	14.000	356	6 1/8	156	4927	2235	—

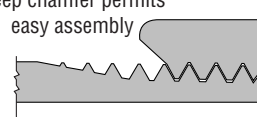
- ❑ These couplings are manufactured in accordance with American Petroleum Institute Specification 5L.
- ❑ All sizes are taper tapped 3/4" per foot (62.5mm per meter) on the diameter.
- ❑ Line pipe couplings in sizes 1/8 - 1 1/2 NPS (6 - 40 DN) are dipped in rust preventative.
- ❑ Couplings in sizes 2 NPS (50 DN) and larger are phosphated.

AAR Class 300 Steel Couplings

Figure 349



Deep chamfer permits
easy assembly



Size		Outside Diameter of Coupling		Length		Weight/100	
<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
1/4	8	.719	18	1 5/8	41	9.0	4.1
3/8	10	.875	22	1 5/8	41	14	6.4
1/2	15	1.063	27	2 1/8	54	25	11
3/4	20	1.313	33	2 1/8	54	36	16
1	25	1.576	40	2 5/8	67	74	34
1 1/4	32	2.054	52	2 3/4	70	108	49
1 1/2	40	2.200	56	2 3/4	70	95	43
2	50	2.875	73	2 7/8	73	201	91
2 1/2	65	3.375	86	4 1/8	105	353	160
3	80	4.000	102	4 1/4	108	461	209

- ❑ These couplings conform to the specifications of the Association of American Railroads.
- ❑ All sizes are taper tapped 3/4" per foot (62.5mm per meter) on diameter and are dipped in rust preventative.

Merchant Steel Plugs & Bushings



Solid Square Head Plugs



Nominal Pipe Size		Minimum Overall Plug Length		Nominal Width Across Flats		Threads		Wt. per 100 Pieces		Carton Contents
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	
1/8	6	.625	16	9/32	7	27	686	2.0	0.91	100
1/4	8	.687	17	3/8	10	18	457	2.0	0.91	100
3/8	10	.812	21	7/16	11	18	457	5.0	2.3	100
1/2	15	.937	24	9/16	14	14	356	10.0	4.5	100
3/4	20	1.062	27	5/8	16	14	356	18	8.2	50
1	25	1.125	29	19/16	22	11 1/2	292	35	16	25

Hexagon Bushings



Nominal Pipe Size		Overall Length		Width Across Flats		Wt. per 100 Pieces		Carton Contents
NPS	DN	in	mm	in	mm	lbs	kg	
1/4 x 1/8	8 x 6	.625	16	.625	16	2.0	0.91	100
3/8 x 1/8	10 x 6	.750	19	.687	17	5.0	2.3	100
3/8 x 1/4	10 x 8	.750	19	.687	17	4.0	1.8	100
1/2 x 1/8	15 x 6	.875	22	.875	22	10.0	4.5	100
1/2 x 1/4	15 x 8	.875	22	.875	22	9.0	4.1	100
1/2 x 3/8	15 x 10	.875	22	.875	22	6.0	2.7	100
3/4 x 1/8	20 x 6	1.000	25	1.062	27	20	9.1	100
3/4 x 1/4	20 x 8	1.000	25	1.062	27	18	8.2	100
3/4 x 3/8	20 x 10	1.000	25	1.062	27	15	6.8	100
3/4 x 1/2	20 x 15	1.000	25	1.062	27	11	5.0	100
1 x 1/8	25 x 6	1.062	27	1.375	35	42	19	50
1 x 1/4	25 x 8	1.062	27	1.375	35	35	16	50
1 x 3/8	25 x 10	1.062	27	1.375	35	32	15	50
1 x 1/2	25 x 15	1.062	27	1.375	35	27	12	50
1 x 3/4	25 x 20	1.062	27	1.375	35	18	8.2	50

Solid Hexagon Head Plugs



Nominal Pipe Size		Minimum Overall Plug Length		Nominal Width Across Flats		Threads		Wt. per 100 Pieces		Carton Contents
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	
1/8	6	0.56	14	7/16	11	27	686	3.0	1.4	100
1/4	8	0.75	19	9/16	14	18	457	6.0	2.7	100
3/8	10	0.78	20	11/16	17	18	457	10.0	4.5	100
1/2	15	0.97	25	7/8	22	14	356	17	7.7	100
3/4	20	1.06	27	11/16	17	14	356	32	15	50

All sizes taper tapped 3/4" per foot (62.5mm per meter) on diameter.

Finish or Coating:

☐ Black, dipped in rust resistant;

☐ Galvanized, zinc plated (inside and out).

For sizes 1 1/4 (32 DN) and larger, see page PF-29.

Countersunk Plugs (Hex and Square Socket)



Nominal Pipe Size		Min. Thread Length		Min. Size of Socket				Metal Thickness Bottom Countersink		Threads		Weight/100		Carton Contents
NPS	DN	in	mm	Square		Hex				in	mm	lbs	kg	
1/8	6	.37	9	—	—	3/16	5	.06	.06	27	686	1.00	0.45	100
1/4	8	.44	11	1/4	6	1/4	6	.09	.09	18	457	1.00	0.45	100
3/8	10	.48	12	5/16	8	5/16	8	.13	.13	18	457	4.0	1.8	100
1/2	15	.56	14	3/8	10	3/8	10	.16	.16	14	356	6.0	2.7	100
3/4	20	.63	16	1/2	8	9/16	14	.18	.18	14	356	11	5.0	50
1	25	.75	19	1/2	8	3/4	16	.20	.20	11 1/2	292	21	10	75
1 1/4	32	.80	20	3/4	19	3/4	19	.22	.22	11 1/2	292	34	15	50
1 1/2	40	.83	21	3/4	19	1	25	.24	.24	11 1/2	292	52	24	25
2	50	.88	22	7/8	22	1	25	.26	.26	11 1/2	292	85	39	20

☐ 1/8 NPS (6 DN) not available in square socket.

☐ All sizes taper tapped — 3/4" per foot (62.5mm per meter) on diameter.

Finish or Coating:

☐ Black, dipped in rust resistant;

☐ Galvanized, zinc-plated (inside and out).

Steel Fittings For Plastic Pipe



Insert Coupling

Nominal Pipe Size		Overall Length		No. of Serrations	Weight/100	
NPS	DN	in	mm		lbs	kg
½	15	3⅝	86	7	12	5.4
¾	20	3⅝	86	7	18	8.2
1	25	3⅝	92	7	35	16
1¼	32	3⅝	92	7	45	20
1½	40	4¼	108	7	67	30
2	50	4¼	108	7	80	36
2½	65	7	178	8	220	100
3	80	7	178	8	325	147
4	100	8¾	222	8	550	249



Male Adapter

Nominal Pipe Size		Length		No. of Serrations	Weight/100	
NPS	DN	in	mm		lbs	kg
½	15	3	76	7	15	6.8
¾	20	3⅝	79	7	22	10
1	25	3¼	83	7	34	15
1¼	32	3½	89	7	52	24
1½	40	4	102	7	69	31
2	50	4	102	7	94	43
2½	65	5¼	146	8	190	86
3	80	6	152	8	280	127
4	100	7¼	184	8	470	213



Well Seal Elbow

Nominal Pipe Size		Weight/100	
NPS	DN	lbs	kg
¾	20	110	50
1	25	170	77
1¼	32	290	132
1½	40	380	172



Venturi Male Adapter

Nominal Pipe Size		Length, overall, for each size							
		6 NPS		8 NPS		10 NPS		12 NPS	
		150 DN		200 DN		250 DN		300 DN	
NPS	DN	NPS	DN	NPS	DN	NPS	DN	NPS	DN
¾	20	60	1500	80	2000	100	2500	120	3000
1	25	78	1950	104	2600	130	3250	156	3900
1¼	32	102	2550	136	3400	170	4250	204	5100
1½	40	120	3000	160	4000	200	5000	240	6000
2	50	180	4500	240	6000	300	7500	360	9000

Specials — For fittings not shown - Price on Application.

Steel Hose Fittings for Fast, Economical Hose Connections & Repairs



Combination Nipples



- ☐ Designed to easily adapt straight-end industrial hose to NPT threaded fittings on pumps, strainers, valves etc. May also be attached to other lengths of hose by means of a swivel female coupling.
- ☐ Can be used for most suction and discharge applications where moderate pressures are encountered. Plated nipples are recommended where corrosion is encountered (i.e. sea water.)
- ☐ Available in plated or unplated steel
- ☐ Nominal Pipe Sizes $\frac{1}{2}$ - 6 (15-150 DN)

Hose Menders



- ☐ Ideal for fast, lasting, on the spot repairs of damaged hoses or for joining lengths of hose without the bulk of swivel fittings.
- ☐ Can help minimize hose wastage when used to adapt short or odd lengths of hose to meet specific needs.
- ☐ Available in plated or unplated steel
- ☐ Nominal Pipe Sizes $\frac{1}{2}$ - 6 (15-150 DN)

Size		Length		No. of Serrations	Weight/100	
NPS	DN	in	mm		lbs	kg
$\frac{1}{2}$	15	$3\frac{1}{4}$	83	7	24	11
$\frac{3}{4}$	20	$3\frac{9}{16}$	90	7	57	26
1	25	$3\frac{11}{16}$	94	7	57	26
$1\frac{1}{4}$	32	$3\frac{7}{8}$	98	7	79	36
$1\frac{1}{2}$	40	$4\frac{1}{16}$	103	7	129	59
2	50	$4\frac{3}{8}$	111	7	202	92

- ☐ Precision engineered and machined to assure accurate sizing and secure attachment to industrial hose with either bolt clamps or metal brands.
- ☐ Durable, steel construction will stand up to heavy industrial and mining applications.



Notes



Malleable Iron Threaded Pipe With Unions Pressure - Temperature Ratings							
Temperature		Pressure					
		Class 150		Class 250		Class 300	
(°F)	(°C)	psi	bar	psi	bar	psi	bar
-20° to 150°	-28.9° to 65.6°	300	20.7	500	34.5	600	41.4
200°	93.3	265	18.3	455	31.4	550	37.9
250°	121.1	225	15.5	405	27.9	505	34.8
300°	148.9	185	12.8	360	24.8	460	31.7
350°	176.7	150	10.3	315	21.7	415	28.6
400°	204.4	110	7.6	270	18.6	370	25.5
450°	232.2	75	5.2	225	15.5	325	22.4
500°	260.0	–	–	180	12.4	280	19.3
550°	287.8	–	–	130	9.0	230	15.9

Note: Unions with Copper or Copper Alloy seats are not intended for use where temperature exceeds 450°F

Malleable Iron Threaded Fittings Pressure - Temperature Ratings									
Temperature		Pressure							
		Class 150		Class 300					
				Sizes 1¼" - 1" (6 - 25 mm)		Sizes 1¼" - 2" (32 - 51 mm)		Sizes 2½" - 3" (64 - 76 mm)	
(°F)	(°C)	psi	bar	psi	bar	psi	bar	psi	bar
-20° to 150°	-28.9° to 65.6°	300	20.7	2,000	137.9	1,500	103.4	1,000	68.9
200°	93.3	265	18.3	1,785	123.1	1,350	93.1	910	62.7
250°	121.1	225	15.5	1,575	108.6	1,200	82.7	825	56.9
300°	148.9	185	12.8	1,360	93.8	1,050	72.4	735	50.7
350°	176.7	150	10.3	1,150	79.3	900	62.1	650	44.8
400°	204.4	—	—	935	64.5	750	51.7	560	38.6
450°	232.2	—	—	725	50.0	600	41.4	475	32.8
500°	260.0	—	—	510	35.2	450	31.0	385	26.5
550°	287.8	—	—	300	20.7	300	20.7	300	20.7

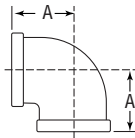
Anvil Class 150 (standard Weight) Malleable Iron Fittings conform to ASME B16.3 and Unions conform to ASME B16.39.

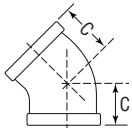
Anvil standard weight banded pattern fittings in this catalog, sizes 1/8 NPS to 6 NPS (6 to 150 DN) inclusive, are included in the "List

of Inspected Fire Protection Equipment and Materials" issued by the Underwriters' Laboratories, Inc.

ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Class 150 (Standard)

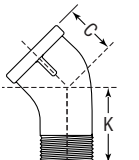
90° Elbow Figure 1101	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/8	6	11/16	17	0.06	0.03	0.07	0.03
	1/4	8	13/16	22	0.11	0.05	0.12	0.05
	3/8	10	15/16	24	0.17	0.08	0.17	0.08
	1/2	15	1 1/8	29	0.26	0.12	0.27	0.12
	3/4	20	1 5/16	33	0.38	0.17	0.43	0.20
	1	25	1 1/2	38	0.63	0.29	0.65	0.29
	1 1/4	32	1 3/4	44	0.96	0.44	0.94	0.43
	1 1/2	40	1 15/16	49	1.3	0.59	1.3	0.61
	2	50	2 1/4	57	2.1	0.9	2.0	0.9
	2 1/2	65	2 11/16	68	3.5	1.6	3.6	1.7
	3	80	3 1/16	78	5.2	2.4	5.3	2.4
	3 1/2	90	3 7/16	87	7.1	3.2	7.2	3.3
	4	100	3 13/16	98	8.9	4.1	9.4	4.3
	5	125	4 1/2	114	14	6.3	15	6.6
	6	150	5 1/8	130	23	10	24	11

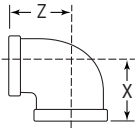
45° Elbow Figure 1102	Size		C		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/8	6	11/16	17	0.06	0.03	0.08	0.04
	1/4	8	3/4	19	0.11	0.05	0.11	0.05
	3/8	10	13/16	22	0.16	0.07	0.18	0.08
	1/2	15	7/8	22	0.21	0.10	0.24	0.11
	3/4	20	1	25	0.37	0.17	0.39	0.18
	1	25	1 1/8	29	0.54	0.24	0.57	0.26
	1 1/4	32	1 5/16	33	0.86	0.39	0.87	0.39
	1 1/2	40	1 7/16	37	1.1	0.51	1.2	0.53
	2	50	1 11/16	43	1.7	0.78	1.9	0.84
	2 1/2	65	1 15/16	49	2.8	1.3	2.9	1.3
	3	80	2 3/16	56	4.5	2.0	4.6	2.1
	4	100	2 5/8	67	7.2	3.3	7.3	3.3
	5	125	3 1/16	78	11	5.2	12	5.3
	6	150	3 7/16	87	17	7.8	18	8.0

**ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED
AT A MINIMUM OF 100 PSI. (6.9 bar)**

Malleable Iron Class 150 (Standard)

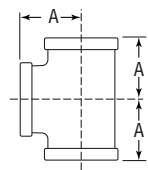


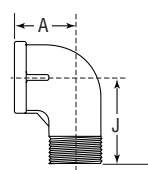
45° Street Elbow Figure 1104	Size		C		K		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
 	1/8	6	1 1/16	17	7/8	22	0.06	0.03	0.07	0.03
	1/4	8	3/4	19	15/16	24	0.10	0.05	0.11	0.05
	3/8	10	13/16	22	1	25	0.14	0.06	0.14	0.06
	1/2	15	7/8	22	1 1/8	29	0.20	0.09	0.21	0.10
	3/4	20	1	25	1 5/16	33	0.33	0.15	0.34	0.15
	1	25	1 1/8	29	1 7/16	37	0.52	0.24	0.53	0.24
	1 1/4	32	1 5/16	33	1 11/16	43	0.84	0.38	0.87	0.39
	1 1/2	40	1 7/16	37	1 7/8	48	1.2	0.55	1.3	0.58
	2	50	1 11/16	43	2 1/4	57	1.9	0.88	2.0	0.88

Reducing Elbow Figure 1101R	Size				X		Z		Weight			
									black		galv.	
	NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
 	1/4	8	1/8	6	3/4	19	3/4	19	0.10	0.05	0.10	0.05
	3/8	10	1/8	6	13/16	22	7/8	22	0.12	0.05	0.13	0.06
			1/4	8	7/8	22	15/16	24	0.14	0.06	0.15	0.07
	1/2	15	1/4	8	1	25	1	25	0.19	0.09	0.20	0.09
			3/8	10	1 1/16	27	1 1/16	27	0.21	0.10	0.22	0.10
	3/4	20	1/4	8	1 1/8	29	1 1/8	29	0.26	0.12	0.28	0.13
			3/8	10	1 1/8	29	1 1/8	29	0.29	0.13	0.30	0.14
			1/2	15	1 3/16	30	1 1/4	32	0.39	0.18	0.40	0.18
	1	25	3/8	10	1 3/16	30	1 1/4	32	0.41	0.19	0.42	0.19
			1/2	15	1 1/4	32	1 3/8	35	0.46	0.21	0.47	0.21
			3/4	20	1 3/8	35	1 7/16	37	0.55	0.25	0.58	0.26
	1 1/4	32	1/2	15	1 3/8	35	1 9/16	40	0.62	0.28	0.64	0.29
			3/4	20	1 7/16	37	1 5/8	41	0.71	0.32	0.73	0.33
			1	25	1 9/16	40	1 11/16	43	0.86	0.39	0.90	0.41
	1 1/2	40	3/4	20	1 1/2	38	1 3/4	44	0.83	0.38	0.85	0.39
			1	25	1 5/8	41	1 13/16	47	1.00	0.45	1.1	0.48
			1 1/4	32	1 13/16	47	1 7/8	48	1.2	0.53	1.2	0.54
	2	50	3/4	20	1 5/8	41	2	51	1.3	0.59	1.3	0.60
			1	25	1 3/4	44	2	51	1.4	0.61	1.5	0.66
			1 1/4	32	1 7/8	48	2 1/8	54	1.5	0.69	1.6	0.70
			1 1/2	40	2	51	2 1/8	54	1.8	0.79	1.8	0.81
	2 1/2	65	1 1/2	40	2 3/16	56	2 1/2	64	2.3	1.1	2.5	1.2
			2	50	2 1/16	62	2 5/8	67	3.0	1.4	3.0	1.4
	3	80	2	50	2 9/16	65	2 15/16	75	3.8	1.7	3.9	1.8
			2 1/2	65	2 13/16	73	3	76	4.0	1.8	4.0	1.8
	4	100	3	80	3 5/16	84	3 5/8	92	7.9	3.6	8.0	3.6

ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED
AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Class 150 (Standard)

Straight Tee Figure 1105	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/8	6	1 1/16	17	0.09	0.04	0.10	0.05
	1/4	8	1 3/16	22	0.15	0.07	0.16	0.07
	3/8	10	1 5/16	24	0.23	0.10	0.24	0.11
	1/2	15	1 7/8	29	0.36	0.16	0.37	0.17
	3/4	20	1 5/8	33	0.56	0.25	0.58	0.26
	1	25	1 1/2	38	0.90	0.41	0.92	0.42
	1 1/4	32	1 3/4	44	1.3	0.59	1.4	0.61
	1 1/2	40	1 15/16	49	1.7	0.78	1.8	0.81
	2	50	2 1/4	57	2.5	1.1	2.8	1.3
	2 1/2	65	2 11/16	68	4.9	2.2	5.0	2.3
	3	80	3 1/16	78	7.1	3.2	7.3	3.3
	3 1/2	90	3 7/16	87	9.0*	4.1	9.4*	4.3
	4	100	3 13/16	98	11	5.1	12	5.6
	5	125	4 1/2	114	19	8.8	20	8.8
	6	150	5 1/8	130	26	12	30	14
*P.O.A.								

90° Street Elbow Straight: Figure 1103 Reducing: Figure 1103R	Size		A		J		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
  First size denotes female end	1/8	6	1 1/16	17	1	25	0.06	0.03	0.06	0.03
	1/4	8	1 3/16	22	1 3/16	30	0.11	0.05	0.12	0.05
	3/8	10	1 5/16	24	1 7/16	37	0.17	0.08	0.18	0.08
	1/2	15	1 7/8	29	1 5/8	41	0.24	0.11	0.26	0.12
	3/4	20	1 5/8	33	1 7/8	48	0.41	0.19	0.42	0.19
	1	25	1 1/2	38	2 1/8	54	0.62	0.28	0.64	0.29
	1 1/4	32	1 3/4	44	2 7/16	62	1.1	0.50	1.1	0.52
	1 1/2	40	1 15/16	49	2 11/16	68	1.4	0.65	1.6	0.70
	2	50	2 1/4	57	3 1/4	83	2.9	1.3	2.7	1.2
	2 1/2	65	2 11/16	68	3 3/8	98	4.0	1.8	4.0	1.8
	3	80	3 1/16	78	4 1/2	114	6.1	2.7	6.3	2.8
	4	100	3 13/16	98	5 11/16	144	9.9	4.5	11	5.0
	1/2 x 3/8	15 x 10	1 1/16	27	1 9/16	40	0.23	0.10	0.25	0.11
	3/4 x 1/2	20 x 15	1 3/16	30	1 3/4	44	0.32	0.15	0.36	0.16
	1 x 3/4	25 x 20	1 3/8	35	2 1/16	52	0.54	0.24	0.56	0.25
	1 1/4 x 1	32 x 25	1 9/16	40	2 5/16	59	0.86	0.39	0.89	0.40
	1 1/4 x 3/4	32 x 20	1 7/16	37	2 1/4	57	0.75*	0.34	0.77*	0.35
	1 1/2 x 1 1/4	40 x 32	1 13/16	47	2 3/16	65	1.2	0.54	1.3	0.59
	1 1/2 x 1	40 x 25	1 5/8	41	2 1/2	64	1.1*	0.49	1.1*	0.50
	2 x 1 1/2	50 x 40	2	51	2 15/16	75	1.9	0.84	1.9	0.85

Note: See page PF-57 for pressure-temperature ratings.

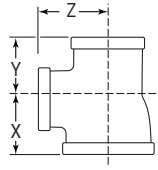
*P.O.A.

**ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED
AT A MINIMUM OF 100 PSI. (6.9 bar)**

Malleable Iron Class 150 (Standard)



Reducing Tee Figure 1105R



ALL ELBOWS & TEES 3/8" and LARGER
ARE 100% GAS TESTED AT A MINIMUM
OF 100 PSI.

Size						X		Y		Z		Wt.			
												black		galv.	
NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1/8	6	1/8	6	1/4	8	3/4	19	3/4	19	3/4	19	0.12	0.05	0.14	0.06
1/4	8	1/4	8	1/8	6	3/4	19	3/4	19	3/4	19	0.13	0.06	0.14	0.06
				3/8	10	15/16	24	15/16	24	7/8	22	0.19	0.09	0.20	0.09
3/8	10	1/4	8	1/4	8	7/8	22	13/16	22	15/16	24	0.19	0.09	0.20	0.09
				3/8	10	15/16	24	15/16	24	15/16	24	0.21	0.10	0.22	0.10
				1/2	15	1 1/8	29	1	25	1 1/8	29	0.29	0.13	0.29	0.13
				3/8	10	15/16	24	15/16	24	15/16	24	0.21	0.10	0.22	0.10
		3/8	10	1/4	8	7/8	22	7/8	22	15/16	24	0.21	0.10	0.22	0.10
				1/2	15	1 1/8	29	1 1/8	29	1 1/8	29	0.26	0.12	0.29	0.13
1/2	15	1/4	8	1/2	15	1 1/8	29	15/16	24	1 1/8	29	0.30	0.14	0.31	0.14
		3/8	10	3/8	10	1 1/16	27	1	25	1 1/16	27	0.28	0.13	0.29	0.13
		1/2	15	1/4	8	1	25	1	25	1	25	0.27	0.12	0.29	0.13
				3/8	10	1 1/16	27	1 1/16	27	1 1/16	27	0.30	0.14	0.32	0.15
				3/4	20	1 1/4	32	1 1/4	32	1 3/16	30	0.43	0.20	0.45	0.20
				1	25	1 3/8	35	1 3/8	35	1 1/4	32	0.55	0.25	0.57	0.26
3/4	20	1/4	8	3/4	20	1 5/16	33	1 1/8	29	1 5/16	33	0.45	0.20	0.46	0.21
		3/8	10	3/8	10	1 1/8	29	15/16	24	1 1/8	29	0.36	0.16	—	—
				3/4	20	1 5/16	33	1 1/8	29	1 5/16	33	0.46	0.21	0.48	0.22
		1/2	15	1/2	15	1 3/16	30	1 1/8	29	1 1/4	32	0.43	0.20	0.47	0.21
				3/4	20	1 5/16	33	1 1/4	32	1 5/16	33	0.51	0.23	0.51	0.23
		3/4	20	1/4	8	1 1/16	27	1 1/16	27	1 1/8	29	0.38	0.17	0.40	0.18
				3/8	10	1 1/8	29	1 1/8	29	1 1/8	29	0.42	0.19	0.46	0.21
				1/2	15	1 3/16	22	1 3/16	30	1 1/4	32	0.46	0.21	0.49	0.22
				1	25	1 7/16	37	1 7/16	37	1 3/8	35	0.62	0.28	0.66	0.30
				1 1/4	32	1 5/8	41	1 5/8	41	1 7/16	37	0.90	0.41	0.93	0.42
1	25	1/4	8	1	25	1 1/2	38	1 5/16	33	1 1/2	38	0.69	0.31	0.71	0.32
		1/2	15	1/2	15	1 1/4	32	1 1/8	29	1 3/8	35	0.55	0.25	0.55	0.25
				3/4	20	1 3/8	35	1 1/4	32	1 7/16	37	0.56	0.25	0.62	0.28
				1	25	1 1/2	38	1 3/8	35	1 1/2	38	0.76	0.34	0.73	0.33
		3/4	20	1/2	15	1 1/4	32	1 3/16	30	1 3/8	35	0.59	0.27	0.62	0.28
				3/4	20	1 3/8	35	1 5/16	33	1 7/16	37	0.73	0.33	0.75	0.34
				1	25	1 1/2	38	1 7/16	37	1 1/2	38	0.78	0.35	0.81	0.37
		1	25	1/4	8	1 1/8	29	1 1/8	29	1 1/4	44	0.55	0.25	0.55	0.25
				3/8	10	1 3/16	30	1 3/16	30	1 1/4	32	0.60	0.27	0.63	0.29
				1/2	15	1 1/4	32	1 1/4	32	1 3/8	35	0.70	0.32	0.74	0.34
				3/4	20	1 3/8	35	1 3/8	35	1 7/16	37	0.82	0.37	0.84	0.38
				1 1/4	32	1 11/16	43	1 11/16	43	1 5/8	40	0.92	0.42	0.97	0.44
				1 1/2	40	1 13/16	47	1 13/16	46	1 5/8	41	1.2	0.54	1.2	0.56
				2	50	2	51	2	51	1 3/4	44	1.6	0.74	1.6	0.74

Note: See page PF-57 for pressure-temperature ratings.



Malleable Iron Class 150 (Standard)

Size						X		Y		Z		Wt.			
												black		galv.	
NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1 1/4	32	1/2	15	1	25	1 5/16	40	1 3/8	35	1 11/16	43	0.87	0.39	0.94	0.43
				1 1/4	32	1 3/4	44	1 9/16	40	1 3/4	44	1.0	0.47	1.1	0.49
		3/4	20	3/4	20	1 7/16	37	1 5/16	33	1 5/8	41	0.86	0.39	0.86	0.39
				1	25	1 9/16	40	1 7/16	37	1 11/16	43	0.96	0.44	0.88	0.40
				1 1/4	32	1 3/4	44	1 5/8	41	1 3/4	44	1.1	0.49	1.1	0.50
		1	25	1/2	15	1 3/8	35	1 1/4	32	1 9/16	40	0.76	0.34	0.79	0.36
				3/4	20	1 7/16	37	1 3/8	35	1 5/8	41	0.87	0.39	0.92	0.42
				1	25	1 9/16	40	1 1/2	38	1 11/16	43	1.1	0.50	1.1	0.51
				1 1/4	32	1 3/4	44	1 11/16	43	1 3/4	44	1.1	0.51	1.2	0.54
		1 1/4	32	3/8	10	1 1/4	32	1 1/4	32	1 7/16	37	0.86	0.39	0.89	0.40
				1/2	15	1 3/8	35	1 3/8	35	1 9/16	40	0.98	0.44	0.98	0.44
				3/4	20	1 7/16	37	1 7/16	37	1 5/8	41	1.1	0.48	1.1	0.50
				1	25	1 9/16	40	1 9/16	40	1 11/16	43	1.2	0.54	1.2	0.55
				1 1/2	40	1 7/8	48	1 7/8	48	1 13/16	47	1.5	0.66	1.4	0.64
				2	50	2 1/8	54	2 1/8	54	1 7/8	48	1.7	0.77	1.8	0.83
1 1/2	40	1/2	15	1 1/2	40	1 15/16	49	1 11/16	43	1 5/16	49	1.4	0.61	1.4	0.64
				1 1/2	40	1 15/16	49	1 3/4	44	1 5/16	49	1.4	0.64	1.6	0.71
		3/4	20	3/4	20	1 1/2	38	1 5/16	33	1 3/4	44	1.00	0.45	1.0	0.47
				1 1/2	40	1 15/16	49	1 13/16	47	1 5/16	49	1.5	0.68	1.5	0.70
				1 1/4	32	1 13/16	47	1 11/16	43	1 7/8	48	1.3	0.59	1.4	0.65
		1	25	1	25	1 5/8	41	1 1/2	38	1 13/16	47	1.1	0.52	1.2	0.54
				1 1/2	15	1 7/16	37	1 3/8	35	1 11/16	43	1.0	0.47	1.1	0.50
				3/4	20	1 1/2	38	1 7/16	37	1 3/4	44	1.1	0.49	1.1	0.50
				1	25	1 5/8	41	1 9/16	40	1 13/16	47	1.3	0.57	1.3	0.58
		1 1/4	32	1 1/4	32	1 13/16	47	1 3/4	44	1 7/8	48	1.5	0.69	1.4	0.64
				1 1/2	40	1 15/16	49	1 7/8	48	1 5/16	49	1.5	0.68	1.6	0.70
		1 1/2	40	1/2	15	1 7/16	37	1 7/16	37	1 11/16	43	1.2	0.54	1.3	0.57
				3/4	20	1 1/2	38	1 1/2	38	1 3/4	44	1.3	0.59	1.4	0.64
				1	25	1 5/8	41	1 5/8	41	1 13/16	47	1.4	0.65	1.5	0.68
				1 1/4	32	1 13/16	47	1 13/16	47	1 7/8	48	1.5	0.66	1.5	0.67
				2	50	2 3/16	56	2 3/16	56	2	51	1.9	0.84	2.0	0.9
2	50	1/2	15	2	50	2 1/4	57	1 7/8	48	2 1/4	57	2.1	1.0	2.3	1.0
				3/4	20	2	50	2 1/4	57	1 5/16	49	2.0	0.91	2.0	0.89
		1	25	2	50	2 1/4	57	2	51	2 1/4	57	2.1	1.0	2.3	1.0
				1 1/4	32	1 7/8	48	1 3/4	44	2 1/8	54	1.7	0.78	1.8	0.81
				1 1/2	40	2	51	1 7/8	48	2 3/16	56	1.9	0.84	2.0	0.91
		1 1/4	32	2	50	2 1/4	57	2 1/8	54	2 1/4	57	2.2	1.0	2.3	1.0
				1	25	1 3/4	44	1 5/8	41	2	51	1.6	0.72	1.6	0.73
				1 1/4	32	1 7/8	48	1 13/16	47	2 1/8	54	1.8	0.80	1.8	0.83
				1 1/2	40	2	51	1 5/16	49	2 3/16	56	2.0	0.88	2.0	0.88
				2	50	2 1/4	57	2 3/16	56	2 1/4	57	2.2	1.0	2.4	1.1
				1 1/2	40	2	51	2	51	2 3/16	56	2.5	1.2	2.6	1.2
		1 1/2	40	1/2	15	1 7/16	37	1 7/16	37	1 11/16	43	1.2	0.54	1.3	0.57
				3/4	20	1 1/2	38	1 1/2	38	1 3/4	44	1.3	0.59	1.4	0.64
				1	25	1 5/8	41	1 5/8	41	1 13/16	47	1.4	0.65	1.5	0.68
				1 1/4	32	1 13/16	47	1 13/16	47	1 7/8	48	1.5	0.66	1.5	0.67
				2	50	2 3/16	56	2 3/16	56	2	51	1.9	0.84	2.0	0.9
				1 1/2	40	2	51	1 5/16	49	2 3/16	56	2.0	0.88	2.0	0.88
2	50	1	25	1 1/2	40	2	51	1 5/16	49	2 3/16	56	2.0	0.88	2.0	0.88
				2	50	2 1/4	57	2 3/16	56	2 1/4	57	2.2	1.0	2.4	1.1
				1 1/4	32	1 7/8	48	1 13/16	47	2 1/8	54	1.8	0.80	1.8	0.83
				1 1/2	40	2	51	1 5/16	49	2 3/16	56	2.0	0.88	2.0	0.88
				2	50	2 1/4	57	2 3/16	56	2 1/4	57	2.2	1.0	2.4	1.1
				1 1/2	40	2	51	2	51	2 3/16	56	2.5	1.2	2.6	1.2
		1 1/2	40	1/2	15	1 7/16	37	1 7/16	37	1 11/16	43	1.2	0.54	1.3	0.57
				3/4	20	1 1/2	38	1 1/2	38	1 3/4	44	1.3	0.59	1.4	0.64
				1	25	1 5/8	41	1 5/8	41	1 13/16	47	1.4	0.65	1.5	0.68
				1 1/4	32	1 13/16	47	1 13/16	47	1 7/8	48	1.5	0.66	1.5	0.67
2	50	2	50	1 1/2	40	2	51	2	51	2 3/16	56	2.0	0.88	2.0	0.88
				2	50	2 1/4	57	2 3/16	56	2 1/4	57	2.2	1.0	2.4	1.1
				1 1/4	32	1 7/8	48	1 13/16	47	2 1/8	54	1.8	0.80	1.8	0.83
				1 1/2	40	2	51	1 5/16	49	2 3/16	56	2.0	0.88	2.0	0.88
				2	50	2 1/4	57	2 3/16	56	2 1/4	57	2.2	1.0	2.4	1.1
				1 1/2	40	2	51	2	51	2 3/16	56	2.5	1.2	2.6	1.2
				2 1/2	65	2 5/8	67	2 5/8	67	2 3/8	60	3.5	1.6	3.6	1.6
				2 1/2	65	2 5/8	67	2 5/8	67	2 3/8	60	3.5	1.6	3.6	1.6

Note: See page PF-57 for pressure-temperature ratings.

ALL ELBOWS & TEES 3/4" (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Class 150 (Standard)



Size						X		Y		Z		Wt.			
												black		galv.	
NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
2½	65	1½	40	2	50	2⅜	60	2⅜	56	2⅝	67	3.4	1.6	3.5	1.6
				2½	65	2⅞	68	2½	64	2⅞	68	3.8	1.7	3.8	1.7
		2	50	2	50	2⅜	60	2¼	57	2⅝	67	3.3	1.5	3.3	1.5
				2½	65	2⅞	68	2⅝	67	2⅞	68	3.6	1.7	4.1	1.9
		2½	65	¾	20	1¼	44	1¼	44	2⅝	59	2.8	1.3	2.8	1.3
				1	25	1⅞	48	1⅞	48	2⅝	60	2.9	1.3	3.0	1.4
				1¼	32	2⅞	52	2⅞	52	2⅞	62	3.3	1.5	3.5	1.6
				1½	40	2⅞	56	2⅞	56	2½	64	3.5	1.6	3.6	1.6
				2	50	2⅜	60	2⅜	60	2⅝	67	3.6	1.7	3.8	1.7
				3	80	3	76	3	76	2⅞	73	5.8	2.6	6.0	2.7
				2	50	2½	64	2¼	57	2⅞	73	4.1	1.9	4.3	2.0
				3	80	3⅞	79	2⅞	73	3⅞	79	6.1	2.8	6.5	3.0
3	80	2½	65	2	50	2½	64	2⅜	60	2⅞	73	4.8	2.2	4.8	2.2
				2½	65	2⅞	73	2⅞	68	3	76	5.8	2.6	5.9	2.7
		3	80	¾	20	1⅞	48	1⅞	48	2⅝	67	4.0	1.8	4.2	1.9
				1	25	2	51	2	51	2⅝	67	4.2	1.9	4.4	2.0
				1¼	32	2⅞	56	2⅞	56	2¾	70	4.7	2.1	4.7	2.1
				1½	40	2⅞	59	2⅞	59	2⅞	73	5.1	2.3	5.3	2.4
				2	50	2½	64	2½	64	2⅞	73	5.8	2.6	5.8	2.6
				2½	65	2⅞	73	2⅞	73	3	76	6.1	2.8	6.2	2.8
		3	80	4	100	3⅞	98	3⅝	92	3⅞	98	12	5.4	11	5.0
		4	100	2	50	2¾	70	2¾	70	3⅞	87	8.4	3.8	8.8	4.0
				2½	65	3⅞	78	3⅞	78	3½	89	9.8	4.4	9.3	4.2
				3	80	3⅞	84	3⅞	84	3⅝	92	11	5.0	11	5.1

Note: See page PF-57 for pressure-temperature ratings.

**ALL ELBOWS & TEES ¾" (10 DN) and LARGER ARE 100% GAS TESTED
AT A MINIMUM OF 100 PSI. (6.9 bar)**

Malleable Iron Class 150 (Standard)

Street or Service Tee Straight: Figure 1106 Reducing: Figure 1106R	Size		A		J		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
	¼	8	1⅜	30	1⅜	30	0.15	0.07	0.16	0.07
	⅜	10	1⅝	33	1⅞	37	0.24	0.11	0.26	0.12
	½	15	1⅞	29	1⅝	41	0.34	0.15	0.34	0.15
	¾	20	1⅞	33	1⅞	48	0.54	0.24	0.63	0.29
	1	25	1½	38	2⅞	54	0.96	0.44	0.99	0.45
	1¼	32	1¾	44	2⅞	62	1.4	0.63	1.5	0.68
	1½	40	1⅝	49	2⅞	68	1.9	0.88	2.0	0.91
	2	50	2¼	57	3¼	83	3.2	1.4	3.2	1.5
	Size female run x male run x outlet		Run				Outlet		Weight black	
	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
	1¼ x 1 x 1¼	32 x 25 x 32	1¾	44	2⅝	59	1¾	44	1.3	0.60

45° Y-branch or Lateral Figure 1108	Size		T		U		V		Weight			
									black		galv.	
	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
	⅜	10	½	13	1⅞	37	1⅝	49	0.27	0.12	0.29	0.13
	½	15	⅝	16	1⅞	43	2⅝	59	0.37	0.17	0.39	0.18
	¾	20	¾	19	2⅞	52	2⅞	73	0.62	0.28	0.65	0.29
	1	25	⅞	22	2⅞	62	3⅝	84	0.86	0.39	0.93	0.42
	1¼	32	1	25	2⅝	75	3⅝	100	1.6	0.74	1.6	0.73
	1½	40	1⅞	29	3¼	83	4⅞	111	2.0	0.91	2.1	0.9
	2	50	1¼	32	3⅝	100	5⅝	132	3.0	1.4	3.3	1.5
	2½	65	1½	38	4¼	121	6¼	159	5.9	2.7	6.1	2.7
	3	80	1⅞	43	5⅞	141	7¼	184	9.3	4.2	9.4	4.3
	4	100	2	51	7	178	9	229	16	7.1	16	7.2

ALL ELBOWS & TEES ⅜" (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

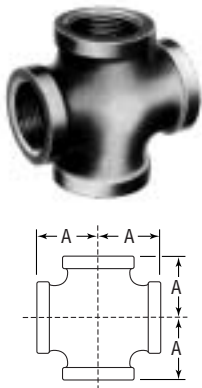
Note: See page PF-57 for pressure temperature ratings.

Floor Flange Figure 1190	Size		Dia. of Flange		Diameter of Bolt Circle		No. of Holes	Dia. of Holes		Weight			
										black		galv.	
	<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>in</i>	<i>mm</i>		<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>	<i>lbs</i>	<i>kg</i>
	¼ ♂	8 ♂	2⅜	56	1⅞	48	4	¼	6	0.27	0.12	0.43	0.20
	⅜ ♂	10 ♂	3	76	2	51	4	¼	6	0.33	0.15	0.48	0.22
	½	15	3½	89	2½	64	4	¼	6	0.56	0.25	0.60	0.27
	¾	20	3½	89	2½	64	4	¼	6	0.60	0.27	0.58	0.26
	1	25	4	102	3	76	4	¼	6	0.85	0.39	0.88	0.40
	1¼	32	4	102	3	76	4	¼	6	0.90	0.41	0.90	0.41
	1½	40	4½	114	3½	89	4	⅝ ₁₆	8	1.2	0.54	1.3	0.57
	2	50	5½	140	4¼	108	4	⅝ ₁₆	8	2.0	0.9	2.0	0.9
♂ Cast Iron													

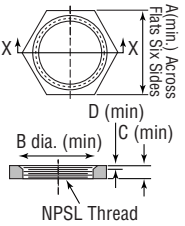
◇ Cast Iron

Malleable Iron Class 150 (Standard)



Cross Fig: 1107	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1/8	6	1 1/16	17	0.12	0.05	0.13	0.06
	1/4	8	1 3/16	22	0.18	0.08	0.19	0.09
	3/8	10	1 5/16	24	0.27	0.12	0.27	0.12
	1/2	15	1 7/8	29	0.41	0.19	0.43	0.20
	3/4	20	1 9/16	33	0.69	0.31	0.68	0.31
	1	25	1 1/2	38	1.1	0.51	1.1	0.52
	1 1/4	32	1 3/4	44	1.4	0.65	1.6	0.71
	1 1/2	40	1 15/16	49	2.0	0.90	2.0	0.9
	2	50	2 1/4	57	3.3	1.5	3.3	1.5
	2 1/2	65	2 11/16	68	5.9	2.7	5.8	2.6
	3	80	3 1/16	78	7.9	3.6	8.1	3.7
	4	100	3 13/16	98	14	6.1	14	6.3

Coupling Right Hand Figure 1121	Size		W		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1/8	6	1 5/16	24	0.06	0.03	0.06	0.03
	1/4	8	1 1/16	27	0.09	0.04	0.09	0.04
	3/8	10	1 3/16	30	0.13	0.06	0.13	0.06
	1/2	15	1 5/16	33	0.20	0.09	0.21	0.10
	3/4	20	1 1/2	38	0.29	0.13	0.31	0.14
	1	25	1 11/16	43	0.48	0.22	0.49	0.22
	1 1/4	32	1 15/16	49	0.74	0.34	0.76	0.34
	1 1/2	40	2 1/8	54	1.00	0.45	1.00	0.45
	2	50	2 1/2	64	1.5	0.66	1.6	0.70
	2 1/2	65	2 7/8	73	2.4	1.1	2.5	1.1
	3	80	3 3/16	81	3.3	1.5	3.4	1.5
	4	100	3 11/16	94	5.7	2.6	5.7	2.6

Hex Locknut Figure 1134	Size		Minimum Dimensions								Weight			
			A		B		C		D		black		galv.	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
 For nominal sizes larger than 2" (50 DN) see cast iron standard.	1/8	6	.690	18	.500	13	.190	5	.040	1	0.04	0.02	0.04	0.02
	1/4	8	.840	21	.660	17	.250	6	.060	2	0.02	0.01	0.03	0.01
	3/8	10	1.000	25	.770	20	.280	7	.060	2	0.04	0.02	0.04	0.02
	1/2	15	1.180	30	.970	25	.310	8	.060	2	0.06	0.03	0.06	0.03
	3/4	20	1.430	36	1.230	31	.340	9	.060	2	0.12	0.05	0.13	0.06
	1	25	1.750	44	1.500	38	.380	10	.060	2	0.14	0.06	0.16	0.07
	1 1/4	32	2.100	53	1.860	47	.420	11	.060	2	0.21	0.10	0.19	0.09
	1 1/2	40	2.350	60	2.120	54	.470	12	.060	2	0.24	0.11	0.25	0.11
	2	50	2.880	73	2.630	67	.530	13	.090	2	0.40	0.18	0.47	0.21

• 1/8 & 1/4 NPS (6 & 8 DN) are Made in Steel

Note: See page PF-57 for pressure temperature ratings.

Malleable Iron Class 150 (Standard)

Reducer Figure 1125	Size				M		Weight			
							black		galv.	
	NPS	DN	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/4	8	1/8	6	1	25	0.07	0.03	0.08	0.04
	3/8	10	1/8	6	1 1/8	29	0.11	0.05	0.13	0.06
			1/4	8			0.11	0.05	0.12	0.05
	1/2	15	1/8	6	1 1/4	32	0.14	0.06	0.15	0.07
			1/4	8			0.15	0.07	0.16	0.07
			3/8	10			0.16	0.07	0.18	0.08
	3/4	20	1/8	6	1 7/16	37	0.24	0.11	0.25	0.11
			1/4	8			0.22	0.10	0.23	0.10
			3/8	10			0.25	0.11	0.26	0.12
			1/2	15			0.26	0.12	0.28	0.13
	1	25	1/4	8	1 11/16	43	0.35	0.16	0.37	0.17
			3/8	10			0.35	0.16	0.38	0.17
			1/2	15			0.39	0.18	0.41	0.19
			3/4	20			0.42	0.19	0.44	0.20
	1 1/4	32	1/2	15	2 1/16	52	0.60	0.27	0.63	0.29
			3/4	20			0.64	0.29	0.65	0.29
			1	25			0.68	0.31	0.70	0.32
	1 1/2	40	1/2	15	2 5/16	59	0.77	0.35	0.80	0.36
			3/4	20			0.88	0.40	0.90	0.41
			1	25			0.90	0.41	0.91	0.41
			1 1/4	32			0.90	0.41	0.93	0.42
	2	50	1/2	15	2 13/16	73	1.1	0.52	1.2	0.54
			3/4	20			1.3	0.61	1.3	0.61
			1	25			1.4	0.64	1.4	0.64
			1 1/4	32			1.5	0.69	1.5	0.69
			1 1/2	40			1.6	0.70	1.6	0.71
	2 1/2	65	1	25	3 1/4	83	2.1	1.0	2.2	1.0
			1 1/4	32			2.1	0.9	2.1	1.0
			1 1/2	40			2.1	0.9	2.1	1.0
			2	50			2.5	1.1	2.6	1.2
	3	80	1	25	3 11/16	94	3.2	1.4	3.2	1.5
			1 1/4	32			3.2	1.5	3.0	1.4
			1 1/2	40			3.3	1.5	3.5	1.6
			2	50			3.2	1.5	3.4	1.5
			2 1/2	65			3.3	1.5	3.4	1.5
	3 1/2	90	2	50	4	102	4.3	2.0	4.4	2.0
			2 1/2	65			4.7*	2.1	4.8*	2.2
			3	80			5.0	2.3	5.2	2.3
	4	100	1 1/2	40	4 3/8	111	4.9	2.2	5.0	2.3
			2	50			5.1	2.3	5.0	2.3
			2 1/2	65			5.9	2.7	6.0	2.7
			3	80			6.5	3.0	6.6	3.0
			3 1/2	90			6.3	2.9	6.5	2.9
	5	125	4	100	4 7/16	116	9.6	4.3	9.2	4.2
	6	150	4	100	4 13/16	124	10	4.7	11	4.9

*POA

Return Bends Open Pattern, R.H. Fig: 1119



Size		Center to Center		Weight			
				black		galv.	
NPS	DN	in	mm	lbs	kg	lbs	kg
1/2	15	1 1/2	38	0.36*	0.16	—	—
3/4	20	2	51	0.64*	0.29	—	—
1	25	2 1/2	64	1.1	0.50	1.1	0.52
1 1/4	32	3	76	1.8*	0.80	—	—
1 1/2	40	3 1/2	89	2.5*	1.2	—	—
2	50	4	102	4.0	1.8	4.3	1.9

*POA

Cap Figure 1124



Size		Weight			
		black		galv.	
NPS	DN	lbs	kg	lbs	kg
• 1/8	• 6	0.03	0.01	0.04	0.02
• 1/4	• 8	0.06	0.03	0.06	0.03
• 3/8	• 10	0.09	0.04	0.10	0.05
1/2	15	0.12	0.05	0.12	0.05
3/4	20	0.22	0.10	0.20	0.09
1	25	0.38	0.17	0.38	0.17
1 1/4	32	0.58	0.26	0.61	0.28
1 1/2	40	0.73	0.33	0.75	0.34
2	50	1.1	0.51	1.2	0.54
2 1/2	65	1.8	0.79	1.8	0.82
3	80	2.6	1.2	2.8	1.2
3 1/2	90	3.2	1.4	3.2	1.5
4	100	4.5	2.1	4.6	2.1
5	125	6.4	2.9	6.9	3.1
6	150	10.0	4.5	10.0	4.5

• 1/8, 1/4 & 3/8 (6, 8 & 10 DN) are Made in Steel

Note: See page PF-57 for pressure-temperature ratings.

Malleable Iron Plain Fittings

NOTE: Not to be used for pressure service



Waste Nut Figure 1133	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	1/2	15	0.12*	0.05	0.12*	0.05
	3/4	20	0.15*	0.07	0.15*	0.07
*POA						

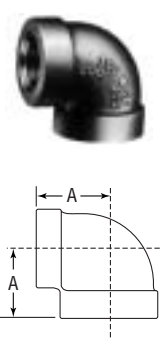
Extension Piece Figure 1137	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	3/8	10	1 5/16	33	0.10*	0.05	0.10*	0.05
	1/2	15	1 5/8	41	0.14	0.06	0.16	0.07
	3/4	20	1 15/16	49	0.26	0.12	0.26	0.12
	1	25	2 1/16	52	0.42	0.19	0.41	0.19
*POA								



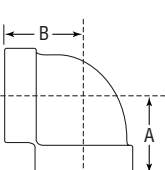
Malleable Iron Fittings Class 300 (XS/XH)

Anvil Class 300 XS/XH fittings conform to American National Standard ASME B16.3 and are in compliance with the requirements of the AAR (1994 AAR Manual of Standards and Practices)

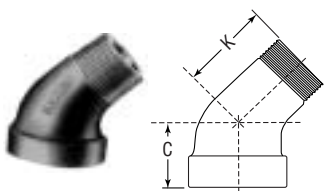
Anvil extra heavy banded pattern fittings in this catalog, sizes $\frac{1}{4}$ to 4 NPS (8 to 100 DN), are included in the "List of Inspected Fire Protection Equipment and Materials" issued by Underwriters' Laboratories.

90° Elbow Straight Figure 1161	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
	$\frac{1}{4}$	8	$\frac{15}{16}$	24	0.20	0.09	0.20	0.09
	$\frac{3}{8}$	10	$1\frac{1}{16}$	27	0.29	0.13	0.32	0.15
	$\frac{1}{2}$	15	$1\frac{1}{4}$	32	0.47	0.21	0.48	0.22
	$\frac{3}{4}$	20	$1\frac{7}{16}$	37	0.66	0.30	0.68	0.31
	1	25	$1\frac{5}{8}$	41	1.2	0.53	1.2	0.54
	$1\frac{1}{4}$	32	$1\frac{15}{16}$	49	1.9	0.85	1.9	0.88
	$1\frac{1}{2}$	40	$2\frac{1}{8}$	54	2.5	1.1	2.6	1.2
	2	50	$2\frac{1}{2}$	64	4.2	1.9	4.3	1.9
	$2\frac{1}{2}$	65	$2\frac{15}{16}$	75	5.3	2.4	5.9	2.7
	3	80	$3\frac{3}{8}$	86	9.7	4.4	9.8*	4.4*
	4	100	$4\frac{1}{2}$	114	16	7.3	16	7.4

*POA

90° Reducing Elbow Figure 1161R	Size		A		B		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
	$\frac{3}{8} \times \frac{1}{4}$	10 x 8	1	25	1	25	0.26*	0.12*	—	—
	$\frac{1}{2} \times \frac{3}{8}$	15 x 10	$1\frac{3}{16}$	30	$1\frac{3}{16}$	30	0.41*	0.19*	—	—
	$\frac{3}{4} \times \frac{1}{2}$	20 x 15	$1\frac{5}{16}$	33	$1\frac{3}{8}$	35	0.62*	0.28*	0.67*	0.30*
	$1 \times \frac{1}{2}$	25 x 15	$1\frac{7}{16}$	37	$1\frac{1}{2}$	38	0.87*	0.39	0.89	0.40
	$1 \times \frac{3}{4}$	25 x 20	$1\frac{1}{2}$	38	$1\frac{9}{16}$	40	1.00	0.45	—	—
	$1\frac{1}{4} \times \frac{3}{4}$	32 x 20	$1\frac{5}{8}$	41	$1\frac{3}{4}$	44	1.4	0.64	—	—
	$1\frac{1}{4} \times 1$	32 x 25	$1\frac{3}{4}$	44	$1\frac{13}{16}$	47	1.6*	0.73*	—	—
	$1\frac{1}{2} \times 1$	40 x 25	1	25	$1\frac{13}{16}$	47	2.0	0.91	—	—
	$1\frac{1}{2} \times 1\frac{1}{4}$	40 x 32	2	51	$2\frac{1}{16}$	52	2.1	1.0	—	—
	$2 \times 1\frac{1}{4}$	50 x 32	$2\frac{1}{8}$	54	$2\frac{5}{16}$	59	3.1	1.4	—	—
	$2 \times 1\frac{1}{2}$	50 x 40	$2\frac{1}{4}$	57	$2\frac{3}{8}$	60	3.3	1.5	3.3	1.5

*POA

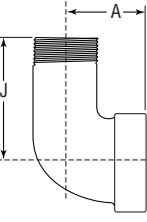
45° Street Elbow Figure 1160	Size		C		K		Weight black	
							lbs	kg
	NPS	DN	in	mm	in	mm	lbs	kg
	$\frac{1}{2}$	15	1	25	$1\frac{3}{8}$	35	0.36	0.16
	$\frac{3}{4}$	20	$1\frac{1}{8}$	29	$1\frac{9}{16}$	40	0.54	0.24
	1	25	$1\frac{5}{16}$	33	$1\frac{13}{16}$	47	0.85	0.39
	$1\frac{1}{4}$	32	$1\frac{1}{2}$	38	$2\frac{1}{8}$	54	1.5	0.69
	$1\frac{1}{2}$	40	$1\frac{11}{16}$	43	$2\frac{5}{16}$	59	2.1	0.9
	2	50	2	51	$2\frac{11}{16}$	68	3.3	1.5

Note: See page PF-57 for pressure-temperature ratings.

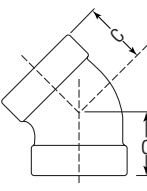
ALL ELBOWS & TEES $\frac{3}{8}$ " (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Fittings Class 300 (XS/XH)

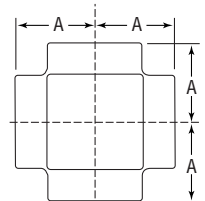


90° Street Elbow Figure 1170	Size		A		J		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
 	1/4	8	15/16	24	1 1/16	37	0.17	0.08	0.18	0.08
	3/8	10	1 1/16	27	1 5/8	41	0.26	0.12	0.27	0.12
	1/2	15	1 1/4	32	2	51	0.40	0.18	0.42	0.19
	3/4	20	1 7/16	37	2 3/16	56	0.68	0.31	0.71	0.32
	1	25	1 5/8	41	2 9/16	65	1.1	0.48	1.1	0.50
	1 1/4	32	1 15/16	49	2 7/8	73	1.6	0.73	1.6	0.73
	1 1/2	40	2 1/8	54	3 3/8	79	2.2	1.0	2.3	1.0
	2	50	2 1/2	64	3 11/16	94	3.6	1.6	3.8	1.7
	3	80	3 3/8	86	5 1/8	130	9.6*	4.3*	9.9*	4.5*

*POA

45° Elbow Figure 1162	Size		C		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/4	8	13/16	22	0.19	0.09	0.20	0.09
	3/8	10	7/8	22	0.28	0.13	0.29	0.13
	1/2	15	1	25	0.43	0.20	0.44	0.20
	3/4	20	1 1/8	29	0.66	0.30	0.68	0.31
	1	25	1 5/16	33	1.00	0.45	1.0	0.46
	1 1/4	32	1 1/2	38	1.7	0.76	1.7	0.77
	1 1/2	40	1 11/16	43	2.1	1.0	2.3	1.0
	2	50	2	51	3.4	1.5	3.5	1.6
	2 1/2	65	2 1/4	57	5.5	2.5	5.6	2.5
	3	80	2 1/2	64	8.1	3.7	8.5	3.9
	4	100	2 13/16	73	13	6.1	14	6.3

*POA

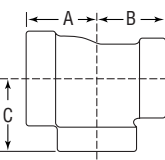
Cross Figure 1165	Size		Center to End A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/4	8	15/16	24	0.35*	0.16*	0.36*	0.16*
	3/8	10	1 1/16	27	0.46*	0.21*	—	—
	3/4	20	1 7/16	37	1.3	0.57	1.3	0.60
	1	25	1 5/8	41	1.9	0.86	—	—
	1 1/4	32	1 15/16	49	3.2*	1.5*	3.3*	1.5*
	1 1/2	40	2 1/8	54	4.2*	1.9*	4.3*	2.0*
	2	50	2 1/2	64	6.4*	2.9*	6.6*	3.0*

*POA

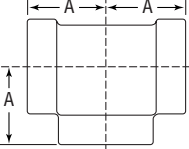
Note: See page PF-57 for pressure-temperature ratings.

ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Fittings - Class 300

Reducing Tee Figure 1164R	Size						Center to End						Weight (lbs)			
							A		B		C		black		galv.	
	NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
 	3/8	10	3/8	10	1/4	8	1	25	1	25	1	25	0.37	0.17	—	—
	1/2	15	1/2	15	1/4	8	1 1/16	27	1 1/16	27	1 1/8	29	0.48*	0.22*	0.52	0.24
					3/8	10	1 3/16	30	1 3/16	30	1 3/16	30	0.61*	0.28*	—	—
					3/4	20	1 3/8	35	1 3/8	35	1 1/2	33	0.80	0.36	—	—
	3/4	20	1/2	15	3/4	20	1 7/16	37	1 3/8	35	1 7/16	37	0.93	0.42	—	—
					1/2	15	1 5/16	33	1 1/4	32	1 3/8	35	0.78	0.35	—	—
					1/4	8	1 3/16	30	1 1/16	30	1 1/4	32	0.76*	0.34*	0.80	0.36
			3/4	20	3/8	10	1 1/4	32	1 1/4	32	1 1/16	33	0.80	0.36	—	—
					1/2	15	1 5/16	33	1 5/16	33	1 3/8	35	0.90	0.41	0.88	0.40
					1	25	1 5/8	41	1 1/2	38	1 5/8	41	1.4	0.62	—	—
	1	25	3/4	20	3/4	20	1 1/2	38	1 7/16	37	1 1/16	40	1.3*	0.58*	—	—
					1	25	1 5/8	41	1 9/16	40	1 5/8	41	1.4	0.63	—	—
					1/4	8	1 1/4	32	1 1/4	32	1 3/8	35	1.1	0.49	—	—
			1	25	1/2	15	1 1/16	37	1 7/16	37	1 1/2	38	1.3	0.57	1.3	0.59
					3/4	20	1 1/2	38	1 1/2	38	1 1/16	40	1.3	0.60	1.4	0.65
					1	25	1 5/8	41	1 1/2	38	1 5/8	41	1.4	0.62	—	—
	1 1/4	32	1 1/4	32	1	25	1 3/4	44	1 5/8	41	1 13/16	47	1.9	0.87	—	—
					1/2	15	1 1/2	38	1 1/2	38	1 11/16	43	1.7	0.77	1.9	0.85
					3/4	20	1 5/8	41	1 5/8	41	1 3/4	44	1.9	0.86	2.0	0.90
					1	25	1 3/4	44	1 3/4	44	1 13/16	47	2.1	1.0	2.1	1.0
	1 1/2	40	1 1/2	40	1/2	15	1 5/8	41	1 5/8	41	1 13/16	47	2.3	1.0	2.3	1.1
					3/4	20	1 11/16	43	1 11/16	43	1 5/8	48	2.5	1.1	2.5	1.1
					1	25	1 13/16	47	1 13/16	47	2	51	2.6	1.2	2.7	1.2
					1 1/4	32	2	51	2	51	2 1/16	52	3.0*	1.4*	3.1*	1.4*
	2	50	2	50	1 1/2	40	2	50	2 1/2	64	2 3/8	60	4.5	2.0	—	—
					1/2	15	1 3/4	44	1 3/4	44	2 1/16	52	3.4	1.5	3.5	1.6
					3/4	20	1 13/16	47	1 13/16	47	2 1/8	54	3.6	1.6	3.6	1.6
					1	25	2	51	2	51	2 1/4	57	4.0	1.8	4.0	1.8
					1 1/4	32	2 1/8	54	2 1/8	54	2 3/16	59	4.2	1.9	4.4	2.0
					1 1/2	40	2 1/4	57	2 1/4	57	2 3/8	60	4.6	2.1	4.7	2.1
	2 1/2	65	2 1/2	65	1 1/2	40	2 7/16	62	2 7/16	62	2 5/8	67	6.3*	2.9*	6.6*	3.0*
					2	50	2 11/16	68	2 11/16	68	2 3/4	70	7.6*	3.4*	7.5*	3.4*
	3	80	3	80	2	2	2 13/16	73	2 13/16	73	3 1/8	79	9.6	4.4	10	4.6

*POA

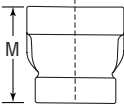
Straight Tee Figure 1164	Size		Center to End A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/4	8	1 5/16	33	0.27	0.12	0.30	0.14
	3/8	10	1 1/16	27	0.42	0.19	0.43	0.20
	1/2	15	1 1/4	32	0.65	0.29	0.69	0.31
	3/4	20	1 7/16	37	1.1	0.49	1.1	0.50
	1	25	1 5/8	41	1.6	0.74	1.6	0.75
	1 1/4	32	1 15/16	49	2.5	1.1	2.6	1.2
	1 1/2	40	2 1/8	54	3.4	1.5	3.5	1.6
	2	50	2 1/2	64	5.2	2.4	5.4	2.4
	2 1/2	65	2 15/16	75	8.0	3.6	8.0	3.6
	3	80	3 3/8	86	13	5.7	13	5.8
	4	100	4 1/2	114	24	11	24	11

Note: See page PF-57 for pressure-temperature ratings.

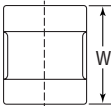
ALL ELBOWS & TEES 3/8" (10 DN) and LARGER ARE 100% GAS TESTED AT A MINIMUM OF 100 PSI. (6.9 bar)

Malleable Iron Fittings - Class 300



Reducer Figure 1167	Size				End to End M		Weight			
							black		galv.	
	NPS	DN	NPS	DN	in	mm	lbs	kg	lbs	kg
 	3/8	10	1/4	8	1 1/16	37	0.21	0.10	0.22	0.10
	1/2	15	1/4	8	1 11/16	43	0.31	0.14	0.31	0.14
			3/8	10			0.34	0.15	0.36	0.16
	3/4	20	1/4	8	1 3/4	44	0.46*	0.21*	0.49*	0.22*
			3/8	10			0.47*	0.21*	0.48*	0.22*
			1/2	15			0.50	0.23	0.52	0.24
	1	25	1/4	8	2	51	0.66	0.30	0.68	0.31
			3/8	10			0.71	0.32	0.73	0.33
			1/2	15			0.71	0.32	0.75	0.34
			3/4	20			0.79	0.36	0.82	0.37
	1 1/4	32	1/2	15	2 3/8	60	1.1	0.51	1.1	0.52
			3/4	20			1.2	0.53	1.2*	0.55*
			1	25			1.3	0.59	1.3*	0.57*
	1 1/2	40	1/2	15	2 11/16	68	1.5	0.68	1.5	0.70
			3/4	20			1.6	0.71	1.6	0.73
			1	25			1.6	0.73	1.7	0.77
			1 1/4	32			1.8	0.82	1.9	0.84
	2	50	1/2	15	3 3/8	81	2.4*	1.1*	—	—
			3/4	20			2.4	1.1	2.5	1.1
			1	25			2.5	1.1	2.6	1.2
			1 1/4	32			2.7	1.2	2.7	1.2
			1 1/2	40			2.7	1.2	2.9	1.3
	2 1/2	65	1 1/2	40	3 11/16	94	4.1	1.9	4.3	2.0
			2	50			4.3	2.0	4.5	2.1
	3	8	1 1/2	40	4 1/8	103	5.8*	2.6*	5.9*	2.7*
			2	50			5.8	2.6	5.5	2.5
			2 1/2	65			6.5	2.9	6.6	3.0
	4	100	2	50	4 3/8	111	9.5	4.3	9.6	4.4
			3	80			10.0	4.5	11	4.8

*POA

Coupling Figure 1166	Size		End to End W		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	bs	kg
 	1/4	8	1 3/8	35	0.17	0.08	0.18	0.08
	3/8	10	1 5/8	41	0.26	0.12	0.27	0.12
	1/2	15	1 7/8	48	0.42	0.19	0.43	0.20
	3/4	20	2 1/8	54	0.65	0.29	0.68	0.31
	1	25	2 3/8	60	0.99	0.45	1.0	0.47
	1 1/4	32	2 7/8	73	1.6	0.74	1.7	0.76
	1 1/2	40	2 7/8	73	2.0	0.9	2.1	0.9
	2	50	3 5/8	92	3.2	1.5	3.3	1.5
	2 1/2	65	4 1/8	105	5.5	2.5	5.7	2.6
	3	80	4 1/8	105	7.3	3.3	7.4	3.4

Cap Figure 1163	Size		Height L		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
 	1/4	8	25/32	20	0.10	0.05	0.11	0.05
	3/8	10	13/16	22	0.15	0.07	0.15	0.07
	1/2	15	1	25	0.23	0.10	0.24	0.11
	3/4	20	1 1/16	27	0.35	0.16	0.36	0.16
	1	25	1 1/4	32	0.58	0.26	0.58	0.26
	1 1/4	32	1 3/8	35	0.94	0.43	0.95	0.43
	1 1/2	40	1 7/16	37	1.2	0.54	1.3	0.60
	2	50	1 11/16	43	1.9	0.88	2.0	0.89
	2 1/2	65	2 1/16	52	3.3	1.5	3.4	1.5
	3	80	2 3/16	56	4.7	2.1	4.8	2.2

Note: See page PF-57 for pressure-temperature ratings.

Malleable Iron Unions – Class 150; 250; 300

Copper or Copper Alloy to Iron								
Unions	Size		End to End		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
Class 150 Union ■ Figure 463 150 lb. wsp 300 lb. wog non-shock † UL Listed 	1/8	6	1 5/16	33	0.15	0.07	0.15	0.07
	1/4	†8	1 13/16	47	0.46	0.21	0.47	0.21
	3/8	†10	1 13/16	47	0.42	0.19	0.43	0.20
	1/2	†15	1 15/16	49	0.44	0.20	0.45	0.20
	3/4	†20	2 1/16	52	0.60	0.27	0.63	0.29
	†3/4 x 1/2	†20 x 15	2 1/16	52	0.55	0.25	0.59	0.27
	†1	†25	2 7/16	62	0.91	0.41	0.94	0.43
	†1 1/4	†32	2 5/8	67	1.5	0.66	1.5	0.66
	†1 1/2	†40	2 3/4	70	1.7	0.77	1.7	0.78
	†2	†50	2 15/16	75	2.5	1.1	2.4	1.1
	2 1/2	65	3 5/8	92	3.6	1.6	3.7	1.7
	3	80	3 3/4	95	5.0	2.2	5.0	2.3
Class 250 Union, ■ Figure 554 250lb. wsp 500lb. wog non-shock † UL Listed 	1/8	6	1 5/16	33	0.14*	0.06*	0.14*	0.06*
	1/4	†8	1 13/16	47	0.46	0.21	0.47	0.21
	3/8	†10	1 13/16	47	0.42	0.19	0.43	0.20
	1/2	†15	2 1/16	52	0.53	0.24	0.54	0.24
	†3/4	†20	2 1/4	57	0.80	0.36	0.82	0.37
	†1	†25	2 9/16	65	1.3	0.58	1.3	0.59
	†1 1/4	†32	2 3/4	70	1.6	0.74	1.6	0.75
	†1 1/2	†40	3	76	2.1	0.9	2.1	1.0
	†2	†50	3 3/8	86	3.5	1.6	3.5	1.6
	2 1/2	65	3 7/8	98	5.3	2.4	5.4	2.4
	3	80	4 1/4	108	7.6	3.4	7.8	3.5
	4	100	4 7/8	124	18	7.9	18	8.1
Class 300 union, ■ Figure 459 300lb. wsp 600lb wog non-shock 	1/8	6	1 5/16	33	0.14	0.06	0.14	0.06
	1/4	8	1 13/16	47	0.47	0.21	0.48	0.22
	3/8	10	1 13/16	47	0.43	0.20	0.44	0.20
	1/2	15	2 1/16	52	0.53	0.24	0.55	0.25
	3/4	20	2 1/4	57	0.80	0.36	0.82	0.37
	1	25	2 9/16	65	1.3	0.58	1.3	0.59
	1 1/4	32	2 3/4	70	1.6	0.74	1.7	0.78
	1 1/2	40	3	76	2.1	1.0	2.2	1.0
	2	50	3 3/8	86	3.5	1.6	3.5	1.6
	2 1/2	65	3 7/8	98	5.0	2.3	5.5	2.5
	3	80	4 1/4	108	7.7	3.5	7.7	3.5
	4	100	4 7/8	124	18	8.0	18	8.1
Class 300 union male and female ■ Figure 551 300lb. wsp 600lb wog non-shock 	1/2	15	3	76	0.62	0.28	—	—
	3/4	20	3 3/16	81	0.92	0.42	—	—
	1	25	3 5/8	92	1.5	0.70	—	—
	1 1/2	40	4 1/4	108	2.6	1.2	2.7	1.2
	2	50	4 5/8	117	2.4	1.1	—	—

*POA

■ Pressure & Temperature rates shown on page PF-57

□ Anvil Malleable Iron Unions conform to ASME B 16.39 and are in compliance with the requirements of the AAR (1994 AAR Manual of standards and Practices).

□ Dimensions conform to ASME B 16.39 for Class 150, 250 & 300 Unions.

Malleable Iron Unions – Class 150; 250; 300

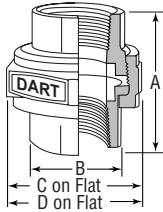


Copper or Copper Alloy to Iron								
Class 300 90° Elbow Female Union Figure 552 300 lb. wsp	Size		Center to End				Weight black	
			Elbow		Union			
	NPS	DN	in	mm	in	mm	lbs	kg
	3/8	10	1 1/16	27	2 1/16	52	0.51*	0.23*
	1/2	15	1 1/4	32	2 5/16	59	0.79*	0.36*
	3/4	20	1 7/16	37	2 3/4	70	1.2*	0.56*
	1	25	1 5/8	41	3	76	1.9*	0.85*

*POA

All Iron Union Class 300 Figure J-3	Size		End to End		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1/8	6	1 1/2	38	0.18*	0.08*	0.19	0.09
	1/4	8	1 5/8	41	0.28*	0.13*	0.29	0.13
	3/8	10	1 13/16	47	0.36*	0.16*	0.37*	0.17*
	1/2	15	2 1/8	54	0.56*	0.25*	0.57	0.26
	3/4	20	2 7/16	62	0.84*	0.38*	0.87	0.39
	1	25	2 3/4	70	1.3*	0.58*	1.3	0.59
	1 1/4	32	3	76	2.0*	0.9*	2.1	1.0
	1 1/2	40	3 3/16	81	2.7*	1.2*	2.8	1.3
	2	50	3 1/2	89	4.2*	1.9*	4.3	1.9
	2 1/2	65	3 11/16	94	6.0*	2.7*	6.2	2.8
	3	80	3 15/16	100	7.6*	3.4*	7.8	3.6

*POA / all black POA

Dart Union Bronze to Bronze Seat Union Figure 0832	Size		A		B		C		D		Weight			
											black		galv.	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
	3/8	10	1 3/4	44	1 5/16	24	1 1/2	38	1 3/4	44	0.41	0.19	0.43	0.20
	1/2	15	2 1/8	54	1 1/8	29	1 1/16	30	2	51	0.58	0.26	0.61	0.28
	3/4	20	2 5/16	59	1 1/8	35	2 3/16	56	2 1/2	64	0.82	0.37	0.86	0.39
	1	25	2 5/8	67	1 11/16	43	2 9/16	65	3	76	1.3	0.59	1.4	0.62
	1 1/4	32	2 13/16	73	2 1/16	52	3 1/16	78	3 1/2	89	1.9	0.87	2.0*	0.9*
	1 1/2	40	3	76	2 3/16	56	3 3/8	86	4	102	2.3	1.1	2.4	1.1
	2	50	3 5/8	92	2 7/8	73	4 1/16	103	4 5/8	117	4.0	1.8	4.2	1.9

*POA

- ☐ Meets ASME B16.39 The standard union for most installations
 - 3/8 - 2 NPS (10 - 50 DN) – 300 lb (136 kg) steam working pressure at 450°F.
 - 3/8 - 2 NPS (10 - 50 DN) – 600 lb (272 kg) cold water, gas, or oil pressure - non-shock.
- ☐ Bronze Seat, on both sides of the joint. Resists corrosion.
- ☐ True bearing surfaces, unlike ordinary union seats.
- ☐ Bodies and nuts are high test air-refined malleable iron - generally superior to mild steel in most services.
- ☐ Can be repeatedly installed and removed.
- ☐ Straight way through. No cored parts to hold liquid or sediment.
- ☐ Extra heavy shoulder on swivel end and in the nut to st and pipe strains, vibration, and wrench abuse.
- ☐ Bronze Seat Ball Joint, with extra wide seating surfaces.



Notes

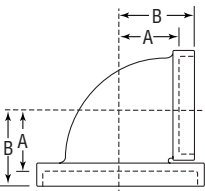


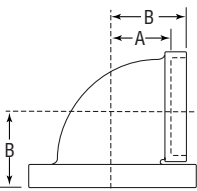
Anvil standard and extra heavy cast iron threaded fittings are manufactured in accordance with ASME-B16.4 (except plugs and bushings, ASME B16.14). Dimensions also conform to Federal Specifications, WW-P-501 (except plugs and bushings WW-P-471).

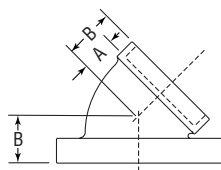
Anvil standard and extra heavy fittings in this section, sizes $\frac{1}{4}$ NPS - 12NPS (8 - 300 DN), are included in the "List of Inspected Fire Protection Equipment and Materials" issued by the Underwriters' Laboratories, Inc.

Cast Iron Threaded Fittings Pressure - Temperature Ratings					
Temperature		Pressure			
		Class 125		Class 250	
(°F)	(°C)	psi	bar	psi	bar
-20° to 150°	-28.9 to 65.6	175	12.1	400	27.6
200°	93.3	165	11.4	370	25.5
250°	121.1	150	10.3	340	23.4
300°	148.9	140	9.7	310	21.4
350°	176.7	125	8.6	300	20.7
400°	204.4	—	—	250	17.2

Cast Iron Threaded Fittings Class 125, (Standard)

90° Elbow Straight Figure 351	Size		A		B		Weight			
							black		galv.	
	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
 	1/4	8	1/2	13	13/16	22	0.16	0.07	0.17	0.08
	3/8	10	9/16	14	15/16	24	0.25	0.11	0.26	0.12
	1/2	15	11/16	17	1 1/8	29	0.40	0.18	0.41	0.19
	3/4	20	13/16	22	1 5/16	33	0.60	0.27	0.61	0.28
	1	25	1 5/16	24	1 1/2	38	0.92	0.42	0.95	0.43
	1 1/4	32	1 7/8	29	1 3/4	44	1.4	0.65	1.5	0.66
	1 1/2	40	1 5/8	33	1 15/16	49	2.0	0.88	2.0	0.91
	2	50	1 7/8	40	2 1/4	57	3.1	1.4	3.2	1.5
	2 1/2	65	1 13/16	47	2 11/16	68	4.9	2.2	5.1	2.3
	3	80	2 3/16	56	3 1/8	79	7.2	3.3	7.4	3.4
	4	100	2 11/16	68	3 13/16	98	12	5.5	13	5.7
	5	125	3 5/16	84	4 1/2	114	21	10	—	—
	6	150	3 7/8	98	5 1/8	130	31	14	33	15
	8	200	5 3/16	132	6 9/16	167	65	29	67	30

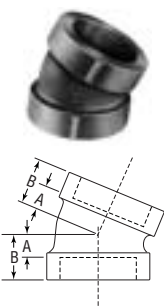
90° Elbow Flanged and Threaded Figure 371							
 							
Size		A		B		Weight black	
NPS	DN	in	mm	in	mm	lbs	kg
2 1/2	65	1 13/16	47	2 11/16	68	10	4.6
3	80	2 3/16	56	3 1/8	79	13	6.0
4	100	2 11/16	68	3 13/16	98	22	10
5	125	3 5/16	84	4 1/2	114	28	13
6	150	3 7/8	98	5 1/8	130	41	18
8	200	5 3/16	132	6 9/16	167	80	36
•Nominal Pipe Sizes of 4" (100 DN) and larger have two holes tapped for stud or tap bolts.							

45° Elbow Flanged and Threaded Figure 372							
 							
Size		A		B		Weight black	
NPS	DN	in	mm	in	mm	lbs	kg
4	100	1 1/16	40	2 5/8	67	20	9.0
6	150	2 3/16	56	3 7/16	87	35	16
8	200	2 7/8	73	4 1/4	108	64	29

Note: See page PF-75 for pressure-temperature ratings.

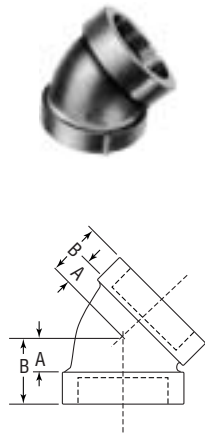
Cast Iron Threaded Fittings Class 125, (Standard)



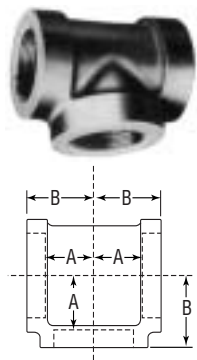
22 1/2° Elbow Figure 356A	Size		A		B		Weight black	
	NPS	DN	in	mm	in	mm	lbs	kg
	3/4	20	3/8	10	7/8	22	0.52	0.24
	1	25	7/16	11	1	25	0.80	0.36
	1 1/4	32	1/2	13	1 1/8	29	1.4	0.64
	1 1/2	40	5/8	16	1 1/4	32	1.6	0.74
	2	50	3/4	19	1 7/16	37	2.5	1.1
	2 1/2	65	3/4	19	1 5/8	41	4.0	1.8

Galvanized Not Steel

Note: See page PF-75 for pressure-temperature ratings.

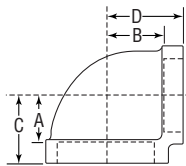
45° Elbow Figure 356	Size		A		B		Weight			
	NPS	Dn	in	mm	in	mm	black		galv.	
							lbs	kg	lbs	kg
	1/4	8	7/16	11	3/4	19	0.16	0.07	0.17	0.08
	3/8	10	7/16	11	13/16	22	0.23	0.10	—	—
	1/2	15	7/16	11	7/8	22	0.37	0.17	0.38	0.17
	3/4	20	1/2	13	1	25	0.55	0.25	0.56	0.25
	1*	25	9/16	14	1 1/8	29	0.83	0.38	0.88	0.40
	1 1/4	32	5/8	16	1 1/4	32	1.3	0.60	1.4	0.62
	1 1/2	40	13/16	22	1 1/16	37	1.8	0.81	1.8	0.83
	2	50	1	25	1 11/16	43	2.9	1.3	3.0	1.3
	2 1/2	65	1 1/16	27	1 5/16	49	4.3	1.9	4.3	2.0
	3	80	1 3/16	30	2 3/16	56	6.4	2.9	6.7	3.0
	3 1/2	90	1 3/8	35	2 3/8	60	8.4	3.8	—	—
	4	100	1 9/16	40	2 5/8	67	11	4.8	11	5.1
	5	125	1 7/8	48	3 1/16	78	17	7.7	17	7.9
	6	150	2 3/16	56	3 3/16	87	26	12	26	12
	8	200	2 7/8	73	4 1/4	108	50	23	52	24

* 1 NPS (25 DN) size available in 1 NPS x 1/2 NPS (25 x 15 DN) reducing size, black or galvanized.

Straight Tee Figure 358	Size		A		B		Weight			
	NPS	Dn	in	mm	in	mm	black		galv.	
							lbs	kg	lbs	kg
	1/4	8	1/2	13	13/16	22	0.22	0.10	0.23	0.10
	3/8	10	5/8	16	1	25	0.35	0.16	0.36	0.16
	1/2	15	11/16	17	1 1/8	29	0.56	0.25	0.58	0.26
	3/4	20	13/16	22	1 5/16	33	0.84	0.38	0.85	0.39
	1	25	1 5/16	24	1 1/2	38	1.3	0.57	1.3	0.59
	1 1/4	32	1 1/8	29	1 3/4	44	2.0	0.9	2.1	0.9
	1 1/2	40	1 5/16	33	1 15/16	49	2.7	1.2	2.7	1.2
	2	50	1 9/16	40	2 1/4	57	4.2	1.9	4.3	2.0
	2 1/2	65	1 13/16	47	2 11/16	68	6.7	3.0	6.8	3.1
	3	80	2 3/16	56	3 1/8	79	10.0	4.5	10	4.6
	3 1/2	90	2 7/16	62	3 3/16	87	13	6.0	14	6.3
	4	100	2 11/16	68	3 3/4	95	16	7.4	17	7.7
	5	125	3 5/16	84	4 1/2	114	27	12	28	13
	6	150	3 7/8	98	5 1/8	130	41	19	41	19
	8	200	5 3/16	132	6 9/16	167	79	36	81	37

Cast Iron Threaded Fittings Class 125, (Standard)

**90° Reducing
Elbow - Figure 352**



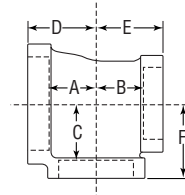
Size				A		B		C		D		Weight black	
NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
½	15	¼	8	⅝	16	¾	19	1⅛	27	1⅛	27	0.40	0.18
		⅜	10	⅝	16	11⁄16	17	1⅛	27	1⅛	27	0.34	0.15
¾	20	½	15	11⁄16	17	13⁄16	22	1¼	32	1¼	32	0.51	0.23
1	25	½	15	11⁄16	17	15⁄16	24	1⅜	35	1⅜	35	0.67	0.30
		¾	20	13⁄16	22	15⁄16	24	17⁄16	37	17⁄16	37	0.76	0.34
1¼	32	½	15	11⁄16	17	11⁄16	27	1½	38	1½	38	1.1	0.49
		¾	20	13⁄16	22	1⅞	29	1⅝	41	1⅝	41	1.0	0.46
		1	25	15⁄16	24	1⅞	29	111⁄16	43	111⁄16	43	1.2	0.55
1½	40	½	15	¾	19	1¼	32	1⅝	41	1⅝	41	1.5	0.69
		¾	20	7⁄8	22	15⁄16	33	113⁄16	47	113⁄16	47	1.6	0.70
		1	25	1	25	1¼	32	113⁄16	47	113⁄16	47	1.4	0.65
		1¼	32	13⁄16	30	1¼	32	17⁄8	48	17⁄8	48	1.7	0.79
2	50	½	15	13⁄16	30	17⁄16	37	1⅝	35	1⅝	35	2.2	1.0
		¾	20	15⁄16	33	1½	38	2	51	2	51	2.2	1.0
		1	25	11⁄16	27	17⁄16	37	2	51	2	51	2.1	0.9
		1¼	32	13⁄16	30	17⁄16	37	21⁄16	52	21⁄16	52	2.3	1.1
		1½	40	15⁄16	33	1½	38	2⅞	54	2⅞	54	2.6	1.2
2½	65	1	25	1	25	1¾	44	25⁄16	59	25⁄16	59	2.9	1.3
		1¼	32	13⁄16	30	1¾	44	23⁄8	60	23⁄8	60	3.4	1.5
		1½	40	15⁄16	33	113⁄16	47	27⁄16	62	27⁄16	62	3.7	1.7
		2	50	1⅞	40	17⁄8	48	29⁄16	65	29⁄16	65	4.0	1.8
3	80	1¼	32	1⅞	41	25⁄16	59	215⁄16	75	215⁄16	75	6.0	2.7
		1½	40	1⅞	41	25⁄16	59	215⁄16	75	215⁄16	75	5.7	2.6
		2	50	1⅞	41	2¼	57	215⁄16	75	215⁄16	75	5.7	2.6
		2½	65	17⁄8	48	23⁄16	56	31⁄16	78	31⁄16	78	6.4	2.9
3½	90	3	80	23⁄16	56	27⁄16	62	33⁄8	86	33⁄8	86	8.9	4.1
4	100	2	50	23⁄16	56	215⁄16	75	35⁄8	92	35⁄8	92	12	5.4
		2½	65	23⁄16	56	2¾	70	35⁄8	92	35⁄8	92	11	5.1
		3	80	23⁄16	56	211⁄16	68	35⁄8	92	35⁄8	92	11	4.8
		3½	90	27⁄16	62	211⁄16	68	311⁄16	94	311⁄16	94	12	5.4
5	125	2½	65	213⁄16	73	3½	89	43⁄8	111	43⁄8	111	20	9.0
		3	80	213⁄16	73	37⁄16	87	43⁄8	111	43⁄8	111	19	8.6
		4	100	213⁄16	73	35⁄16	84	43⁄8	111	43⁄8	111	16	7.5
6	150	3	80	25⁄16	59	313⁄16	98	413⁄16	124	413⁄16	124	19	8.8
		4	100	213⁄16	73	37⁄8	98	415⁄16	125	415⁄16	125	24	11
		5	125	33⁄8	86	313⁄16	98	5	127	5	127	27	12
8	200	6	150	43⁄16	106	5⅞	130	63⁄8	162	63⁄8	162	51	23

Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)



Reducing Tee
Figure 359



Reducing Tee: Figure 359																					
Size						A		B		C		D		E		F		Wt.			
																		black		galv.	
NPS	Dn	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1/2	15	1/2	15	1/4	8	11/16	17	11/16	17	13/16	22	1 1/8	29	1 1/8	29	1 1/8	29	0.57	0.26	—	—
				3/8	10	11/16	17	11/16	17	3/4	19	1 1/8	29	1 1/8	29	1 1/8	29	0.57	0.26	—	—
				3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 3/8	35	0.68	0.31	—	—
				1	25	1	25	1	25	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.00	0.45	—	—
3/4	20	1/4	8	3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	0.79	0.36	—	—
				1/2	15	11/16	17	11/16	17	13/16	22	1 1/4	32	1 1/4	32	1 1/2	38	0.64	0.29	—	—
		3/4	20	3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	0.75	0.34	—	—
				1/4	8	9/16	14	9/16	14	7/8	22	1 1/4	32	1 1/4	32	1 1/2	38	0.62	0.28	—	—
				3/8	10	11/16	17	11/16	17	15/16	24	1 1/4	32	1 1/4	32	1 1/2	38	0.75	0.34	—	—
				1/2	15	11/16	17	11/16	17	13/16	22	1 1/4	32	1 1/4	32	1 1/2	38	0.76	0.34	—	—
				1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	0.99	0.45	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.49	—	—
1	25	1/4	8	1/2	15	11/16	17	11/16	17	15/16	24	1 1/4	32	1 1/4	32	1 1/2	38	0.90	0.41	—	—
				3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	0.91	0.41	—	—
				1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.1	0.49	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.49	—	—
		1/2	15	3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	0.89	0.40	—	—
				1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.00	0.45	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
		3/4	20	1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.00	0.45	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				1 3/4	48	1 3/4	48	1 3/4	48	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
		1	25	1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				1 3/4	48	1 3/4	48	1 3/4	48	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				2	50	1 7/8	50	1 7/8	50	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				2 1/2	63	2 1/2	63	2 1/2	63	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				3	75	2 7/8	75	2 7/8	75	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				3 1/2	89	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				4	100	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
				4 1/2	112	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.1	0.51	—	—
1 1/4	32	1/2	15	3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	1.00	0.45	—	—
				1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.4	0.63	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.6	0.74	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.7	0.78	—	—
		3/4	20	1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.3	0.58	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.4	0.65	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.7	0.78	—	—
				1 3/4	48	1 3/4	48	1 3/4	48	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.7	0.78	—	—
		1	25	1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.3	0.58	1.3	0.59
				1 3/4	48	1 3/4	48	1 3/4	48	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.4	0.62	—	—
				2	50	1 7/8	50	1 7/8	50	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.5	0.69	1.6	0.71
				2 1/2	63	2 1/2	63	2 1/2	63	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.8	0.81	—	—
				3	75	2 7/8	75	2 7/8	75	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.1	0.9	—	—
				3 1/2	89	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.7	1.2	—	—
				4	100	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.7	1.2	—	—
				4 1/2	112	3 1/2	89	3 1/2	89	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.7	1.2	—	—
1 1/2	36	1/2	15	3/4	20	13/16	22	13/16	22	1 1/4	32	1 1/4	32	1 1/4	32	1 1/2	38	1.5	0.67	—	—
				1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	1.6	0.71	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	1.7	0.78	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.3	1.0	—	—
		3/4	20	1	25	15/16	24	15/16	24	1 3/8	34	1 1/2	38	1 1/2	38	1 3/4	41	2.3	1.0	—	—
				1 1/4	32	1 1/4	32	1 1/4	32	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.8	1.3	—	—
				1 1/2	40	1 1/2	40	1 1/2	40	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.8	1.3	—	—
				1 3/4	48	1 3/4	48	1 3/4	48	1 3/4	44	1 1/2	38	1 1/2	38	1 3/4	44	2.8	1.3	—	—

See additional sizes on following page.

Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)

Reducing Tee: Figure 359																					
Size						A		B		C		D		E		F		Wt.			
																		black		galv.	
NPS	Dn	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	½	15	1¼	32	1⅜	22	1½	29	1¼	32	1⅜	47	1⅜	40	1⅜	48	1.9	0.88	–	–
				1½	40	1⅝	24	1¼	32	1⅝	24	1⅝	49	1⅞	43	1⅝	49	2.1	1.0	–	–
		¾	20	1½	40	1⅝	24	1¼	32	1⅝	24	1⅝	49	1¾	44	1⅝	49	2.2	1.0	–	–
				½	15	1⅜	22	¾	19	1¼	32	1⅞	37	1⅝	24	1⅞	43	1.8	0.79	–	–
		1	25	¾	20	7⁄8	22	1⅜	22	1¼	32	1½	38	1⅝	35	1¾	44	1.7	0.77	–	–
				1	25	1	25	1⅝	24	1¼	32	1⅝	41	1½	38	1⅜	47	1.7	0.78	–	–
				1¼	32	1⅜	22	1½	29	1¼	32	1⅜	47	1⅞	43	1⅜	48	2.1	0.9	–	–
				1½	40	1⅝	24	1¼	32	1⅝	24	1⅝	49	1⅜	47	1⅝	49	2.3	1.0	–	–
				2	50	1½	38	1⅞	37	1⅝	24	2⅞	54	2	51	2	51	2.9	1.3	–	–
				½	15	1⅜	22	1⅞	17	1¼	32	1⅞	37	1⅝	24	1⅞	43	1.7	0.76	1.7	0.78
		1¼	32	¾	20	7⁄8	22	1⅜	22	1¼	32	1½	38	1⅞	37	1¾	44	1.8	0.81	–	–
				1	25	1	25	1⅝	24	1¼	32	1⅝	41	1⅞	40	1⅜	47	2.0	0.89	2.0	0.9
				1¼	32	1⅜	22	1½	29	1¼	32	1⅜	47	1¾	44	1⅞	48	2.3	1.0	–	–
				1½	40	1⅝	24	1¼	32	1⅝	24	1⅝	49	1⅞	48	1⅝	49	2.5	1.1	–	–
				2	50	1½	38	1⅞	37	1⅝	24	2⅞	54	2⅞	52	2	51	3.1	1.4	–	–
				½	15	1⅜	22	1⅜	22	1¼	32	1⅞	37	1⅞	37	1⅞	43	1.8	0.83	–	–
		1½	40	¾	20	7⁄8	22	7⁄8	22	1¼	32	1½	38	1½	38	1¾	44	2.0	0.88	–	–
				1	25	1	25	1	25	1¼	32	1⅝	41	1⅝	41	1⅜	47	2.1	1.0	2.2	1.0
				1¼	32	1⅜	22	1⅜	22	1¼	32	1⅜	47	1⅜	47	1⅞	48	2.4	1.1	–	–
				2	50	1½	38	1½	38	1⅝	24	2⅞	54	2⅞	54	2	51	3.2	1.5	–	–
				2½	65	1⅜	47	1⅜	47	1⅝	24	2⅞	62	2⅞	62	2⅞	56	4.2	1.9	–	–
				½	15	1⅜	22	1⅜	22	1¼	32	1⅞	37	1⅞	37	1⅞	43	1.8	0.83	–	–
2	2	½	15	1½	40	1⅝	24	1⅝	35	1½	38	2	51	1⅜	47	2⅞	54	3.0	1.3	–	–
				2	50	1⅞	40	1⅞	37	1⅞	40	2¼	57	1⅞	48	2¼	57	3.3	1.5	–	–
		¾	20	1¼	32	1⅜	22	1⅝	29	1⅞	37	1⅞	48	1¾	44	2⅞	52	2.5	1.1	–	–
				1½	40	1⅝	24	1⅝	24	1½	38	2	51	1⅜	47	2⅞	54	3.4	1.5	–	–
				2	50	1⅞	40	1⅞	37	1⅞	40	2¼	57	1⅞	49	2¼	57	3.3	1.5	–	–
				½	15	1⅜	22	1⅞	17	1⅞	37	1¾	44	1⅞	41	2	51	2.7	1.2	–	–
		1	25	1¼	32	1⅜	22	1½	29	1½	38	1⅞	48	1¾	44	2⅞	52	2.9	1.3	–	–
				1½	40	1⅝	24	1¼	32	1½	38	2	51	1⅜	47	2⅞	54	2.9	1.3	–	–
				2	50	1⅞	40	1⅞	37	1⅞	40	2¼	57	2	51	2¼	57	3.5	1.6	–	–
				2½	65	1⅞	48	1⅜	47	1⅞	40	2⅞	65	2⅞	60	2⅞	62	4.9	2.2	–	–
				½	15	1⅜	22	1	25	1⅞	37	1¾	44	1⅞	41	2	51	2.5	1.1	–	–
				¾	20	7⁄8	22	7⁄8	22	1⅞	37	1⅞	40	1½	38	1⅝	49	2.5	1.1	–	–
		1¼	32	1	25	1⅞	17	1	25	1⅞	37	1¾	44	1⅞	41	2	51	2.7	1.2	–	–
				1¼	32	1⅜	22	1½	29	1⅞	37	1⅞	48	1¾	44	2⅞	52	2.9	1.3	–	–
				1½	40	1⅝	24	1¼	32	1½	38	2	51	1⅞	48	2⅞	54	3.1	1.4	–	–
				2	50	1⅞	40	1⅞	37	1⅞	40	2¼	57	2⅞	52	2¼	57	3.7	1.7	–	–
				2½	65	1⅞	48	1¾	44	1⅞	40	2⅞	65	2⅞	60	2⅞	62	4.5	2.1	–	–
				½	15	1⅜	22	1⅜	22	1⅞	37	1½	38	1⅞	37	1⅞	48	2.3	1.1	2.4	1.1
		1½	40	¾	20	7⁄8	22	7⁄8	22	1⅞	37	1⅞	40	1½	38	1⅝	49	2.5	1.1	–	–
				1	25	1⅞	17	1	25	1⅞	37	1¾	44	1⅞	41	2	51	2.7	1.2	–	–
				1¼	32	1⅜	22	1⅜	22	1⅞	37	1⅞	48	1⅞	47	2⅞	52	3.0	1.4	–	–
				1½	40	1⅝	24	1⅝	24	1½	38	2	51	1⅝	49	2⅞	54	3.2	1.5	–	–
				2	50	1⅞	40	1½	38	1⅞	40	2¼	57	2⅞	54	2¼	57	3.7	1.7	–	–
				2½	65	1⅞	48	1⅝	49	1⅞	40	2⅞	65	2⅞	65	2⅞	62	5.5	2.5	–	–
		2	50	½	15	1⅜	22	1⅜	22	1⅞	37	1½	38	1½	38	1⅞	48	2.7	1.2	2.8	1.3
				¾	20	7⁄8	22	7⁄8	22	1⅞	37	1⅞	40	1⅞	40	1⅝	49	2.9	1.3	–	–
				1	25	1⅞	17	1⅞	17	1⅞	37	1¾	44	1¾	44	2	51	3.0	1.4	3.1	1.4
				1¼	32	1⅜	22	1⅜	22	1⅞	37	1⅞	48	1⅞	48	2⅞	52	3.4	1.5	–	–
				1½	40	1⅝	24	1⅝	24	1½	38	2	51	2	51	2⅞	54	3.6	1.6	3.7	1.7
				2	50	1⅞	40	1⅞	48	1⅞	40	2⅞	65	2⅞	65	2⅞	62	5.2	2.3	5.4	2.4
				2½	65	1⅞	48	1⅞	48	1⅞	40	2⅞	65	2⅞	65	2⅞	62	5.2	2.3	5.4	2.4
				4	100	3	76	3	76	2⅞	62	3⅞	94	3⅞	94	3½	89	16	7.3	–	–

See additional sizes on previous and following page. Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)



Reducing Tee: Figure 359

Size						A		B		C		D		E		F		Wt.			
																		black		galv.	
NPS	Dn	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
2½	65	½	15	2	50	1⅞	40	1⅞	43	1⅞	48	2⅞	62	2⅞	54	2⅞	65	5.3	2.4	—	—
				2½	65	1⅞	47	1⅞	47	1⅞	47	2⅞	68	2⅞	57	2⅞	68	5.2	2.4	—	—
		¾	20	2½	65	1⅞	47	1¾	44	1⅞	47	2⅞	68	2¼	57	2⅞	68	5.1	2.3	—	—
				2	50	1⅞	40	1⅞	40	1⅞	48	2⅞	62	2⅞	54	2⅞	65	5.0	2.3	—	—
		1	25	2½	65	1⅞	47	1¾	44	1⅞	47	2⅞	68	2⅞	59	2⅞	68	5.4	2.4	—	—
				1½	40	1⅞	24	1⅞	24	1⅞	47	2⅞	56	1⅞	49	2⅞	62	4.3	1.9	—	—
		1¼	32	2	50	1⅞	40	1½	38	1⅞	48	2⅞	62	2⅞	54	2⅞	65	5.0	2.2	—	—
				2½	65	1⅞	47	1¾	44	1⅞	47	2⅞	68	2⅞	60	2⅞	68	5.4	2.4	—	—
		1½	40	1½	40	1⅞	24	1⅞	24	1⅞	47	2⅞	56	1⅞	49	2⅞	62	4.2	1.9	—	—
				2	50	1⅞	40	1½	38	1⅞	48	2⅞	62	2⅞	54	2⅞	65	4.8	2.2	—	—
		2	50	2½	65	1⅞	47	1⅞	47	1⅞	47	2⅞	68	2⅞	62	2⅞	68	5.8	2.6	—	—
				½	15	¾	19	¾	19	¾	44	1⅞	43	1½	38	2⅞	56	3.6	1.6	—	—
		2	50	¾	20	¾	22	¾	22	¾	44	1¾	44	1⅞	40	2¼	57	3.6	1.6	—	—
				1	25	1	25	1⅞	17	1¾	44	1⅞	49	1¾	44	2⅞	59	3.9	1.8	—	—
		2	50	1¼	32	1⅞	22	1⅞	22	1¾	44	2⅞	52	1⅞	48	2⅞	60	4.3	1.9	—	—
				1½	40	1⅞	24	1⅞	24	1⅞	47	2⅞	56	2	51	2⅞	62	4.4	2.0	—	—
		2	50	2	50	1⅞	40	1⅞	40	1⅞	48	2⅞	62	2¼	57	2⅞	65	5.2	2.3	—	—
				2½	65	1⅞	47	1⅞	48	1⅞	47	2⅞	68	2⅞	65	2⅞	68	6.0	2.7	—	—
		2½	65	½	15	¾	19	¾	19	¾	44	1⅞	43	1⅞	43	2⅞	56	4.0	1.8	—	—
				¾	20	¾	22	¾	22	¾	44	1¾	44	1¾	44	2¼	57	4.3	1.9	—	—
		2½	65	1	25	1	25	1	25	1¾	44	1⅞	49	1⅞	49	2⅞	59	4.5	2.0	—	—
				1¼	32	1⅞	22	1⅞	22	1¾	44	2⅞	52	2⅞	52	2⅞	60	4.8	2.2	—	—
		2½	65	1½	40	1⅞	24	1⅞	24	1⅞	47	2⅞	56	2⅞	56	2⅞	62	5.1	2.3	—	—
				2	50	1⅞	40	1⅞	40	1⅞	48	2⅞	62	2⅞	62	2⅞	65	5.9	2.7	6.0	2.7
		4	100	2¾	70	2⅞	73	2⅞	62	3⅞	94	3⅞	94	3⅞	89	3½	89	14	6.4	—	—
3	80	½	15	3	80	2⅞	54	2¼	57	2⅞	54	3⅞	79	2⅞	68	3⅞	79	7.6	3.4	—	—
		¾	20	3	80	2⅞	54	2⅞	54	2⅞	54	3⅞	79	2⅞	68	3⅞	79	8.3	3.7	—	—
		1	25	3	80	2⅞	54	2⅞	54	2⅞	54	3⅞	79	2⅞	68	3⅞	79	8.3	3.8	—	—
		1¼	32	3	80	2⅞	54	2⅞	54	2⅞	54	3⅞	79	2⅞	73	3⅞	79	8.5	3.8	—	—
		1½	40	2½	65	1⅞	48	1⅞	48	2⅞	54	2⅞	73	2⅞	65	3⅞	78	7.7	3.5	—	—
		1½	40	3	80	2⅞	54	2⅞	56	2⅞	54	3⅞	79	2⅞	73	3⅞	79	8.1	3.7	—	—
		2	50	1½	40	1⅞	35	1½	38	2⅞	56	2⅞	59	2⅞	56	2⅞	73	6.8	3.1	—	—
				2	50	1⅞	40	1⅞	40	2⅞	56	2⅞	65	2¼	57	2⅞	75	7.3	3.3	—	—
		2	50	2½	65	1⅞	48	1⅞	49	2⅞	54	2⅞	73	2⅞	65	3⅞	78	7.1	3.2	—	—
				3	80	2⅞	54	2⅞	56	2⅞	54	3⅞	79	2⅞	75	3⅞	79	8.8	4.0	—	—
		2½	65	1	25	1	25	1⅞	24	2⅞	54	2⅞	52	1⅞	49	2⅞	68	5.5	2.5	—	—
				1¼	32	1¼	32	1⅞	22	2⅞	54	2⅞	56	2⅞	52	2¼	70	5.9	2.7	—	—
		2½	65	1½	40	1⅞	35	1⅞	24	2⅞	56	2⅞	59	2⅞	56	2⅞	73	6.2	2.8	6.3	2.9
				2	50	1⅞	40	1½	38	2⅞	56	2⅞	65	2⅞	62	2⅞	75	6.8	3.1	—	—
		2½	65	2½	65	1⅞	48	1⅞	47	2⅞	54	2⅞	73	2⅞	68	3⅞	78	7.7	3.5	—	—
				3	80	2⅞	54	2⅞	54	2⅞	54	3⅞	79	3⅞	78	3⅞	79	9.1	4.1	—	—
		3	80	½	15	1⅞	24	1⅞	24	2⅞	56	1⅞	48	1⅞	48	2⅞	67	6.1	2.8	6.2	2.8
				¾	20	1⅞	24	1⅞	24	2⅞	54	1⅞	48	1⅞	48	2⅞	67	6.1	2.7	6.2	2.8
		3	80	1	25	1	25	1	25	2⅞	54	2⅞	52	2⅞	52	2⅞	68	6.3	2.8	6.5	3.0
				1¼	32	1¼	32	1¼	32	2⅞	54	2⅞	56	2⅞	56	2¼	70	6.8	3.1	—	—
		3	80	1½	40	1⅞	35	1⅞	35	2⅞	56	2⅞	59	2⅞	59	2⅞	75	7.1	3.2	7.3	3.3
				2	50	1⅞	40	1⅞	40	2⅞	56	2⅞	65	2⅞	65	2⅞	73	7.8	3.5	7.8	3.6
		3	80	2½	65	1⅞	48	1⅞	48	2⅞	54	2⅞	73	2⅞	73	3⅞	78	8.9	4.0	9.0	4.1
				3½	90	2⅞	60	2⅞	60	2⅞	56	3⅞	86	3⅞	86	3⅞	81	11	5.0	—	—
		4	100	2⅞	68	2⅞	68	2⅞	62	3⅞	94	3⅞	94	3⅞	94	3½	89	13	5.8	—	—
		5	125	3⅞	86	3⅞	86	3⅞	84	2⅞	65	4⅞	110	4⅞	110	3¾	95	20	9	—	—

See additional sizes on previous and following page. Note: See page PF-75 for pressure-temperature ratings.



Cast Iron Threaded Fittings Class 125, (Standard)

Reducing Tee: Figure 359

Size						A		B		C		D		E		F		Wt.			
																		black		galv.	
NPS	Dn	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
3½	90	1¼	32	3	80	2¾	56	2½	64	2¾	60	3¾	81	3½	79	3¾	86	13	5.7	–	–
		2	50	3½	90	2¾	62	2¾	62	2¾	62	3¾	87	3½	84	3¾	87	13	5.9	–	–
		2½	65	2½	65	1½	49	1½	49	2¾	60	2¾	73	2½	73	3½	84	11	4.8	–	–
				3	80	2¾	56	2½	52	2¾	60	3¾	81	3	76	3½	84	12	5.3	–	–
				3½	90	2¾	62	2¾	60	2¾	62	3¾	87	3½	84	3¾	87	13	5.7	–	–
				4	100	2½	68	2½	67	2½	64	3½	94	3½	94	3½	89	15	6.9	–	–
		3	80	1½	40	1¾	35	1¾	35	2¾	62	2¾	60	2½	59	3½	78	8.3	3.8	–	–
				2	50	1¾	41	1¾	40	2¾	62	2¾	67	2½	65	3½	81	8.7	3.9	–	–
				2½	65	1½	49	1¾	48	2¾	60	2¾	73	2½	73	3½	84	10.0	4.5	–	–
				3	80	2¾	56	2½	54	2¾	60	3¾	81	3½	79	3¾	86	11	5.1	–	–
				3½	90	2¾	62	2¾	60	2¾	62	3¾	87	3½	87	3¾	87	14	6.3	–	–
				4	100	2½	68	2½	68	2½	64	3½	94	3½	94	3½	89	15	6.9	–	–
				5	125	3½	84	3½	84	2¾	65	4½	110	4½	110	3¾	95	20	9	–	–
		3½	90	1	25	1¼	17	1¼	17	2¾	60	2½	54	2½	54	2½	75	8.0	3.6	–	–
				1¼	32	1¼	32	1¼	32	2¾	60	2¼	57	2¼	57	3	76	8.6	3.9	–	–
				1½	40	1¾	35	1¾	35	2¾	62	2¾	60	2¾	60	3½	78	8.9	4.0	–	–
				2	50	1¾	41	1¾	41	2¾	62	2¾	67	2¾	67	3½	81	9.9	4.5	–	–
				2½	65	1½	49	1½	49	2¾	60	2¾	73	2¾	73	3½	84	11	5.0	–	–
				3	80	2¾	56	2¾	56	2¾	60	3¾	81	3½	81	3¾	86	12	5.4	–	–
				4	100	2½	68	2½	68	2½	64	3½	94	3½	94	3½	89	14	6.5	–	–
				5	125	3½	84	3½	84	2¾	65	4½	110	4½	110	3¾	95	20	8.9	–	–

See additional sizes on previous and following page. Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)



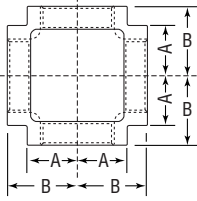
Reducing Tee: Figure 359																					
Size						A		B		C		D		E		F		Wt.			
NPS	Dn	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	black		galv.	
																		lbs	kg	lbs	kg
4	100	3/4	20	4	100	2 3/4	70	3	76	2 3/4	70	3 3/4	95	3 1/2	89	3 3/4	95	13	6.0	-	-
		1	25	4	100	2 3/4	70	2 15/16	75	2 3/4	70	3 3/4	95	3 1/2	89	3 3/4	95	14	6.1	-	-
		1 1/4	32	4	100	2 3/4	70	2 7/8	73	2 3/4	70	3 3/4	95	3 1/2	89	3 3/4	95	14	6.5	-	-
		1 1/2	40	4	100	2 3/4	70	2 7/8	73	2 3/4	70	3 3/4	95	3 1/2	89	3 3/4	95	13	6.1	-	-
		2	50	2	50	1 11/16	43	1 7/8	48	2 3/4	70	2 11/16	68	2 9/16	65	3 1/2	89	11	5.1	-	-
				2 1/2	65	1 7/8	48	1 7/8	48	2 5/8	67	2 15/16	75	2 13/16	73	3 1/16	90	12	5.3	-	-
				3	80	2 1/4	57	2 1/16	62	2 11/16	68	3 1/4	83	3 1/8	79	3 3/8	92	13	6.1	-	-
				4	100	2 3/4	70	2 3/4	70	2 3/4	70	3 3/4	95	3 1/2	89	3 3/4	95	13	6.0	-	-
		2 1/2	65	2 1/2	65	1 7/8	48	1 13/16	47	2 5/8	67	2 15/16	75	2 13/16	73	3 1/16	90	12	5.3	-	-
				3	80	2 1/4	57	2 1/8	54	2 11/16	68	3 1/4	83	3 1/8	79	3 3/8	92	13	5.9	-	-
				4	100	2 3/4	70	2 3/4	70	2 3/4	70	3 3/4	95	3 3/8	92	3 3/4	95	16	7.1	-	-
				5	125	3 3/8	86	3 1/2	89	2 13/16	73	4 3/8	111	4 3/8	111	4	102	22	10	-	-
		3	80	1 1/4	32	1 5/16	24	1 5/16	24	2 5/8	67	2 5/16	59	2 1/4	57	3 5/16	84	9.7	4.4	-	-
				1 1/2	40	1 7/16	37	1 1/16	37	2 11/16	68	2 7/16	62	2 3/8	60	3 5/16	84	10	4.6	-	-
				2	50	1 11/16	43	1 9/16	40	2 3/4	70	2 11/16	68	2 9/16	65	3 1/2	89	10	4.6	11	4.8
				2 1/2	65	1 7/8	48	1 7/8	48	2 5/8	67	2 15/16	75	2 13/16	73	3 1/16	90	11	5.1	-	-
				3	80	2 1/4	57	2 1/8	54	2 11/16	68	3 1/4	83	3 1/8	79	3 3/8	92	13	5.7	-	-
				4	100	2 3/4	70	2 11/16	68	2 3/4	70	3 3/4	95	3 3/8	92	3 3/4	95	15	6.8	-	-
				1 1/2	40	1 7/16	37	1 3/8	35	2 11/16	68	2 7/16	62	2 3/8	60	3 5/16	84	10	4.6	-	-
				2	50	1 1/16	17	1 5/8	41	2 3/4	70	2 11/16	68	2 5/8	67	3 1/2	89	11	4.9	-	-
		3 1/2	90	2 1/2	65	2	51	1 15/16	49	2 5/8	67	3	76	2 7/8	73	3 1/16	90	12	5.4	-	-
				3	80	2 1/4	57	2 3/16	56	2 11/16	68	3 1/4	83	3 1/4	83	3 3/8	92	15	6.6	-	-
				3 1/2	90	2 1/2	64	2 7/16	62	2 11/16	68	3 1/2	89	3 1/16	87	3 11/16	94	14	6.5	-	-
				4	100	2 3/4	70	2 11/16	68	2 3/4	70	3 3/4	95	3 3/4	95	3 3/4	95	17	7.8	-	-
				5	125	3 3/8	86	3 1/16	84	2 13/16	73	4 3/8	111	4 3/8	111	4	102	21	9	-	-
				3/4	20	1 1/4	32	1 1/4	32	2 13/16	73	2 5/16	59	2 5/16	59	3 5/16	84	11	4.8	-	-
		4	100	1	25	1 3/16	22	1 3/16	22	2 3/4	70	2 5/16	59	2 5/16	59	3 5/16	84	10	4.7	11	4.9
				1 1/4	32	1 5/16	24	1 5/16	24	2 5/8	67	2 5/16	59	2 5/16	59	3 5/16	84	10	4.7	11	4.8
				1 1/2	40	1 7/16	37	1 7/16	37	2 11/16	68	2 7/16	62	2 7/16	62	3 5/16	84	11	4.9	11	5.1
				2	50	1 11/16	43	1 11/16	43	2 3/4	70	2 11/16	68	2 11/16	68	3 1/2	89	12	5.3	12	5.3
				2 1/2	65	2	51	2	51	2 5/8	67	2 15/16	75	2 15/16	75	3 1/16	90	13	5.8	13	5.9
				3	80	2 1/4	57	2 1/4	57	2 11/16	68	3 1/4	83	3 1/4	83	3 3/8	92	14	6.4	15	6.7
				5	125	3 3/8	86	3 3/8	86	2 13/16	73	4 3/8	111	4 3/8	111	4	102	21	9	-	-
				6	150	3 7/8	98	3 7/8	98	2 7/8	73	4 15/16	125	4 15/16	125	4 1/16	103	26	12	-	-
		5	125	2	50	3 5/16	84	3 5/16	90	3 5/16	84	4 1/2	114	4 1/4	108	4 1/2	114	22	10	-	-
				2 1/2	65	3 5/16	84	3 3/8	86	3 5/16	84	4 1/2	114	4 1/4	108	4 1/2	114	22	10	-	-
				3	80	2 3/4	56	2 3/16	56	3 3/8	86	4	102	3 3/4	95	4 3/8	111	24	11	-	-
				6	150	3 13/16	97	4 1/16	103	3 3/8	86	5	127	5	127	4 5/8	117	31	14	-	-
				3	80	2 5/16	59	2 1/2	64	3 1/4	83	3 1/2	89	3 1/2	89	4 1/4	108	23	11	-	-
				4	100	2 13/16	71	2 11/16	68	3 3/8	86	4	102	3 3/4	95	4 3/8	111	23	10	-	-
				6	150	3 13/16	97	4	102	3 3/8	86	5	127	5	127	4 5/8	117	29	13	-	-
				2 1/2	65	2 1/16	52	2	51	3 3/16	81	3 3/16	81	3 3/16	81	4 1/4	108	22	10	-	-
				3	80	2 5/16	59	2 7/16	62	3 1/4	83	3 1/2	89	3 1/2	89	4 1/4	108	24	11	-	-
				4	100	2 13/16	71	2 3/4	70	3 3/8	86	4	102	3 3/4	95	4 3/8	111	21	9	-	-
				5	125	3 3/16	84	3 3/8	86	3 3/16	84	4 1/2	114	4 3/8	111	4 1/2	114	26	12	-	-
				6	150	3 13/16	97	3 7/8	98	3 3/8	86	5	127	5	127	4 5/8	117	34	15	-	-
				1 1/2	40	1 9/16	40	1 9/16	40	3 5/16	84	2 11/16	68	2 11/16	68	4	102	16	7.4	-	-
				2	50	1 3/4	44	1 3/4	44	3 1/16	87	2 15/16	75	2 15/16	75	4 3/8	105	17	7.9	-	-
				2 1/2	65	2 1/16	52	2 1/16	52	3 3/8	86	3 3/16	81	3 3/16	81	4 1/4	108	19	8.5	-	-
				3	80	2 5/16	59	2 5/16	59	3 1/4	83	3 1/2	89	3 1/2	89	4 1/4	108	20	9.1	-	-
				4	100	2 13/16	71	2 13/16	71	3 3/8	86	4	102	4	102	4 3/8	111	24	11	-	-
				6	150	3 13/16	97	3 13/16	97	3 3/8	86	5	127	5	127	4 5/8	117	33	15	-	-
				8	200	5 3/16	132	5 3/16	132	4 3/16	106	6 3/8	162	6 3/8	162	5 5/16	141	68	31	-	-

See additional sizes on previous and following page. Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)

Reducing Tee: Figure 359																					
Size						A		B		C		D		E		F		Wt.			
																		black		galv.	
NPS	Dn	NPS	Dn	NPS	Dn	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
6	150	1½	40	6	150	3⅞	98	4⅞	103	3⅞	98	5⅞	130	4⅞	119	5⅞	130	35	16	–	–
		2	50	6	150	3⅞	98	4	102	3⅞	98	5⅞	130	4⅞	119	5⅞	130	35	16	–	–
		2½	65	6	150	3⅞	98	3⅞	97	3⅞	98	5⅞	130	4⅞	119	5⅞	130	35	16	–	–
		3	80	4	100	2⅞	71	3	76	3⅞	98	4⅞	103	4	102	4⅞	125	32	15	–	–
		3½	90	6	150	3⅞	98	3⅞	98	3⅞	98	5⅞	130	4⅞	125	5⅞	130	35	16	–	–
		4	100	3	80	2⅞	59	2½	64	3⅞	98	3⅞	90	3⅞	90	4⅞	122	32	14	–	–
				4	100	2⅞	73	2⅞	75	3⅞	98	4⅞	103	4	102	4⅞	125	30	14	–	–
				6	150	3⅞	98	3⅞	98	3⅞	98	5⅞	130	4⅞	125	5⅞	130	34	16	–	–
		5	125	1½	40	1⅞	41	1⅞	40	3⅞	98	2¾	70	2¾	70	4½	114	26	12	–	–
				3½	90	2⅞	67	2⅞	65	3⅞	98	3¾	95	4⅞	124	30	14	–	–	–	–
				6	150	3⅞	98	3⅞	100	3⅞	98	5⅞	130	5⅞	130	5⅞	130	43	20	–	–
				8	200	5⅞	130	5⅞	132	4⅞	106	6⅞	162	6⅞	162	5⅞	141	66	30	–	–
		6	150	1¼	32	1⅞	35	1⅞	35	3⅞	98	2⅞	67	2⅞	67	4⅞	113	22	10	–	–
				2	50	1⅞	46	1⅞	46	3⅞	98	3	76	3	76	4⅞	117	25	11	–	–
				2½	65	2	51	2	51	3⅞	98	3¼	83	3¼	83	4¼	121	26	12	27	12
				3	80	2⅞	60	2⅞	60	3⅞	98	3⅞	90	3⅞	90	4⅞	122	27	12	29	13
				4	100	2⅞	73	2⅞	73	3⅞	98	4⅞	103	4⅞	103	4⅞	125	32	15	34	15
				5	125	3⅞	86	3⅞	86	3⅞	98	4⅞	117	4⅞	117	5	127	37	17	–	–
				8	200	5⅞	130	5⅞	130	4⅞	106	6⅞	162	6⅞	162	5⅞	141	58	26	–	–
		8	200	2	50	5⅞	132	5⅞	149	5⅞	132	6⅞	167	6⅞	167	6⅞	167	64	29	–	–
				4	100	5⅞	132	5½	140	5⅞	132	6⅞	167	6⅞	167	6⅞	167	67	30	–	–
				5	125	4⅞	106	4⅞	111	5⅞	132	5⅞	141	5⅞	141	6⅞	162	78	35	–	–
				5	125	4⅞	106	4⅞	110	5⅞	132	5⅞	141	5⅞	141	6⅞	162	77	35	–	–
				6	150	4⅞	106	4⅞	110	5⅞	130	5⅞	141	5⅞	141	6⅞	162	74	33	–	–
				8	200	5⅞	132	5⅞	130	5⅞	132	6⅞	167	6⅞	167	6⅞	167	92	42	–	–
				2	50	2⅞	52	2⅞	52	5⅞	130	3⅞	87	3⅞	87	5⅞	149	44	20	–	–
				2½	65	2⅞	59	2⅞	59	5⅞	129	3⅞	94	3⅞	94	6	152	45	21	–	–
				3	80	3⅞	79	3⅞	79	5⅞	130	4½	114	4½	114	6⅞	156	55	25	–	–
				3½	90	3⅞	79	3⅞	79	5⅞	130	4½	114	4½	114	6⅞	156	54	25	–	–
				4	100	3⅞	79	3⅞	79	5⅞	130	4½	114	4½	114	6⅞	156	54	24	–	–
				5	125	4⅞	106	4⅞	106	5⅞	132	5⅞	141	5⅞	141	6⅞	162	68	31	–	–
				6	150	4⅞	106	4⅞	106	5⅞	130	5⅞	141	5⅞	141	6⅞	162	66	30	–	–

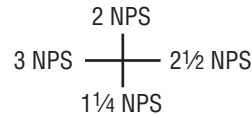
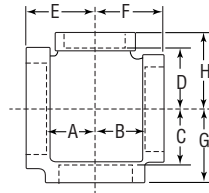
See additional sizes on previous page. Note: See page PF-75 for pressure-temperature ratings.

Straight Cross Figure 360	Size		A		B		Weight black	
	NPS	Dn	in	mm	in	mm	lbs	kg
 	½	15	1⅞	22	⅞	14	2.8	1.3
	¾	20	1⅞	33	1⅞	22	1.0	0.47
	1	25	1½	38	1⅞	24	1.6	0.72
	1¼	32	1¾	44	1⅞	29	2.4	1.1
	1½	40	1⅞	49	1⅞	33	3.2	1.5
	2	50	2¼	57	1⅞	40	5.1	2.3
	2½	65	2⅞	68	1⅞	47	8.1	3.7
	3	80	3⅞	79	2⅞	56	12	5.4
	4	100	3⅞	98	2¾	70	20	8.9
	5	125	4½	114	3⅞	84	31	14
	6	150	5⅞	130	3⅞	98	48	22

Cast Iron Threaded Fittings Class 125, (Standard)



Reducing Cross
Figure 361



Read as:
3 x 2 1/2 x 2 x 1 1/4



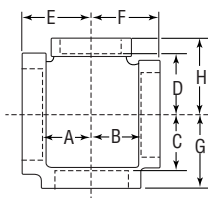
Read as:
80 x 65 x 50 x 32

Size								A		B		C		D		E, F		G, H		Weight			
NPS	DN	NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg		
1	25	1	25	3/4	20	3/4	20	13/16	22	13/16	22	15/16	24	15/16	24	1 1/8	35	1 1/16	37	1.3	0.59		
1 1/4	32	1 1/4	32	1	25	1	25	15/16	24	15/16	24	1 1/8	29	1 1/8	29	1 1/16	40	1 11/16	43	2.0	0.9		
1 1/2	40	1	25	1	25	1	25	1	25	1 1/8	29	1 1/4	32	1 1/4	32	1 1/8	41	1 13/16	47	2.7	1.2		
		1 1/4	32	1	25	1	25	1	25	1	25	1 1/4	32	1 1/4	32	1 1/8	41	1 13/16	47	2.7	1.2		
		1 1/2	40	1	25	1	25	1	25	1	25	1 1/4	32	1 1/4	32	1 1/8	41	1 13/16	47	2.5	1.1		
				1 1/4	32	1	25	1 1/8	29	1 1/8	29	1 3/8	35	1 3/8	35	1 13/16	47	1 1/8	48	3.9	1.8		
2	50	1 1/2	40	1	25	1	25	1 1/16	17	1 1/8	29	1 1/16	37	1 1/16	37	1 1/4	44	2	51	3.6	1.6		
				1 1/4	32	1	25	1 1/8	29	1 3/16	22	1 1/2	38	1 1/16	37	1 1/8	48	2 1/8	54	4.3	1.9		
				1 1/4	32	1 1/4	32	1 3/16	22	1 3/16	22	1 1/2	38	1 1/2	38	1 1/8	48	2 1/16	52	4.2	1.9		
		2	50	1	25	1	25	1 1/16	17	1 1/16	17	1 1/16	37	1 1/16	37	1 1/4	44	2	51	3.2	1.5		
				1 1/4	32	1 1/4	32	1 1/8	29	1 1/8	29	1 1/16	37	1 1/16	37	1 1/8	48	2 1/8	54	4.0	1.8		
				1 1/2	40	1 1/2	40	1 1/4	32	1 1/4	32	1 1/16	37	1 1/16	37	2	51	2 1/8	54	4.1	1.9		
2 1/2	65	1 1/2	40	1 1/4	32	1 1/4	32	1 1/8	29	1 3/16	22	1 13/16	47	1 13/16	47	2 1/16	52	2 3/8	60	6.0	2.7		
				1 1/2	40	1	25	1 5/16	24	1 9/16	40	1 1/8	48	1 13/16	47	2 1/16	56	2 1/16	62	6.5	3.0		
		2	50	1	25	1	25	1	25	1 1/16	17	1 13/16	47	1 13/16	47	1 13/16	49	2 1/16	59	5.1	2.3		
				1 1/4	32	1	25	1 1/8	29	1 3/16	22	1 13/16	47	1 13/16	47	2 1/16	52	2 3/8	60	5.9	2.7		
				1 1/2	40	1 1/2	40	1 1/4	32	1 3/16	24	1 1/8	48	1 1/8	48	2 1/16	56	2 1/16	62	6.1	2.8		
				2	50	2	50	1 1/2	38	1 3/4	44	1 1/8	48	1 1/8	48	2 1/16	62	2 9/16	65	7.2	3.3		
		2 1/2	65	1	25	1	25	1	25	1	25	1 13/16	47	1 13/16	47	1 13/16	49	2 1/16	59	5.1	2.3		
				1 1/4	32	1	25	1 3/16	22	1 3/16	22	1 3/4	44	1 13/16	47	2 1/16	52	2 3/8	60	5.4	2.4		
				1 1/4	32	1 1/4	32	1 1/8	29	1 1/8	29	1 13/16	47	1 13/16	47	2 1/16	52	2 3/8	60	5.3	2.4		
				1 1/2	40	1 1/4	32	1 1/4	32	1 1/4	32	1 13/16	47	1 13/16	47	2 1/16	56	2 1/16	62	5.6	2.5		
				1 1/2	40	1 1/2	40	1 1/4	32	1 1/4	32	1 1/8	48	1 1/8	48	2 1/16	56	2 1/16	62	5.7	2.6		
				2	50	2	50	1 1/16	40	1 1/16	40	1 15/16	49	1 15/16	49	2 1/16	62	2 9/16	65	6.8	3.1		
3	80	2 1/2	65	1	25	1	25	1 1/16	17	1 1/8	29	2 1/8	54	2 1/8	54	2 1/16	52	2 11/16	68	7.5	3.4		
				1 1/2	40	1 1/2	40	1 3/8	35	1 1/16	37	2 3/16	56	2 3/16	56	2 1/16	59	2 13/16	73	8.4	3.8		
				2	50	2	50	1 3/8	41	1 11/16	43	2 1/4	57	2 1/4	57	2 1/16	65	2 15/16	75	9.6	4.4		
		3	80	1	25	1	25	1 1/16	17	1 1/16	17	2 1/8	54	2 1/8	54	2 1/16	52	2 11/16	68	6.7	3.0		
				1 1/4	32	1 1/4	32	1 3/16	22	1 9/16	22	2 1/8	54	2 1/8	54	2 1/16	56	2 3/4	70	7.2	3.3		
				1 1/2	40	1 1/4	32	1 3/8	35	1 3/8	35	2 1/16	56	2 3/16	56	2 1/16	59	2 13/16	73	7.9	3.6		
				1 1/2	40	1 1/2	40	1 3/8	35	1 3/8	35	2 3/16	56	2 3/16	56	2 1/16	59	2 13/16	73	7.9	3.6		
				2	50	1 1/2	40	1 3/8	41	1 3/8	41	2 1/16	56	2 3/16	56	2 1/16	65	2 15/16	75	9.3	4.2		
2 1/2	65	2	50	1 5/8	41	1 5/8	41	2 3/16	56	2 3/16	56	2 1/16	65	2 15/16	75	8.8	4.0						
2 1/2	65	2 1/2	65	1 1/8	48	1 1/8	48	2 3/16	56	2 3/16	56	2 13/16	73	3 1/16	78	10.0	4.5						
3 1/2	90	3	80	1 1/2	40	1 1/2	40	1 3/8	35	1 1/16	37	2 1/16	62	2 1/16	62	2 3/8	60	3 1/16	78	10	4.7		
				2 1/2	65	2 1/2	65	1 1/8	48	1 15/16	49	2 1/16	62	2 1/8	73	2 1/8	73	3 5/16	84	13	5.9		
		3 1/2	90	1 1/4	32	1 1/4	32	1 1/4	32	1 1/4	32	2 3/8	60	2 3/8	60	2 1/4	57	3	76	9.1	4.1		
				1 1/2	40	1 1/4	32	1 3/8	35	1 3/8	35	2 1/16	62	2 1/16	62	2 3/8	60	3 1/16	78	9.8	4.4		
4	100	3	80	1 1/2	40	1 1/2	40	1 3/8	35	1 1/16	37	2 11/16	68	2 3/8	67	2 1/16	62	3 1/16	84	14	6.1		
		3	80	2	50	2	50	1 3/8	41	1 11/16	43	2 13/16	73	2 13/16	73	2 11/16	68	3 1/2	89	14	6.1		
		3 1/2	90	1 1/4	32	1 1/4	32	1 1/4	32	1 1/4	32	1 5/16	24	2 11/16	68	2 11/16	68	2 1/16	59	3 5/16	84	11	5.2
				1	25	1	25	1 1/4	32	1 1/4	32	2 3/4	70	2 3/4	70	2 1/16	59	3 1/16	84	11	5.0		
				1 1/4	32	1 1/4	32	1 1/4	32	1 1/4	32	2 11/16	68	2 11/16	68	2 1/16	59	3 5/16	84	11	4.9		
		1 1/2	40	1 1/2	40	1 3/8	35	1 3/8	35	2 11/16	68	2 11/16	68	2 1/16	62	3 5/16	84	12	5.4				
		4	100	1 1/2	40	2	50	2	51	2	51	2 1/8	73	2 11/16	68	2 15/16	75	3 1/16	90	14	6.5		
				2 1/2	65	2	50	1 1/8	48	1 1/8	48	2 11/16	68	2 1/8	73	2 15/16	75	3 9/16	90	15	6.7		
				2 1/2	65	2	51	2	51	2 11/16	68	2 11/16	68	2 11/16	68	2 15/16	75	3 9/16	90	14	6.4		
				3	80	3	80	2 1/16	56	2 3/16	56	2 11/16	68	2 11/16	68	3 1/4	83	3 3/8	92	16	7.0		
3 1/2	90	3 1/2	90	2 11/16	68	2 11/16	68	2 3/4	70	2 3/4	70	3 3/4	95	3 3/4	95	21	10						
4	100	2	50	1 11/16	43	1 11/16	43	2 11/16	68	2 11/16	68	2 11/16	68	2 3/4	70	3 1/16	87	12	5.4				

Note: See page PF-75 for pressure-temperature ratings. See additional sizes on following page.

Cast Iron Threaded Fittings Class 125, (Standard)

**Reducing Cross
Figure 361**



$$\begin{array}{c} 2 \text{ NPS} \\ | \\ 3 \text{ NPS} - \text{---} 2\frac{1}{2} \text{ NPS} \\ | \\ 1\frac{1}{4} \text{ NPS} \end{array}$$

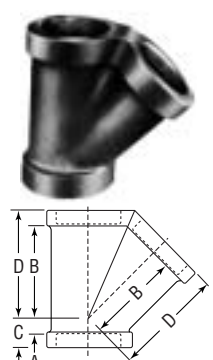
Read as:
3 x 2½ x 2 x 1¼

$$\begin{array}{c} 50 \text{ DN} \\ | \\ 80 \text{ DN} - \text{---} 65 \text{ DN} \\ | \\ 32 \text{ DN} \end{array}$$

Read as:
80 x 65 x 50 x 32

Size								A		B		C		D		E, F		G, H		Weight	
NPS	DN	NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
5	125	4	100	1½	40	1½	40	1½	38	1⅝	41	3⅜	86	3⅜	86	2⅛	68	4	102	19	8.5
				2½	65	2	50	2	51	2⅞	54	3⅝	84	3⅝	90	3⅝	81	4¼	108	22	10
		5	125	2	50	2	50	1¾	44	1¾	44	3⅞	87	3⅞	87	2⅝	75	4⅝	105	18	8.3
				3	80	3	80	2⅝	59	2⅝	59	3⅞	84	3⅝	84	3½	89	4⅝	110	23	10
6	150	5	125	1½	40	1½	40	1½	38	1⅞	40	3⅜	98	3⅜	98	2¾	70	4½	114	26	12
				2	50	2	50	1¾	44	1⅞	47	3⅝	100	3⅝	100	3	76	4⅝	117	28	13
				3	80	3	80	2⅝	59	2⅝	60	3⅜	98	3⅜	98	3⅞	90	4⅞	124	33	15
		6	150	1¼	32	1¼	32	1⅝	35	1⅝	35	3⅞	98	3⅞	98	2⅝	67	4⅞	113	23	10
				2½	65	2½	65	2	51	2	51	3⅜	98	3⅜	98	3¼	83	4¾	121	26	12
				4	100	4	100	2⅞	73	2⅞	73	3⅜	98	3⅜	98	4⅞	103	4⅞	125	33	15
				5	125	5	125	3⅝	86	3⅝	86	3⅞	98	3⅞	98	4⅝	117	5	127	39	18
				8	200	8	200	4⅞	125	4⅞	125	5⅞	149	5⅞	149	6⅞	174	8	181	81	37
				10	250	10	250	6	152	6	152	7	178	7	178	8	203	10	254	113	51
8	200	8	200	4	100	4	100	3⅝	79	3⅝	79	5⅞	149	5⅞	149	4½	114	6⅞	156	56	25
				5	125	5	125	4⅞	125	4⅞	125	5⅞	149	5⅞	149	5⅞	149	6⅞	174	81	37

Note: See page PF-75 for pressure-temperature ratings. See additional sizes on previous page.

Lateral Figure 373	Size)		A		B		C		D		Weight black	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
	¾	20	¼	6	1¾	44	¾	19	2¼	57	1.00	0.45
	1	25	⅜	5	2⅞	56	¾	19	2¾	70	1.6	0.73
	1¼	32	⅝	10	2⅝	67	1	25	3¼	83	2.6	1.2
	1½	40	7⁄16	11	3⅞	81	1⅞	27	3⅞	98	3.6	1.6
	2	50	9⁄16	14	3⅞	98	1¼	32	4½	114	5.8	2.6
	2½	65	5⁄8	16	4⅝	110	1½	38	5⅞	132	9.0	4.1
	3	80	1⅜	22	5⅞	132	1¾	44	6⅞	156	14	6.1
	4	100	1⅞	27	6⅞	167	2⅞	54	7⅞	194	21	10

Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)

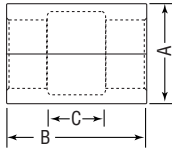


Return Bends Close Pattern, R.H. Figure 375	Size		Center to Center		Weight black	
	NPS	DN	in	mm	lbs	kg
	½	15	1¼	32	0.65	0.29
	¾	20	1½	38	1.1	0.50
	1	25	1¾	44	1.7	0.78
	1¼	32	2¼	57	2.4	1.1
	1½	40	2½	64	3.5	1.6

Return Bends Open Figure 376	Size		Center to Center		Weight black	
	NPS	DN	in	mm	lbs	kg
	½	15	1½	38	—	—
	¾	20	1⅞	48	0.98	0.44
	1	25	2½	64	1.5	0.67
	1¼	32	3	76	2.4	1.1
	1½	40	3½	89	3.3	1.5

Special Wide Pattern Figure 377	Size		Center to Center		Weight			
	NPS	DN	in	mm	black		galv.	
	1	25	4	102	2.2	1.0	•	•
	1¼	32	4	102	3.5	1.6	•	•
	1½	32	6	152	3.7	1.7	•	•
	•Not stocked							

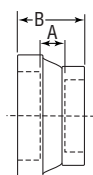
Note: See page PF-75 for pressure-temperature ratings.

Hex Coupling Figure 366	Size		Across Flats A		B		C		Weight black	
	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
 	1	25	1⅝	49	1⅞	43	⅞	14	0.82	0.37

Flange Union Gasket Type Figure 487	Size		Diam. of Flanges		No. of bolts	Weight			
	NPS	DN	in	mm		black		galv	
						lbs	kg	lbs	kg
	½	15	2 ¹⁵ / ₁₆	75	3	1.8	0.79	1.8	0.82
	¾	20	3	76	3	2.0	0.91	2.0	0.9
	1	25	3¼	83	3	2.3	1.0	2.3	1.0
	1¼	32	4 ³ / ₁₆	106	4	4.8	2.2	4.8	2.2
	1½	40	4 ³ / ₈	111	4	5.0	2.3	5.1	2.3
	2	50	5	127	4	6.5	2.9	6.7	3.0
	2½	65	5 ⁵ / ₈	143	4	8.5	3.9	8.7	3.9
	3	80	6 ³ / ₈	162	4	11	5.0	11	5.1
	3½	90	6 ⁷ / ₈	175	4	13	5.8	13	5.9
	4	100	7 ¹ / ₁₆	195	5	18	8.2	19	8.4
	5	125	8 ¹⁵ / ₁₆	227	5	22	10	23	10
	6	150	10¼	260	6	30	14	31	14
	8	200	12 ¹⁵ / ₁₆	329	8	51	23	53	24

Cast Iron Threaded Fittings Class 125, (Standard)

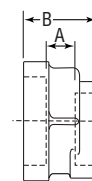
**Concentric Reducers
Figure 367**



Size				A		B		Weight black	
NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg
3/4	20	1/2	15	5/8	16	1 9/16	40	0.40	0.18
1	25	1/2	15	1 1/16	17	1 11/16	43	0.54	0.24
		3/4	20	7/16	11	1 1/2	38	0.63	0.29
1 1/4	32	1/2	15	9/16	14	1 5/8	41	0.84	0.38
		3/4	20	1	25	2 1/8	54	1.1	0.49
		1	25	1 5/16	24	2 1/8	54	1.1	0.49
1 1/2	40	1/2	15	1/2	13	1 5/8	41	1.00	0.45
		3/4	20	1/2	13	1 5/8	41	1.2	0.54
		1	25	1/2	13	1 3/4	44	1.5	0.68
		1 1/4	32	1	25	2 1/4	57	1.5	0.66
2	50	1/2	15	5/8	16	2	51	2.0	0.91
		3/4	20	3/4	19	2	51	1.9	0.86
		1	25	3/4	19	2	51	1.8	0.83
		1 1/4	32	1 3/16	22	2 1/8	54	1.8	0.81
		1 1/2	40	7/8	22	2 3/16	56	2.0	0.90
2 1/2	65	1 1/2	40	3/4	19	2	51	3.1	1.4
		2	50	1	25	2 9/16	65	3.0	1.4
3	80	3/4	20	1 5/16	24	2 1/2	64	4.3	2.0
		2	50	1 1/16	27	2 3/4	70	4.0	1.8
		2 1/2	65	1 5/16	24	2 13/16	73	4.4	2.0
4	100	2	50	1 3/16	30	2 15/16	75	6.5	2.9
		2 1/2	65	1 3/16	30	3 1/8	79	7.8	3.5
		3	80	1 1/16	27	3 3/8	79	7.0	3.2
5	125	4	100	1 1/16	27	3 5/16	84	10	4.8
6	150	4	100	1 1/8	29	3 7/16	87	14	6.3
		5	125	1 1/8	29	3 9/16	90	16	7.0
8	200	6	150	1 1/4	32	3 7/8	98	29	13

■ hex end

**Eccentric Reducer
Figure 368**



Size				A		B *		Weight			
								black		galv.	
NPS	Dn	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
3/4	20	1/2	15	9/16	14	1 1/2	38	0.45	0.20	—	—
1	25	1/2	15	1/2	13	1 7/16	37	0.57	0.26	•	•
		3/4	20	7/16	11	1 1/2	38	0.61	0.28	—	—
1 1/4	32	1/2	15	9/16	14	1 5/8	41	1.00	0.45	—	—
		3/4	20	1/2	13	1 5/8	41	0.90	0.41	—	—
			25	1/2	13	1 11/16	43	1.00	0.45	•	•
1 1/2	40	1/2	15	1 1/16	17	1 3/4	44	1.1	0.50	—	—
		3/4	20	9/16	14	1 11/16	43	1.2	0.53	—	—
		1	25	9/16	14	1 3/4	44	1.2	0.55	—	—
		1 1/4	32	5/8	16	1 7/8	48	1.3	0.57	•	•
2	50	1/2	15	3/4	19	1 15/16	49	1.8	0.82	—	—
		3/4	20	3/4	19	2	51	1.8	0.83	—	—
		1	25	1 1/16	17	2 1/16	52	1.9	0.84	—	—
		1 1/4	32	1 3/16	22	2 1/8	54	1.9	0.85	—	—
		1 1/2	40	7/8	22	2 3/16	56	1.9	0.88	•	•
2 1/2	65	1	25	1 3/16	22	2 1/4	57	2.7	1.2	—	—
		1 1/4	32	7/8	22	2 5/8	60	2.8	1.3	—	—
		1 1/2	40	7/8	22	2 5/8	60	2.9	1.3	—	—
		2	50	1	25	2 9/16	65	3.0	1.3	•	•
3	80	1	25	7/8	22	2 1/16	62	4.0	1.8	—	—
		1 1/4	32	1 5/16	24	2 9/16	65	3.8	1.7	—	—
		1 1/2	40	1 5/16	24	2 9/16	65	4.2	1.9	—	—
		2	50	1 1/16	27	2 3/4	70	4.6	2.1	—	—
		2 1/2	65	1 5/16	24	2 13/16	73	4.8	2.2	•	•
3 1/2	90	2	50	1 1/16	27	2 3/4	70	5.2	2.4	—	—
		3	80	1 5/16	24	2 15/16	75	6.0	2.7	•	•
4	100	1	25	1 1/16	27	2 11/16	68	6.8	3.1	—	—
		1 1/4	32	1 1/16	27	2 3/4	70	6.6	3.0	—	—
		1 1/2	40	1 1/8	29	2 13/16	73	6.6	3.0	—	—
		2	50	1 3/16	30	2 15/16	75	6.9	3.1	—	—
		2 1/2	65	1 1/8	29	3 1/16	78	7.3	3.3	—	—
		3	80	1 1/16	27	3 1/8	79	7.6	3.5	•	•
5	125	2 1/2	65	1 1/8	29	3 3/16	81	11	5.2	—	—
		3	80	1 1/16	27	3 1/4	83	11	5.2	—	—
		4	100	1 1/16	27	3 5/16	84	11	5.1	•	•
6	150	3	80	1 1/16	27	3 5/16	84	15	6.6	—	—
		4	100	1 1/8	29	3 7/16	87	15	7.0	•	•
		5	125	1 1/8	29	3 9/16	90	18	8.2	•	•
8	200	5	125	1 5/16	33	3 3/4	95	28	13	—	—
		6	150	1 1/4	32	3 7/8	98	28	13	•	•

* Dimension "B" does not conform to ASME standard

• Not stocked

Note: See page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)



Hex Bushing
Figure 383



Size					Weight			
					black		galv.	
NPS	Dn	Hex	NPS	Dn	lbs	kg	lbs	kg
1/4	8		1/8	6	0.02*	0.01*	0.02	0.01
3/8	10		1/8	6	0.05	0.02	0.05	0.02
			1/4	8	0.04	0.02	0.04	0.02
1/2	15		1/8	6	0.06	0.03	0.06	0.03
			1/4	8	0.07	0.03	0.07	0.03
			3/8	10	0.05	0.02	0.05	0.02
3/4	20		1/8	6	0.09	0.04	0.09	0.04
			1/4	8	0.10	0.05	0.11	0.05
			3/8	10	0.12	0.05	0.12	0.05
			1/2	15	0.10	0.05	0.11	0.05
1	25	■	1/8	6	0.21	0.09	0.22	0.10
		■	1/4	8	0.19	0.08	0.19	0.09
		■	3/8	10	0.18	0.08	0.19	0.09
			1/2	15	0.21	0.10	0.22	0.10
			3/4	20	0.17	0.08	0.17	0.08
1 1/4	32	■	1/4	8	0.29	0.13	0.30	0.14
		■	3/8	10	0.29	0.13	0.29	0.13
		■	1/2	15	0.30	0.14	0.30	0.14
			3/4	20	0.39	0.17	0.39	0.18
			1	25	0.30	0.13	0.30	0.14
1 1/2	40		1/4	8	0.47	0.21	0.49	0.22
		■	3/8	10	0.47	0.21	0.50	0.23
		■	1/2	15	0.42	0.19	0.47	0.21
		■	3/4	20	0.47	0.21	0.50	0.23
			1	25	0.50	0.23	0.52	0.24
			1 1/4	32	0.33	0.15	0.33	0.15
2	50		1/4	8	0.75	0.34	0.80	0.36
			3/8	10	0.75	0.34	0.78	0.35
		■	1/2	15	0.77	0.35	0.78	0.35
		■	3/4	20	0.71	0.32	0.75	0.34
		■	1	25	0.73	0.33	0.76	0.34
		■	1 1/4	32	0.81	0.37	0.83	0.38
		■	1 1/2	40	0.67	0.30	0.68	0.31
2 1/2	65	■	1/2	15	1.3	0.58	—	—
		■	3/4	20	1.3	0.57	1.3	0.59
		■	1	25	1.2	0.53	1.2	0.56
		■	1 1/4	32	1.2	0.56	1.3	0.57
		■	1 1/2	40	1.3	0.59	1.3	0.61
			2	50	0.92	0.42	0.95	0.43

Continued to next column

Hex Bushing
Figure 383



Size					Weight			
					black		galv.	
NPS	Dn	Hex	NPS	Dn	lbs	kg	lbs	kg
3	80	■	1/2	15	1.9	0.88	2.0	0.9
		■	3/4	20	1.9	0.87	2.0	0.88
		■	1	25	1.9	0.86	1.9	0.87
		■	1 1/4	32	1.8	0.80	1.8	0.82
			1 1/2	40	1.8	0.81	1.8	0.83
			2	50	1.9	0.86	1.9	0.88
3 1/2	90		2 1/2	65	1.6	0.74	1.7	0.75
		■	1	25	2.6	1.2	2.8	1.2
		■	1 1/4	32	2.5	1.2	2.6	1.2
		■	1 1/2	40	2.3	1.1	2.4	1.1
		■	2	50	2.4	1.1	2.5	1.1
			2 1/2	65	2.6	1.2	2.6	1.2
4	100		3	80	2.0	0.89	2.0	0.90
		■	1	25	3.6	1.6	3.6	1.6
		■	1 1/4	32	3.5	1.6	3.6	1.6
		■	1 1/2	40	3.4	1.6	3.5	1.6
		■	2	50	3.1	1.4	3.2	1.5
		■	2 1/2	65	3.3	1.5	3.3	1.5
5	125		3	80	3.1	1.4	3.2	1.5
			3 1/2	90	2.5	1.1	2.6	1.2
		■	2	50	5.1	2.3	5.2	2.4
		■	2 1/2	65	4.9	2.2	5.1	2.3
		■	3	80	4.8	2.2	4.9	2.2
			3 1/2	90	4.0	1.8	4.3	2.0
6	150		4	100	3.9	1.8	4.1	1.9
		■	2	50	8.0	3.6	8.3	3.8
		■	2 1/2	65	7.7	3.5	7.8	3.5
		■	3	80	7.8	3.5	8.1	3.7
		■	3 1/2	90	7.1	3.2	7.4	3.4
		■	4	100	6.8	3.1	7.1	3.2
8	200		5	125	5.2	2.4	5.5	2.5
		■	3	80	16	7.0	16	7.2
		■	4	100	14	6.3	15	6.8
		■	5	125	14	6.2	14	6.4
			6	150	13	6.0	14	6.1
10	250	■	4	100	28	12	—	—
		■	5	125	—	—	—	—
		■	6	150	25	11	—	—
			8	200	22	10	—	—
12	300		4	100	33	15	*	*
			10	250	33	15	33	15

- Not stocked
- Inside hex
- *P.O.A.

Note: Hexagon head or octagon head bushings 2 1/2 NPS (65 DN) and smaller reducing one size may be made of malleable iron, ductile iron or steel. Other sizes may be made of cast iron, ductile iron, malleable iron or steel. Face bushings 2 1/2 NPS (65 DN) and smaller may be made of malleable iron, ductile iron or steel. Face bushings 3 NPS (80 DN) and larger reducing one size may be made of malleable iron, ductile iron or steel. Face bushings 3 NPS (80 DN) and larger reducing two sizes or more may be made of cast or malleable iron, ductile iron, or steel.

According to specifications, hex bushings and cored plugs should be used with 150# malleable iron and 125# cast iron. Solid plugs and face bushings should be used with #250 and #300 fittings.
Note: See page PF-57 and page PF-75 for pressure-temperature ratings.
Pressure/temperature ratings vary with material

Cast Iron Threaded Fittings Class 125, (Standard)

Face Bushing Figure 385	Size				Weight			
					black		galv.	
	NPS	DN	NPS	DN	lbs	kg	lbs	kg
	¼	8	⅛	6	0.01*	0.00*	—	—
	⅜	10	¼	8	0.02*	0.01*	—	—
	½	15	¼	8	0.04*	0.02*	—	—
			⅜	10	0.03*	0.01*	—	—
	¾	20	⅜	10	0.07*	0.03*	0.07	0.03
			½	15	0.06	0.02	0.06	0.02
	1	25	½	15	0.12	0.05	0.13	0.06
			¾	20	0.09	0.04	0.09	0.04
	1¼	32	½	15	0.25*	0.11*	—	—
			¾	20	0.27*	0.12*	—	—
			1	25	0.16	0.07	0.17	0.07
	1½	40	½	15	0.32	0.15	0.33	0.15
			¾	20	0.39*	0.18*	0.40	0.18
			1	25	0.34	0.15	0.35	0.16
			1¼	32	0.15	0.07	0.15	0.07
	2	50	½	15	0.69*	0.32*	—	—
			1	25	0.53	0.24	0.54	0.24
			1¼	32	0.54	0.24	0.55	0.25
			1½	40	0.34	0.16	0.35	0.16
	2½	65	1¼	32	0.94*	0.42*	0.96*	0.44*
			1½	40	0.85*	0.39*	0.87*	0.39*
			2	50	0.62	0.28	0.62	0.28
	3	80	1¼	32	1.5	0.70	•	•
			1½	40	1.5	0.68	1.6	0.71
			2	50	1.3	0.60	1.4	0.63
			2½	65	0.97	0.44	1.0	0.46
	3½	90	2½	65	1.8	0.80	—	—

* POA

Locknut Figure 370	Size		Minimum Dimensions								Weight			
			A		B		C		D		black		galv.	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
	2½	65	3.500	89	3.180	81	.590	15	.090	2	1.1	0.51	1.2	0.53
	3	80	4.270	108	3.840	98	.670	17	.090	2	1.6	0.73	1.7	0.77
	4	100	5.380	137	5.000	127	.800	20	.130	3	3.5	1.6	—	—

Floor Flange Bolt Holes Cored Figure 1006	Size		Diameter of Flange		No. of Holes	Diameter of Holes		Weight			
								black		galv.	
	NPS	DN	in	mm		in	mm	lbs	kg	lbs	kg
	¼	8	2⅜	73	4	¼	6	0.39	0.18	0.40	0.18
	⅜	10	3	76	4	¼	6	0.43	0.20	0.45	0.20
	½	15	3½	89	4	¼	6	0.73	0.33	0.74	0.34
	¾	20	3½	89	4	¼	6	0.80	0.36	0.81	0.37
	1	25	4	102	4	¼	6	1.1	0.51	1.1	0.52
	1¼	32	4	102	4	¼	6	1.1	0.52	1.1	0.52
	1½	40	4½	114	4	⅝	8	1.6	0.70	1.6	0.71
	2	50	5½	140	4	⅝	8	2.4	1.1	2.4	1.1

Note: See page PF-57 and page PF-75 for pressure-temperature ratings.

Cast Iron Threaded Fittings Class 125, (Standard)



Square Head Plugs (Cored) Figure 387◊	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	¾	20	0.13	0.06	0.14	0.06
	1	25	0.25	0.11	0.28	0.13
	1¼	32	0.39	0.18	0.41	0.18
	1½	40	0.50	0.23	0.52	0.23
	2	50	0.81	0.37	0.83	0.38
	2½	65	1.3	0.60	1.3	0.61
	3	80	1.9	0.85	1.9	0.87
	3½	90	2.5	1.1	2.6•	1.2•
	4	100	4.0	1.8	4.0	1.8

Countersunk Plugs Figure 390▲	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	½	15	0.05	0.02	0.05	0.02
	¾	20	0.09	0.04	0.10*	0.05*
	1	25	0.20	0.09	0.20	0.09
	1¼	32	0.32	0.15	0.34	0.15
	1½	40	0.47	0.21	0.48	0.22
	2	50	0.84	0.38	1.3	0.59
	2½	65	1.4	0.64	2.0	0.91
	3	80	2.3	1.0	3.0	1.4
	3½	90	3.0	1.4	—	—
	4	100	3.8	1.7	3.9	1.8

Square Head Plugs (Solid) Figure 388	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	½	15	0.10	0.05	0.10	0.05
	¾	20	0.17	0.08	0.18	0.08
	1	25	0.32	0.15	0.33	0.15
	1¼	32	0.53	0.24	0.55	0.25
	1½	40	0.76	0.34	0.77	0.35
	2	50	1.2	0.56	1.3	0.57
	2½	65	2.0	0.91	2.1	0.9
	3	80	3.2	1.4	3.3	1.5
	3½	90	4.4	2.0	•	•

Cap Figure 381	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	2½	65	2.5	1.2	—	—
	3	80	4.1	1.9	—	—
	4	100	6.4	2.9	—	—
	5	125	11	4.9	—	—
	6	150	14	6.4	15	6.6
	8	200	27	12	28	13

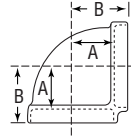
Bar Plugs Cored Figure 389	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	4	100	3.8	1.7	4.0	1.8
	5	125	6.5	2.9	6.8	3.1
	6	150	9.9	4.5	10	4.7
	8	200	20	9	21	10
Bar Plugs Solid Figure 380	Size		Weight			
			black		galv.	
	NPS	DN	lbs	kg	lbs	kg
	4	100	5.7	2.6	•	•
	5	125	9.6	4.4	•	•
	6	150	15	6.7	•	•
	8	200	•	•	•	•

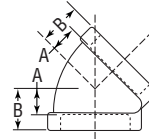
◊ ⅛, ¼, ⅜ NPS (6, 8 & 10 DN) plugs furnished in steel
 s ½ and ¾ NPS (15 & 20 DN) countersunk plugs furnished in
 malleable iron
 • Not stocked

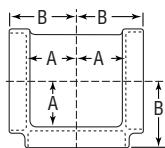
Note: See page PF-75 for pressure-temperature ratings.

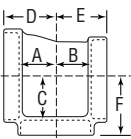
* POA

Cast Iron Threaded Fittings Class 250 (Extra Heavy)

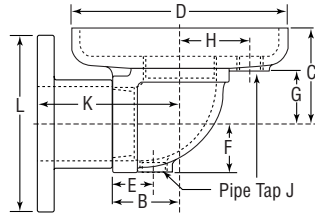
90° Elbow Figure 421	Size		A		B		Weight black	
	NPS	DN	in	mm	in	mm	lbs	kg
 	1/4	8	5/8	16	15/16	24	0.37	0.17
	3/8	10	11/16	17	1 1/16	27	0.50	0.23
	1/2	15	13/16	22	1 1/4	32	0.75	0.34
	3/4	20	15/16	24	1 7/16	37	1.1	0.51
	1	25	1 1/16	27	1 5/8	41	1.8	0.81
	1 1/4	32	1 5/16	33	1 15/16	49	3.0	1.4
	1 1/2	40	1 1/2	38	2 1/8	54	4.0	1.8
	2	50	1 13/16	47	2 1/2	64	6.8	3.1
	2 1/2	65	2	51	2 15/16	75	11	4.8
	3	80	2 3/8	60	3 3/8	86	15	6.9
	3 1/2	90	2 3/4	70	3 3/4	95	20	9
	4	100	3 1/16	78	4 1/8	105	26	12
	8	200	5 5/8	143	7	178	122	55

45° Elbow Figure 424	Size		A		B		Weight black	
	NPS	DN	in	mm	in	mm	lbs	kg
 	1/2	15	9/16	14	1	25	0.66	0.30
	3/4	20	5/8	16	1 1/8	29	1.0	0.47
	1	25	3/4	19	1 1/16	33	1.6	0.71
	1 1/4	32	7/8	22	1 1/2	38	2.7	1.2
	1 1/2	40	1 1/16	27	1 11/16	43	3.5	1.6
	2	50	1 5/16	33	2	51	6.1	2.8
	2 1/2	65	1 5/16	33	2 1/4	57	9.8	4.4
	3	80	1 3/4	40	2 1/2	64	14	6.3
	4	100	1 3/4	44	2 13/16	73	23	10
	6	150	2 1/4	57	3 1/2	89	50	23

Straight Tee Figure 425	Size		A		B		Weight black	
	NPS	DN	in	mm	in	mm	lbs	kg
 	1/4	8	5/8	16	15/16	24	0.47	0.21
	3/8	10	1 1/16	17	1 1/16	27	0.70	0.32
	1/2	15	3/4	19	1 1/4	32	1.2	0.54
	3/4	20	7/8	22	1 7/16	37	1.6	0.71
	1	25	1	25	1 5/8	41	2.4	1.1
	1 1/4	32	1 3/16	30	1 15/16	49	3.9	1.8
	1 1/2	40	1 7/16	37	2 1/8	54	5.3	2.4
	2	50	1 3/4	44	2 1/2	64	9.0	4.1
	2 1/2	65	1 15/16	49	2 15/16	75	14	6.5
	3	80	2 5/16	59	3 3/8	86	21	10
	4	100	2 15/16	75	4 1/8	105	34	15

Reducing Tee Figure 426	Size						A, B		C		D, E		F		Weight black	
	NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
 	3/4	20	3/4	20	1/2	15	3/4	19	7/8	22	1 5/16	33	1 3/8	35	1.4	0.62
	1	25	1	25	1/2	15	3/4	19	1	25	1 3/8	35	1 1/2	38	2.0	0.9
					3/4	20	7/8	22	1	25	1 1/2	38	1 1/16	40	2.2	1.0
	1 1/4	32	1 1/4	32	3/4	20	15/16	24	1 1/8	29	1 5/8	41	1 11/16	43	3.2	1.5
					1	25	1 1/16	27	1 1/16	30	1 3/4	44	1 13/16	47	3.5	1.6
	1 1/2	40	1 1/2	40	3/4	20	1	25	1 1/4	32	1 11/16	43	1 7/8	48	4.0	1.8
					1	25	1 1/8	29	1 5/16	33	1 13/16	47	1 15/16	49	4.3	1.9
					1 1/4	32	1 5/16	33	1 3/8	35	2	51	2 1/16	52	5.0	2.3
	2	50	2	50	3/4	20	1 1/8	29	1 7/16	37	1 7/8	48	2	51	6.2	2.8
					1	25	1 1/4	32	1 1/2	38	2	51	2 1/8	54	6.6	3.0
					1 1/4	32	1 3/8	35	1 9/16	40	2 1/16	56	2 1/4	57	7.1	3.2
					1 1/2	40	1 1/2	38	1 5/8	41	2 1/16	59	2 5/16	59	7.7	3.5

Cast Iron Threaded Safety Valve Discharge



Safety valve discharge Elbow - Cast Iron
Threaded Inlet: Figure 1538
Flanged Inlet: Figure 1538F

Elbow Pipe Size		Riser Pipe Size A		B		C		D		E		F		G		H		J		K		L		Weight Figure 1538		Weight Figure 1538F	
NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg		
2½	65	3½	89	2⅞	68	4⅝	110	8½	216	1⅝	41	1⅞	49	2⅝	54	2¾	70	¾	19	—	—	—	—	12	5.4	—	—
3	80	4	102	3⅞	79	4⅞	124	9½	241	1⅝	41	2⅝	59	2⅞	65	3⅞	79	¾	19	—	—	—	—	15	6.8	—	—
3½	90	5	127	3⅞	87	5⅝	135	10¼	260	1¾	44	2⅝	67	2⅞	73	3⅞	87	¾	19	—	—	—	—	24	10.9	—	—
4	100	5	127	3¾	95	5¾	146	11	279	1¾	44	2⅞	75	3⅞	81	3¾	95	¾	19	—	—	—	—	27	12.2	—	—
5	125	6	152	4½	114	6¾	171	12½	318	1⅞	48	3⅞	90	3⅞	100	4⅞	111	¾	19	—	—	—	—	40	18	—	—
6	150	8	203	5⅝	130	7⅝	194	13¾	349	2	51	4¾	106	4⅞	116	5	127	¾	19	—	—	—	—	53	24	—	—
8	200	10	254	6⅞	167	8⅞	217	17	432	2⅞	60	5⅞	137	5⅞	151	6⅞	162	1	25	10¾	273	13½	343	104	47	140	64

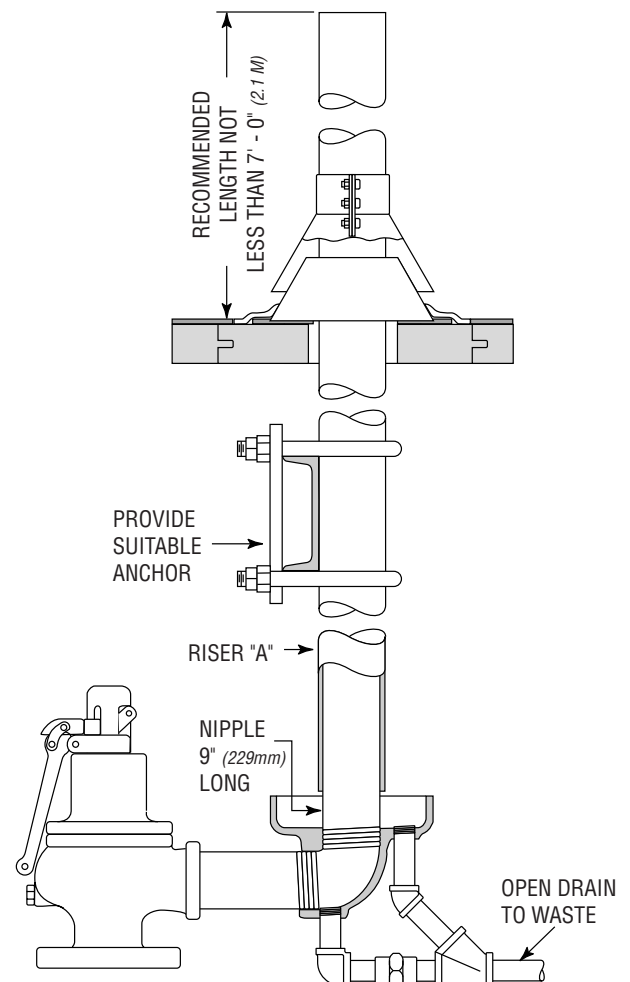
Following are the advantages of Anvil safety valve discharge elbow for piping connections to safety valves when attached to boilers, etc.:

- ☐ Drip pan for removing condensate and rain water cast integral with elbow
- ☐ Strains on safety valve minimized
- ☐ Pipe tap J is standard

With multiple pop safety valve, leakage of vapor at any discharge elbow indicates valve in operation.

Steel elbows and flanged elbows furnished on order.

Elbows with flanged inlet in sizes smaller than 8 NPS (200 DN) can be furnished by using the threaded discharge elbow, pipe nipple and forged carbon steel companion flanges.





Cast Iron Drainage Fittings

Anvil drainage fittings have sufficient sweep to allow free unobstructed flow. They are made with a shoulder of the same diameter as the inside of the pipe. Thus, continuous passage is created when the pipe is screwed to the shoulder. There is no place for solid matter to collect and clog in the pipe. Also, Anvil drainage fittings are recessed and threaded for wrought pipe.

Coated drainage fittings are available in hot dipped, galvanized finish (in sizes listed). Coated drainage fittings are made to order.

90° type drainage fittings are normally tapped with pitch of 1/4 inch (6mm) to the foot.

UNPITCHED 90° drainage fittings are P.O.A. only.

90° Short Turn Elbow Figure 701◇	Size		A		Weight			
					black		galv.	
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1½	40	1 ¹⁵ / ₁₆	49	1.9	0.87	2.0	0.90
	2	50	2 ¹ / ₄	57	3.0	1.4	3.2	1.4
	3	80	3 ¹ / ₁₆	78	7.1	3.2	7.2	3.3
	4	100	3 ¹³ / ₁₆	98	14	6.2	14	6.3
	5	125	4 ¹ / ₂	114	20	9	—	—
	6	150	5 ⁷ / ₈	130	33	15	—	—

60° Short Turn Elbow Figure 703	Size		A		Weight black	
	NPS	DN	in	mm	lbs	kg
	1½	40	3½	89	2.6	1.2
	2	50	4	102	4.5	2.1

90° Reducing Short Turn Elbow Figure 701R◇	Size				A		B		Weight black	
	NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg
	1½	32	1¼	32	1 ⁷ / ₈	48	1 ¹¹ / ₁₆	43	1.7	0.77
	2	40	1½	40	2 ¹ / ₈	54	2	51	2.5	1.1

22½° Elbow Figure 707	Size		A		Weight			
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1½	40	1¼	32	1.6	0.75	—	—
	2	50	1 ⁷ / ₁₆	37	3.1	1.4	3.1	1.4

90° Long Turn Elbow Figure 702◇	Size		A		Weight			
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1½	40	2½	64	2.2	1.0	2.3	1.1
	2	50	3 ¹ / ₁₆	78	3.6	1.6	3.8	1.7
	3	80	4¼	108	9.0	4.1	—	—
	4	100	5 ³ / ₁₆	132	16	7.4	—	—

11¼° Elbow Figure 708	Size		A		Weight black	
	NPS	DN	in	mm	lbs	kg
	1½	40	1¼	32	1.8	0.82
	2	50	1 ³ / ₈	35	2.7	1.2

90° Extra Long Turn Elbow Figure 702A◇	Size		A		Weight black	
	NPS	DN	in	mm	lbs	kg
	1½	40	1¾	44	2.6	1.2

45° Long Turn Elbow Figure 706	Size		A		Weight			
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1½	40	1 ⁷ / ₈	48	2.1	1.0	2.4	1.1
	3	80	2 ¹⁵ / ₁₆	75	7.4	3.4	—	—

45° Short Turn Elbow Figure 705	Size		A		Weight			
	NPS	DN	in	mm	lbs	kg	lbs	kg
	1¼	32	1 ⁵ / ₁₆	33	—	—	1.4	0.63
	1½	40	1 ⁷ / ₁₆	37	1.7	0.78	1.8	0.79
	2	50	1 ¹¹ / ₁₆	43	2.8	1.3	2.9	1.3
	3	80	2 ³ / ₁₆	56	6.3	2.9	6.5	2.9
	4	100	2 ⁵ / ₈	67	11	5.2	12	5.4
	6	150	3 ¹ / ₁₆	87	28	13	—	—

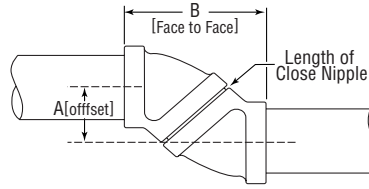
◇Inlets tapped, pitched .25" (6mm) to the foot.

Inlets of reducing fittings are always the smallest openings.

Cast Iron Drainage Fittings

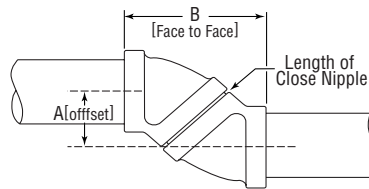


Shortest Offset and Face to Face With Use of Close Nipple



Size		Length Close Nipple		60° Short Figure 703				60° Long Figure 704				45° Short Figure 705				45° Long Figure 706			
				A		B		A		B		A		B		A		B	
NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1¼	32	1⅝	41	3	76	4⅞	124	3⅛	94	6⅞	156	2⅞	54	4¾	121	2¾	70	6¼	159
1½	40	1¾	44	3½	89	5½	140	4⅞	106	6⅞	176	2⅞	60	5¼	133	3	76	6¼	171
2	50	2	51	4⅞	105	6½	165	4⅞	124	7⅞	202	2⅞	73	6⅞	157	3⅞	92	8⅞	206
2½	65	2½	64	4⅞	125	7⅞	200	5⅞	129	8⅞	217	3¼	83	7⅞	179	4⅞	106	9½	241
3	80	2⅝	67	5⅞	141	9	229	5¾	146	9⅞	246	3⅞	90	7⅞	202	4⅞	117	10½	267
4	100	2⅞	73	6½	165	10½	267	7⅞	183	12⅞	310	4¼	108	9½	241	5½	140	12½	318
5	125	3	76	7¼	184	11⅞	303	—	—	—	—	4¾	121	10⅞	276	6¼	159	14½	368
6	150	3⅞	79	7⅞	200	13⅞	332	—	—	—	—	5⅞	135	12⅞	308	7⅞	187	17⅞	435
8	200	3½	89	9⅞	238	16⅞	411	—	—	—	—	6⅞	167	15	381	9	229	—	—
10	250	3⅞	98	—	—	—	—	—	—	—	—	7⅞	202	18⅞	465	—	—	—	—

Shortest Offset and Face to Face With Use of Close Nipple (continued)

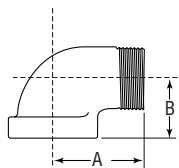


Size		Length Close Nipple		22½° Figure 707				11¼° Figure 708				5⅞° Figure 709			
				A		B		A		B		A		B	
NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1¼	32	1⅝	41	1	25	4⅞	119	½	13	4⅞	116	¼	6	5⅞	129
1½	40	1¾	44	1⅞	29	5¼	133	⅝	16	5⅞	138	⅝	8	5¾	146
2	50	2	51	1⅞	35	6⅞	156	1⅞	17	6⅞	154	¾	10	6⅞	168
2½	65	2½	64	1⅞	41	7⅞	187	1⅞	22	7⅞	181	¾	10	7⅞	183
3	80	2⅝	67	1⅞	47	8⅞	211	⅞	22	7⅞	200	⅞	11	7⅞	195
4	100	2⅞	73	2⅞	52	9⅞	243	1⅞	24	8⅞	219	⅞	11	8⅞	208
5	125	3	76	2¼	57	10⅞	271	1	25	9½	241	⅞	11	8⅞	219
6	150	3⅞	79	2½	64	11⅞	302	1⅞	27	10	254	½	13	9⅞	243
8	200	3½	89	3	76	14⅞	367	1¼	32	11⅞	295	⅞	14	10¾	273
10	250	3⅞	98	3⅞	98	17⅞	452	1⅞	37	13¼	337	—	—	—	—

◊ inlets tapped, pitched ¼ inch (6mm) to the foot, Inlets of reducing fittings are always the smallest openings.

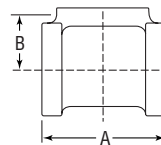
Cast Iron Drainage Fittings

90° Street Elbow Figure 718◇



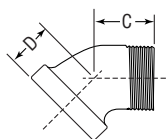
Size		A		B		Weight			
						black		galv.	
NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	3	76	1⅞	48	2.0	0.9	2.1	1.0
2	50	3¼	83	2⅜	56	—	—	3.2	1.4

Tee Figure 722◇



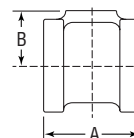
Size		A		B		Weight			
						black		galv.	
NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	3⅞	98	1⅝	49	2.6	1.2	2.7	1.2
2	50	4½	114	2¼	57	4.7	2.1	4.8	2.2

45° Street Elbow Figure 719



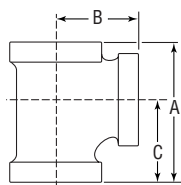
Size		A		B		Weight			
						black		galv.	
NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	2	51	1¼	32	1.6	0.74	1.6	0.75
2	50	2¼	57	1⅞	43	2.7	1.2	2.7	1.2

Reducing Tee Figure 723◇



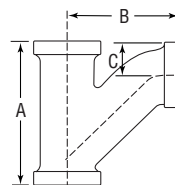
Size						A		B		Weight			
										black		galv.	
NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	lbs	kg	lbs	kg
2	50	2	50	1½	40	4⅞	103	2⅜	56	3.8	1.7	—	—

Sanitary Tees 90° Short Turn Figure 726◇



Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	4¼	108	2½	64	2½	64	3.1	1.4	3.2	1.4
2	50	5⅜	132	3⅞	78	3⅞	78	5.1	2.3	5.2	2.3
3	80	7¼	184	4¼	108	4¼	108	12	5.3	12	5.6
4	100	8¾	222	5⅜	132	5⅜	132	21	10	21	10

Y-branch 90° Long Turn Figure 730◇



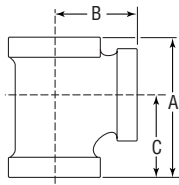
Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	5⅜	137	4⅞	105	1¼	32	4.4	2.0	—	—
2	50	7	178	5¼	133	1¼	44	6.7	3.0	6.7	3.1
3	80	9⅞	251	7½	191	2⅜	60	16	7.4	—	—
4	100	13	330	9⅞	251	3⅞	79	33	15	—	—

◇ inlets tapped, pitched ¼ (6mm) inch to the foot, Inlets of reducing fittings are always the smallest openings.

Cast Iron Drainage Fittings

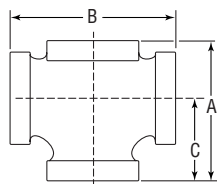


Sanitary Tees 90° Reducing Short Turn Figure 727◇



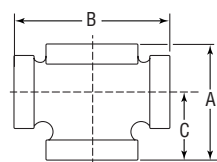
Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
2 x 2 x 1½	50 x 50 x 40	4⅝	117	2⅝	75	2⅞	68	4.2	1.9	4.3	2.0
2 x 1½ x 2	50 x 40 x 50	5⅞	132	3⅞	78	3⅞	78	4.8	2.2	—	—
2 x 1½ x 1½	50 x 40 x 40	4⅝	117	2⅝	75	2⅞	68	4.3	2.0	—	—

Sanitary Tees 90° Double Short Turn Figure 728◇



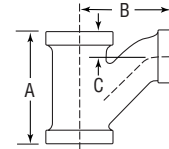
Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	4¼	108	5	127	2½	64	4.5	2.1	4.6	2.1
2	50	5⅞	132	6⅞	156	3⅞	78	6.1	2.8	—	—

Sanitary Tee 90° Reducing Double Short Turn Figure 729◇



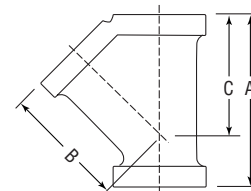
Size		A		B		C		Weight			
								black			
NPS	DN	in	mm	in	mm	in	mm	lbs	kg		
2 x 1½	50 x 40	4⅝	117	5⅞	149	2⅞	68	5.8	2.6		

Y-branch 90° Reducing Long Turn Figure 731◇



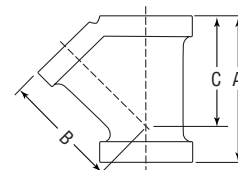
Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
2 x 2 x 1½	50 x 50 x 40	5¾	146	4⅞	111	1⅞	24	5.2	2.4	5.3	2.4

Y-branch 45° Figure 734



Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
1½	40	5½	140	3⅝	92	3⅝	92	4.0	1.8	4.1	1.9
2	50	6½	165	4⅝	111	4⅝	111	5.6	2.5	5.7	2.6
3	80	9	229	6⅞	157	6⅞	157	12	5.4	13	5.9
4	100	10⅞	276	7⅞	195	7⅞	195	25	11	25	11

Y-branch 45° Reducing Figure 735

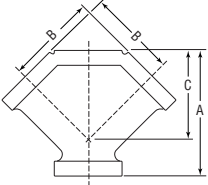


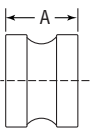
Size		A		B		C		Weight			
								black		galv.	
NPS	DN	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
2 x 2 x 1½	50 x 50 x 40	5⅞	149	4⅞	105	4⅞	103	4.8	2.2	4.9	2.2
3 x 3 x 2	80 x 80 x 50	7⅞	187	5¼	146	5⅞	135	10	4.6	11	4.8
4 x 4 x 3	100 x 100 x 80	9¼	235	7⅞	183	6⅞	175	21	9	—	—

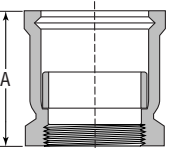
◇inlets tapped, pitched ¼ (6mm) inch to the foot

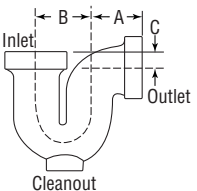
Inlets of reducing fittings are always the smallest openings.

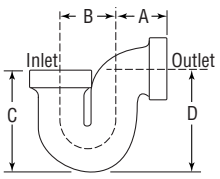
Cast Iron Drainage Fittings

45° Double Y-branch Figure 736	Size		A		B		C		Weight black	
	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
	1½	40	5½	140	3⅝	92	3⅝	92	5.1	2.3

Coupling Figure 753	Size		A		Weight black	
	NPS	DN	in	mm	lbs	kg
	1½	40	3⅝	86	1.8	0.79

Tucker Connection Figure 744+	Size		A		Weight			
	NPS	DN	in	mm	black		galv.	
	1½	40	4	102	4.0	1.8	—	—
	2	50	4½	114	5.4	2.4	5.6	2.5
	3	80	4¾	121	9.3	4.2		
	4	100	6⅜	174	20	9.1	—	—
+Size 4" (100DN) only furnished with loose ring on request								

P-Trap Figure 752	Size		A		B		C		Clean Out		Water Seal		Weight			
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	lbs	kg
	1½	40	2⅝	54	2¼	57	⅞	22	1	25	2	51	4.7	2.1	—	—
	2	50	2⅞	65	2¾	70	⅞	22	1	25	2	51	7.2	3.3	7.3	3.3
	3	80	3⅝	86	3¾	95	1⅞	30	1¼	32	2½	64	17	7.7	18	7.9
	4	100	4¼	108	5	127	1½	38	2	51	2½	64	31	14	32	14
Cleanout plug not included Outlets tapped, pitched .25"/Ft. (21mm/meter)																

Bath P-Trap Figure 754	Size		A		B		C		D		Water Seal		Weight black	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	1½	40	2⅝	54	2⅝	60	4⅝	111	4⅝	117	2	51	3.9	1.8
	2	50	2½	64	2⅜	73	5⅞	135	5⅞	135	2	51	6.3	2.8
Outlets tapped, pitched .25"/Ft. (21mm/meter)														

Cast Iron Flanged Fittings Class 125, Standard



Specifications

All standard or "Class 125" Cast Iron Flanged Fittings in sizes listed are made to ASME and are marked 125 for pipe sizes 12 NPS (300 DN) and smaller; 100 for pipe sizes 14 NPS (350 DN) and larger; and have plain faces. Unless otherwise specified, cast iron flanges and fittings are drilled and faced in accordance with ASME B 16.1.

Anvil fittings in this section, up to 16 NPS (400 DN) inclusive, are included in the "List of Inspected Fire Protection Equipment and Materials" issued by the Underwriters' Laboratories, Inc.

Coating

Flanged fittings are available both black and galvanized. Consult a Anvil representative for available sizes.

Sizes

Size of all fittings scheduled indicates nominal inside diameter of ports. standard reducing elbows carry the same dimensions center-to-face as regular elbows of largest straight size. Sizes 18, 20 and 24 NPS

(450, 500 & 600 DN) reducing on the outlet in the following sizes are to short body pattern and are to the dimensions shown as follows: All tees, crosses and laterals reducing on the run only have the same center-to-face and face-to-face dimensions as a straight fitting of the size of the largest opening. Sizes 16 NPS (400 DN) and smaller reducing on the outlet have same dimensions as a straight fitting of the size of the largest opening.

Reducing Tees and Reducing Crosses							
Nominal Pipe Size		Size of Outlet and Smaller		Center to Face Run		Center to Face Outlet or Side Outlet	
NPS	DN	in	mm	in	mm	in	mm
18	450	12	305	13	330	15½	394
20	500	14	356	14	356	17	432
24	600	16	406	15	381	19	483

Reducing Laterals							
Nominal Pipe Size		Size of Outlet and Smaller		Center to Face Run		Center to Face Branch	
NPS	DN	in	mm	in	mm	in	mm
18	450	8	203	25	635	27½	699
20	500	10	254	27	686	29½	749
24	600	12	305	31½	800	34½	876

All Reducing Fittings in the sizes 18, 20 and 24 NPS (450, 500 & 600 DN) can also be supplied to Straight Size dimensions if specified. Prices on application.

Tolerances

To order reducing companion flanges, specify threaded or reduced size first, then the outside diameter of flange wanted. For instance, if a reducing flange is required to connect a 5-inch (127mm) pipe to an 8-inch (203mm) flanged valve or fitting having a 13½-inch o.d. (343mm) flange, order: 5 x 13½-inch (127 x 343mm) standard reducing flange.

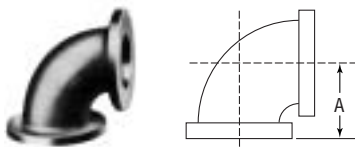
Dimensions

Bolt holes, for bolts smaller than 1¼ inches (44mm) in diameter are drilled ⅛ inch larger than bolt diameter; for bolts 1¼ inch (44mm) and larger, bolt holes are ¼ inch (6mm) larger than bolt diameter. Bolt holes straddle the center line. Bolt holes are spot faced on order only.

An inspection limit of plus or minus 1/32 inch (1mm) shall be allowed on all center to contact surface dimensions for sizes up to and including 10 NPS (250 DN); plus or minus ⅛ inch (2mm) on sizes larger than 10 NPS (250 DN). Inspection limit of plus or minus ⅛ inch (2mm) shall be allowed on all contact surface to contact surface dimensions for sizes up to and including 10 NPS (250 DN); plus or minus ⅛ inch (3mm) on sizes larger than 10 NPS (250 DN). The largest opening in the fitting governs the tolerance to be applied to all openings.

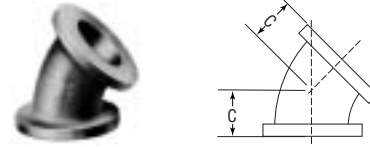
- Patterns are designed to produce castings having the wall thicknesses given in the tables. The wall thicknesses of the castings at no point shall be less than 87.5% of the dimensions given.

90° Straight Elbow
Figure 801



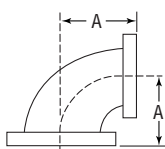
Size		A		Flange Diam.		Thickness				Weight	
						Min. Flange		Wall			
NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
1½	40	4	102	5	127	9/16	14	5/16	8	9.0	4.1
2	50	4½	114	6	152	5/8	16	5/16	8	14	6.4
2½	65	5	127	7	178	11/16	17	5/16	8	19	8.6
3	80	5½	140	7½	191	¾	19	¾	10	24	11
3½	90	6	152	8½	216	13/16	22	7/16	11	31	14
4	100	6½	165	9	229	15/16	24	½	13	41	19
5	125	7½	191	10	254	15/16	24	½	13	52	24
6	150	8	203	11	279	1	25	9/16	14	68	31
8	200	9	229	13½	343	1 1/8	29	5/8	16	110	50
10	250	11	279	16	406	1 3/16	30	¾	19	175	79
12	300	12	305	19	483	1 ¼	32	13/16	23	250	113

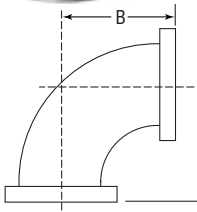
45° Straight Elbow
Figure 802

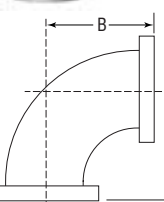


Size		A		Flange Diam.		Thickness				Weight	
						Min. Flange		Wall			
NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
1½	40	2¼	57	5	127	9/16	14	5/16	8	8.0	3.6
2	50	2½	64	6	152	5/8	16	5/16	8	12	5.4
2½	65	3	76	7	178	11/16	17	5/16	8	17	7.7
3	80	3	76	7½	191	¾	19	¾	10	20	9.1
3½	90	3½	89	8½	216	13/16	22	7/16	11	27	12
4	100	4	102	9	229	15/16	24	½	13	36	16
5	125	4½	114	10	254	15/16	24	½	13	45	20
6	150	5	127	11	279	1	25	9/16	14	60	27
8	200	5½	140	13½	343	1 1/8	29	5/8	16	94	43
10	250	6½	165	16	406	1 3/16	30	¾	19	145	66
12	300	7½	191	19	483	1 ¼	32	13/16	23	220	100

Cast Iron Flanged Fittings Class 125, Standard

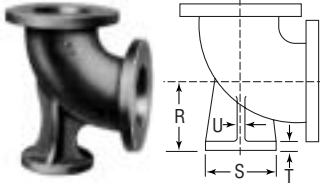
Taper Reducing Elbow Figure 803	Size				A		Weight	
	NPS	DN	NPS	DN	in	mm	lbs	kg
 	2½	65	2	50	5	127	18	8.2
	3	80	2	50	5½	140	19	8.6
			2½	65			22	10
	4	100	2	50	6½	165	29	13
			2½	65			31	14
			3	80			33	15
	5	125	3	80	7½	191	40	18
			4	100			48	22
	6	150	3	80	8	203	47	21
			4	100			56	25
			5	125			60	27
	8	200	4	100	9	229	77	35
			5	125			82	37
			6	150			90	41
	10	250	6	150	11	279	125	57
			8	200			150	68
	12	300	6	150	12	305	165	75
			8	200			190	86
			10	250			220	100

Long Radius Elbow Reducing Figure 804R	Reducing Size		B		Weight	
	NPS	DN	in	mm	lbs	kg
 	3 x 2	80 x 50	7¾	197	23	10
	4 x 3	100 x 80	9	229	46	21
	5 x 4	125 x 100	10¼	260	58	26
	6 x 4	150 x 100	11½	292	78	35
	6 x 5	150 x 125			81	37
	8 x 6	200 x 150	14	356	130	59
	10 x 8	250 x 200	16½	419	205	93

Long Radius Elbow Straight Figure 804	Size		B		Flange Diam.		Thickness				Weight	
	NPS	DN	in	mm	in	mm	Flange (min.)		Wall		lbs	kg
 	2	50	6½	165	6	152	⅝	16	⅝	8	16	7.3
	2½	65	7	178	7	178	11⁄₁₆	17	⅝	8	23	10
	3	80	7¾	197	7½	191	¾	19	¾	10	28	13
	4	100	9	229	9	229	15⁄₁₆	24	½	13	48	22
	6	150	11½	292	11	279	1	25	9⁄₁₆	14	85	39
	8	200	14	356	13½	343	1⅞	29	⅝	16	145	66
	10	250	16½	419	16	406	1⅞	30	¾	19	230	104
	12	300	19	483	19	483	1¼	32	1⅞	22	350	159

Cast Iron Flanged Fittings Class 125, Standard



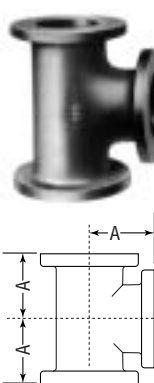
Base Elbow Figure 805	Size		Center to Base R		Dia. of Round Base S		Thickness				Size of Supporting Pipe for Base		Weight	
							Base T		Rubs U					
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	3	80	4 $\frac{7}{8}$	124	5	127	$\frac{9}{16}$	14	$\frac{1}{2}$	13	2	51	36	16
	4	100	5 $\frac{1}{2}$	140	6	152	$\frac{5}{8}$	16	$\frac{1}{2}$	13	2	51	59	27
	5	125	6 $\frac{1}{4}$	159	7	178	$\frac{11}{16}$	17	$\frac{5}{8}$	16	2 $\frac{1}{2}$	64	76	34
	6	150	7	178	7	178	$\frac{11}{16}$	17	$\frac{5}{8}$	16	2 $\frac{1}{2}$	64	110	50
	8	200	8 $\frac{3}{8}$	213	9	229	$\frac{15}{16}$	24	$\frac{7}{8}$	22	4	102	158	72
	10	250	9 $\frac{1}{4}$	248	9	229	$\frac{15}{16}$	24	$\frac{7}{8}$	22	4	102	224	102
	12	300	11 $\frac{1}{4}$	286	11	279	1	25	1	25	6	152	324	147

Bases, when drilled, should be drilled to the template of the flange of the supporting pipe size.

Size of base determined by size of largest opening of fitting. Bases will be furnished not faced and not drilled unless otherwise specified.

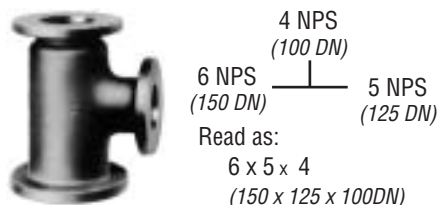
When ordered faced, dimensions "R" and "T" will be slightly less than shown in table.

Side Outlet Elbow Figure 808	Size		A		Flange Dia.		Thickness				Weight	
							Flange		Wall			
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
	4	100	6½	165	9	229	1⅝	24	½	13	59	27
	6	150	8	203	11	279	1	25	⅝	14	96	44
	8	200	9	229	13½	343	1⅞	29	⅝	16	150	68

Straight Tee Figure 811	Size		A		AA		Flange Dia.		Thickness				Weight	
									Flange		Wall			
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	1½	40	4	102	8	203	5	127	⅞	14	⅝	8	15	6.8
	2	50	4½	114	9	229	6	152	⅝	16	⅝	8	21	10
	2½	65	5	127	10	254	7	178	1⅛	17	⅝	8	30	14
	3	80	5½	140	11	279	7½	191	¾	19	⅜	10	37	17
	4	100	6½	165	13	330	9	229	1⅝	24	½	13	64	29
	5	125	7½	191	15	381	10	254	1⅝	24	½	13	81	37
	6	150	8	203	16	406	11	279	1	25	⅞	14	105	48
	8	200	9	229	18	457	13½	343	1⅞	29	⅝	16	165	75
	10	250	11	279	22	559	16	406	1⅜	30	¾	19	270	122
	12	300	12	305	24	610	19	483	1¼	32	1⅜	22	380	172

Cast Iron Flanged Fittings Class 125, Standard

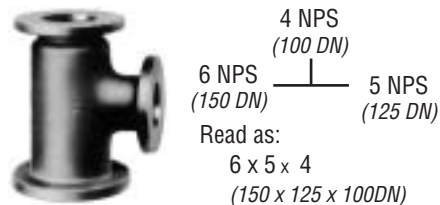
**Reducing Tee:
Figure 812**



Dimensions for reducing tees for sizes listed 1 NPS (25 DN) and smaller have same center to face dimensions as straight size fittings corresponding to the largest opening. Dimensions of sizes not listed furnished on request.

Size						Weight	
NPS	DN	NPS	DN	NPS	DN	LBS	kg
2½	50 ¹⁵	2½	65	2	50	28	13
3	80	2	50	3	80	33	15
		2½	65	3	80	35	16
		3	80	2	50	34	15
				1½	40	32	15
				2½	65	35	16
				4	100	56	25
4	100	2	50	4	100	50	23
		2½	65	2½	65	49	22
				4	100	56	25
		3	80	3	80	53	24
				4	100	59	27
		4	100	1½	40	50	23
				2	50	51	23
				2½	65	56	25
				3	80	57	26
				6	150	88	40
5	125	4	100	4	100	73	33
		5	125	5	125	80	36
				2½	65	66	30
				3	80	71	32
				4	100	80	36
				6	150	102	46
6	150	2	50	6	150	83	38
		3	80	3	80	80	36
				4	100	85	39
				6	150	91	41
		4	100	3	80	86	39
				4	100	88	40
				6	150	94	43
		5	125	4	100	91	41
				5	125	102	46
				2	50	86	39
		6	150	2½	65	90	41
				3	80	92	42
				4	100	97	44
				5	125	105	48
				8	200	142	64

**Reducing Tee:
Figure 812 (cont.)**

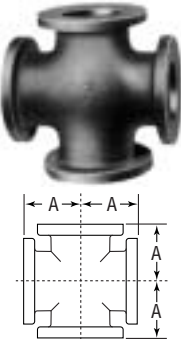


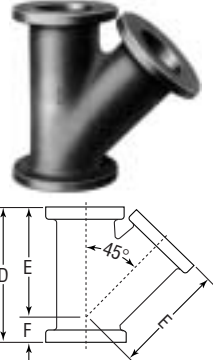
Dimensions for reducing tees for sizes listed 1 NPS (25 DN) and smaller have same center to face dimensions as straight size fittings corresponding to the largest opening. Dimensions of sizes not listed furnished on request.

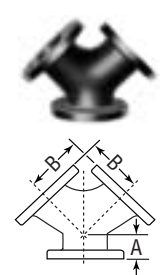
Size						Weight	
NPS	DN	NPS	DN	NPS	DN	LBS	kg
8	200	4	100	6	150	140	64
				8	200	146	66
		5	125	8	200	149	68
				4	100	125	57
		6	150	6	150	144	65
				8	200	159	72
				3	80	140	64
		8	200	4	100	143	65
				5	125	149	68
				6	150	156	71
				10	250	235	107
				12	300	275	125
10	250	6	150	6	150	342	155
				6	150	220	100
		8	200	8	200	232	105
				10	250	262	119
				3	80	218	99
		10	250	4	100	225	102
				5	125	235	107
				6	150	240	109
				8	200	262	119
				12	300	340	154
12	300	8	200	8	200	298	135
				12	300	340	154
		10	250	6	150	310	141
				8	200	320	145
				10	250	340	154
				12	300	365	166
		12	300	4	100	291	132
				5	125	295	134
				6	150	323	147
				8	200	330	150
				10	250	362	164

Cast Iron Flanged Fittings Class 125, Standard

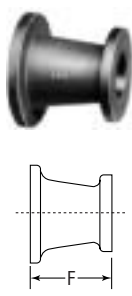


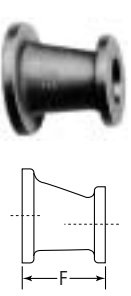
Cross Figure 821	Size		A		AA		Flange Diameter		Min. Flange Thickness		Wall Thickness		Weight	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	2	50	4½	114	9	225	6	152	⅝	16	⅝ ₁₆	8	28	13
	2½	65	5	127	10	250	7	178	1⅛ ₁₆	17	⅝ ₁₆	8	39	18
	3	80	5½	140	11	275	7½	191	¾	19	¾ ₈	10	48	22
	4	100	6½	165	13	325	9	229	1⅝ ₁₆	24	½	13	82	37
	5	125	7½	191	15	375	10	254	1⅝ ₁₆	24	½	13	105	48
	6	150	8	203	16	400	11	279	1	25	⅞ ₁₆	14	135	61
	8	200	9	229	18	450	13½	343	1⅞	29	⅝	16	210	95
	10	250	11	279	22	550	16	406	1⅞ ₁₆	30	¾	19	330	150
	12	300	12	305	24	600	19	483	1¾	32	1⅜ ₁₆	22	470	213

Lateral Figure 823	Size		Face to Face D		Center to Face E		Center to Face F		Flange Diameter		Min. Flange Thickness		Wall Thickness		Weight	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	2	50	10½	267	8	203	2½	64	6	152	⅝	16	⅝ ₁₆	8	25	11
	2½	65	12	305	9½	241	2½	64	7	178	1⅛ ₁₆	17	⅝ ₁₆	8	36	16
	3	80	13	330	10	254	3	76	7½	191	¾	19	¾ ₈	10	44	20
	4	100	15	381	12	305	3	76	9	229	1⅝ ₁₆	24	½	13	75	34
	5	125	17	432	13½	343	3½	89	10	254	1⅝ ₁₆	24	½	13	96	44
	6	150	18	457	14½	368	3½	89	11	279	1	25	⅞ ₁₆	14	125	57
	8	200	22	559	17½	445	4½	114	13½	343	1⅞	29	⅝	16	210	95

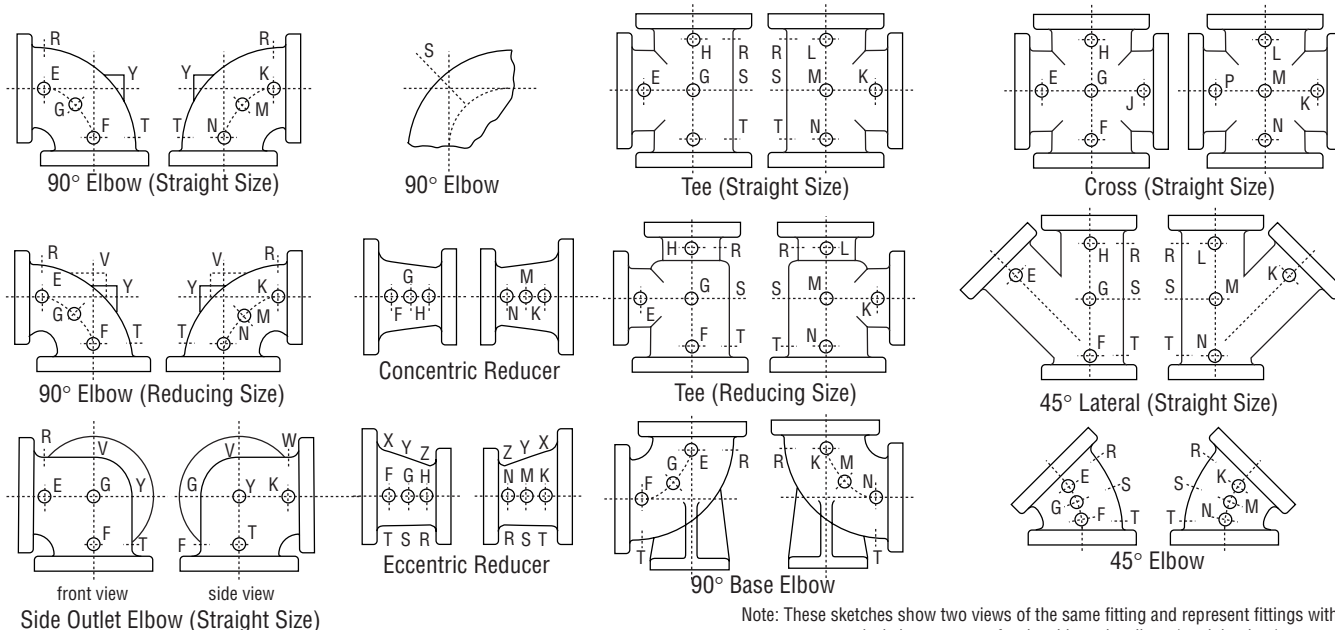
True Y Figure 810	Size		A		B		Flange Diameter		Min. Flange Thickness		Wall Thickness		Weight	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	4	100	3	76	6½	165	9	229	1⅝ ₁₆	24	½	13	60	27
	6	150	3½	89	8	203	11	279	1	25	⅞ ₁₆	14	101	46
	8	200	4½	114	9	229	13½	343	1⅞ ₁₆	17	⅝	16	154	70

Cast Iron Flanged Fittings Class 125, Standard

Concentric Reducer Figure 825	Size				F		Weight	
	NPS	DN	NPS	DN	in	mm	lbs	kg
	2	50	1½	40	5½	140	12	5.4
	2½	65	1½	40	5½	140	14	6.4
			2½	65	5½	140	12	5.4
	3	80	1½	40			14	6.4
			2	50	6	152	16	7.3
	4	100	2½	65			19	8.6
			2	50			24	11
			2½	65	7	178	26	12
			3	80			28	13
	5	125	3½	90			31	14
			2½	65			31	14
			3	80	8	203	32	15
			4	100			39	18
	6	150	2	50			34	15
			2½	65			37	17
			3	80	9	229	39	18
			4	100			47	21
	8	200	5	125			50	23
			4	100			66	30
			6	150	11	279	71	32
	10	250	6	150			77	35
			4	100			85	39
			5	125	12	305	90	41
			6	150			100	45
	12	300	8	200			120	54
			6	150			140	64
			8	200	14	356	155	70
			10	250			180	82

Eccentric Reducer Figure 826	Size				F		Weight	
	NPS	DN	NPS	DN	in	mm	lbs	kg
	3	80	2	50	6	152	16	7.3
			2½	65			22	10
	4	100	2	50			28	13
			2½	65	7	178	28	13
			3	80			28	13
	5	125	4	100	8	203	39	18
	6	150	3	80			47	21
			4	100	9	229	50	23
			5	125			51	23
	8	200	4	100			71	32
			5	125	11	279	76	34
			6	150			77	35
	10	250	6	150	12	305	107	49
			8	200			120	54
	12	300	8	200	14	356	155	70
			10	250			180	82

Method of designating location of tapped holes for drains when specified Class 125 (standard) and Class 250 (extra heavy)



Cast Iron Flanged Fittings Class 250, Extra Heavy



Specifications

All Extra Heavy or "Class 250" cast iron flanged fittings in sizes listed are made to ASME B16.1, are marked "250". All Class 250 Cast Iron flange fittings are faced and drilled to ASME B 16.1, unless otherwise specified.

Anvil fittings' sizes 1NPS to 10 NPS (25 to 250 DN) shown in this section are included in the "List of Inspected Fire Protection Equipment and Materials" issued by the Underwriters' Laboratories, Inc.

Sizes

To avoid delay in shipment, where other than sizes given are ordered, we carry in stock reducing flanges, the use of which, in connection with straight or reducing fittings carried in stock, enable us to fill orders promptly for reducing sizes where specifications will permit reduction made in this manner. The reducing flanges furnished are the same thickness as the regular companion flange of the corresponding outside diameter and will be drilled to the template corresponding to the outside diameter unless otherwise ordered. For fittings reduced in this manner, please specify "reduce by flanges if necessary."

To order reducing companion flanges, specify threaded or reduced size first and follow with outside diameter. For instance, if a reducing flange is required to connect a 4-inch (100 DN) pipe to a 6-inch (150 DN) valve or fitting having a 12½" (315 DN) flange, order a 4 NPS x 12½ NPS (100 x 315 DN) reducing flange.

Coating

Flanged fittings are available in both black and galvanized. Consult a Anvil representative for available sizes.

Dimensions

All Extra Heavy or "Class 250" cast iron flanged fittings have a raised face (for gaskets) ¼-inch (2mm) high inside of bolt holes. For bolts 1⅛-inch (29mm) smaller, the bolt hole is drilled ⅛-inch (3mm) larger than the diameter of bolt. Bolt holes straddle the center line and the steel bolts with square heads and hex nuts are recommended.

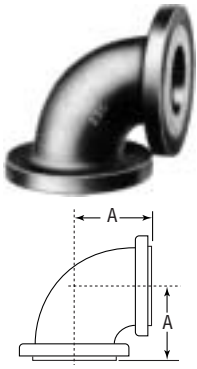
Reducing elbows have same center to face dimensions as regular elbows of the largest straight size.

Reducing tees NPS 16 (400 DN) and smaller have same the center-to-face and face-to-face dimensions as a straight fitting of the size of the largest opening. Dimensions for larger sizes furnished upon request.

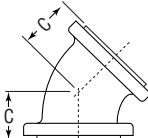
Tolerances

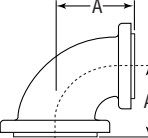
Inspection limit of plus or minus ⅓₂-inch (1mm) is allowed on all center to contact surface dimensions for sizes up to and including 10 NPS (250 DN) and plus or minus ⅓₁₆ inch (2mm) on sizes larger than 10 NPS (250 DN). Inspection limit of plus or minus ⅓₁₆ inch (2mm) is allowed on all contact surface to contact surface dimensions for sizes up to and including 10 NPS (250 DN) and plus or minus ⅓₈ inch (3mm) on sizes larger than 10 NPS. (250 DN)

- NOTE: Patterns are designed to produce castings having the wall thicknesses given in the tables. The wall thicknesses of the castings at no point shall be less than 87.5% of the dimensions given.

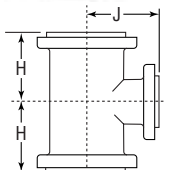
90° Elbows Figure 831	Size		A		Flange Diameter		Flange Thickness		Dia. of Raised Face		Wall Thickness of Body		Weight	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	2	50	5	127	6½	165	⅞	22	4⅞	106	⅞	11	20	9.1
	2½	65	5½	140	7½	191	1	25	4⅞	125	½	13	30	14
	3	80	6	152	8¼	210	1⅞	29	5⅞	144	⅞	14	40	18
	4	100	7	178	10	254	1¼	32	6⅞	176	⅞	16	65	29
	5	125	8	203	11	279	1⅞	35	8⅞	211	1⅞	17	87	39
	6	150	8½	216	12½	318	1⅞	37	9⅞	246	¾	19	115	52
	8	200	10	254	15	381	1⅞	41	11⅞	303	1⅞	22	185	84
	10	250	11½	292	17½	445	1⅞	48	14⅞	357	1⅞	24	290	132
	12	300	13	330	20 ½	508	2	51	16⅞	418	1	25	410	186

Cast Iron Flanged Fittings Class 250, Extra Heavy

Elbow Figure 832	Size		C		Flange Diameter		Flange Thickness		Diam. of Raised Face		Wall Thick. of Body (min.)		Weight	
	NPS	Dn	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
 	2	50	3	76	6½	165	⅞	22	4⅜	106	⅞	11	18	8.2
	2½	65	3½	89	7½	191	1	25	4⅝	125	½	13	28	13
	3	80	3½	89	8¼	210	1⅛	29	5⅞	144	⅝	14	35	16
	4	100	4½	114	10	254	1¼	32	6⅝	176	⅝	16	58	26
	5	125	5	127	11	279	1¼	32	8⅝	211	1⅞	27	76	34
	6	150	5½	140	12½	318	1⅞	37	9⅞	246	¾	19	105	48
	8	200	6	152	15	381	1⅝	41	11⅝	303	1⅜	30	155	70
	10	250	7	178	17½	445	1⅞	48	14⅞	357	1⅝	33	240	109
	12	300	8	203	20 ½	508	2	51	16⅞	418	1	25	340	154

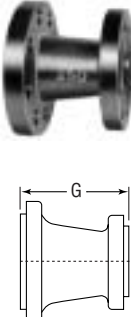
Taper Reducing Elbow Figure 833	Size				A		Weight	
	NPS	Dn	NPS	DN	in	mm	lbs	kg
 	4	100	3	80	7	178	52	24
			2½	65			48	22
	5	125	4	100	8	203	78	35
			3	80			65	29
	6	150	5	125	8½	216	100	45
			4	100			93	42
	8	200	6	150	10	254	155	70
			5	125			100	45
	10	250	8	200	11½	292	240	109
			6	150			210	95

Tee, Reducing on Run or Outlet Figure 842	Size Reducing				Weight	
	NPS	DN	NPS	DN	lbs	kg
 In describing tees, the run is first named, then the outlet, thus: Dimensions for reducing tees for sizes listed 16 NPS (400 DN) and smaller have same center to face dimension as straight size fittings corresponding to the largest opening. Dimensions of sizes not listed furnished on request.	3	80	2½	65	55	25
			2	50	50	23
	4	100	2	50	77	35
			2½	65	83	38
			3	80	84	38
	5	125	4	100	125	57
	6	150	3	80	148	67
			4	100	160	73
	8	200	4	100	229	104
			6	150	257	117
	10	250	6	150	369	167
			8	200	376	171

Straight Tees Figure 841	Size		Min. Inside Diam. of Fitting		J		HH		Flange Diam.		Min. Flange Thickness		Diam. of Raised Face		Min. Wall Thickness of Body		Weight	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
 	2	50	2	51	5	127	10	254	6½	165	⅞	22	4⅜	106	⅞	11	32	15
	2½	65	2½	64	5½	140	11	279	7½	191	1	25	4⅝	125	½	13	46	21
	3	80	3	76	6	152	12	305	8¼	210	1⅛	29	5⅞	144	⅝	14	58	26
	4	100	4	102	7	178	14	356	10	254	1¼	32	6⅝	176	⅝	16	99	45
	5	125	5	127	8	203	16	406	11	279	1⅝	35	8⅝	211	1⅞	17	135	61
	6	150	6	152	8½	216	17	432	12½	318	1⅞	37	9⅞	246	¾	19	180	82
	8	200	8	203	10	254	20	508	15	381	1⅝	41	11⅝	303	1⅜	22	280	127
	10	250	10	254	11½	292	23	584	17½	445	1⅞	48	14⅞	357	1⅝	24	430	195
	12	300	12	305	13	330	26	660	20½	521	2	51	16⅞	418	1	25	620	281

Cast Iron Flanged Fittings Class 250, Extra Heavy



Concentric Reducer Figure 855	Size				G		Weight	
	NPS	Dn	NPS	DN	in	mm	lbs	kg
	2½	65	2	50	5½	140	24	11
	3	80	2	50	6	152	25	11
			2½	65			29	13
	4	100	2	50	7	178	36	16
			2½	65			40	18
			3	80			44	20
	5	125	2½	65	8	203	50	23
			3	80			54	24
			4	100			63	29
	6	150	2½	65	9	229	63	29
			3	80			67	30
			4	100			77	35
			5	125			85	39
	8	200	4	100	11	279	105	48
			5	125			115	52
			6	150			130	59
	10	250	6	150	12	305	170	77
			8	200			190	86

Iron Flanges - Class 125, standard

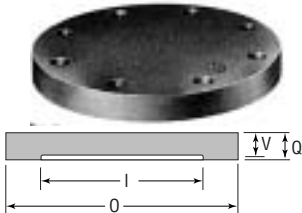
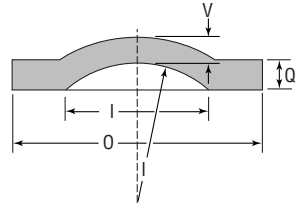
Class 125 (standard) iron flanges are manufactured to American National standard ASME B16.1. Malleable iron flanges are manufactured to ASTM A197.

Companion Flange Cast Iron: Figure 1011 Malleable: Figure 1035	Pipe Size		Diam. of Flange O		Min. Flange Thickness Q		Min. Diam. of Hub X		Min. Length Through Hub Y		Weight			
	NPS	DN	in	mm	in	mm	in	mm	in	mm	Cast Iron		Malleable	
	¾	20	3⅞	98	7/16	11	1¾	44	5/8	16	1.5	0.68	—	—
	1	25	4¼	108	7/16	11	1⅝	49	1⅞	17	1.8	0.79	—	—
	1¼	32	4⅝	117	½	13	2⅝	59	1⅞	22	2.0	0.91	—	—
	1½	40	5	127	9/16	14	2⅞	65	7/8	22	2.3	1.0	2.3	1.0
	2	50	6	152	5/8	16	3⅞	78	1	25	4.0	1.8	4.0	1.8
	2½	65	7	178	1⅞	17	3⅞	90	1⅞	29	6.0	2.7	6.0	2.7
	3	80	7½	191	¾	19	4¼	108	1⅞	30	7.6	3.5	7.6	3.5
	3½	90	8½	216	1⅞	22	4⅞	124	1¼	32	9.0	4.1	—	—
	4	100	9	229	1⅞	24	5⅝	135	1⅞	33	12	5.3	12	5.3
	5	125	10	254	1⅞	24	6⅞	164	1⅞	37	14	6.4	14	6.4
	6	150	11	279	1	25	7⅞	192	1⅞	40	17	7.5	17	7.5
	8	200	13½	343	1⅞	29	9⅞	246	1¾	44	26	12	26	12
	10	250	16	406	1⅞	30	11⅝	303	1⅞	49	38	17	—	—
	12	300	19	483	1¼	32	14⅞	357	2⅞	56	51	23	—	—
	14 O.D.	350 O.D.	21	533	1⅞	35	15⅝	397	2¼	57	80	36	—	—
	16 O.D.	400 O.D.	23½	597	1⅞	37	17½	445	2½	64	100	45	—	—
	18 O.D.	450 O.D.	25	635	1⅞	40	19⅝	498	2⅞	68	106	48	—	—
	20 O.D.	500 O.D.	27½	699	1⅞	43	21¼	552	2⅞	73	128	58	—	—
	24 O.D.	600 O.D.	32	813	1⅞	48	26	660	3¼	83	202	92	—	—

When ordering companion flanges always give outside diameter as well as nominal pipe size.

Iron Flanges Class 125, Standard

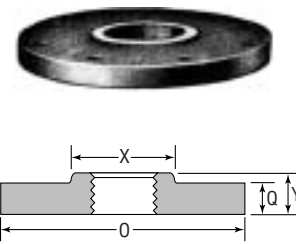
Class 125 (standard) iron flanges are manufactured to American National standard ASME B16.1. Malleable iron flanges are manufactured to ASTM A197.

Blind Flange Cast Iron: Figure 1018	Pipe Size I		Dia. of Flange O		Min. Flange Thickness Q		Wall Thick. V		Weight Cast Iron	
	NPS	DN	in	mm	in	mm	in	mm	lbs	kg
 10 x 16 (NPS) and smaller 12 x 19 (NPS) and larger 	1	25	4¼	108	7/16	11	3/8	10	2.0	0.91
	1¼	32	4½	117	½	13	7/16	11	2.3	1.0
	1½	40	5	127	9/16	14	½	13	3.8	1.7
	2	50	6	152	5/8	16	9/16	14	4.0	1.8
	2½	65	7	178	11/16	17	5/8	16	6.8	3.1
	3	80	7½	191	¾	19	11/16	17	8.0	3.6
	3½	90	8½	216	13/16	22	¾	19	11	5.0
	4	100	9	229	15/16	24	7/8	22	14	6.4
	5	125	10	254	15/16	24	7/8	22	18	8.2
	6	150	11	279	1	25	15/16	24	23	10
	8	200	13½	343	1½	29	1½	27	40	18
	10	250	16	406	1¾	30	1½	29	59	27
	12	300	19	483	1¾	32	13/16	22	88	40
	14 O.D.	350 O.D.	21	533	1¾	35	7/8	22	115	52
	16 O.D.	400 O.D.	23½	597	1¾	37	1	25	160	73
	18 O.D.	450 O.D.	25	635	1¾	40	1½	27	190	86
	20 O.D.	500 O.D.	27½	699	1¾	43	1½	29	250	113
	24 O.D.	600 O.D.	32	813	1¾	48	1¾	32	370	168
All standard blind flanges sizes 12 NPS (300 DN) (19 inch O.D.(475 DN O.D.)) and larger must be dished with inside radius equal to the port diameter. When ordering blind flanges always give outside diameter. H All Class 125 cast iron standard flanges have a flat face.										

Class 125 cast iron flanges threaded for cast iron pipe Fig. 1010T	Size		Flange O.D		C.I. Pipe O.D.		Flange Thick		Length thru Hub		Weight			
	NPS	DN	in	mm	in	mm	in	mm	in	mm	Faced		Not Faced	
 Flanges drilled to ASME B16.1 Class 125 Flanges furnished threaded, drilled and faced.	3	80	7½	191	3.96	101	¾	19	1¾	44	7.5	3.4	8.0	3.6
	4	100	9	229	4.80	122	15/16	24	115/16	49	13	5.9	14	6.3
	6	150	11	279	6.90	175	1	25	23/16	56	17	7.8	19	8.4
	8	200	13½	343	9.05	230	1½	29	27/16	62	29	13	30	14
	10	250	16	406	11.10	282	1¾	30	2½	64	42	19	44	20
	12	300	19	483	13.20	335	1¾	32	213/16	73	60	27	62	28
	14	350	21	533	15.30	389	1¾	30	3	76	74	33	76	34
	16	400	23½	597	17.40	442	1¾	32	3¼	83	102	46	104	47
	18	450	25	635	19.50	495	1¾	35	317/32	90	104	47	107	49
	20	500	27½	699	21.60	549	1½	38	3¾	95	129	59	133	60
	24	600	32	813	25.80	655	111/16	43	45/32	106	178	81	182	82

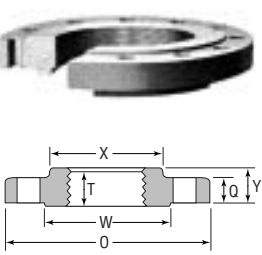
Iron Flanges Class 125, Standard

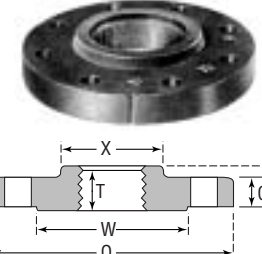


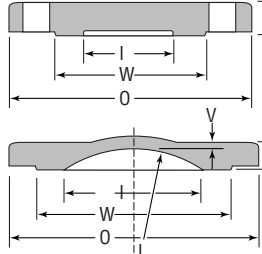
Reducing Companion Flange Cast Iron: Figure 1016	Pipe Size		Flange Dia. O		Min. Flange Thickness Q		Min. Dia. of Hub X		Min. Length Thru Hub Y		Weight Cast Iron	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
 To order reducing companion flanges, specify threaded or reduced size first, then the outside diameter of desired flange. For instance, if a reducing flange is required to connect a 5 NPS (125 DN) pipe to an 8 NPS (200 DN) valve or fitting having a 13½ inch (338 DN) O.D. flange, order 5 NPS x 13½ inch (125 x 338 DN) reducing flange. ΔStock galvanized	1	25	5	127	9/16	14	1 15/16	49	1 1/16	17	2.8	1.2
	1 1/4	32					2 5/16	59	1 3/16	22	2.5	1.1
	1	25	6	152	5/8	16	1 15/16	49	1 1/16	17	5.0	2.3
	1 1/4	32					2 5/16	59	1 3/16	22	4.8	2.2
	1 1/2	40					2 9/16	65	7/8	22	4.5	2.0
	1 1/2	40	7	178	1 1/16	27	2 9/16	65	7/8	22	7.0	3.2
	2	50					3 1/16	78	1	25	6.8	3.1
	1	25	7 1/2	191	3/4	19	1 15/16	49	1 3/16	22	9.0	4.1
	1 1/2	40					2 9/16	65	7/8	22	8.8	4.0
	2	50					3 1/16	78	1	25	8.5	3.9
	2 1/2	65					3 9/16	90	1 1/8	29	8.0	3.6
	3	80	8 1/2	203	1 3/16	30	4 1/4	108	1 3/16	30	10.0	4.5
	1 1/2	40	9	229	1 5/16	33	2 9/16	65	1	25	15	6.7
	2	50					3 1/16	78	1	25	14	6.4
	2 1/2	65					3 9/16	90	1 1/8	29	14	6.1
	3	80					4 1/4	108	1 3/16	30	13	5.8
	3 1/2	90					4 13/16	124	1 1/4	32	12	5.4
	3	80	10	254	1 5/16	33	4 1/4	108	1 3/16	30	17	7.7
	4	100					5 5/16	135	1 5/16	33	16	7.3
	1 1/2	40	11	279	1	25	2 9/16	65	1 1/16	27	27	12
	2	50					3 1/16	78	1 1/16	27	26	12
	2 1/2	65					3 9/16	90	1 1/8	29	25	11
	3	80					4 1/4	108	1 3/16	30	23	10
	4	100					5 5/16	135	1 5/16	33	21	10
	5	125					6 7/16	164	1 7/16	37	19	8.6
	2	50	13 1/2	343	1 1/8	29	3 1/16	78	1 3/16	30	44	20
	3	80					4 1/4	108	1 3/16	30	40	18
	4	100					5 5/16	135	1 5/16	33	37	17
	5	125					6 7/16	164	1 7/16	37	34	15
	6	150					7 9/16	192	1 9/16	40	31	14
	6	150	16	406	1 3/16	30	7 9/16	192	1 9/16	40	53	24
	8	200					9 11/16	246	1 3/4	44	50	23
	6	150	19	483	1 1/4	32	7 9/16	192	1 9/16	40	88	40
	8	200					9 11/16	246	1 3/4	44	81	37
	10	250					11 15/16	303	1 15/16	49	72	33

Iron Flanges Class 250, Extra Heavy

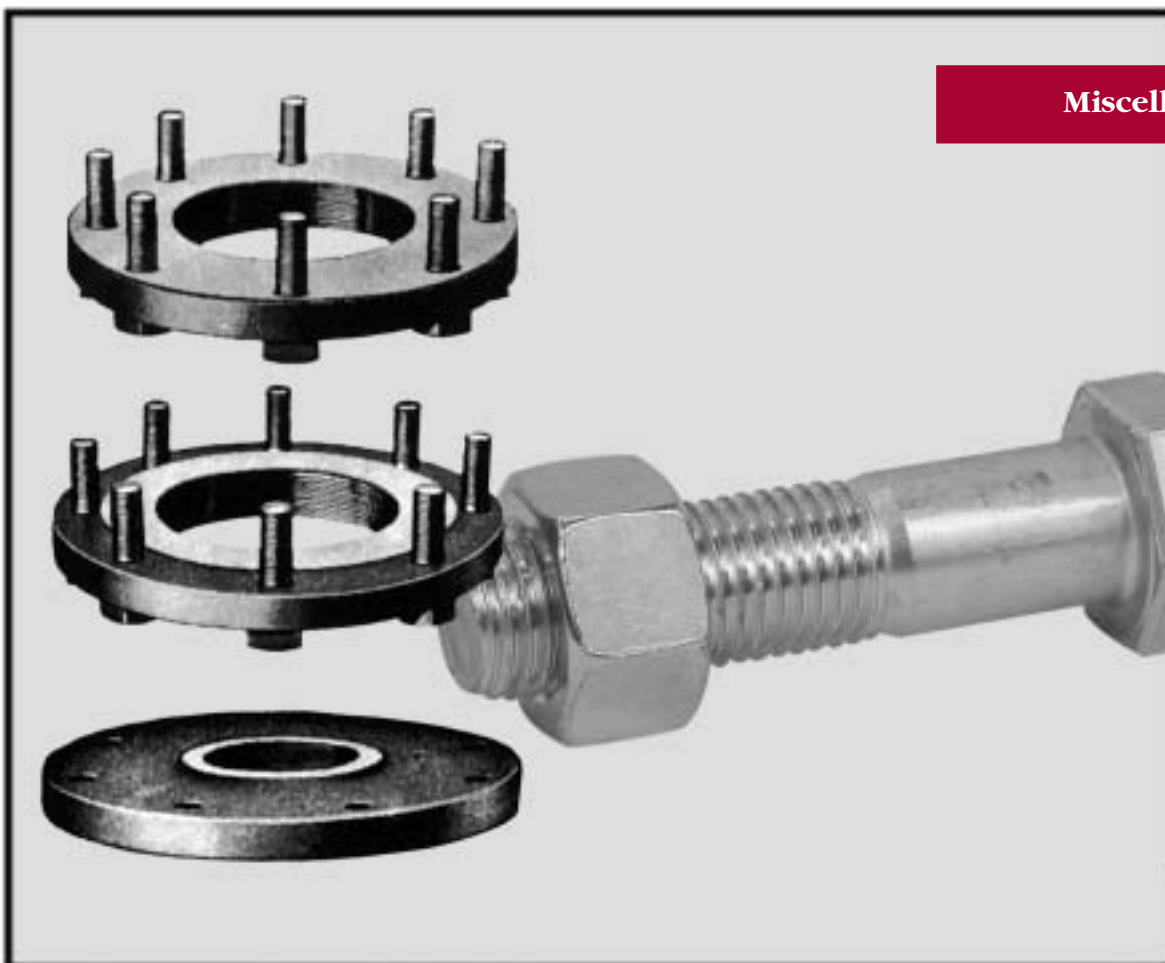
Class 250 (extra heavy) iron flanges are manufactured to American National standard: dimensions, ASME B16.1; threads ASME B1.20.1

Companion Flange Cast Iron: Figure 1025	Pipe Size		Flange Diameter O		Min. Flange Thickness Q		Min. Hub Diameter x		Min. Length Through Hub - Y		Min Length of Threads T		Diam of Raised Face W (in)		Weight Cast Iron	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	1¼	32	5¼	133	¾	19	2½	64	1	25	0.76	19	3⅞	78	3.8	1.7
	1½	40	6⅞	156	1⅜	22	2¾	70	1⅞	29	0.87	22	3⅞	90	5.8	2.6
	2	50	6½	165	⅞	22	3⅝	84	1¼	32	1.00	25	4⅜	106	6.5	2.9
	2½	65	7½	191	1	25	3⅝	100	1⅞	37	1.14	29	4⅝	125	9.5	4.3
	3	80	8¼	210	1⅞	29	4⅝	117	1⅞	40	1.20	30	5⅞	144	12	5.6
	3½	90	9	229	1⅞	30	5¼	133	1⅝	41	1.25	32	6⅝	160	16	7.3
	4	100	10	254	1¼	32	5¾	146	1¾	44	1.30	33	6⅝	176	20	9.1
	5	125	11	279	1⅝	35	7	178	1⅞	48	1.41	36	8⅝	211	24	11
	6	150	12½	318	1⅞	37	8⅞	206	1⅝	49	1.51	38	9⅞	246	32	15
	8	200	15	381	1⅝	41	10¼	260	2⅞	56	1.71	43	11⅝	303	51	23
	10	250	17½	445	1⅞	48	12⅝	321	2⅝	60	1.92	49	14⅞	357	77	35
	12	300	20½	521	2	51	14¾	375	2⅞	65	2.12	54	16⅞	418	103	47

Reducing Companion Flange Cast Iron Figure 1030	Pipe Size		Flange Diam. O		Min Flange Thickness Q		Min. Length Through Hub Y		Min Length of Threads T		Diam of Raised Face W		Weight Cast Iron	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
	2	50	8¼	210	1⅞	29	1¼	32	1.00	25	5⅞	144	14	6.5
	2½	65	8¼	210	1⅞	29	1⅞	37	1.14	29	5⅞	144	14	6.1
	3	80	10	254	1¼	32	1⅞	40	1.20	30	6⅝	176	23	10
	4	100	11	279	1⅝	35	1¾	44	1.30	33	8⅝	211	30	14
	4	100	12½	318	1⅞	37	1¾	44	1.30	33	9⅞	246	40	18
	5	125	12½	318	1⅞	37	1⅞	48	1.41	36	9⅞	246	36	16
	6	150	15	381	1⅝	41	1⅝	49	1.51	38	11⅝	303	59	27

Blind Flange Cast Iron Figure 1021	Pipe Size		Flange Dia. O		Dia. of Port I		Min. Flange Thickness Q		Min. Metal Thickness V		Weight Cast Iron	
	NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
8 x 15 and smaller (200 x 375 DN)  10 x 17½ and larger (250 x 440 DN)	1	25	4⅞	124	1	25	1⅞	17	—	—	4.0	1.8
	1½	40	6⅞	156	1½	38	1⅝	22	—	—	525	238
	2	50	6½	165	2	51	⅞	22	—	—	7.0	3.2
	2½	65	7½	191	2½	64	1	25	—	—	11	5.0
	3	80	8¼	210	3	76	1⅞	29	—	—	14	6.4
	3½	90	9	229	3½	89	1⅞	30	—	—	19	8.6
	4	100	10	254	4	102	1¼	32	—	—	23	10
	5	125	11	279	5	127	1⅝	35	—	—	31	14
	6	150	12½	318	6	152	1⅞	37	—	—	42	19
	8	200	15	381	8	203	1⅝	41	—	—	70	32
	10	250	17½	445	10	254	1⅞	48	1⅝	24	104	47
	12	300	20½	521	12	305	2	51	1	25	145	66

Miscellaneous



All Purpose Gaskets



Full Face



Ring

Compressed Sheet Packing is a single-formula material suitable for a wide range of temperature-pressure combinations. It is used for sealing water, steam, all oils, gases, alkalies, acids, refrigerants and hydrocarbons.

Available in eight gauges: $\frac{1}{100}$, $\frac{1}{64}$, $\frac{1}{32}$, $\frac{1}{16}$, $\frac{3}{32}$, $\frac{1}{8}$, $\frac{3}{16}$, and $\frac{1}{4}$ inch (.2, .4, .8, 1.6, 3.1, 4.7 and 6.3mm).

Hex Head Bolts



When ordering, specify bolt size and length required.

Bolts are furnished in sizes $\frac{1}{4}$ ", $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{7}{16}$ ", 1", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", (6.3, 7.9, 9.5, 11, 25, 29 and 32 mm) in varying lengths.

Lengths of bolts are measured from under head to extreme point.

Bolt Template for Drilling Flanged Fittings																		
Pipe Size		Flange Dia.		Min. Flange Thickness		Bolt Circle Dia.		No of bolts	Bolt Hole Dia.		Dia. of Bolt		Length of Bolt		Ring Gasket I.D.		Ring Gasket O.D.	
NPS	DN	in	mm	in	mm	in	mm		in	mm	in	mm	in	mm	in	mm	in	mm
¾	20	3⅞	98	⅞	11	2¾	70	4	⅝	16	½	13	1¼	44	1⅞	27	2¼	57
1	25	4¼	108	⅞	11	3⅞	79	4	⅝	16	½	13	1¼	44	1⅞	33	2⅝	67
1¼	32	4⅝	117	½	13	3½	89	4	⅝	16	½	13	2	51	1⅞	42	3	76
1½	40	5	127	⅞	14	3⅞	98	4	⅝	16	½	13	2	51	1⅞	48	3⅞	86
2	50	6	152	⅝	16	4¼	121	4	¾	19	⅝	16	2¼	57	2⅞	60	4⅞	105
2½	65	7	178	1⅞	17	5½	140	4	¾	19	⅝	16	2½	64	2⅞	73	4⅞	124
3	80	7½	191	¾	19	6	152	4	¾	19	⅝	16	2½	64	3½	89	5⅞	137
3½	90	8½	216	1⅞	22	7	178	8	¾	19	⅝	16	2¾	70	4	102	6⅞	162
4	100	9	229	1⅞	24	7½	191	8	¾	19	⅝	16	3	76	4½	114	6⅞	175
5	125	10	254	1⅞	24	8½	216	8	⅞	22	¾	19	3	76	5⅞	141	7¾	197
6	150	11	279	1	25	9½	241	8	⅞	22	¾	19	3¼	83	6⅞	168	8¾	222
8	200	13½	343	1⅞	29	11¾	298	8	⅞	22	¾	19	3½	89	8⅞	219	11	279
10	250	16	406	1⅞	30	14¼	362	12	1	25	⅞	22	3¾	95	10¾	273	13⅞	340
12	300	19	483	1¼	32	17	432	12	1	25	⅞	22	3¾	95	12¾	324	16⅞	410
14 O.D.	350 O.D.	21	533	1⅞	35	18¾	476	12	1⅞	29	1	25	4¼	108	14	356	17¾	451
16 O.D.	400 O.D.	23½	597	1⅞	37	21¼	540	16	1⅞	29	1	25	4½	114	16	406	20¼	514
18 O.D.	450 O.D.	25	635	1⅞	40	22¾	578	16	1¼	32	1⅞	29	4¾	121	18	457	21⅞	549
20 O.D.	500 O.D.	27½	699	1⅞	43	25	635	20	1¼	32	1⅞	29	5	127	20	508	23⅞	606
24 O.D.	600 O.D.	32	813	1⅞	48	29½	749	20	1⅞	35	1¼	32	5½	140	610	610	28¼	718
Drilling templates are in multiples of four, so that fittings may be made to face in any quarter. Bolt holes straddle the center line.																		

Bolt Template for Drilling Extra Heavy Flanged Fittings

Pipe Size		Flange Dia.		Min. Flange Thickness		Dia. of Raised Face		Bolt Circle Dia.		No of bolts	Dia. of Bolt Holes		Bolt Dia.		Bolt Length		Gasket I.D.		Ring Gasket O.D.	
NPS	DN	in	mm	in	mm	in	mm	in	mm		in	mm	in	mm	in	mm	in	mm	in	mm
1	25	4 $\frac{7}{8}$	124	1 $\frac{1}{16}$	17	2 $\frac{11}{16}$	68	3 $\frac{1}{2}$	89	4	$\frac{3}{4}$	19	$\frac{5}{8}$	16	2 $\frac{1}{2}$	64	1 $\frac{5}{16}$	33	2 $\frac{7}{8}$	51
1 $\frac{1}{4}$	32	5 $\frac{1}{4}$	133	$\frac{3}{4}$	19	3 $\frac{1}{16}$	78	3 $\frac{3}{8}$	98	4	$\frac{3}{4}$	19	$\frac{5}{8}$	16	2 $\frac{1}{2}$	64	1 $\frac{21}{32}$	42	3 $\frac{1}{4}$	83
1 $\frac{1}{2}$	40	6 $\frac{1}{8}$	156	1 $\frac{3}{16}$	22	3 $\frac{9}{16}$	90	4 $\frac{1}{2}$	114	4	$\frac{7}{8}$	22	$\frac{3}{4}$	19	2 $\frac{3}{4}$	70	1 $\frac{29}{32}$	48	3 $\frac{3}{4}$	95
2	50	6 $\frac{1}{2}$	165	$\frac{7}{8}$	22	4 $\frac{3}{16}$	106	5	127	8	$\frac{3}{4}$	19	$\frac{5}{8}$	16	2 $\frac{3}{4}$	70	2 $\frac{3}{8}$	60	4 $\frac{3}{8}$	111
2 $\frac{1}{2}$	65	7 $\frac{1}{2}$	191	1	25	4 $\frac{15}{16}$	125	5 $\frac{7}{8}$	149	8	$\frac{7}{8}$	22	$\frac{3}{4}$	19	3 $\frac{1}{4}$	83	2 $\frac{7}{8}$	73	5 $\frac{1}{8}$	130
3	80	8 $\frac{1}{4}$	210	1 $\frac{1}{8}$	29	5 $\frac{11}{16}$	144	6 $\frac{5}{8}$	168	8	$\frac{7}{8}$	22	$\frac{3}{4}$	19	3 $\frac{1}{2}$	89	3 $\frac{1}{2}$	89	5 $\frac{7}{8}$	149
3 $\frac{1}{2}$	90	9	229	1 $\frac{3}{16}$	30	6 $\frac{5}{16}$	160	7 $\frac{1}{4}$	184	8	$\frac{7}{8}$	22	$\frac{3}{4}$	19	3 $\frac{1}{2}$	89	4	102	6 $\frac{1}{2}$	165
4	100	10	254	1 $\frac{1}{4}$	32	6 $\frac{15}{16}$	176	7 $\frac{7}{8}$	200	8	$\frac{7}{8}$	22	$\frac{3}{4}$	19	3 $\frac{3}{4}$	95	4 $\frac{1}{2}$	114	7 $\frac{7}{8}$	181
5	125	11	279	1 $\frac{3}{8}$	35	8 $\frac{5}{16}$	211	9 $\frac{1}{4}$	235	8	$\frac{7}{8}$	22	$\frac{3}{4}$	19	4	102	5 $\frac{5}{16}$	141	8 $\frac{1}{2}$	216
6	150	12 $\frac{1}{2}$	318	1 $\frac{7}{16}$	37	9 $\frac{11}{16}$	246	10 $\frac{5}{8}$	270	12	$\frac{7}{8}$	22	$\frac{3}{4}$	19	4	102	6 $\frac{5}{8}$	168	9 $\frac{7}{8}$	251
8	200	15	381	1 $\frac{5}{8}$	41	11 $\frac{15}{16}$	303	13	330	12	1	25	$\frac{7}{8}$	22	4 $\frac{1}{2}$	114	8 $\frac{5}{8}$	219	12 $\frac{1}{8}$	308
10	250	17 $\frac{1}{2}$	445	1 $\frac{7}{8}$	48	14 $\frac{1}{16}$	357	15 $\frac{1}{4}$	387	16	1 $\frac{1}{8}$	29	1	25	5 $\frac{1}{4}$	133	10 $\frac{3}{4}$	273	14 $\frac{1}{4}$	362
12	300	20 $\frac{1}{2}$	521	2	51	16 $\frac{7}{16}$	418	17 $\frac{3}{4}$	451	16	1 $\frac{1}{4}$	32	1 $\frac{1}{8}$	29	5 $\frac{1}{2}$	140	12 $\frac{3}{4}$	324	16 $\frac{5}{8}$	422

Drilling templates are in multiples of four, so that fittings may be made to face in any quarter.
Bolt holes straddle the center line.

Floor and Ceiling Plates

Stamped Steel for Copper Tube Figure 1 (with Springs) Figure 2 (with Set Screw)	Size		Outside Dia.		Weight/Doz.	
	<i>NPS</i>	<i>Dn</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
	1/4	8	2 1/8	54	0.88	0.40
	3/8	10	2 1/8	54	0.69	0.31
	1/2	15	2 7/16	62	0.81	0.37
	3/4	20	2 27/32	67	0.94	0.43
	1	25	2 27/32	72	1.1	0.48
	1 1/4	32	3 3/32	83	1.4	0.63
	1 1/2	40	3 5/8	92	1.6	0.74
	2	50	4 9/16	106	2.1	1.0
	2 1/2	65	4 7/8	124	2.8	1.2
	3	80	5 3/16	132	2.8	1.3
	3 1/2	90	—	—	—	—
	4	100	—	—	—	—
	5	125	—	—	—	—
	6	150	—	—	—	—

Stamped Steel for Pipe Figure 10 (with Springs) Figure 13 (with Set Screw)	Size		Outside Dia.		Weight/Doz.	
	<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
	1/4	8	2 9/16	56	0.69	0.31
	3/8	10	2 1/2	64	0.81	0.37
	1/2	15	2 5/8	67	0.94	0.43
	3/4	20	2 27/32	72	1.00	0.45
	1	25	3 3/32	83	1.4	0.63
	1 1/4	32	3 5/8	92	1.6	0.74
	1 1/2	40	3 15/16	100	1.7	0.77
	2	50	4 3/8	111	2.3	1.0
	2 1/2	65	5 1/32	133	2.9	1.3
	3	80	5 29/32	150	3.4	1.5
	3 1/2	90	6 9/16	167	4.0	1.8
	4	100	7 9/16	183	4.6	2.1
	5	125	8 7/8	225	9.0	4.1
	6	150	10	254	11	4.8

Stamped Steel for Pipe Figure 20 (with Springs and Exposed Rivet Hinge)	Size		Outside Dia.		Weight/Doz.	
	<i>NPS</i>	<i>DN</i>	<i>in</i>	<i>mm</i>	<i>lbs</i>	<i>kg</i>
	1/4	8	—	—	—	—
	3/8	10	2 1/2	64	0.88	0.40
	1/2	15	2 5/8	67	0.88	0.40
	3/4	20	2 27/32	72	0.94	0.43
	1	25	3 3/32	83	1.3	0.57
	1 1/4	32	3 5/8	92	1.4	0.63
	1 1/2	40	3 15/16	100	1.6	0.74
	2	50	4 9/16	116	2.3	1.0
	2 1/2	65	5 1/4	133	2.8	1.3
	3	80	5 7/8	149	3.3	1.5
	3 1/2	90	6 9/16	167	4.1	1.8
	4	100	7 9/16	183	4.4	2.0
	5	125	—	—	—	—
	6	150	—	—	—	—

Standard Malleable Iron Fittings

Cartons	pf-116 to pf-121
Palleted	pf-122 to pf-134

Cast Iron Fittings

Palleted	pf-135 to pf-137
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Steel Pipe Nipples

Cartons	pf-138
“25 packs” Standard/Sch. 40	pf-139 to pf-142
“25 packs” XS/Sch. 80	pf-143 to pf-146
Nipple Assortments.....	pf-147

Cartons

Standard Malleable Iron Fittings (black or galvanized)

Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
90° Elbow: Fig. 1101 (Pg. pf-58)									
1/8	6	105	6.0	2.7	3	35	2.1	1.0	
1/4	8	75	8.0	3.6	3	25	2.8	1.3	blk
3/8	10	40	7.0	3.2	2	20	3.4	1.5	
1/2	15	200	60	27	4	50	15	6.8	
3/4	20	140	63	29	4	35	16	7.2	
1	25	80	58	26	4	20	15	6.6	
1 1/4	32	48	47	21	4	12	12	5.3	
1 1/2	40	32	42	19	4	8	10	4.7	
2	50	20	41	19	2	10	21	9	
2 1/2	65	10	37	17	2	5	18	8.3	
3	80	8	44	20	2	4	22	10	
3 1/2	90	6	43	20	2	3	21	10	
4	100	5	43	20	-	-	-	-	
90° Reducing Elbow: Fig. 1101R (Pg. pf-59)									
1/4 x 1/8	8 x 6	100	10.0	4.5	2	50	5.0	2.3	
3/8 x 1/8	10 x 6	75	7.0	3.2	2	25	3.5	1.6	
3/8 x 1/4	10 x 8	50	9.0	4.1	3	25	3.0	1.4	
1/2 x 1/4	15 x 8	30	6.0	2.7	2	15	2.9	1.3	
1/2 x 3/8	15 x 10	300	66	30	4	75	17	7.5	
3/4 x 1/4	20 x 8	24	6.0	2.7	2	12	3.1	1.4	
3/4 x 3/8	20 x 10	160	46	21	8	20	5.8	2.6	
3/4 x 1/2	20 x 15	180	68	31	4	45	17	7.8	blk
1 x 3/8	25 x 10	120	49	22	8	15	6.2	2.8	
1 x 1/2	25 x 15	100	46	21	4	25	12	5.2	
1 x 3/4	25 x 20	80	45	20	4	20	11	5.1	
1 1/4 x 1/2	32 x 15	80	49	22	4	20	12	5.5	
1 1/4 x 3/4	32 x 20	60	43	20	4	15	11	4.9	
1 1/4 x 1	32 x 25	60	52	24	4	15	13	5.9	
1 1/2 x 3/4	40 x 20	48	40	18	4	12	10.0	4.5	
1 1/2 x 1	40 x 25	48	49	22	4	12	12	5.5	
1 1/2 x 1 1/4	40 x 32	32	37	17	4	8	9.4	4.3	blk
2 x 3/4	50 x 20	24	31	14	4	6	7.8	3.5	
2 x 1	50 x 25	30	41	19	2	15	20	9	
2 x 1 1/4	50 x 32	24	37	17	2	12	18	8.3	
2 x 1 1/2	50 x 40	24	42	19	2	12	21	10	blk
2 1/2 X 1 1/2	65 x 40	12	30	14	2	6	15	6.9	
2 1/2 X 2	65 x 50	10	30	14	2	5	15	6.8	
3 X 2	80 x 50	8	30	14	2	4	15	6.8	
3 X 2 1/2	80 x 65	8	34	15	2	4	17	7.8	
4 X 3	100 x 80	4	31	31	2	2	16	7.1	

Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
45° Elbow: Fig. 1102 (Pg. pf-58)									
1/8	6	150	11	5.0	3	50	3.5	1.6	
1/4	8	70	8.0	3.6	2	35	3.9	1.8	
3/8	10	40	6.0	2.7	2	20	3.2	1.5	
1/2	15	300	66	30	4	75	17	7.5	□blk
3/4	20	160	59	27	4	40	15	6.7	□blk
1	25	100	54	24	4	25	14	6.1	□
1 1/4	32	60	52	24	4	15	13	5.9	□blk
1 1/2	40	32	36	16	4	8	9.0	4.1	□
2	50	24	43	20	4	6	11	4.9	□
2 1/2	65	10	28	13	2	5	14	6.3	□blk
3	80	8	36	16	2	4	18	8.1	□
4	100	4	30	14	-	-	-	-	□
90° Street Elbow: Fig. 1103 (Pg. pf-60)									
1/8	6	120	7.0	3.2	3	40	2.4	1.1	□blk
1/4	8	90	9.0	4.1	3	30	3.0	1.4	□
3/8	10	40	7.0	3.2	2	20	3.4	1.5	□
1/2	15	300	84	38	4	75	21	10	□
3/4	20	160	66	30	4	40	16	7.4	□
1	25	60	37	17	4	15	9.3	4.2	□
1 1/4	32	40	44	20	4	10	11	4.9	□blk
1 1/2	40	32	46	21	4	8	12	5.2	□
2	50	20	57	26	2	10	29	13	□
2 1/2	65	8	32	15	2	4	16	7.3	□blk
3	80	4	24	11	-	-	-	-	□blk
4	100	4	42	19	-	-	-	-	
90° Street Elbow, Reducing: Fig. 1103R (Pg. pf-60)									
1/2 X 3/8	15 x 10	280	64	29	8	35	8.1	3.7	
3/4 X 1/2	20 x 15	200	64	29	8	25	8.0	3.6	□blk
1 X 3/4	25 x 20	100	54	24	4	25	14	6.1	
1 1/4 X 3/4	32 x 20	60	45	20	4	15	11	5.1	
1 1/4 X 1	32 x 25	60	52	24	4	15	13	5.9	
1 1/2 X 1	40 x 25	40	43	20	4	10	11	4.9	
1 1/2 X 1 1/4	40 x 32	40	47	21	2	20	24	11	
2 X 1 1/2	50 x 40	24	44	20	2	12	22	10	
45° Street Elbow: Fig. 1104 (Pg. pf-59)									
1/8	6	150	9.0	4.1	3	50	3.0	1.4	
1/4	8	100	10.0	4.5	2	50	5.0	2.3	
3/8	10	50	7.0	3.2	2	25	3.5	1.6	
1/2	15	300	60	27	4	75	15	6.8	
3/4	20	160	53	24	4	40	13	6.0	
1	25	100	52	24	4	25	13	5.9	
1 1/4	32	60	51	23	4	15	13	5.8	
1 1/2	40	40	49	22	4	10	12	5.5	
2	50	24	46	21	2	12	23	10	

▲Weights shown are for black; †Black only; ■ Galvanized Only
 blk - Sold in box only for Black finish, gal - Sold in box only for Galvanized finish, - Sold in box only for both finish

Cartons

Standard Malleable Iron Fittings (black or galvanized) (cont.)



Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Tee: Fig. 1105 (Pg. pf-60)									
1/8	6	75	7.0	3.2	3	25	2.3	1.0	blkl
1/4	8	40	6.0	2.7	2	20	3.0	1.4	blkl
3/8	10	30	7.0	3.2	2	15	3.5	1.6	blkl
1/2	15	160	66	30	4	40	16	7.4	blkl
3/4	20	80	54	24	4	20	13	6.1	blkl
1	25	48	43	20	4	12	11	4.9	blkl
1 1/4	32	32	42	19	4	8	11	4.8	blkl
1 1/2	40	20	35	16	4	5	8.7	3.9	blkl
2	50	20	50	23	2	10	25	11	blkl
2 1/2	65	8	39	18	2	4	20	8.9	blkl
3	80	6	42	19	2	3	21	10	blkl
3 1/2†	90	4	36	16	-	-	-	-	
4	100	4	45	20	-	-	-	-	
Tee, Reducing: Fig. 1105R (Pg. pf-61)									
1/8 X 1/8 X 1/4	6 x 6 x 8	50	6.0	2.7	2	25	3.0	1.4	
1/4 X 1/4 X 1/8	8 x 8 x 6	50	7.0	3.2	2	25	3.3	1.5	
1/4 X 1/4 X 3/8	8 x 8 x 10	30	6.0	2.7	2	15	2.9	1.3	
3/8 X 1/4 X 1/4	10 x 8 x 8	30	6.0	2.7	2	15	2.9	1.3	
3/8 X 1/4 X 3/8	10 x 8 x 10	30	6.0	2.7	2	15	3.2	1.5	
3/8 X 3/8 X 1/4	10 x 10 x 8	30	6.0	2.7	2	15	3.2	1.5	
3/8 X 3/8 X 1/2	10 x 10 x 15	20	5.0	2.3	2	10	2.7	1.2	
1/2 X 1/4 X 1/2	15 x 8 x 15	20	6.0	2.7	2	10	2.9	1.3	
1/2 X 3/8 X 3/8	15 x 10 x 10	20	6.0	2.7	2	10	2.8	1.3	
1/2 X 3/8 X 1/2	15 x 10 x 15	20	7.0	3.2	2	10	3.3	1.5	
1/2 X 1/2 X 1/4	15 x 15 x 8	20	5.0	2.3	2	10	2.7	1.2	
1/2 X 1/2 X 3/8	15 x 15 x 10	200	60	27	8	25	7.5	3.4	
1/2 X 1/2 X 3/4	15 x 15 x 20	120	54	24	4	30	14	6.1	
1/2 X 1/2 X 1	15 x 15 x 25	100	55	25	4	25	14	6.3	
3/4 X 1/4 X 3/4	20 x 8 x 20	120	54	24	4	30	14	6.1	
3/4 X 3/8 X 3/4†	20 x 10 x 10	140	50	23	4	35	13	5.7	
3/4 X 3/8 X 3/4	20 x 10 x 20	100	46	21	4	25	12	5.2	
3/4 X 1/2 X 1/2	20 x 15 x 15	140	60	27	4	35	15	6.8	blkl
3/4 X 1/2 X 3/4	20 x 15 x 20	80	42	19	4	20	10	4.7	blkl
3/4 X 3/4 X 1/4	20 x 20 x 8	140	53	24	4	35	13	6.0	
3/4 X 3/4 X 3/8	20 x 20 x 10	120	50	23	4	30	13	5.7	
3/4 X 3/4 X 1/2	20 x 20 x 15	80	38	17	4	20	9.4	4.3	blkl
3/4 X 3/4 X 1	20 x 20 x 25	60	37	17	4	15	9.3	4.2	
3/4 X 3/4 X 1 1/4	20 x 20 x 32	40	36	16	4	10	9.0	4.1	
1 X 1/4 X 1	25 x 8 x 25	60	41	19	4	15	10	4.7	
1 X 1/2 X 1/2	25 x 15 x 15	100	55	25	4	25	14	6.3	blkl
1 X 1/2 X 3/4	25 x 15 x 20	80	45	20	4	20	11	5.1	blkl
1 X 1/2 X 1	25 x 15 x 25	60	46	21	4	15	11	5.2	blkl
1 X 3/4 X 1/2	25 x 20 x 15	80	47	21	4	20	12	5.4	blkl
1 X 3/4 X 3/4	25 x 20 x 20	60	44	20	4	15	11	5.0	blkl
1 X 3/4 X 1	25 x 20 x 25	60	47	21	4	15	12	5.3	blkl

Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Tee, Reducing: Fig. 1105R (Continued)									
1 X 1 X 1/4	25 x 25 x 8	80	42	19	4	20	11	4.8	
1 X 1 X 3/8	25 x 25 x 10	80	48	22	4	20	12	5.4	
1 X 1 X 1/2	25 x 25 x 15	60	42	19	4	15	11	4.8	blkl
1 X 1 X 3/4	25 x 25 x 20	60	49	22	4	15	12	5.6	blkl
1 X 1 X 1 1/4	25 x 25 x 32	40	37	17	4	10	9.2	4.2	
1 X 1 X 1 1/2	25 x 25 x 40	32	38	17	4	8	9.5	4.3	
1 X 1 X 2	25 x 25 x 50	24	39	18	2	12	20	8.9	
1 1/4 X 1/2 X 1	32 x 15 x 25	40	35	16	4	10	8.7	3.9	
1 1/4 X 1/2 X 1 1/4	32 x 15 x 32	24	25	11	4	6	6.2	2.8	
1 1/4 X 3/4 X 3/4	32 x 20 x 20	40	34	15	4	10	8.6	3.9	
1 1/4 X 3/4 X 1	32 x 20 x 25	40	36	16	4	10	9.1	4.1	
1 1/4 X 3/4 X 1 1/4	32 x 20 x 32	24	25	11	4	6	6.2	2.8	
1 1/4 X 1 X 1/2	32 x 25 x 15	60	46	21	4	15	11	5.2	blkl
1 1/4 X 1 X 3/4	32 x 25 x 20	40	35	16	4	10	8.7	3.9	blkl
1 1/4 X 1 X 1	32 x 25 x 25	40	44	20	4	10	11	5.0	blkl
1 1/4 X 1 X 1 1/4	32 x 25 x 32	24	27	12	4	6	6.8	3.1	
1 1/4 X 1 1/4 X 3/8	32 x 32 x 10	40	34	15	4	10	8.6	3.9	
1 1/4 X 1 1/4 X 1/2	32 x 32 x 15	40	39	18	4	10	9.8	4.4	blkl
1 1/4 X 1 1/4 X 3/4	32 x 32 x 20	32	34	15	4	8	8.6	3.9	blkl
1 1/4 X 1 1/4 X 1	32 x 32 x 25	40	47	21	2	20	24	11	blkl
1 1/4 X 1 1/4 X 1 1/2	32 x 32 x 40	30	44	20	2	15	22	10	
1 1/4 X 1 1/4 X 2	32 x 32 x 50	24	41	19	2	12	20	9	
1 1/2 X 1/2 X 1 1/2	40 x 15 x 40	30	40	18	2	15	20	9.1	
1 1/2 X 3/4 X 3/4	40 x 20 x 20	40	40	18	4	10	10.0	4.5	
1 1/2 X 3/4 X 1 1/2	40 x 20 x 40	30	42	19	2	15	21	10	
1 1/2 X 1 X 1	40 x 25 x 25	32	36	16	4	8	9.1	4.1	
1 1/2 X 1 X 1 1/4	40 x 25 x 32	30	39	18	2	15	20	8.8	
1 1/2 X 1 X 1 1/2	40 x 25 x 40	30	45	20	2	15	23	10	
1 1/2 X 1 1/4 X 1/2	40 x 32 x 15	40	42	19	4	10	11	4.8	
1 1/2 X 1 1/4 X 3/4	40 x 32 x 20	32	35	16	4	8	8.6	3.9	
1 1/2 X 1 1/4 X 1	40 x 32 x 25	32	40	18	4	8	10	4.6	
1 1/2 X 1 1/4 X 1 1/4	40 x 32 x 32	24	36	16	2	12	18	8.3	
1 1/2 X 1 1/4 X 1 1/2	40 x 32 x 40	24	36	16	2	12	18	8.2	
1 1/2 X 1 1/2 X 1/2	40 x 40 x 15	32	38	17	4	8	9.5	4.3	blkl
1 1/2 X 1 1/2 X 3/4	40 x 40 x 20	24	32	15	4	6	7.9	3.6	blkl
1 1/2 X 1 1/2 X 1	40 x 40 x 25	24	35	16	4	6	8.7	3.9	blkl
1 1/2 X 1 1/2 X 1 1/4	40 x 40 x 32	24	35	16	4	6	8.7	3.9	
1 1/2 X 1 1/2 X 2	40 x 40 x 50	24	45	20	2	12	22	10	
2 X 1/2 X 2	50 x 15 x 50	20	43	20	2	10	22	10	
2 X 3/4 X 2	50 x 20 x 50	20	40	18	2	10	20	9.1	
2 X 1 X 2	50 x 25 x 50	20	43	20	2	10	21	10	
2 X 1 1/4 X 1 1/4	50 x 32 x 32	20	34	15	2	10	17	7.8	
2 X 1 1/4 X 1 1/2	50 x 32 x 40	20	37	17	2	10	19	8.4	
2 X 1 1/4 X 2	50 x 32 x 50	20	44	20	2	10	22	10	

▲Weights shown are for black; †Black only; ■ Galvanized Only
 blkl - Sold in box only for Black finish, gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish



Cartons Standard Malleable Iron Fittings (black or galvanized) (cont.)

Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Tee, Reducing: Fig. 1105R (Continued)									
2 X 1½ X 1	50 x 40 x 25	24	38	17	2	12	19	8.5	
2 X 1½ X 1¼	50 x 40 x 32	20	35	16	2	10	18	8.0	
2 X 1½ X 1½	50 x 40 x 40	20	39	18	2	10	20	8.8	
2 X 1½ X 2	50 x 40 x 50	16	36	16	2	8	18	8.1	
2 X 2 X ½	50 x 50 x 15	30	50	23	2	15	25	11	☐
2 X 2 X ¾	50 x 50 x 20	24	45	20	2	12	22	10	☐
2 X 2 X 1	50 x 50 x 25	24	42	19	2	12	21	10	☐
2 X 2 X 1¼	50 x 50 x 32	20	47	21	2	10	24	11	☐blk
2 X 2 X 1½	50 x 50 x 40	20	51	23	2	10	26	12	☐blk
2 X 2 X 2½	50 x 50 x 65	12	42	19	2	6	21	10	
2½ X 1½ X 2	65 x 40 x 50	12	41	19	2	6	21	9	
2½ X 1½ X 2½	65 x 40 x 65	12	46	21	2	6	23	10	
2½ X 2 X 2	65 x 50 x 50	12	39	18	2	6	20	8.9	
2½ X 2 X 2½	65 x 50 x 65	8	32	15	2	4	16	7.3	
2½ X 2½ X ¾	65 x 65 x 20	12	33	15	2	6	16	7.4	
2½ X 2½ X 1	65 x 65 x 25	12	34	15	2	6	17	7.8	
2½ X 2½ X 1¼	65 x 65 x 32	12	40	18	2	6	20	9.1	
2½ X 2½ X 1½	65 x 65 x 40	12	42	19	2	6	21	9	
2½ X 2½ X 2	65 x 65 x 50	12	44	20	2	6	22	10	
2½ X 2½ X 3	65 x 65 x 80	8	47	21	2	4	23	11	
3 X 2 X 2	80 x 50 x 50	8	36	16	2	4	18	8.1	
3 X 2 X 3	80 x 50 x 80	8	46	21	2	4	23	10	
3 X 2½ X 2	80 x 65 x 50	8	38	17	2	4	19	8.7	
3 X 2½ X 2½	80 x 65 x 65	8	46	21	2	4	23	11	
3 X 3 X ¾	80 x 80 x 20	8	32	15	2	4	16	7.3	
3 X 3 X 1	80 x 80 x 25	8	33	15	2	4	17	7.5	
3 X 3 X 1¼	80 x 80 x 32	8	36	16	2	4	18	8.2	
3 X 3 X 1½	80 x 80 x 40	8	42	19	2	4	21	9	
3 X 3 X 2	80 x 80 x 50	8	46	21	2	4	23	10	
3 X 3 X 2½	80 x 80 x 65	8	49	22	2	4	24	11	
4 X 3 X 4	100 x 80 x 100	4	42	19	-	-	-	-	
4 X 4 X 1½	100 x 100 x 40	4	30	14	-	-	-	-	
4 X 4 X 2	100 x 100 x 50	4	34	15	-	-	-	-	
4 X 4 X 2½	100 x 100 x 65	4	38	17	-	-	-	-	
4 X 4 X 3 ■	100 x 100 x 80	0	0	0	-	4	-	-	
Street Tee: Fig. 1106 (Pg. pf-64)									
¼	8	50	8.0	3.6	2	25	3.8	1.7	
¾	10	24	6.0	2.7	2	12	2.9	1.3	
½	15	120	41	19	8	15	5.1	2.3	
¾	20	60	37	17	4	15	9.2	4.2	
1	25	40	38	17	4	10	9.6	4.4	
1¼	32	24	33	15	4	6	8.3	3.8	
1½	40	24	46	21	2	12	23	11	
2	50	16	51	23	2	8	25	11	
Street Tee, Reducing: Fig. 1106R (Pg. pf-64)									
1¼ x 1 x 1¼†	32 x 25 x 32†	32	43	20	4	8	11	4.9	

Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Cross: Fig. 1107 (Pg. pf-65)									
⅛	6	50	6.0	2.7	2	25	3.0	1.4	
¼	8	30	5.0	2.3	2	15	2.7	1.2	
⅜	10	160	45	20	8	20	5.6	2.5	
½	15	120	50	23	4	30	13	5.7	☐blk
¾	20	60	41	19	4	15	10	4.7	
1	25	40	45	20	4	10	11	5.1	☐blk
1¼	32	30	43	20	2	15	22	10	
1½	40	20	40	18	2	10	20	9.0	
2	50	16	53	24	2	8	26	12	☐blk
2½	65	8	41	19	2	4	21	9	
3	80	4	32	15	-	0	-	-	
4■	100	0	0	0	-	4	-	-	
Y Branch: Fig. 1108 (Pg. pf-64)									
⅜	10	24	6.0	2.7	2	12	3.2	1.5	
½	15	140	52	24	4	35	13	5.9	
¾	20	80	50	23	4	20	12	5.6	
1	25	40	34	15	4	10	8.6	3.9	
1¼	32	24	39	18	4	6	9.8	4.4	
1½	40	20	40	18	2	10	20	9.1	
2	50	12	37	17	2	6	18	8.3	
2½	65	4	23	10	-	-	0.0	0.0	
3	80	0	0	0	-	-	0.0	0.0	
4	100	0	0	0	-	-	0.0	0.0	
Open Pattern Return Bend: Fig. 1119 (Pg. pf-66)									
½†	15†	160	58	26	8	20	7.2	3.3	
¾†	20†	80	51	23	4	20	13	5.8	
1	25	40	44	20	4	10	11	5.0	
1¼†	32†	24	42	19	2	12	21	10	
1½†	40†	20	51	23	2	10	26	12	
2	50	12	48	22	2	6	24	11	
Coupling: Fig. 1121 (Pg. pf-65)									
⅛	6	160	10.0	4.5	4	40	2.4	1.1	
¼	8	105	9.0	4.1	3	35	3.2	1.5	
⅜	10	60	8.0	3.6	2	30	3.9	1.8	
½	15	40	8.0	3.6	2	20	4.0	1.8	☐
¾	20	240	72	33	4	60	18	8.2	☐
1	25	100	48	22	4	25	12	5.4	☐
1¼	32	60	45	20	4	15	11	5.1	☐blk
1½	40	40	40	18	4	10	10.0	4.5	☐
2	50	20	29	13	4	5	7.3	3.3	☐
2½	65	24	58	26	2	12	29	13	☐blk
3	80	8	26	12	2	4	13	6.0	☐blk
4	100	8	46	21	2	4	23	10	☐blk

▲Weights shown are for black; †Black only; ■ Galvanized Only

☐blk - Sold in box only for Black finish, ☐gal - Sold in box only for Galvanized finish, ☐ - Sold in box only for both finish

Cartons **Standard Malleable Iron Fittings** **(black or galvanized) (cont.)**



Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Cap: Fig. 1124 (Pg. pf-66)									
1/2	15	300	36	16	4	75	9.0	4.1	☐
3/4	20	240	53	24	4	60	13	6.0	☐
1	25	140	53	24	4	35	13	6.0	☐
1 1/4	32	100	58	26	4	25	15	6.6	☐blk
1 1/2	40	80	58	26	4	20	15	6.6	☐
2	50	48	54	24	4	12	14	6.2	☐
2 1/2	65	30	53	24	2	15	26	12	☐blk
3	80	24	63	29	2	12	31	14	☐
3 1/2	90	16	51	23	2	8	26	12	
4	100	8	36	16	2	4	18	8.3	☐
5	125	8	52	24	2	4	26	12	
6	150	-	-	-	-	-	-	-	
Reducer: Fig. 1125 (Pg. pf-66)									
1/4 X 1/8	8 x 6	100	7.0	3.2	4	25	1.8	0.82	☐blk
3/8 X 1/8	10 x 6	90	10.0	4.5	3	30	3.3	1.5	
3/8 X 1/4	10 x 8	75	8.0	3.6	3	25	2.8	1.3	☐blk
1/2 X 1/8	15 x 6	40	6.0	2.7	2	20	2.8	1.3	
1/2 X 1/4	15 x 8	50	8.0	3.6	2	25	3.8	1.7	☐blk
1/2 X 3/8	15 x 10	50	9.0	4.1	2	25	4.3	2.0	☐blk
3/4 X 1/8	20 x 6	160	38	17	8	20	4.8	2.2	
3/4 X 1/4	20 x 8	24	5.0	2.3	2	12	2.6	1.2	
3/4 X 3/8	20 x 10	200	50	23	4	50	13	5.7	
3/4 X 1/2	20 x 15	240	65	29	4	60	16	7.3	☐
1 X 1/4	25 x 8	160	56	25	8	20	7.0	3.2	
1 X 3/8	25 x 10	160	56	25	8	20	7.0	3.2	
1 X 1/2	25 x 15	180	70	32	4	45	18	8.0	☐
1 X 3/4	25 x 20	140	60	27	4	35	15	6.8	☐
1 1/4 X 1/2	32 x 15	60	37	17	4	15	9.2	4.2	
1 1/4 X 3/4	32 x 20	80	51	23	4	20	13	5.8	☐blk
1 1/4 X 1	32 x 25	80	54	24	4	20	14	6.2	☐blk
1 1/2 X 1/2	40 x 15	60	47	21	4	15	12	5.3	
1 1/2 X 3/4	40 x 20	60	53	24	4	15	13	6.0	☐blk
1 1/2 X 1	40 x 25	60	53	24	4	15	13	6.0	☐blk
1 1/2 X 1 1/4	40 x 32	40	36	16	4	10	9.0	4.1	☐blk
2 X 1/2	50 x 15	40	52	24	4	10	13	5.9	
2 X 3/4	50 x 20	20	27	12	4	5	6.7	3.0	☐blk
2 X 1	50 x 25	20	28	13	4	5	7.0	3.2	☐
2 X 1 1/4	50 x 32	20	31	14	4	5	7.7	3.5	☐blk
2 X 1 1/2	50 x 40	20	31	14	4	5	7.8	3.5	☐
2 1/2 X 1	65 x 25	20	42	19	2	10	21	10	
2 1/2 X 1 1/4	65 x 32	20	42	19	2	10	21	9	
2 1/2 X 1 1/2	65 x 40	14	29	13	2	7	15	6.6	
2 1/2 X 2	65 x 50	16	40	18	2	8	20	9	☐blk
3 X 1	80 x 25	10	32	15	2	5	16	7.2	
3 X 1 1/4	80 x 32	8	24	11	2	4	12	5.4	
3 X 1 1/2	80 x 40	8	24	11	2	4	12	5.5	
3 X 2	80 x 50	10	34	15	2	5	17	7.8	☐
3 X 2 1/2	80 x 65	10	33	15	2	5	17	7.5	☐blk
3 1/2 X 2	90 x 50	8	35	16	2	4	17	7.8	

Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Reducer: Fig. 1125 (Continued)									
3 1/2 X 3	90 x 80	8	40	18	2	4	20	9.1	
4 X 1 1/2	100 x 40	-	-	-	-	4	-	-	
4 X 2	100 x 50	-	-	-	-	4	-	-	☐blk
4 X 2 1/2	100 x 65	-	-	-	-	4	-	-	
4 X 3	100 x 80	-	-	-	-	4	-	-	☐
4 X 3 1/2	100 x 90	-	-	-	-	4	-	-	
Waste Nut, oval: Fig. 1133 (Pg. pf-67)									
1/4†	8†	150	8.0	3.6	3	50	2.5	1.1	
1/2†	15†	100	12	5.4	2	50	6.0	2.7	
3/4	20	50	8.0	3.6	2	25	3.8	1.7	
Locknut, Hex : Fig. 1134 (Pg. pf-65)									
3/8	10	200	8.0	3.6	4	50	2.0	0.91	
1/2	15	150	9.0	4.1	3	50	3.0	1.4	
3/4	20	100	8.0	3.6	2	50	4.0	1.8	
1	25	50	7.0	3.2	2	25	3.5	1.6	
1 1/4	32	200	42	19	8	25	5.3	2.4	
1 1/2	40	120	29	13	8	15	3.6	1.6	
2	50	100	40	18	4	25	10.0	4.5	
Extension Piece: Fig. 1137 (Pg. pf-67)									
3/8	10	50	5.0	2.3	2	25	2.5	1.1	
1/2	15	40	6.0	2.7	2	20	3.0	1.4	☐blk
3/4	20	240	62	28	4	60	16	7.1	
1	25	120	50	23	4	30	13	5.7	
Floor Flange: Fig. 1190 (Pg. pf-64)									
1/2	15	120	66	30	4	30	17	7.5	
3/4	20	80	43	20	4	20	11	4.9	☐
1	25	60	46	21	4	15	11	5.2	☐blk
1 1/4	32	50	45	20	2	25	23	10	☐
1 1/2	40	40	48	22	4	10	12	5.4	☐blk
2	50	30	60	27	2	15	30	14	☐
45° Street Elbow: Fig. 1160 (Pg. pf-68)									
1/2†	15	24	9.0	4.1	2	12	4.3	2.0	
3/4†	20	120	65	29	4	30	16	7.3	
1†	25	60	51	23	4	15	13	5.8	
1 1/4†	32	40	60	27	4	10	15	6.8	☐blk
1 1/2†	40	24	49	22	4	6	12	5.6	
2†	50	16	53	24	2	8	27	12	
90° Elbow: Fig. 1161 (Pg. pf-68)									
1/4	8	40	8.0	3.6	2	20	4.0	1.8	☐blk
3/8	10	30	9.0	4.1	2	15	4.4	2.0	
1/2	15	160	75	34	4	40	19	8.5	☐
3/4	20	80	53	24	4	20	13	6.0	☐
1	25	60	69	31	4	15	17	7.8	☐
1 1/4	32	26	49	22	2	13	25	11	☐blk
1 1/2	40	20	49	22	2	10	25	11	☐
2	50	12	45	20	2	6	23	10	☐
2 1/2	65	6	39	18	2	3	20	8.8	☐blk
3	80	4	40	18	2	2	20	9.0	☐blk

▲Weights shown are for black; † Black only; ■ Galvanized Only

☐blk - Sold in box only for Black finish, ☐gal - Sold in box only for Galvanized finish, ☐ - Sold in box only for both finish



Cartons

Standard Malleable Iron Fittings (black or galvanized) (cont.)

Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
90° Reducing Elbow: Fig. 1161R (Pg. pf-68)									
3/8 X 1/4†	10 x 8	50	13	5.9	2	25	6.5	2.9	
1/2 X 3/8†	15 x 10	50	21	10	2	25	10	4.7	
3/4 X 1/2	20 x 15	40	25	11	2	20	12	5.6	
1 X 1/2	25 x 15	40	35	16	2	20	17	7.9	
1 X 3/4†	25 x 20	40	40	18	2	20	20	9.1	
1 1/4 X 3/4†	32 x 20	30	42	19	2	15	21	10	
1 1/4 X 1†	32 x 25	30	48	22	2	15	24	11	
1 1/2 X 1†	40 x 25	20	38	17	2	10	19	8.6	
1 1/2 X 1 1/4†	40 x 32	20	43	20	2	10	22	10	
2 X 1 1/4†	50 x 32	10	31	14	2	5	16	7.1	
2 X 1 1/2†	50 x 40	10	33	15	2	5	17	7.5	
45° Elbow: Fig. 1162 (Pg. pf-69)									
1/4	8	50	10.0	4.5	2	25	4.8	2.2	
3/8	10	30	8.0	3.6	2	15	4.2	1.9	
1/2	15	20	9.0	4.1	2	10	4.3	2.0	
3/4	20	96	63	29	8	12	7.9	3.6	
1	25	60	60	27	4	15	15	6.8	□blk
1 1/4	32	30	50	23	2	15	25	11	□blk
1 1/2	40	22	47	21	2	11	24	11	□blk
2	50	12	41	19	2	6	20	9	□blk
2 1/2	65	8	44	20	2	4	22	10	
3	80	6	49	22	2	3	24	11	
4†	100	3	40	18	—	—	0.0	0.0	
Cap: Fig. 1163 (Pg. pf-71)									
1/4	8	120	12	5.4	3	40	4.0	1.8	
3/8	10	75	11	5.0	3	25	3.8	1.7	
1/2	15	30	7.0	3.2	2	15	3.5	1.6	
3/4	20	24	8.0	3.6	2	12	4.2	1.9	
1	25	120	70	32	8	15	8.7	3.9	
1 1/4	32	80	75	34	8	10	9.4	4.3	
1 1/2	40	40	47	21	8	5	5.9	2.7	
2	50	32	62	28	4	8	16	7.0	
2 1/2	65	20	66	30	2	10	33	15	
3	80	16	75	34	2	8	38	17	
Tee: Fig. 1164 (Pg. pf-70)									
1/4	8	30	8.0	3.6	2	15	4.1	1.9	□blk
3/8	10	20	8.0	3.6	2	10	4.2	1.9	
1/2	15	100	65	29	4	25	16	7.4	□
3/4	20	60	64	29	4	15	16	7.3	□blk
1	25	40	65	29	4	10	16	7.3	□blk
1 1/4	32	20	50	23	2	10	25	11	□blk
1 1/2	40	14	48	22	2	7	24	11	□blk
2	50	10	52	24	2	5	26	12	□blk
2 1/2	65	4	34	15					
3	80	4	50	23					

Size		Master Containers			Cartons				
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Reducing Tee: Fig. 1164R (Pg. pf-70)									
3/8 X 3/8 X 1/4†	10 x 10 x 8	120	44	20	4	30	11	5.0	
1/2 X 1/2 X 1/4†	15 x 15 x 8	104	50	23	2	52	25	11	
1/2 X 1/2 X 3/4†	15 x 15 x 20	52	42	19	4	13	10	4.7	
3/4 X 1/2 X 3/4†	20 x 15 x 20	52	48	22	4	13	12	5.5	
3/4 X 3/4 X 1/4	20 x 20 x 8	60	46	21	4	15	11	5.2	
3/4 X 3/4 X 3/8†	20 x 20 x 10	52	42	19	4	13	10	4.7	
3/4 X 3/4 X 1/2	20 x 20 x 15	52	47	21	4	13	12	5.3	
1 X 1/2 X 1†	25 x 15 x 25	36	49	22	2	18	25	11	
1 X 3/4 X 3/4†	25 x 20 x 20	40	51	23	4	10	13	5.8	
1 X 3/4 X 1†	25 x 20 x 25	36	50	23	4	9	12	5.6	
1 X 1 X 1/4†	25 x 25 x 8	36	39	18	4	9	9.8	4.4	
1 X 1 X 1/2	25 x 25 x 15	40	50	23	4	10	13	5.7	
1 X 1 X 3/4	25 x 25 x 20	40	53	24	4	10	13	6.0	
1 1/4 X 1 X 1†	32 x 25 x 25	28	54	24	2	14	27	12	
1 1/4 X 1 1/4 X 1/2	32 x 32 x 15	30	51	23	2	15	26	12	
1 1/4 X 1 1/4 X 3/4	32 x 32 x 20	24	46	21	2	12	23	10	
1 1/4 X 1 1/4 X 1	32 x 32 x 25	24	50	23	4	6	13	5.7	
1 1/2 X 1 1/2 X 1/2	40 x 40 x 15	20	45	20	2	10	23	10	
1 1/2 X 1 1/2 X 3/4	40 x 40 x 20	20	49	22	2	10	25	11	
1 1/2 X 1 1/2 X 1	40 x 40 x 25	18	47	21	2	9	23	11	
1 1/2 X 1 1/2 X 1 1/4†	40 x 40 x 32	18	55	25	2	9	28	12	
2 X 1 1/2 X 2†	50 x 40 x 50	10	45	20	2	5	23	10	
2 X 2 X 1/2	50 x 50 x 15	10	34	15	2	5	17	7.7	
2 X 2 X 3/4	50 x 50 x 20	16	57	26	2	8	29	13	□blk
2 X 2 X 1	50 x 50 x 25	12	44	20	2	6	22	10	□blk
2 X 2 X 1 1/4	50 x 50 x 32	12	51	23	2	6	25	11	
2 X 2 X 1 1/2	50 x 50 x 40	10	46	21	2	5	23	10	
2 1/2 X 2 1/2 X 1 1/2†	65 x 65 x 40	8	51	23	2	4	25	12	
3 X 3 X 2	80 x 80 x 50	4	38	17					
Cross: Fig. 1165 (Pg. pf-69)									
3/8†	10	80	37	17	2	40	18	8.3	
3/4	20	50	63	29	2	25	31	14	
1†	25	26	49	22	2	13	25	11	□blk
1 1/4†	32	16	52	24	2	8	26	12	
1 1/2†	40	12	50	23	2	6	25	11	
2†	50	6	39	18	2	3	20	8.8	
Coupling: Fig. 1166 (Pg. pf-71)									
1/4	8	60	10.0	4.5	2	30	5.1	2.3	
3/8	10	20	5.0	2.3	2	10	2.6	1.2	
1/2	15	20	8.0	3.6	2	10	4.0	1.8	
3/4	20	96	62	28	8	12	7.8	3.5	
1	25	64	63	29	8	8	7.9	3.6	
1 1/4	32	30	49	22	2	15	25	11	
1 1/2	40	24	49	22	2	12	24	11	
2	50	16	52	24	2	8	26	12	□blk
2 1/2	65	10	55	25	2	5	27	12	
3	80	6	44	20	2	3	22	10	

▲Weights shown are for black; †Black only; ■ Galvanized Only

□blk - Sold in box only for Black finish, □gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish

Cartons

Standard Malleable Iron Fittings (black or galvanized) (cont.)



Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
Reducer: Fig. 1167 (Pg. pf-71)									
3⁄8 X 1⁄4	10 x 8	48	10.0	4.5	2	24	5.0	2.3	
1⁄2 X 1⁄4	15 x 8	24	15	6.8	2	12	7.4	3.4	
1⁄2 X 3⁄8	15 x 10	24	16	7.3	2	12	8.2	3.7	
3⁄4 X 1⁄4	20 x 8	90	41	19	2	45	21	9	
3⁄4 X 3⁄8	20 x 10	90	42	19	2	45	21	10	
3⁄4 X 1⁄2	20 x 15	90	45	20	2	45	23	10	
1 X 1⁄4	25 x 8	60	40	18	4	15	9.9	4.5	
1 X 3⁄8	25 x 10	80	57	26	4	20	14	6.4	
1 X 1⁄2	25 x 15	80	57	26	4	20	14	6.4	
1 X 3⁄4	25 x 20	60	46	21	2	30	23	10	
1¼ X 1⁄2	32 x 15	44	49	22	2	22	25	11	
1¼ X ¾	32 x 20	48	56	25	4	12	14	6.3	
1¼ X 1	32 x 25	48	61	28	4	12	15	6.9	
1½ X 1⁄2	40 x 15	32	48	22	2	16	24	11	
1½ X ¾	40 x 20	40	63	29	4	10	16	7.1	
1½ X 1	40 x 25	32	52	24	4	8	13	5.9	
1½ X 1¼	40 x 32	32	57	26	4	8	14	6.4	
2 X 1½†	50 x 15	24	57	26	2	12	29	13	
2 X ¾	50 x 20	20	49	22	2	10	24	11	
2 X 1	50 x 25	18	46	21	2	9	23	10	
2 X 1¼	50 x 32	12	30	14	2	6	15	6.9	
2 X 1½	50 x 40	20	54	24	2	10	27	12	□blk
2½ X 1½	65 x 40	8	33	15	2	4	16	7.4	
2½ X 2	65 x 50	10	43	20	2	5	22	10	
3 X 1½†	80 x 40	8	46	21	2	4	23	11	
3 X 2	80 x 50	8	47	21	2	4	23	11	
3 X 2½	80 x 65	8	52	24	2	4	26	12	
4 X 2†	100 x 50	4	38	17					
4 X 3	100 x 80	4	40	18					
90° Street Elbow: Fig. 1170 (Pg. pf-69)									
1⁄4	8	60	10.0	4.5	2	30	5.1	2.3	
3⁄8	10	30	8.0	3.6	2	15	3.9	1.8	
1⁄2	15	160	75	34	8	20	9.4	4.3	□blk
¾	20	100	68	31	4	25	17	7.7	□blk
1	25	60	62	28	4	15	16	7.1	
1¼	32	30	48	22	2	15	24	11	
1½	40	20	44	20	2	10	22	10	
2	50	8	29	13	2	4	14	6.5	
3	80	4	38	17	2	2	19	8.7	

Size		Master Containers				Cartons			
		No. Pcs	Weight.		No. Bags/ Cartons	No Pcs	▲ Wt.		Sold Box Only
(NPS)	DN		Lbs	kg			Lbs	kg	
150 lb. Union: Fig. 463 (Pg. pf-72)									
1/8	6	75	11	5.0	3	25	3.6	1.6	
1/4	8	160	72	33	4	40	18	8.2	☐blk
3/8	10	160	67	30	4	40	17	7.6	
1/2	15	160	70	32	4	40	18	8.0	☐
3/4	20	120	74	34	4	30	18	8.3	☐
1	25	60	55	25	4	15	14	6.2	☐
1 1/4	32	32	45	20	4	8	11	5.1	☐
1 1/2	40	30	51	23	2	15	25	12	☐
2	50	24	61	28	2	12	31	14	☐
150 lb. Union: Fig. 463R (Pg. pf-72)									
3/4 X 1/2	20 x 15	120	66	30	4	30	17	7.5	
250 lb. Union: Fig. 554 (Pg. pf-72)									
1/8	6	75	11	5.0	3	25	3.5	1.6	
1/4	8	160	72	33	4	40	18	8.2	
3/8	10	200	74	34	8	25	9.3	4.2	
1/2	15	120	64	29	4	30	16	7.2	
3/4	20	80	64	29	4	20	16	7.3	
1	25	40	51	23	2	20	26	12	
1 1/4	32	30	49	22	2	15	25	11	
1 1/2	40	30	62	28	2	15	31	14	
2	50	9	31	14	1	9	31	14	
300 lb. Union: Fig. 459 (Pg. pf-72)									
1/8	6	75	11	5.0	3	25	3.5	1.6	
1/4	8	160	72	33	4	40	18	8.2	
3/8	10	200	86	39	8	25	11	4.9	
1/2	15	120	64	29	8	15	8.0	3.6	☐blk
3/4	20	80	64	29	4	20	16	7.3	☐blk
1	25	40	51	23	4	10	13	5.8	☐blk
1 1/4	32	40	65	29	2	20	33	15	☐blk
1 1/2	40	24	49	22	2	12	25	11	☐blk
2	50	18	73	33	2	9	37	17	☐blk
Dart Union: Fig. 832 (Pg. pf-106)									
3/8	10	160	66	30	8	20	8.2	3.7	
1/2	15	120	77	35	8	15	9.6	4.4	
3/4	20	60	47	21	2	30	23	11	
1	25	40	52	24	4	10	13	5.9	
1 1/4	32	24	45	20	2	12	23	10	
1 1/2	40	24	57	26	2	12	28	13	
2	50	14	55	25	2	7	27	12	

▲Weights shown are for black; †Black only; ■ Galvanized Only
 blkl - Sold in box only for Black finish, gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish



Palleted Malleable Iron Fittings (black or galvanized)

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Hex Bushing: Fig. 383 (Pg. pf-89)								
¾ x ⅛	20 x 6	80	10.0	4.5	177	14,160	1,699	771
¾ x ¼ □blk	20 x 8	75	11	5.0	177	13,275	1,859	843
¾ x ⅜ □blk	20 x 10	75	8.0	3.6	177	13,275	1,460	662
¾ x ½ □	20 x 15	75	7.0	3.2	177	13,275	1,195	542
1 x ⅛	25 x 6	50	12	5.4	177	8,850	2,124	963
1 x ¼ □blk	25 x 8	50	9.0	4.1	177	8,850	1,593	723
1 x ⅜	25 x 10	50	9.0	4.1	177	8,850	1,593	723
1 x ½ □	25 x 15	200	37	17	27	5,400	1,004	455
1 x ¾ □	25 x 20	200	32	15	27	5,400	864	392
1¼ x ¼	32 x 8	160	53	24	27	4,320	1,426	647
1¼ x ⅜	32 x 10	200	54	24	27	5,400	1,458	661
1¼ x ½	32 x 15	140	48	22	27	3,780	1,285	583
1¼ x ¾ □	32 x 20	140	55	25	27	3,780	1,474	669
1¼ x 1 □	32 x 25	200	60	27	27	5,400	1,620	735
1½ x 1¼ □	40 x 32	120	36	16	27	3,240	972	441
2 x 1½ □	50 x 40	80	51	23	27	2,160	1,382	627
2½ x 2 □gal	65 x 50	40	41	19	27	1,080	1,102	500
Face Bushing: Fig. 385 (Pg. pf-90)								
¾ x ⅜†	20 x 10	800	64	29	27	21,600	1,728	784
¾ x ½	20 x 15	800	48	22	27	21,600	1,296	588
1 x ½	25 x 15	400	64	29	27	10,800	1,728	784
1 x ¾	25 x 20	400	40	18	27	10,800	1,080	490
1¼ x ½	32 x 15	240	72	33	27	6,480	1,944	882
1¼ x ¾	32 x 20	240	65	29	27	6,480	1,750	794
1¼ x 1	32 x 25	280	53	24	27	7,560	1,436	651
1½ x ½	40 x 15	160	64	29	27	4,320	1,728	784
1½ x ¾†	40 x 20	160	62	28	27	4,320	1,685	764
1½ x 1†	40 x 25	200	66	30	27	5,400	1,782	808
1½ x 1¼	40 x 32	200	32	15	27	5,400	864	392
2 x 1	50 x 25	100	65	29	27	2,700	1,755	796
2 x 1¼	50 x 32	100	53	24	27	2,700	1,431	649
2 x 1½	50 x 40	120	48	22	27	3,240	1,296	588
2½ x 1¼	65 x 32	60	66	30	27	1,620	1,782	808
2½ x 1½	65 x 40	60	56	25	27	1,620	1,507	684
2½ x 2	65 x 50	60	24	11	27	1,620	648	294
3 x 2½	80 x 65	40	40	18	27	1,080	1,069	485
Bar Plugs (Countersunk): Fig. 390 (Pg. pf-91)								
½	15	200	10.0	4.5	177	35,400	1,770	803
¾	20	100	11	5.0	177	17,700	1,947	883
Class 300 Union: Fig. 459 (Pg. pf-72)								
⅛	6	75	11	5.0	177	13,275	1,859	843
¼	8	160	72	33	27	4,320	1,944	882
⅜	10	200	86	39	27	5,400	2,322	1,053
½	15	120	64	29	27	3,240	1,717	779
¾	20	80	64	29	27	2,160	1,728	784
1	25	40	51	23	27	1,080	1,378	625
1¼	32	40	65	29	27	1,080	1,764	800
1½	40	24	49	22	27	648	1,328	602
2	50	18	73	33	27	486	1,983	899

▲Weights shown are for black; †Black only; ■ Galvanized Only, □blk - Sold in box only for Black finish, □gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish

**Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)**



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Class 150 Union: Fig. 463 (Pg. pf-72)								
1/8	6	75	11	5.0	177	13,275	1,925	873
1/4	8	160	72	33	27	4,320	1,944	882
3/8	10	160	67	30	27	4,320	1,814	823
1/2	15	160	70	32	27	4,320	1,901	862
3/4	20	120	72	33	27	3,240	1,944	882
1	25	60	55	25	27	1,620	1,474	669
1 1/4	32	32	46	21	27	864	1,253	568
1 1/2	40	30	51	23	27	810	1,369	621
2	50	24	59	27	27	648	1,594	723
Class 150 Union: Fig. 463R (Pg. pf-72)								
3/4 X 1 1/2	20 x 15					120		
Class 250 Union: Fig. 554 (Pg. pf-72)								
1/8	6	75	11	5.0	177	13,275	1,859	843
1/4	8	160	72	33	27	4,320	1,944	882
3/8	10	200	74	34	27	5,400	1,998	906
1/2	15	120	64	29	27	3,240	1,717	779
3/4	20	80	64	29	27	2,160	1,728	784
1	25	40	51	23	27	1,080	1,382	627
1 1/4	32	30	49	22	27	810	1,257	570
1 1/2	40	30	62	28	27	810	1,123	509
2	50	9	31	14	60	540	1,879	852
90° Elbow: Fig. 1101 (Pg. pf-58)								
1/8	6	105	6.0	2.7	177	18,585	1,115	506
1/4	8	75	8.0	3.6	177	13,275	1,460	662
3/8	10	40	7.0	3.2	177	7,080	1,204	546
1/2	15	200	60	27	27	5,400	1,620	735
3/4	20	140	63	29	27	3,780	1,701	772
1	25	80	58	26	27	2,160	1,577	715
1 1/4	32	48	47	21	27	1,296	1,257	570
1 1/2	40	32	42	19	27	864	1,123	509
2	50	20	41	19	27	540	1,112	504
2 1/2	65	10	37	17	27	270	986	447
3	80	8	44	20	27	216	1,179	535
3 1/2	90	6	43	20	27	162	1,150	522
4	100	5	43	20	27	135	1,162	527
Dart Union Figure 832 (Pg. pf-106)								
3/8	10	160	66	30	27	4,320	1,771	803
1/2	15	120	77	35	27	3,240	2,074	941
3/4	20	60	47	21	27	1,620	1,264	573
1	25	40	52	24	27	1,080	1,404	637
1 1/4	32	24	45	20	27	648	1,225	556
1 1/2	40	24	57	26	27	648	1,536	697
2	50	14	55	25	27	378	1,478	670



Palleted Malleable Iron Fittings (black or galvanized) (cont.)

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
90° Reducing Elbow: Figure 1101R (Pg. pf-59)								
¼ x ¼	8 x 6	100	10.0	4.5	177	17,700	1,770	803
¾ x ¼	10 x 6	75	9.0	4.1	177	13,275	1,593	723
¾ x ¼	10 x 8	50	7.0	3.2	177	8,850	1,239	562
½ x ¼	15 x 8	30	6.0	2.7	177	5,310	1,009	458
½ x ¾	15 x 10	300	66	30	27	8,100	1,782	808
¾ x ¼	20 x 8	24	6.0	2.7	177	4,248	1,104	501
¾ x ¾	20 x 10	160	46	21	27	4,320	1,253	568
¾ x ½	20 x 15	180	68	31	27	4,860	1,847	838
1 x ¾	25 x 10	120	49	22	27	3,240	1,328	602
1 x ½	25 x 15	100	46	21	27	2,700	1,242	563
1 x ¾	25 x 20	80	45	20	27	2,160	1,210	549
1¼ x ½	32 x 15	80	49	22	27	2,160	1,318	598
1¼ x ¾	32 x 20	60	43	20	27	1,620	1,150	522
1¼ x 1	32 x 25	60	52	24	27	1,620	1,409	639
1½ x ¾	40 x 20	48	40	18	27	1,296	1,076	488
1½ x 1	40 x 25	48	49	22	27	1,296	1,322	600
1½ x 1¼	40 x 32	32	37	17	27	864	1,011	459
2 x ¾	50 x 20	24	31	14	27	648	842	382
2 x 1	50 x 25	30	41	19	27	810	1,094	496
2 x 1¼	50 x 32	24	37	17	27	648	991	450
2 x 1½	50 x 40	24	42	19	27	648	1,134	514
2½ x 1½	65 x 40	12	30	14	27	324	823	373
2½ x 2	65 x 50	10	30	14	27	270	805	365
3 x 2	80 x 50	8	30	14	27	216	816	370
3 x 2½	80 x 65	8	34	15	27	216	929	421
4 x 3	100 x 80	4	31	14	27	108	842	382
45° Elbow: Fig. 1102 (Pg. pf-58)								
⅛	6	150	11	5.0	177	26,550	1,859	843
¼	8	70	8.0	3.6	177	12,390	1,363	618
¾	10	40	6.0	2.7	177	7,080	1,133	514
½	15	300	66	30	27	8,100	1,782	808
¾	20	160	59	27	27	4,320	1,598	725
1	25	100	54	24	27	2,700	1,458	661
1¼	32	60	52	24	27	1,620	1,393	632
1½	40	32	36	16	27	864	976	443
2	50	24	43	20	27	648	1,160	526
2½	65	10	28	13	27	270	751	341
3	80	8	36	16	27	216	968	439
4	100	4	30	14	27	108	799	362

▲Weights shown are for black; †Black only; ■ Galvanized Only

**Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)**



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
90° Street Elbow: Fig. 1103 (Pg. pf-60)								
1/8	6	120	7.0	3.2	177	21,240	1,274	578
1/4	8	90	9.0	4.1	177	15,930	1,593	723
3/8	10	40	7.0	3.2	177	7,080	1,204	546
1/2	15	300	84	38	27	8,100	2,268	1,029
3/4	20	160	66	30	27	4,320	1,771	803
1	25	60	37	17	27	1,620	1,004	455
1 1/4	32	40	44	20	27	1,080	1,177	534
1 1/2	40	32	46	21	27	864	1,244	564
2	50	20	57	26	27	540	1,539	698
2 1/2	65	8	32	15	27	216	864	392
3	80	4	24	11	27	108	654	297
4	100	4	42	19	27	108	1,137	516
90° Street Elbow: Figure 1103R (Pg. pf-60)								
1/2 x 3/8	15 x 10	280	64	29	27	7,560	1,739	789
3/4 x 1/2	20 x 15	200	64	29	27	5,400	1,728	784
1 x 3/4	25 x 20	100	54	24	27	2,700	1,458	661
1 1/4 x 3/4	32 x 20	60	45	20	27	1,620	1,215	551
1 1/4 x 1	32 x 25	60	52	24	27	1,620	1,393	632
1 1/2 x 1	40 x 25	40	43	20	27	1,080	1,166	529
1 1/2 x 1 1/4	40 x 32	40	47	21	27	1,080	1,274	578
2 x 1 1/2	50 x 40	24	44	20	27	648	1,199	544
45° Street Elbow: Fig. 1104 (Pg. pf-59)								
1/8	6	150	9.0	4.1	177	26,550	1,593	723
1/4	8	100	10.0	4.5	177	17,700	1,770	803
3/8	10	50	7.0	3.2	177	8,850	1,239	562
1/2	15	300	60	27	27	8,100	1,620	735
3/4	20	160	53	24	27	4,320	1,426	647
1	25	100	52	24	27	2,700	1,404	637
1 1/4	32	60	51	23	27	1,620	1,377	625
1 1/2	40	40	49	22	27	1,080	1,318	598
2	50	24	46	21	27	648	1,244	564
Straight Tee: Fig. 1105 (Pg. pf-60)								
1/8	6	75	7.0	3.2	177	13,275	1,195	542
1/4	8	40	6.0	2.7	177	7,080	1,062	482
3/8	10	30	7.0	3.2	177	5,310	1,221	554
1/2	15	160	66	30	27	4,320	1,771	803
3/4	20	80	54	24	27	2,160	1,447	656
1	25	48	43	20	27	1,296	1,166	529
1 1/4	32	32	42	19	27	864	1,132	513
1 1/2	40	20	35	16	27	540	934	424
2	50	20	50	23	27	540	1,361	617
2 1/2	65	8	39	18	27	216	1,058	480
3	80	6	42	19	27	162	1,145	519
3 1/2 †	90	4	36	16	27	108	972	441
4	100	4	45	20	27	108	1,223	555

▲Weights shown are for black; † Black only; ■ Galvanized Only



Palleted **Malleable Iron Fittings** **(black or galvanized) (cont.)**

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Reducing Tee: Figure 1105R (Pg. pf-61)								
1/8 x 1/8 x 1/4	6 x 6 x 8	50	6.0	2.7	177	8,850	1,062	482
1/4 x 1/4 x 1/8	8 x 8 x 6	50	7.0	3.2	177	8,850	1,151	522
1/4 x 1/4 x 3/8	8 x 8 x 10	30	6.0	2.7	177	5,310	1,009	458
3/8 x 1/4 x 1/4	10 x 8 x 8	30	6.0	2.7	177	5,310	1,009	458
3/8 x 1/4 x 3/8	10 x 8 x 10	30	6.0	2.7	177	5,310	1,115	506
3/8 x 3/8 x 1/4	10 x 10 x 8	30	6.0	2.7	177	5,310	1,115	506
3/8 x 3/8 x 1/2	10 x 10 x 15	20	5.0	2.3	177	3,540	956	434
1/2 x 1/4 x 1/2	15 x 8 x 15	20	6.0	2.7	177	3,540	1,027	466
1/2 x 3/8 x 3/8	15 x 10 x 10	20	6.0	2.7	177	3,540	991	450
1/2 x 3/8 x 1/2	15 x 10 x 15	20	7.0	3.2	177	3,540	1,168	530
1/2 x 1/2 x 1/4	15 x 15 x 8	20	5.0	2.3	177	3,540	956	434
1/2 x 1/2 x 3/8	15 x 15 x 10	200	60	27	27	5,400	1,620	735
1/2 x 1/2 x 3/4	15 x 15 x 20	120	54	24	27	3,240	1,458	661
1/2 x 1/2 x 1	15 x 15 x 25	100	55	25	27	2,700	1,485	674
3/4 x 1/4 x 3/4	20 x 8 x 20	120	54	24	27	3,240	1,458	661
3/4 x 3/8 x 3/8†	20 x 10 x 10	140	50	23	27	3,780	1,361	617
3/4 x 3/8 x 3/4	20 x 10 x 20	100	46	21	27	2,700	1,242	563
3/4 x 1/2 x 1/2	20 x 15 x 15	140	60	27	27	3,780	1,625	737
3/4 x 1/2 x 3/4	20 x 15 x 20	80	42	19	27	2,160	1,123	509
3/4 x 3/4 x 1/4	20 x 20 x 8	140	53	24	27	3,780	1,436	651
3/4 x 3/4 x 3/8	20 x 20 x 10	120	50	23	27	3,240	1,361	617
3/4 x 3/4 x 1/2	20 x 20 x 15	80	38	17	27	2,160	1,015	460
3/4 x 3/4 x 1	20 x 20 x 25	60	37	17	27	1,620	1,004	455
3/4 x 3/4 x 1 1/4	20 x 20 x 32	40	36	16	27	1,080	972	441
1 x 1/4 x 1	25 x 8 x 25	60	41	19	27	1,620	1,118	507
1 x 1/2 x 1/2	25 x 15 x 15	100	55	25	27	2,700	1,485	674
1 x 1/2 x 3/4	25 x 15 x 20	80	45	20	27	2,160	1,210	549
1 x 1/2 x 1	25 x 15 x 25	60	46	21	27	1,620	1,231	558
1 x 3/4 x 1/2	25 x 20 x 15	80	47	21	27	2,160	1,274	578
1 x 3/4 x 3/4	25 x 20 x 20	60	44	20	27	1,620	1,199	544
1 x 3/4 x 1	25 x 20 x 25	60	47	21	27	1,620	1,264	573
1 x 1 x 1/4	25 x 25 x 8	80	42	19	27	2,160	1,145	519
1 x 1 x 3/8	25 x 25 x 10	80	48	22	27	2,160	1,296	588
1 x 1 x 1/2	25 x 25 x 15	60	42	19	27	1,620	1,134	514
1 x 1 x 3/4	25 x 25 x 20	60	49	22	27	1,620	1,328	602
1 x 1 x 1 1/4	25 x 25 x 32	40	37	17	27	1,080	994	451
1 x 1 x 1 1/2	25 x 25 x 40	32	38	17	27	864	1,028	466
1 x 1 x 2	25 x 25 x 50	24	39	18	27	648	1,056	479
1 1/4 x 1/2 x 1	32 x 15 x 25	40	35	16	27	1,080	940	426
1 1/4 x 1/2 x 1 1/4	32 x 15 x 32	24	25	11	27	648	674	306
1 1/4 x 3/4 x 3/4	32 x 20 x 20	40	34	15	27	1,080	929	421
1 1/4 x 3/4 x 1	32 x 20 x 25	40	36	16	27	1,080	983	446
1 1/4 x 3/4 x 1 1/4	32 x 20 x 32	24	25	11	27	648	674	306
1 1/4 x 1 x 1/2	32 x 25 x 15	60	46	21	27	1,620	1,231	558
1 1/4 x 1 x 3/4	32 x 25 x 20	40	35	16	27	1,080	940	426
1 1/4 x 1 x 1	32 x 25 x 25	40	44	20	27	1,080	1,199	544

▲Weights shown are for black; † Black only; ■ Galvanized Only

Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Reducing Tee: Figure 1105R (continued)								
1¼ x 1 x 1¼	32 x 25 x 32	24	27	12	27	648	732	332
1¼ x 1¼ x ¾	32 x 32 x 10	40	34	15	27	1,080	929	421
1¼ x 1¼ x ½	32 x 32 x 15	40	39	18	27	1,080	1,058	480
1¼ x 1¼ x ¾	32 x 32 x 20	32	34	15	27	864	924	419
1¼ x 1¼ x 1	32 x 32 x 25	40	47	21	27	1,080	1,274	578
1¼ x 1¼ x 1½	32 x 32 x 40	30	44	20	27	810	1,175	533
1¼ x 1¼ x 2	32 x 32 x 50	24	41	19	27	648	1,102	500
1½ x ½ x 1½	40 x 15 x 40	30	40	18	27	810	1,077	489
1½ x ¾ x ¾	40 x 20 x 20	40	40	18	27	1,080	1,080	490
1½ x ¾ x 1½	40 x 20 x 40	30	42	19	27	810	1,142	518
1½ x 1 x 1	40 x 25 x 25	32	36	16	27	864	985	447
1½ x 1 x 1¼	40 x 25 x 32	30	39	18	27	810	1,053	478
1½ x 1 x 1½	40 x 25 x 40	30	45	20	27	810	1,215	551
1½ x 1¼ x ½	40 x 32 x 15	40	42	19	27	1,080	1,134	514
1½ x 1¼ x ¾	40 x 32 x 20	32	35	16	27	864	933	423
1½ x 1¼ x 1	40 x 32 x 25	32	40	18	27	864	1,089	494
1½ x 1¼ x 1¼	40 x 32 x 32	24	36	16	27	648	985	447
1½ x 1¼ x 1½	40 x 32 x 40	24	36	16	27	648	972	441
1½ x 1½ x ½	40 x 40 x 15	32	38	17	27	864	1,028	466
1½ x 1½ x ¾	40 x 40 x 20	24	32	15	27	648	855	388
1½ x 1½ x 1	40 x 40 x 25	24	35	16	27	648	940	426
1½ x 1½ x 1¼	40 x 40 x 32	24	35	16	27	648	940	426
1½ x 1½ x 2	40 x 40 x 50	24	45	20	27	648	1,205	547
2 x ½ x 2	50 x 15 x 50	20	43	20	27	540	1,161	527
2 x ¾ x 2	50 x 20 x 50	20	40	18	27	540	1,080	490
2 x 1 x 2	50 x 25 x 50	20	43	20	27	540	1,156	524
2 x 1¼ x 1¼	50 x 32 x 32	20	34	15	27	540	929	421
2 x 1¼ x 1½	50 x 32 x 40	20	37	17	27	540	999	453
2 x 1¼ x 2	50 x 32 x 50	20	44	20	27	540	1,188	539
2 x 1½ x 1	50 x 40 x 25	24	38	17	27	648	1,017	461
2 x 1½ x 1¼	50 x 40 x 32	20	35	16	27	540	950	431
2 x 1½ x 1½	50 x 40 x 40	20	39	18	27	540	1,053	478
2 x 1½ x 2	50 x 40 x 50	16	36	16	27	432	968	439
2 x 2 x ½	50 x 50 x 15	30	50	23	27	810	1,337	606
2 x 2 x ¾	50 x 50 x 20	24	45	20	27	648	1,212	550
2 x 2 x 1	50 x 50 x 25	24	42	19	27	648	1,140	517
2 x 2 x 1¼	50 x 50 x 32	20	47	21	27	540	1,269	576
2 x 2 x 1½	50 x 50 x 40	20	51	23	27	540	1,377	625
2 x 2 x 2½	50 x 50 x 65	12	42	19	27	324	1,134	514
2½ x 1½ x 2	65 x 40 x 50	12	41	19	27	324	1,111	504
2½ x 1½ x 2½	65 x 40 x 65	12	46	21	27	324	1,231	558
2½ x 2 x 2	65 x 50 x 50	12	39	18	27	324	1,063	482
2½ x 2 x 2½	65 x 50 x 65	8	32	15	27	216	875	397
2½ x 2½ x ¾	65 x 65 x 20	12	33	15	27	324	881	400
2½ x 2½ x 1	65 x 65 x 25	12	34	15	27	324	923	419
2½ x 2½ x 1¼	65 x 65 x 32	12	40	18	27	324	1,079	489
2½ x 2½ x 1½	65 x 65 x 40	12	42	19	27	324	1,121	508

▲Weights shown are for black; † Black only; ■ Galvanized Only



Palleted **Malleable Iron Fittings** **(black or galvanized) (cont.)**

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Reducing Tee: Figure 1105R (continued)								
2½ x 2½ x 2	65 x 65 x 50	12	44	20	27	324	1,183	537
2½ x 2½ x 3	65 x 65 x 80	8	47	21	27	216	1,257	570
3 x 2 x 2	80 x 50 x 50	8	36	16	27	216	966	438
3 x 2 x 3	80 x 50 x 80	8	46	21	27	216	1,248	566
3 x 2½ x 2	80 x 65 x 50	8	38	17	27	216	1,037	470
3 x 2½ x 2½	80 x 65 x 65	8	46	21	27	216	1,253	568
3 x 3 x ¾	80 x 80 x 20	8	32	15	27	216	870	395
3 x 3 x 1	80 x 80 x 25	8	33	15	27	216	892	405
3 x 3 x 1¼	80 x 80 x 32	8	36	16	27	216	972	441
3 x 3 x 1½	80 x 80 x 40	8	42	19	27	216	1,121	508
3 x 3 x 2	80 x 80 x 50	8	46	21	27	216	1,231	558
3 x 3 x 2½	80 x 80 x 65	8	49	22	27	216	1,315	596
4 x 4 x 1½	100 x 100 x 40	4	30	14	27	108	1,123	509
4 x 4 x 2	100 x 100 x 50	4	34	15	27	108	807	366
4 x 4 x 2½	100 x 100 x 65	4	38	17	27	108	906	411
4 x 4 x 3■	100 x 100 x 80	4	42	19	27	108	1,034	469
Street or Service Tee: Fig. 1106 (Pg. pf-64)								
¼	8	50	8.0	3.6	177	8,850	1,328	602
¾	10	24	6.0	2.7	177	4,248	1,020	463
½	15	120	41	19	27	3,240	1,102	500
¾	20	60	37	17	27	1,620	988	448
1	25	40	38	17	27	1,080	1,037	470
1¼	32	24	33	15	27	648	901	409
1½	40	24	46	21	27	648	1,251	567
2	50	16	51	23	27	432	1,365	619
Street or Service Tee: Fig. 1106R (Pg. pf-64)								
1¼ x 1 x 1¼†	32 x 25 x 32	32						
Cross: Fig. 1107 (Pg. pf-65)								
⅛	6	50	6.0	2.7	177	8,850	1,062	482
¼	8	30	5.0	2.3	177	5,310	956	434
¾	10	160	45	20	27	4,320	1,210	549
½	15	120	50	23	27	3,240	1,361	617
¾	20	60	41	19	27	1,620	1,118	507
1	25	40	45	20	27	1,080	1,210	549
1¼	32	30	43	20	27	810	1,166	529
1½	40	20	40	18	27	540	1,069	485
2	50	16	53	24	27	432	1,426	647
2½	65	8	41	19	27	216	1,118	507
3	80	4	32	15	27	108	858	389
4	100	4						
45° Y Branch: Fig. 1108 (Pg. pf-64)								
¾	10	24	6.0	2.7	177	4,248	1,147	520
½	15	140	52	24	27	3,780	1,399	635
¾	20	80	50	23	27	2,160	1,339	607
1	25	40	34	15	27	1,080	929	421
1¼	32	24	39	18	27	648	1,056	479
1½	40	20	40	18	27	540	1,080	490
2	50	12	37	17	27	324	988	448
2½	65	4	23	10	27	108	633	287

▲Weights shown are for black; †Black only; ■ Galvanized Only

Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Return Bends: Fig. 1119 (Pg. pf-66)								
½†	15	160	58	26	27	4,320	1,555	705
¾†	20	80	51	23	27	2,160	1,382	627
1	25	40	44	20	27	1,080	1,188	539
1¼†	32	24	42	19	27	648	1,147	520
1½†	40	20	51	23	27	540	1,377	625
2	50	12	48	22	27	324	1,296	588
Coupling: Fig. 1121 (Pg. pf-65)								
⅛	6	160	10.0	4.5	177	28,320	1,699	771
¼	8	105	9.0	4.1	177	18,585	1,673	759
⅜	10	60	8.0	3.6	177	10,620	1,381	626
½	15	40	8.0	3.6	177	7,080	1,416	642
¾	20	240	72	33	27	6,480	1,944	882
1	25	100	48	22	27	2,700	1,296	588
1¼	32	60	45	20	27	1,620	1,215	551
1½	40	40	40	18	27	1,080	1,080	490
2	50	20	29	13	27	540	783	355
2½	65	24	58	26	27	648	1,555	705
3	80	8	26	12	27	216	713	323
4	100	8	46	21	27	216	1,236	561
Cap: Fig. 1124 (Pg. pf-66)								
½	15	300	36	16	27	8,100	972	441
¾	20	240	53	24	27	6,480	1,426	647
1	25	140	53	24	27	3,780	1,436	651
1¼	32	100	58	26	27	2,700	1,566	710
1½	40	80	58	26	27	2,160	1,577	715
2	50	48	54	24	27	1,296	1,464	664
2½	65	30	53	24	27	810	1,418	643
3	80	24	63	29	27	648	1,698	770
3½	90	16	51	23	27	432	1,378	625
4	100	8	36	16	27	216	981	445
5	125	8	52	24	27	216	1,393	632
Reducer: Fig. 1125 (Pg. pf-66)								
¼ x ⅛	8 x 6	100	7.0	3.2	177	17,700	1,239	562
⅜ x ⅛	10 x 6	90	10.0	4.5	177	15,930	1,752	795
⅜ x ¼	10 x 8	75	8.0	3.6	177	13,275	1,460	662
½ x ⅛	15 x 6	40	6.0	2.7	177	7,080	991	450
½ x ¼	15 x 8	50	8.0	3.6	177	8,850	1,328	602
½ x ⅜	15 x 10	50	9.0	4.1	177	8,850	1,505	683
¾ x ¼	20 x 8	24	5.0	2.3	177	4,248	935	424
1¼ x ½	32 x 15	60	37	17	27	1,620	988	448
1½ x 1¼	40 x 32	40	36	16	27	1,080	972	441
2 x ¾	50 x 20	20	27	12	27	540	724	328
2 x 1	50 x 25	20	28	13	27	540	756	343
2 x 1¼	50 x 32	20	31	14	27	540	826	375
2 x 1½	50 x 40	20	31	14	27	540	837	380
2½ x 1½	65 x 40	14	29	13	27	378	790	358
3 x 1	80 x 25	10	32	15	27	270	853	387
3 x 1¼	80 x 32	8	24	11	27	216	646	293
3 x 1½	80 x 40	8	24	11	27	216	653	296
3 x 2	80 x 50	10	34	15	27	270	921	418

▲Weights shown are for black; †Black only; ■ Galvanized Only



Palleted Malleable Iron Fittings (black or galvanized) (cont.)

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Reducer: Fig. 1125 (Continued)								
3 x 2½	80 x 65	10	33	15	27	270	894	406
3½ x 2	90 x 50	8	35	16	27	216	933	423
4 x 1½	100 x 40	4	20	9.1	27	108	529	240
4 x 2	100 x 50	4	20	9.1	27	108	551	250
4 x 2½	100 x 65	4	24	11	27	108	640	290
4 x 3	100 x 80	4	26	12	27	108	707	321
4 x 3½	100 x 90	4	25	11	27	108	680	308
¾ x ½	20 x 6	160	38	17	27	4,320	1,037	470
¾ x ¾	20 x 10	200	50	23	27	5,400	1,350	612
¾ x ½	20 x 15	240	65	29	27	6,480	1,750	794
1 x ¼	25 x 8	160	56	25	27	4,320	1,512	686
1 x ¾	25 x 10	160	56	25	27	4,320	1,512	686
1 x ½	25 x 15	180	70	32	27	4,860	1,895	860
1 x ¾	25 x 20	140	60	27	27	3,780	1,625	737
1¼ x ¾	32 x 20	80	51	23	27	2,160	1,382	627
1¼ x 1	32 x 25	80	54	24	27	2,160	1,469	666
1½ x ½	40 x 15	60	47	21	27	1,620	1,264	573
1½ x ¾	40 x 20	60	53	24	27	1,620	1,426	647
1½ x 1	40 x 25	60	53	24	27	1,620	1,426	647
2 x ½	50 x 15	40	52	24	27	1,080	1,404	637
2½ x 1	65 x 25	20	42	19	27	540	1,145	519
2½ x 1¼	65 x 32	20	42	19	27	540	1,129	512
2½ x 2	65 x 50	16	40	18	27	432	1,084	492
3½ x 3	90 x 80	8	40	18	27	216	1,078	489
Waste Nut: Fig. 1133 (Pg. pf-67)								
¼†	8	150	8.0	3.6	20	3,000	150	68
½†	15	100	12	5.4	177	17,700	2,124	963
¾	20	50	8.0	3.6	177	8,850	1,328	602
Hex Lock Nut: Fig. 1134 (Pg. pf-65)								
¼	8	200	4.0	1.8	177	35,400	708	321
¾	10	200	8.0	3.6	177	35,400	1,416	642
½	15	150	9.0	4.1	177	26,550	1,593	723
¾	20	100	8.0	3.6	177	17,700	1,416	642
1	25	50	7.0	3.2	177	8,850	1,239	562
1¼	32	200	42	19	27	5,400	1,134	514
1½	40	120	29	13	27	3,240	778	353
2	50	100	40	18	27	2,700	1,080	490
Extension Piece: Fig. 1137 (Pg. pf-67)								
¾	10	50	5.0	2.3	27	1,350	135	61
½	15	40	6.0	2.7	177	7,080	1,062	482
¾	20	240	62	28	27	6,480	1,685	764
1	25	120	50	23	27	3,240	1,361	617
45° Street Elbow: Fig. 1160 (Pg. pf-68)								
½†	15	24	9.0	4.1	177	4,248	1,529	694
¾†	20	120	65	29	27	3,240	1,750	794
1†	25	60	51	23	27	1,620	1,377	625
1¼†	32	40	60	27	27	1,080	1,620	735
1½†	40	24	49	22	27	648	1,335	606
2†	50	16	53	24	27	432	1,443	655

▲Weights shown are for black; †Black only; ■ Galvanized Only

**Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)**



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
90° Elbow: Fig. 1161 (Pg. pf-68)								
¼	8	40	8.0	3.6	177	7,080	1,416	642
⅜	10	30	9.0	4.1	177	5,310	1,540	699
½	15	160	75	34	27	4,320	2,030	921
¾	20	80	53	24	27	2,160	1,426	647
1	25	60	69	31	27	1,620	1,863	845
1¼	32	26	49	22	27	702	1,327	602
1½	40	20	49	22	27	540	1,334	605
2	50	12	45	20	27	324	1,228	557
2½	65	6	39	18	27	162	1,055	479
3	80	4	40	18	27	108	1,075	488
90° Reducing Elbow: Figure 1161R (Pg. pf-68)								
⅜ x ¼†	10 x 8	50	13	5.9	27	1,350	351	159
½ x ⅜†	15 x 10	50	21	10	27	1,350	554	251
¾ x ½	20 x 15	40	25	11	27	1,080	670	304
1 x ½	25 x 15	40	35	16	27	1,080	940	426
1 x ¾†	25 x 20	40	40	18	27	1,080	1,080	490
1¼ x ¾†	32 x 20	30	42	19	27	810	1,142	518
1¼ x 1†	32 x 25	30	48	22	27	810	1,296	588
1½ x 1†	40 x 25	20	38	17	27	540	1,021	463
1½ x 1¼†	40 x 32	20	43	20	27	540	1,161	527
2 x 1¼†	50 x 32	10	31	14	27	270	842	382
2 x 1½†	50 x 40	10	33	15	27	270	891	404
45° Elbow: Fig. 1162 (Pg. pf-69)								
¼	8	50	10.0	4.5	177	8,850	1,682	763
⅜	10	30	8.0	3.6	177	5,310	1,487	674
½	15	20	9.0	4.1	177	3,540	1,522	690
¾	20	96	63	29	27	2,592	1,711	776
1	25	60	60	27	27	1,620	1,620	735
1¼	32	30	50	23	27	810	1,353	614
1½	40	22	47	21	27	594	1,277	579
2	50	12	41	19	27	324	1,102	500
2½	65	8	44	20	27	216	1,190	540
3	80	6	49	22	27	162	1,312	595
4†	100	3	40	18	27	81	1,086	493
Cap: Fig. 1163 (Pg. pf-71)								
¼	8	120	12	5.4	177	21,240	2,124	963
⅜	10	75	11	5.0	177	13,275	1,991	903
½	15	30	7.0	3.2	177	5,310	1,221	554
¾	20	24	8.0	3.6	177	4,248	1,487	674
1	25	120	70	32	27	3,240	1,879	852
1¼	32	80	75	34	27	2,160	2,030	921
1½	40	40	47	21	27	1,080	1,274	578
2	50	32	62	28	27	864	1,676	760
2½	65	20	66	30	27	540	1,793	813
3	80	16	75	34	27	432	2,035	923

▲Weights shown are for black; †Black only; ■ Galvanized Only



Palleted Malleable Iron Fittings (black or galvanized) (cont.)

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Straight Tee: Fig. 1164(Pg. pf-70)								
¼	8	30	8.0	3.6	177	5,310	1,434	650
⅜	10	20	8.0	3.6	177	3,540	1,487	674
½	15	100	65	29	27	2,700	1,755	796
¾	20	60	64	29	27	1,620	1,733	786
1	25	40	65	29	27	1,080	1,750	794
1¼	32	20	50	23	27	540	1,345	610
1½	40	14	48	22	27	378	1,285	583
2	50	10	52	24	27	270	1,404	637
2½	65	4	34	15	27	108	909	412
3	80	4	50	23	27	108	1,347	611
Reducing Tee: Fig. 1164R (Pg. pf-70)								
⅝ x ⅝ x ¼†	10 x 10 x 8	120	44	20	27	3,240	1,231	558
½ x ½ x ¼†	15 x 15 x 8	104	50	23	27	2,808	1,226	556
½ x ½ x ¾†	15 x 15 x 20	52	42	19	27	1,404	1,264	573
¾ x ½ x ¾	20 x 15 x 20	52	48	22	27	1,404	1,215	551
¾ x ¾ x ¼	20 x 20 x 8	60	46	21	27	1,620	913	414
¾ x ¾ x ⅝†	20 x 20 x 10	52	42	19	27	1,404	1,196	542
¾ x ¾ x ½†	20 x 20 x 15	52	47	21	27	1,404	1,242	563
1 x ¾ x ¾†	25 x 20 x 20	40	51	23	27	1,080	1,037	470
1 x ½ x 1†	25 x 15 x 25	36	49	22	27	972	1,348	611
1 x ¾ x 1	25 x 20 x 25	36	50	23	27	972	1,306	592
1 x 1 x ¼†	25 x 25 x 8	36	39	18	27	972	1,322	600
1 x 1 x ½	25 x 25 x 15	40	50	23	27	1,080	1,341	608
1 x 1 x ¾†	25 x 25 x 20	40	53	24	27	1,080	1,361	617
1¼ x 1 x 1†	32 x 25 x 25	28	54	24	27	756	1,361	617
1¼ x 1¼ x ½	32 x 32 x 15	30	51	23	27	810	1,328	602
1¼ x 1¼ x ¾	32 x 32 x 20	24	46	21	27	648	1,482	672
1¼ x 1¼ x 1	32 x 32 x 25	24	50	23	27	648	1,372	622
1½ x 1½ x ½	40 x 40 x 15	20	45	20	27	540	1,436	651
1½ x 1½ x ¾	40 x 40 x 20	20	49	22	27	540	1,452	659
1½ x 1½ x 1	40 x 40 x 25	18	47	21	27	486	1,377	625
1½ x 1½ x 1¼†	40 x 40 x 32	18	55	25	27	486	1,542	699
2 x 1½ x 2†	50 x 40 x 50	10	45	20	27	270	1,367	620
2 x 2 x ½	50 x 50 x 15	10	34	15	27	270	1,372	622
2 x 2 x ¾	50 x 50 x 20	16	57	26	27	432	—	—
2 x 2 x 1	50 x 50 x 25	12	44	20	27	324	—	—
2 x 2 x 1¼	50 x 50 x 32	12	51	23	27	324	—	—
2 x 2 x 1½	50 x 50 x 40	10	46	21	27	270	—	—
2½ x 2½ x 1½†	65 x 65 x 40	8	51	23	27	216	—	—
3 x 3 x 2	80 x 80 x 50	4	38	17	27	108	—	—
Cross: Fig. 1165 (Pg. pf-69)								
⅝†	10	80	37	17	27	2,160	994	451
¾	20	50	63	29	27	1,350	1,688	766
1†	25	26	49	22	27	702	1,334	605
1¼†	32	16	52	24	27	432	1,395	633
1½†	40	12	50	23	27	324	1,361	617
2†	50	6	39	18	27	162	1,051	477

▲Weights shown are for black; † Black only; ■ Galvanized Only

**Palleted
Malleable Iron Fittings
(black or galvanized) (cont.)**



Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
Coupling: Fig. 1166 (Pg. pf-71)								
¼	8	60	10.0	4.5	177	10,620	1,805	819
⅜	10	20	5.0	2.3	177	3,540	920	417
½	15	20	8.0	3.6	177	3,540	1,416	642
¾	20	96	62	28	27	2,592	1,685	764
1	25	64	63	29	27	1,728	1,711	776
1¼	32	30	49	22	27	810	1,325	601
1½	40	24	49	22	27	648	1,315	596
2	50	16	52	24	27	432	1,400	635
2½	65	10	55	25	27	270	1,472	668
3	80	6	44	20	27	162	1,183	537
Reducer: Fig. 1167 (Pg. pf-71)								
⅜ x ¼	10 x 8	48	10.0	4.5	177	8,496	1,784	809
½ x ¼	15 x 8	24	15	6.8	177	4,248	2,634	1,195
½ x ⅜	15 x 10	24	16	7.3	177	4,248	2,889	1,310
¾ x ¼	20 x 8	90	41	19	27	2,430	1,118	507
¾ x ⅜	20 x 10	90	42	19	27	2,430	1,142	518
¾ x ½	20 x 15	90	45	20	27	2,430	1,215	551
1 x ¼	25 x 8	60	40	18	27	1,620	1,069	485
1 x ⅜	25 x 10	80	57	26	27	2,160	1,534	696
1 x ½	25 x 15	80	57	26	27	2,160	1,534	696
1 x ¾	25 x 20	60	46	21	27	1,620	1,247	566
1¼ x ½	32 x 15	44	49	22	27	1,188	1,331	604
1¼ x ¾	32 x 20	48	56	25	27	1,296	1,503	682
1¼ x 1	32 x 25	48	61	28	27	1,296	1,646	747
1½ x ½	40 x 15	32	48	22	27	864	1,305	592
1½ x ¾	40 x 20	40	63	29	27	1,080	1,696	769
1½ x 1	40 x 25	32	52	24	27	864	1,400	635
1½ x 1¼	40 x 32	32	57	26	27	864	1,538	698
2 x ½†	50 x 15	24	57	26	27	648	1,549	703
2 x ¾	50 x 20	20	49	22	27	540	1,318	598
2 x 1	50 x 25	18	46	21	27	486	1,234	560
2 x 1¼	50 x 32	12	30	14	27	324	822	373
2 x 1½	50 x 40	20	54	24	27	540	1,469	666
2½ x 1½	65 x 40	8	33	15	27	216	883	401
2½ x 2	65 x 50	10	43	20	27	270	1,166	529
3 x 1½†	80 x 40	8	46	21	27	216	1,251	567
3 x 2	80 x 50	8	47	21	27	216	1,259	571
3 x 2½	80 x 65	8	52	24	27	216	1,393	632
4 x 2†	100 x 50	4	38	17	27	108	1,026	465
4 x 3	100 x 80	4	40	18	27	108	1,080	490



Palleted Malleable Iron Fittings (black or galvanized) (cont.)

Size		Pcs./Carton	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN		Lbs	Kg			Lbs	Kg
90° Streed Elbow: Fig. 1170 (Pg. pf-69)								
¼	8	60	10.0	4.5	177	10,620	1,805	819
⅜	10	30	8.0	3.6	177	5,310	1,381	626
½	15	160	75	34	27	4,320	2,030	921
¾	20	100	68	31	27	2,700	1,836	833
1	25	60	62	28	27	1,620	1,685	764
1¼	32	30	48	22	27	810	1,296	588
1½	40	20	44	20	27	540	1,188	539
2	50	8	29	13	27	216	775	352
3	80	4	38	17	27	108	1,031	468
Floor Flange: Fig. 1190 (Pg. pf-64)								
½	15	120	66	30	27	3,240	1,779	807
¾	20	80	43	20	27	2,160	1,166	529
1	25	60	46	21	27	1,620	1,231	558
1¼	32	50	45	20	27	1,350	1,215	551
1½	40	40	48	22	27	1,080	1,296	588
2	50	30	60	27	27	810	1,610	730

▲Weights shown are for black; † Black only; ■ Galvanized Only

Palleted Cast Iron Fittings (black or galvanized)



Size		Pcs./Carton	Sold Box Only	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN			Lbs	Kg			Lbs	Kg
90° Elbow: Fig.351 (Pg. pf-76)									
½	15	150	□blk	57	26	39	5,850	2,223	1,008
¾†	20	100	□blk	62	28	39	3,900	2,418	1,097
1	25	45	□blk	43	20	39	1,755	1,667	756
1¼†	32	25	□blk	37	17	39	975	1,433	650
1½†	40	15	□blk	29	13	39	585	1,129	512
2	50	20	□blk	61	28	20	400	1,212	550
Reducing Elbow: Fig.352 (Pg. pf-78)									
¾ x ½†	20 x 15	120		59	27	39	4,680	2,293	1,040
1 x ½†	25 x 15	70	□blk	43	20	39	2,730	1,693	768
1 x ¾†	25 x 20	70	□blk	55	25	39	2,730	2,129	966
1¼ x ½†	32 x 15	55	□blk	52	24	39	2,145	2,016	914
1¼ x ¾†	32 x 20	50	□blk	55	25	39	1,950	2,126	964
1¼ x 1†	32 x 25	40	□blk	47	21	39	1,560	1,825	828
1½ x 1†	40 x 25	30	□blk	44	20	39	1,170	1,708	775
1½ x 1¼†	40 x 32	25	□blk	44	20	39	975	1,697	770
2 x 1¼†	50 x 32	25	□blk	56	25	20	500	1,125	510
2 x 1½†	50 x 40	25	□blk	65	29	20	500	1,295	587
45° Elbow: Fig.356 (Pg. pf-77)									
½†	15	150		56	25	39	5,850	2,165	982
¾	20	100		55	25	39	3,900	2,145	973
1	25	60	□blk	51	23	39	2,340	1,989	902
1¼†	32	35		48	22	39	1,365	1,856	842
1½†	40	25		45	20	39	975	1,745	792
2†	50	20	□blk	56	25	20	400	1,120	508
Tee: Fig.358 (Pg. pf-77)									
½†	15	100		54	24	39	3,900	2,106	955
¾	20	60		50	23	39	2,340	1,966	892
1	25	30	□blk	39	18	39	1,170	1,521	690
1¼†	32	20	□blk	41	19	39	780	1,583	718
1½†	40	20	□blk	51	23	20	400	1,020	463
2†	50	10	□blk	42	19	20	200	832	377

▲Weights shown are for black; †Black only; ■ Galvanized Only

□blk - Sold in box only for Black finish, □gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish



Palleted Cast Iron Fittings (black or galvanized) (cont.)

Size		Pcs./Carton	Sold Box Only	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN			Lbs	Kg			Lbs	Kg
Reducing Tee: Fig.359 (Pg. pf-79-84)									
¾ x ¾ x ½†	20 x 20 x 15	70		53	24	39	2,730	2,075	941
1 x ½ x 1†	25 x 15 x 25	45	□blk	46	21	39	1,755	1,808	820
1 x ¾ x ¾†	25 x 20 x 20	50		49	22	39	1,950	1,911	867
1 x 1 x ½†	25 x 25 x 15	50	□blk	49	22	39	1,950	1,892	858
1 x 1 x ¾†	25 x 25 x 20	45		50	23	20	900	999	453
1 x 1 x 1¼†	25 x 25 x 32	20	□blk	31	14	39	780	1,217	552
1¼ x ½ x 1¼†	32 x 15 x 32	25		40	18	39	975	1,550	703
1¼ x ¾ x 1¼†	32 x 20 x 32	25		43	20	39	975	1,667	756
1¼ x 1 x ½†	32 x 25 x 15	35	□blk	43	20	39	1,365	1,679	762
1¼ x 1 x ¾†	32 x 25 x 20	30		41	19	20	600	810	367
1¼ x 1 x 1†	32 x 25 x 25	20	□blk	31	14	39	780	1,193	541
1¼ x 1 x 1¼†	32 x 25 x 32	20	□blk	35	16	39	780	1,373	623
1¼ x 1¼ x ½	32 x 32 x 15	30	□blk	43	20	39	1,170	1,685	764
1¼ x 1¼ x ¾†	32 x 32 x 20	25	□blk	40	18	20	500	790	358
1¼ x 1¼ x 1†	32 x 32 x 25	20	□blk	35	16	39	780	1,373	623
1½ x ½ x 1½†	40 x 15 x 40	20	□blk	42	19	20	400	840	381
1½ x 1¼ x ½†	40 x 32 x 15	25	□blk	42	19	39	975	1,628	738
1½ x 1¼ x ¾†	40 x 32 x 20	20	□blk	36	16	20	400	712	323
1½ x 1¼ x 1†	40 x 32 x 25	20	□blk	38	17	39	780	1,490	676
1½ x 1¼ x 1¼†	40 x 32 x 32	20	□blk	46	21	39	780	1,802	817
1½ x 1½ x ½†	40 x 40 x 15	20	□blk	37	17	39	780	1,435	651
1½ x 1½ x ¾†	40 x 40 x 20	20	□blk	38	17	39	780	1,498	679
1½ x 1½ x 1†	40 x 40 x 25	30	□blk	64	29	20	600	1,272	577
1½ x 1½ x 1¼†	40 x 40 x 32	25	□blk	59	27	20	500	1,185	538
1½ x 1½ x 2†	40 x 40 x 50	10	□blk	31	14	39	390	1,209	548
2 x ½ x 2†	50 x 15 x 50	10		33	15	20	200	660	299
2 x ¾ x 2†	50 x 20 x 50	15		50	23	20	300	993	450
2 x 1 x 2†	50 x 25 x 50	15	□blk	50	23	20	300	990	449
2 x 1¼ x 2†	50 x 32 x 50	15	□blk	52	24	20	300	1,047	475
2 x 1½ x ½	50 x 40 x 15	25	□blk	57	26	20	500	1,145	519
2 x 1½ x 1†	50 x 40 x 25	20	□blk	53	24	20	400	1,056	479
2 x 1½ x 1½†	50 x 40 x 40	15		47	21	20	300	945	429
2 x 1½ x 2†	50 x 40 x 50	15	□blk	55	25	20	300	1,107	502
2 x 2 x ½†	50 x 50 x 15	20	□blk	53	24	20	400	1,064	483
2 x 2 x ¾†	50 x 50 x 20	20	□blk	57	26	20	400	1,144	519
2 x 2 x 1†	50 x 50 x 25	15	□blk	46	21	20	300	915	415
2 x 2 x 1¼†	50 x 50 x 32	15	□blk	51	23	20	300	1,014	460
2 x 2 x 1½†	50 x 50 x 40	15	□blk	55	25	20	300	1,095	497
Hex Coupling: Fig.366 (Pg. pf-87)									
1†	25	60		53	24	39	2,340	2,059	934

▲Weights shown are for black; †Black only; ■ Galvanized Only

□blk - Sold in box only for Black finish, □gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish

Palleted Cast Iron Fittings (black or galvanized) (cont.)



Size		Pcs./Carton	Sold Box Only	▲Wt./Carton		No. Cartons	No. Pcs	▲Wt./pallet	
NPS	DN			Lbs	Kg			Lbs	Kg
Reducer: Fig.367 (Pg. pf-88)									
1 x ½†	25 x 15	80	□blk	48	22	39	3,120	1,872	849
1 x ¾†	25 x 20	70	□blk	48	22	39	2,730	1,856	842
Hex Bushing: Fig.383 (Pg. pf-89)									
1½ x ¼	40 x 8	50		22	10	48	2,400	1,056	479
1½ x ¾	40 x 10	50		20	9.1	48	2,400	960	435
1½ x ½	40 x 15	50	□blk	21	10	48	2,400	1,008	457
1½ x ¾	40 x 20	50	□	23	10	48	2,400	1,080	490
1½ x 1	40 x 25	50	□	25	11	48	2,400	1,200	544
2 x ¼	50 x 8	30		19	8.6	48	1,440	893	405
2 x ¾	50 x 10	30		20	9.1	48	1,440	979	444
2 x ½	50 x 15	30	□blk	18	8.2	48	1,440	864	392
2 x ¾	50 x 20	30	□	21	10	48	1,440	994	451
2 x 1	50 x 25	30	□	22	10	48	1,440	1,066	484
2 x 1¼	50 x 32	30	□	24	11	48	1,440	1,138	516
Square Head Plugs (Cored): Fig.387 (Pg. pf-91)									
¾	20	240	□blk	36	16	48	11,520	1,728	784
1	25	120	□	30	14	48	5,760	1,440	653
1¼	32	60	□	25	11	48	2,880	1,181	536
1½	40	50	□	27	12	48	2,400	1,272	577
2	50	30	□	27	12	48	1,440	1,282	582
Square Head Plugs (Solid): Fig.388 (Pg. pf-91)									
½	15	300	□blk	33	15	48	14,400	1,584	718
¾	20	240		41	19	48	11,520	1,958	888
1	25	120	□blk	38	17	48	5,760	1,843	836
1¼	32	60		27	12	48	2,880	1,272	577
1½	40	50		38	17	48	2,400	1,824	827
2	50	30		37	17	48	1,440	1,786	810
Bar Plugs (Countersunk): Fig.390 (Pg. pf-91)									
1	25	120		23	10	48	5,760	1,094	496
1¼	32	60		19	8.6	48	2,880	922	418
1½	40	50		24	11	48	2,400	1,128	512
2	50	30		25	11	48	1,440	1,210	549
Floor Flange: Fig.1006 (Pg. pf-90)									
½	15	90		52	24	39	3,510	2,036	924
¾	20	90		64	29	39	3,510	2,492	1,130
1	25	60		62	28	39	2,340	2,434	1,104
1½	40	35		49	22	39	1,365	1,897	860
1¼	32	50		51	23	39	1,950	1,989	902

▲Weights shown are for black; †Black only; ■ Galvanized Only

□blk - Sold in box only for Black finish, □gal - Sold in box only for Galvanized finish, □ - Sold in box only for both finish

Cartons Steel Pipe Nipples

Size		Cartons			Pallets
NPS	DN	Pcs.	Weight		Cartons
			Lbs	Kg	
1¼	32	Close	Close	Close	3.5
		2	50	23	5.5
		2½	65	29	7.0
		3	80	36	9.0
		3½	90	41	11.0
		4	100	45	12.75
		4½	114	52	14.5
		5	125	57	16.25
		5½	140	64	17.75
		6	150	68	20.0
		7	175	79	22.5
		8	200	91	27.0
		9	225	102	30.0
		10	250	113	13.8
		11	279	127	14.6
		12	300	136	16.0
1½	40	Close	Close	Close	7.75
		2	50	23	9.25
		2½	65	29	11.5
		3	80	36	14.5
		3½	90	41	17.5
		4	100	45	20.0
		4½	114	52	21.75
		5	125	57	24.75
		5½	140	64	27.5
		6	150	68	30.75
		7	175	79	35.25
		8	200	91	16.1
		9	225	102	19.3
		10	250	113	21.3
		11	279	127	22.8
		12	300	136	25.7
2	50	Close	Close	Close	11.5
		2½	65	29	15.5
		3	80	36	20.0
		3½	90	41	23.5
		4	100	45	27.25
		4½	114	52	30.5
		5	125	57	34.5
		5½	140	64	39.5
		6	150	68	34.0
		7	175	79	39.6
		8	200	91	22.6
		9	225	102	25.9
		10	250	113	29.9
		11	279	127	32.4
		12	300	136	34.8

Size		Cartons			Pallets
NPS	DN	Pcs.	Weight		Cartons
			Lbs	Kg	
2½	65	Close	Close	Close	22
		3	80	36	25.25
		3½	90	41	33.5
		4	100	45	37.0
		4½	114	52	33.6
		5	125	57	39.0
		5½	140	64	32.7
		6	150	68	37.8
		7	175	79	30.7
		8	200	91	35.10
		9	225	102	39.0
		10	250	113	22.55
		11	279	127	24.1
		12	300	136	27.5
3	80	Close	Close	Close	30.50
		3	80	36	33.50
		3½	90	41	34.0
		4	100	45	39.60
		4½	114	52	32.70
		5	125	57	26.50
		5½	140	64	29.60
		6	150	68	34.0
		7	175	79	38.60
		8	200	91	22.70
		9	225	102	26.25
		10	250	113	28.55
		11	279	127	32.30
		12	300	136	34.45

**Master Containers for “25 packs”
Steel Pipe Nipples in “25 packs”
Standard/Sch. 40**



Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
1/8	6	Close	Close	25	0.50	0.23	450	9.0	4.1
		1½	40	25	0.75	0.34	450	14	6.1
		2	50	25	1.00	0.45	450	18	8.2
		2½	65	25	1.3	0.57	450	23	10
		3	80	25	1.5	0.68	450	27	12
		3½	90	25	1.8	0.79	450	32	14
		4	100	25	2.0	0.91	450	36	16
		4½	114	25	2.3	1.0	200	18	8.2
		5	125	25	2.5	1.1	200	20	9.1
		5½	140	25	2.8	1.2	200	22	10
		6	150	25	3.0	1.4	200	24	11
		7	175	25	3.5	1.6	—	—	—
		8	200	25	4.0	1.8	—	—	—
		9	225	25	4.5	2.0	—	—	—
		10	250	25	5.0	2.3	—	—	—
		11	275	25	5.5	2.5	—	—	—
		12	300	25	6.0	2.7	—	—	—
1/4	8	Close	Close	25	0.50	0.23	450	9.0	4.1
		1½	40	25	1.00	0.45	450	18	8.2
		2	50	25	1.5	0.68	450	27	12
		2½	65	25	2.0	0.91	450	36	16
		3	80	25	2.5	1.1	400	40	18
		3½	90	25	3.0	1.4	325	39	18
		4	100	25	3.3	1.5	300	39	18
		4½	114	25	3.8	1.7	200	30	14
		5	125	25	4.3	1.9	200	34	15
		5½	140	25	4.5	2.0	200	36	16
		6	150	25	5.0	2.3	200	40	18
		7	175	25	6.0	2.7	—	—	—
		8	200	25	7.0	3.2	—	—	—
		9	225	25	7.8	3.5	—	—	—
		10	250	25	8.5	3.9	—	—	—
		11	275	25	9.5	4.3	—	—	—
		12	300	25	10	4.6	—	—	—
3/8	10	Close	Close	25	1.00	0.45	450	18	8.2
		1½	40	25	1.5	0.68	450	27	12
		2	50	25	2.0	0.91	450	36	16
		2½	65	25	2.5	1.1	400	40	18
		3	80	25	3.3	1.5	200	26	12
		3½	90	25	3.8	1.7	200	30	14
		4	100	25	4.5	2.0	200	36	16
		4½	114	25	5.0	2.3	200	40	18
		5	125	25	5.5	2.5	175	39	17
		5½	140	25	6.0	2.7	150	36	16
		6	150	25	6.5	2.9	175	39	18
		8	200	25	8.8	4.0	—	—	—
		9	225	25	9.8	4.4	—	—	—
		10	250	25	12	5.4	—	—	—
		11	275	25	12	5.6	—	—	—
		12	300	25	14	6.1	—	—	—

Standard+ welded steel (black and galvanized▲) • sizes .125 to 3 NPS (8 to 80 DN)+
Schedule 40 seamless steel pressure pipe (black only) • sizes .125 to 1.5 NPS (8 to 40 DN) △
Schedule 40 seamless steel pipe (black only) • sizes 2 to 3 NPS (50 to 80 DN) △



Master Containers for “25 packs” **Steel Pipe Nipples in “25 packs”** **Standard/Sch. 40 (cont.)**

Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
½	15	Close	Close	25	1.5	0.68	450	27	12
		1½	40	25	2.0	0.91	200	16	7.3
		2	50	25	2.8	1.2	200	22	10
		2½	65	25	3.5	1.6	200	28	13
		3	80	25	4.5	2.0	200	36	16
		3½	90	25	5.5	2.5	—	—	—
		4	100	25	6.3	2.8	—	—	—
		4½	114	25	7.3	3.3	—	—	—
		5	125	25	8.0	3.6	—	—	—
		5½	140	25	9.3	4.2	—	—	—
		6	150	25	9.8	4.4	—	—	—
		7	175	25	12	5.2	—	—	—
		8	200	25	13	5.9	—	—	—
		9	225	25	16	7.0	—	—	—
		10	250	25	17	7.5	—	—	—
		11	275	25	19	8.4	—	—	—
		12	300	25	20	9.1	—	—	—
¾	20	Close	Close	25	2.5	1.1	200	20	9.1
		1½	40	25	2.8	1.2	200	22	10
		2	50	25	4.0	1.8	200	32	15
		2½	65	25	5.0	2.3	—	—	—
		3	80	25	6.3	2.8	—	—	—
		3½	90	25	7.8	3.5	—	—	—
		4	100	25	8.8	4.0	—	—	—
		4½	114	25	9.8	4.4	—	—	—
		5	125	25	12	5.2	—	—	—
		5½	140	25	12	5.4	—	—	—
		6	150	25	14	6.4	—	—	—
		7	175	25	16	7.0	—	—	—
		8	200	25	18	8.1	—	—	—
		9	225	25	21	9	—	—	—
		10	250	25	22	10	—	—	—
		11	275	25	25	11	—	—	—
		12	300	25	28	13	—	—	—
1	25	Close	Close	25	3.5	1.6	200	28	13
		—	—	—	—	—	—	—	—
		2	50	25	5.5	2.5	175	39	17
		2½	65	25	7.0	3.2	—	—	—
		3	80	25	9.0	4.1	—	—	—
		3½	90	25	11	5.0	—	—	—
		4	100	25	13	5.8	—	—	—
		4½	114	25	15	6.6	—	—	—
		5	125	25	16	7.4	—	—	—
		5½	140	25	18	8.1	—	—	—
		6	150	25	20	9.1	—	—	—
		7	175	25	23	10	—	—	—
		8	200	25	27	12	—	—	—
		9	225	25	30	14	—	—	—
		10	250	25	35	16	—	—	—
		11	275	25	37	17	—	—	—
		12	300	25	40	18	—	—	—

Standard+ welded steel (black and galvanized▲) • sizes .125 to 3 NPS (8 to 80 DN)+
Schedule 40 seamless steel pressure pipe (black only) • sizes .125 to 1.5 NPS (8 to 40 DN) △
Schedule 40 seamless steel pipe (black only) • sizes 2 to 3 NPS (50 to 80 DN) △

**Master Containers for “25 packs”
Steel Pipe Nipples in “25 packs”
Standard/Sch. 40 (cont.)**



Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
1¼	32	Close	Close	25	3.5	1.6	—	—	—
		—	—	—	00—	00—	—	—	—
		2	50	25	5.5	2.5	—	—	—
		2½	65	25	7.0	3.2	—	—	—
		3	80	25	9.0	4.1	—	—	—
		3½	90	25	11	5.0	—	—	—
		4	100	25	13	5.8	—	—	—
		4½	114	25	15	6.6	—	—	—
		5	125	25	16	7.4	—	—	—
		5½	140	25	18	8.1	—	—	—
		6	150	25	20	9.1	—	—	—
		7	175	25	23	10	—	—	—
		8	200	25	27	12	—	—	—
		9	225	25	30	14	—	—	—
		10	250	10	14	6.3	—	—	—
1½	40	11	275	10	15	6.6	—	—	—
		12	300	10	16	7.3	—	—	—
		Close	Close	25	7.8	3.5	—	—	—
		—	—	—	00—	00—	—	—	—
		2	50	25	9.3	4.2	—	—	—
		2½	65	25	12	5.2	—	—	—
		3	80	25	15	6.6	—	—	—
		3½	90	25	18	7.9	—	—	—
		4	100	25	20	9.1	—	—	—
		4½	114	25	22	10	—	—	—
		5	125	25	25	11	—	—	—
		5½	140	25	28	12	—	—	—
		6	150	25	31	14	—	—	—
		7	175	25	35	16	—	—	—
		8	200	25	16	7.3	—	—	—
2	50	9	225	10	19	8.8	—	—	—
		10	250	10	21	10	—	—	—
		11	275	10	23	10	—	—	—
		12	300	10	26	12	—	—	—
		Close	Close	25	12	5.2	—	—	—
		—	—	—	00—	00—	—	—	—
		—	—	—	00—	00—	—	—	—
		2½	65	25	16	7.0	—	—	—
		3	80	25	20	9.1	—	—	—
		3½	90	25	24	11	—	—	—
		4	100	25	27	12	—	—	—
		4½	114	25	31	14	—	—	—
		5	125	25	35	16	—	—	—
		5½	140	25	40	18	—	—	—
		6	150	20	34	15	—	—	—
		7	175	20	40	18	—	—	—
		8	200	10	23	10	—	—	—
		9	225	10	26	12	—	—	—
		10	250	10	30	14	—	—	—
		11	275	10	32	15	—	—	—

Standard+ welded steel (black and galvanized▲) • sizes .125 to 3 NPS (8 to 80 DN)+
Schedule 40 seamless steel pressure pipe (black only) • sizes .125 to 1.5 NPS (8 to 40 DN) △
Schedule 40 seamless steel pipe (black only) • sizes 2 to 3 NPS (50 to 80 DN) △



Master Containers for “25 packs” Steel Pipe Nipples in “25 packs” Standard/Sch. 40 (cont.)

Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
2½	2.5	Close	Close	25	22	10	–	–	–
		3	80	25	25	11	–	–	–
		3½	90	25	34	15	–	–	–
		4	100	25	37	17	–	–	–
		4½	114	20	34	15	–	–	–
		5	125	20	39	18	–	–	–
		5½	140	15	33	15	–	–	–
		6	150	15	38	17	–	–	–
		7	175	10	31	14	–	–	–
		8	200	10	35	16	–	–	–
		9	225	10	39	18	–	–	–
		10	250	5	23	10	–	–	–
		11	275	5	24	11	–	–	–
		12	300	5	28	12	–	–	–
3	80	Close	Close	25	31	14	–	–	–
		3	80	25	34	15	–	–	–
		3½	90	20	34	15	–	–	–
		4	100	20	40	18	–	–	–
		4½	114	15	33	15	–	–	–
		5	125	10	27	12	–	–	–
		5½	140	10	30	13	–	–	–
		6	150	10	34	15	–	–	–
		7	175	10	39	18	–	–	–
		8	200	5	23	10	–	–	–
		9	225	5	26	12	–	–	–
		10	250	5	29	13	–	–	–
		11	275	5	32	15	–	–	–
		12	300	5	34	16	–	–	–
		12	300	10	35	16	–	–	–

Standard+ welded steel (black and galvanized▲) • sizes .125 to 3 NPS (8 to 80 DN)+
Schedule 40 seamless steel pressure pipe (black only) • sizes .125 to 1.5 NPS (8 to 40 DN) △
Schedule 40 seamless steel pipe (black only) • sizes 2 to 3 NPS (50 to 80 DN) △

Notes:

■ Some lengths of 2, 2.5 and 3 NPS (60, 65 and 80 DN) nipples are packed less than 25 pieces to a carton as indicated under “no. of pieces.”

▲ Weights shown are for black nipples.

▲ Schedule 40 and 80 nipples cartoned only in lengths close to 6-inch. (150 DN)

+ Extra Strong galvanized welded nipples cartoned only in pipe sizes .5 – 2 NPS (15 to 50 DN) and lengths close to 6 NPS.

**Master Containers for “25 packs”
Steel Pipe Nipples in “25 packs”
XS/Sch. 80**



Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
1/8	6	Close	Close	25	.5	.5	450	9.0	4.1
		1 1/2	40	25	1.00	0.45	450	18	8.2
		2	50	25	1.3	0.57	450	23	10
		2 1/2	65	25	1.5	0.68	450	27	12
		3	80	25	2.0	0.91	450	36	16
		3 1/2	90	25	2.3	1.0	200	38	17
		4	100	25	2.5	1.1	200	40	18
		4 1/2	114	25	3.0	1.4	200	24	11
		5	125	25	3.3	1.5	200	26	12
		5 1/2	140	25	3.5	1.6	200	28	13
		6	150	25	4.0	1.8	200	32	15
		7	175	25	4.5	2.0	—	—	—
		8	200	25	5.3	2.4	—	—	—
		9	225	25	5.8	2.6	—	—	—
		10	250	25	6.5	2.9	—	—	—
		11	275	25	7.0	3.2	—	—	—
		12	300	25	7.8	3.5	—	—	—
1/4	8	Close	Close	25	1.00	0.45	450	18	8.2
		1 1/2	40	25	1.5	0.68	450	27	12
		2	50	25	2.0	0.91	450	36	16
		2 1/2	65	25	2.5	1.1	200	40	18
		3	80	25	3.3	1.5	200	39	18
		3 1/2	90	25	3.8	1.7	200	38	17
		4	100	25	4.5	2.0	200	36	16
		4 1/2	114	25	5.0	2.3	—	—	—
		5	125	25	5.5	2.5	—	—	—
		5 1/2	140	25	6.3	2.8	—	—	—
		6	150	25	7.0	3.2	—	—	—
		7	175	25	8.0	3.6	—	—	—
		8	200	25	8.8	4.0	—	—	—
		9	225	25	10.0	4.5	—	—	—
		10	250	25	11	5.0	—	—	—
		11	275	25	12	5.4	—	—	—
		12	300	25	13	6.0	—	—	—
3/8	10	Close	Close	25	1.3	0.57	450	23	10
		1 1/2	40	25	2.0	0.91	450	36	16
		2	50	25	3.0	1.4	200	39	18
		2 1/2	65	25	3.5	1.6	200	39	17
		3	80	25	4.5	2.0	200	36	16
		3 1/2	90	25	5.3	2.4	—	—	—
		4	100	25	6.0	2.7	—	—	—
		4 1/2	114	25	6.5	2.9	—	—	—
		5	125	25	7.3	3.3	—	—	—
		5 1/2	140	25	8.0	3.6	—	—	—
		6	150	25	8.8	4.0	—	—	—
		7	175	25	11	4.8	—	—	—
		8	200	25	12	5.4	—	—	—
		9	225	25	14	6.1	—	—	—
		10	250	25	15	6.8	—	—	—
		11	275	25	17	7.5	—	—	—
		12	300	25	18	8.2	—	—	—



Master Containers for “25 packs” Steel Pipe Nipples in “25 packs” XS/Sch. 80 (cont.)

Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
½	15	Close	Close	25	2.0	0.91	450	36	16
		1½	40	25	3.0	1.4	200	24	11
		2	50	25	4.0	1.8	200	32	15
		2½	65	25	4.3	1.9	200	34	15
		3	80	25	5.0	2.3	200	40	18
		3½	90	25	7.3	3.3	—	—	—
		4	100	25	8.5	3.9	—	—	—
		4½	114	25	9.5	4.3	—	—	—
		5	125	25	11	4.8	—	—	—
		5½	140	25	12	5.4	—	—	—
		6	150	25	13	5.9	—	—	—
		7	175	25	15	6.9	—	—	—
		8	200	25	18	7.9	—	—	—
		9	225	25	20	9.0	—	—	—
¾	20	10	250	25	22	10	—	—	—
		11	275	25	25	11	—	—	—
		12	300	25	27	12	—	—	—
		Close	Close	25	3.5	1.6	200	28	13
		1½	40	25	3.8	1.7	200	30	14
		2	50	25	5.0	2.3	200	40	18
		2½	65	25	6.8	3.1	—	—	—
		3	80	25	8.3	3.7	—	—	—
		3½	90	25	9.5	4.3	—	—	—
		4	100	25	11	5.1	—	—	—
		4½	114	25	13	5.8	—	—	—
		5	125	25	15	6.6	—	—	—
		5½	140	25	16	7.3	—	—	—
		6	150	25	17	7.7	—	—	—
1	25	7	175	25	21	9	—	—	—
		8	200	25	24	11	—	—	—
		9	225	25	27	12	—	—	—
		10	250	25	30	14	—	—	—
		11	275	25	33	15	—	—	—
		12	300	25	36	16	—	—	—
		Close	Close	25	3.5	1.6	200	28	13
		—	—	—	—	—	—	—	—
		2	50	25	5.5	2.5	—	—	—
		2½	65	25	7.0	3.2	—	—	—
		3	80	25	9.0	4.1	—	—	—
		3½	90	25	11	5.0	—	—	—
		4	100	25	13	5.8	—	—	—
		4½	114	25	15	6.6	—	—	—
		5	125	25	16	7.4	—	—	—
		5½	140	25	18	8.1	—	—	—
		6	150	25	20	9.1	—	—	—
		7	175	25	23	10	—	—	—
		8	200	25	27	12	—	—	—
		9	225	25	30	14	—	—	—
		10	250	25	35	16	—	—	—
		11	275	25	37	17	—	—	—
		12	300	25	40	18	—	—	—

**Master Containers for “25 packs”
Steel Pipe Nipples in “25 packs”
XS/Sch. 80 (cont.)**



Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
1¼	32	Close	Close	8.0	3.6	1.7	—	—	—
		2	50	25	11	4.9	—	—	—
		2½	65	25	14	6.2	—	—	—
		3	80	25	16	7.3	—	—	—
		3½	90	25	14	6.2	—	—	—
		4	100	25	23	10	—	—	—
		4½	114	25	26	12	—	—	—
		5	125	25	29	13	—	—	—
		5½	140	25	31	14	—	—	—
		6	150	25	35	16	—	—	—
		7	175	25	41	18	—	—	—
		8	200	15	28	13	—	—	—
		9	225	15	32	14	—	—	—
		10	250	10	24	11	—	—	—
		11	275	10	26	12	—	—	—
		12	300	10	29	13	—	—	—
1½	40	Close	Close	25	11	5.1	—	—	—
		2	50	25	13	5.7	—	—	—
		2½	65	25	16	7.4	—	—	—
		3	80	25	20	9.0	—	—	—
		3½	90	25	25	11	—	—	—
		4	100	25	28	12	—	—	—
		4½	114	25	32	14	—	—	—
		5	125	25	35	16	—	—	—
		5½	140	25	38	17	—	—	—
		6	150	20	33	15	—	—	—
		7	175	20	39	18	—	—	—
		8	200	10	23	10	—	—	—
		9	225	10	26	12	—	—	—
		10	250	10	29	13	—	—	—
		11	275	10	32	14	—	—	—
		12	300	10	35	16	—	—	—
2	50	Close	Close	25	19	8.4	—	—	—
		2½	65	25	23	10	—	—	—
		3	80	25	27	12	—	—	—
		3½	90	25	34	15	—	—	—
		4	100	25	39	17	—	—	—
		4½	114	20	35	16	—	—	—
		5	125	20	39	18	—	—	—
		5½	140	10	22	10	—	—	—
		6	150	10	24	11	—	—	—
		7	175	10	27	12	—	—	—
		8	200	10	31	14	—	—	—
		9	225	10	36	16	—	—	—
		10	250	10	40	18	—	—	—
		11	275	5	22	10	—	—	—
		12	300	5	24	11	—	—	—



Master Containers for “25 packs” Steel Pipe Nipples in “25 packs” XS/Sch. 80 (cont.)

Diameter		length		inner			Master		
				pcs/ inner	Wt./ inner		pcs/ master	Wt./ master	
NPS	DN	NPS	DN		lbs	Kg		lbs	Kg
2½	65	Close	Close	25	–	–	–	–	–
		3	80	25	–	–	–	–	–
		3½	90	15	–	–	–	–	–
		4	100	15	–	–	–	–	–
		4½	114	15	–	–	–	–	–
		5	125	10	–	–	–	–	–
		5½	140	10	–	–	–	–	–
		6	150	10	–	–	–	–	–
		7	175	5	–	–	–	–	–
		8	200	5	–	–	–	–	–
		9	225	5	–	–	–	–	–
		10	250	5	–	–	–	–	–
		11	275	5	–	–	–	–	–
		12	300	5	–	–	–	–	–
3	80	Close	Close	25	–	–	–	–	–
		–	–	–	–	–	–	–	–
		–	–	–	–	–	–	–	–
		3	80	25	–	–	–	–	–
		3½	90	20	–	–	–	–	–
		4	100	20	–	–	–	–	–
		4½	114	15	–	–	–	–	–
		5	125	10	–	–	–	–	–
		5½	140	10	–	–	–	–	–
		6	150	10	–	–	–	–	–
		7	175	10	–	–	–	–	–
		8	200	5	–	–	–	–	–
		9	225	5	–	–	–	–	–
		10	250	5	–	–	–	–	–
		11	275	5	–	–	–	–	–
		12	300	5	–	–	–	–	–

extra strong+ welded steel (black and galvanized▲) • sizes .125 to 3 NPS+
 schedule 80 seamless steel pressure pipe (black only) • sizes .125 to 1-5 NPS△
 schedule 80 seamless steel pipe (black only) • sizes 2 to 3 NPS△

Notes:

■ Some lengths of 2, 2-5 and 3 NPS nipples are packed less than 25 pieces to a carton as indicated under “no. of pieces.”

▲ Weights shown are for black nipples.

△ Schedule 40 and 80 nipples cartoned only in lengths close to 6-inch.

+ Extra Strong galvanized welded nipples cartoned only in pipe sizes -5 – 2 NPS and lengths close to 6 NPS.

Nipple Assortments

standard Welded Nipples Only

(black and galvanized)



Single Packs										
Length		Number of Pieces Each for Size (NPS)								
NPS	DN	½ (11)	¾ (11)	1 (10)	1¼ (10)	1½ (10)	2 (9)	2½ (8)	3 (8)	4 (6)
close	close	1	1	1	1	1	1	1	1	1
1½	40	1	1	–	–	–	–	–	–	–
2	50	1	1	1	1	1	–	–	–	–
2½	65	1	1	1	1	1	1	–	–	–
3	80	1	1	1	1	1	1	1	1	–
3½	90	1	1	1	1	1	1	1	1	–
4	100	1	1	1	1	1	1	1	1	1
4½	114	1	1	1	1	1	1	1	1	1
5	125	1	1	1	1	1	1	1	1	1
5½	140	1	1	1	1	1	1	1	1	1
6	150	1	1	1	1	1	1	1	1	1
Assortment Weight	lbs	2.6	3.3	4.5	6.0	7.4	9.8	13	16	22
	DN	1.2	1.5	2.0	2.7	3.4	4.4	6.0	7.2	10

Assorted Cartons															
Size		Weight		Total Pieces:	Number of Pieces Each for Size (NPS)/(DN)										
					close	1½	2	2½	3	3½	4	4½	5	5½	6
NPS	DN	lbs	Kg			40	50	65	80	90	100	114	125	140	150
½	15	4.6	2.1	25	4	3	3	3	2	2	2	1	2	1	2
		15	6.6	66	6	6	6	6	6	6	6	6	6	6	6
		18	8.1	100	20	10	15	10	10	5	10	5	5	5	5
¾	20	6.0	2.7	25	6	–	4	3	2	2	2	1	2	1	2
		20	9	66	6	6	6	6	6	6	6	6	6	6	6
		23	10	100	25	–	20	10	10	5	10	5	5	5	5
1	25	9.8	4.4	25	5	–	5	3	2	2	2	1	2	1	2
		27	12	60	6	–	6	6	6	6	6	6	6	6	6
		28	13	75	15	–	12	5	12	3	12	3	5	3	5
1¼	32	13	6.0	25	6	–	4	3	2	2	2	1	2	1	2
		38	17	60	6	–	6	6	6	6	6	6	6	6	6
1½	40	16	7.1	25	6	–	4	3	2	2	2	1	2	1	2
		38	17	50	5	–	5	5	5	5	5	5	5	5	5
2	50	39	18	36	4	–	–	4	4	4	4	4	4	4	4



Notes

	Dimensions	Material	Galvanizing	Thread	Pressure Rating	Federal/Other
M.I. Fittings						
Class 150/PN 20	ASME B16.3•	ASTM A-197	ASTM A-153	ASME B1 20.1+	ASME B16.3•	ASME B16.3**
Class 300/PN 50	ASME B16.3•	ASTM A-197	ASTM A-153	ASME B1 20.1+	ASME B16.3•	
M.I. Unions						
Class 150/PN 20	ASME B16.39•	ASTM A-197	ASTM A-153	ASME B1 20.1+	ASME B16.39•	ASME B16.39***
Class 250	ASME B16.39•	ASTM A-197	ASTM A-153	ASME B1 20.1+	ASME B16.39•	
Class 300/PN 50	ASME B16.39•	ASTM A-197	ASTM A-153	ASME B1 20.1+	ASME B16.39•	
Cast Iron Threaded Fittings						
Class 125	ASME B16.4•	ASTM A-126 (A)	ASTM A-153	ASME B1.20.1+	ASME B16.4•	ASME B16.4■
Class 250	ASME B16.4•	ASTM A-126 (A)	ASTM A-153	ASME B1.20.1+	ASME B16.4•	ASME B16.4■
C. 1. Plugs and Bushings						
	ASME B16.14•	ASTM A- 126 (A)	ASTM A-153	ASME B1.20.1+	ASME B16.14•	WW-P-471
C. 1. Drainage Threaded Fittings						
	ASME B16.12•	ASTM A-126 (A)	ASTM A-153	ASME B1.20.1+	ASME B16.12•	
C. 1. Flanges and Flanged Fittings						
Class 125 (1"-12")	ASME B16.1•	ASTM A- 126 (A) or (B)	ASTM A-153	ASME B1.20.1+	ASME B16.1	ASME B16.1•
Class 125 (14"-up)	ASME B16.1•	ASTM A-126 (B)	ASTM A-153	ASME B1.20.1+	ASME B16.1	ASME B16.1•
Class 250 (11"-12")	ASME B16.1•	ASTM A- 126 (A) or (B)	ASTM A-153	ASME B1.20.1+	ASME B16.1	ASME B16.1•
Class 250 (14"-up)	ASME B16.1•	ASTM A-126 (B)	ASTM A-153	ASME B1.20.1+	ASME B16.1	ASME B16.1•
Forged Steel Threaded Fittings						
Class 2000, 3000, 6000	ASME B16.11•	ASTM A105, ASTM A182, ASTM A350		ASME B1.20.1+	ASME B16.11•	
Pipe Nipples						
Steel Pipe - Welded	ASTM A733	ASTM A53 Type F or Type E		ASME B1.20.1+		WWN 351
Steel Pipe - Seamless (High Temp.)	ASTM A733	ASTM A106 Gr. B		ASME B1.20.1+		WWN 351
Brass		ASTM B43		ASME B1.20.1+		WWN 351
*The standard •an American National standard (ANSI) +ASME B1.20.1 was ANSI B2.1 ■Formerly WW-P-501 **Formerly WW-P-521 ***Formerly WW-U-531						

a	
AAR steel couplings	52
Adapter nipples	16
Anvilets, forged steel	34-42
butt weld	35-38
socket-weld	38-39
threaded	40, 42
elbow anvilets	41
lateral anvilets	42
API pipe line couplings	51
API thread standards	12
b	
Bell Nipple	16
bolts & nuts machine	111
branches, Y, cast iron drainage	96-98
bushings, threaded	
cast iron Class 125	89-90
forged steel	29
merchant steel	53
bull plugs	
carbon steel	11
casing	15
tubing	15
bushings, high-pressure	29
c	
caps, threaded	
cast iron Class 125	91
forged steel	22, 24
malleable iron Class 150	66
malleable iron Class 300	71
caps, socket-welding, forged steel	26, 28
cartons	
malleable iron	116-121
steel pipe nipples	138
casing nipples	17
cast iron fittings	
drainage	94-98
flanged	76, 87, 90, 93, 99-110
threaded	75-110
cast iron flanges	108-110
ceiling and floor plates	114
coiling plates, iron & steel	114
combination nipples	55
conditions and terms of sale	153
couplings, casing	
short thread	18
long thread	18
couplings, threaded	
cast iron hex	87
cast iron drainage	98
forged steel	22, 24
malleable iron Class 150	65
malleable iron Class 300	71
steel	22, 24, 47-50, 52
couplings, socket-welding, forged steel	26, 28
crosses, flanged	
cast iron Class 125	103

crosses, threaded	
cast iron Class 125	84-86
forged steel	20-21, 23
malleable iron Class 150	65
malleable iron Class 300	69
crosses, socket-welding	
forged steel	25, 27
d	
dart unions	73
drainage fittings, cast iron	94-98
drilling templates	
iron	112-113
e	
elbows, flanged	
cast iron Class 125	99-101
cast iron Class 250	105-106
elbows, threaded	
cast iron Class 125	76-78
cast iron Class 250	92
cast iron drainage	94-96
forged steel	20-21, 23
malleable iron Class 150	58-66
malleable iron Class 300	68-69
malleable iron	58-60, 68-69
malleable iron union	73
elbows, safety valve discharge	93
elbows, socket-welding	
forged steel	25, 27
extension piece	67
f	
figure number index	152
flange gaskets	111
flange unions	
cast iron, threaded Class 125	87
flanged fittings	
cast iron	99-110
flanges	
cast iron, Class 125	108-109
cast iron, Class 250	110
malleable iron	107-108
floor flanges	
cast iron	90
malleable iron	64
floor and ceiling plates	114
flush bushings	29
forged steel fittings	
threaded	20-24, 29
socket-welding	25-28, 30-32
g	
gaskets, flange	111
h	
hex head bushings	29
hex head plugs	29
hose menders	55
i, j, k	
insert coupling	54

l	
laterals, flanged	
cast iron Class 125	103
laterals, threaded	
cast iron Class 125	86
forged steel	22, 24
malleable iron Class 150	64
laterals - socket-welding	26, 28
locknuts	
cast iron	90
malleable iron, hex	65
lug nut unions	44
m	
male adapter	54
malleable iron pressure-temperature ratings	57
malleable iron fittings	
extra heavy	68-71
plain	67
standard	57-66
malleable iron flanges	64
malleable iron unions	72-7
n	
nipples	
assortments	147
casing	13-14
combination	55
locknut	46
steel	46
swaged	7-10
tank	46
tubbing	16
nuts & bolts, machine	111
o, p	
packs, 25	
standard/Sch. 40	139-142
XS/Sch. 80	143-146
palleted	
cast iron	135-137
malleable iron	122-134
plain fittings, malleable iron	67
plugs, threaded	
cast iron Class 125	91
forged steel	29
merchant steel	53
plugs, high-pressure	29
pressure-temperature ratings	
cast iron	75
malleable iron	57

Alphabetic Index



q, r	
reducer inserts	30-32
reducers, flanged	
cast iron Class 125	109
cast iron Class 250	110
reducers, threaded	
cast iron Class 125	88
forged steel	22, 24
malleable iron Class 150	66
malleable iron Class 300	68-71
reducers, socket-welding	
forged steel	26, 28, 30-32
return bends, threaded	
cast iron Class 125	87
malleable iron Class 150	66
run size consolidation	34
s	
safety valve discharge elbow	93
sanitary tees	97
socket-welding fittings	
forged steel	25-28, 30-32
square head bushings	29
square head plugs	29
standards & specifications	149
steel couplings	22, 24, 26, 28, 47-50, 52
steel couplings, merchant	47-50
steel fittings	
threaded	20-24, 29
socket-welding	25-28, 30-32
steel hose fittings	55
steel fittings for plastic pipe	54
steel nipples	46
steel unions	43
swage nipples	
carbon	7-9
stainless	10
swages, tubing	13-14
swages, casing	13-14

t	
tees, flanged	
cast iron Class 125	101-102
cast iron Class 250	106
tees, threaded	
cast iron Class 125	77, 79-84
cast iron Class 250	92
cast iron drainage	96
forged steel	20-21, 23
malleable iron Class 150	60-64
malleable iron Class 300	70
tees, socket-welding, forged steel	25, 27
terms and conditions of sale	153
threaded fittings	
cast iron	75-110
forged steel	20-24, 29
malleable iron	57-73
traps, cast iron drainage	98
tubing swages	13-14
tubing nipples	
standard	16
extra heavy	16
tucker connection, drainage	98
u	
unions	
forged steel	43
malleable iron	72-73
malleable iron ground joint	72-73
all iron Class 300	72-73
unions, flange	
cast iron, threaded	87
forged steel, threaded	43
forged steel, socket-welding	43
v	
venturi male adapter	54

w	
waste nut, malleable iron	67
welding fittings, socket	25-28, 30-32
welded anvilets	35-38, 41-42
well seal elbow	54
x, y, z	
Y-branches, cast iron drainage	96-98
Y-true	103

Figure Number Index

Figure No.	Page
1	PF - 114
2	PF - 114
10	PF - 114
13	PF - 114
20	PF - 114
336	PF - 47
337	PF - 49
338	PF - 46
339	PF - 46
341	PF - 46
341A	PF - 46
343	PF - 46
346	PF - 48
347	PF - 50
348	PF - 51
349	PF - 52
351	PF - 76
352	PF - 78
356	PF - 77
356A	PF - 77
358	PF - 77
359	PF - 79 - 84
360	PF - 84
361	PF - 85 - 86
366	PF - 87
367	PF - 88
368	PF - 88
370	PF - 90
371	PF - 76
372	PF - 76
373	PF - 86
375	PF - 87
376	PF - 87
377	PF - 87
380	PF - 91
381	PF - 91
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385	PF - 90
387	PF - 91
388	PF - 91
389	PF - 91
390	PF - 91
421	PF - 92
424	PF - 91
425	PF - 92
426	PF - 92
459	PF - 72
463	PF - 72
487	PF - 87

Figure No.	Page
551	PF - 72
552	PF - 73
554	PF - 72
701	PF - 94
701R	PF - 94
702	PF - 94
702A	PF - 94
703	PF - 94-95
705	PF - 94-95
706	PF - 94-95
707	PF - 94-95
708	PF - 94-95
709	PF - 95
718	PF - 96
719	PF - 96
722	PF - 96
723	PF - 96
726	PF - 96
727	PF - 97
728	PF - 97
729	PF - 97
730	PF - 96
731	PF - 97
734	PF - 97
735	PF - 97
736	PF - 98
744	PF - 98
752	PF - 98
753	PF - 98
754	PF - 98
801	PF - 99
802	PF - 99
803	PF - 100
804	PF - 100
804R	PF - 100
805	PF - 101
808	PF - 101
810	PF - 103
811	PF - 101
812	PF - 102
821	PF - 103
823	PF - 103
825	PF - 104
826	PF - 104
831	PF - 105
832	PF - 73
832	PF - 106
833	PF - 106
841	PF - 106

Figure No.	Page
842	PF - 106
855	PF - 107
1006	PF - 90
1010T	PF - 108
1011	PF - 107
1016	PF - 109
1018	PF - 108
1021	PF - 110
1025	PF - 110
1030	PF - 110
1035	PF - 107
1101	PF - 58
1101R	PF - 59
1102	PF - 58
1103	PF - 60
1103R	PF - 60
1104	PF - 59
1105	PF - 60
1105R	PF - 61
1106	PF - 64
1106R	PF - 64
1107	PF - 65
1108	PF - 64
1119	PF - 66
1121	PF - 65
1124	PF - 66
1125	PF - 66
1133	PF - 67
1134	PF - 65
1137	PF - 67
1160	PF - 68
1161	PF - 68
1161R	PF - 68
1162	PF - 69
1163	PF - 71
1164	PF - 70
1164R	PF - 70
1165	PF - 69
1166	PF - 71
1167	PF - 71
1170	PF - 69
1190	PF - 64
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2111	PF - 21

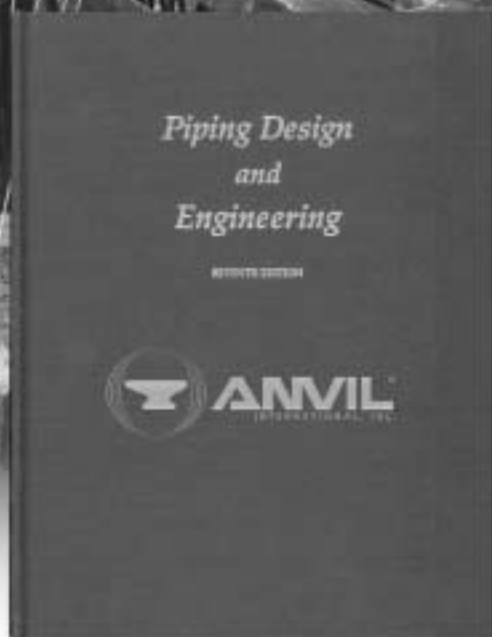
Figure No.	Page
2112	PF - 21
2113	PF - 21
2114	PF - 21
2115	PF - 21
2116	PF - 22
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2118	PF - 22
2119	PF - 22
2120	PF - 22
2121	PF - 29
2122	PF - 29
2125	PF - 43
2126	PF - 43
2127	PF - 43
2128	PF - 43
2131	PF - 23
2132	PF - 23
2133	PF - 23
2134	PF - 23
2135	PF - 23
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2156	PF - 26
2157	PF - 26
2158	PF - 26
2159	PF - 32
2170	PF - 27
2171	PF - 27
2172	PF - 27
2173	PF - 27
2174	PF - 28
2175	PF - 28
2176	PF - 28
2177	PF - 28
2178	PF - 28
2179	PF - 32
J-3	PF - 73

Conditions and Terms of Sale



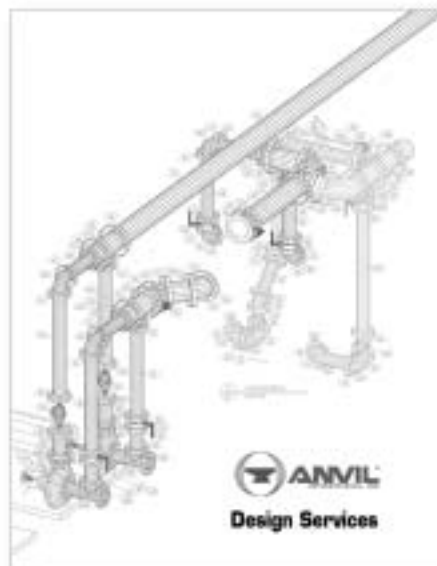
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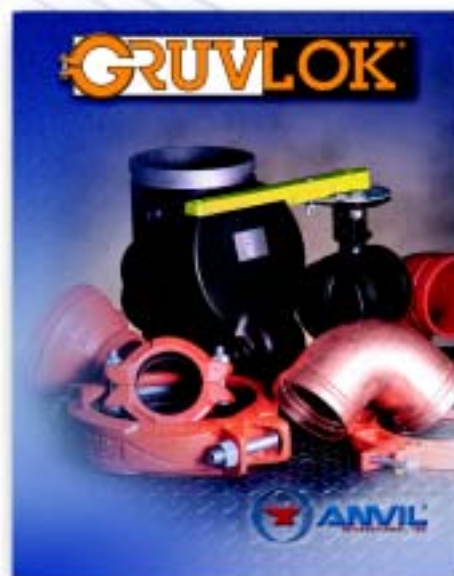
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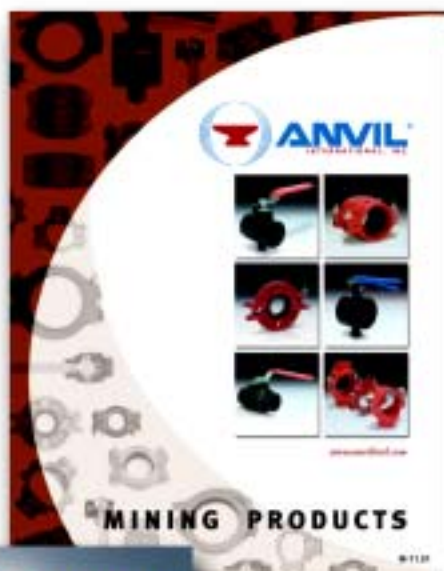


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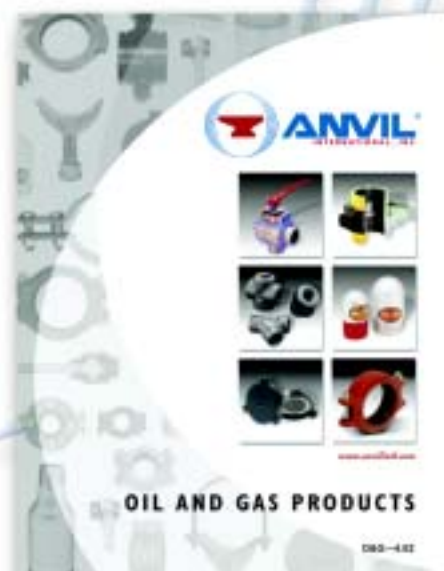


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